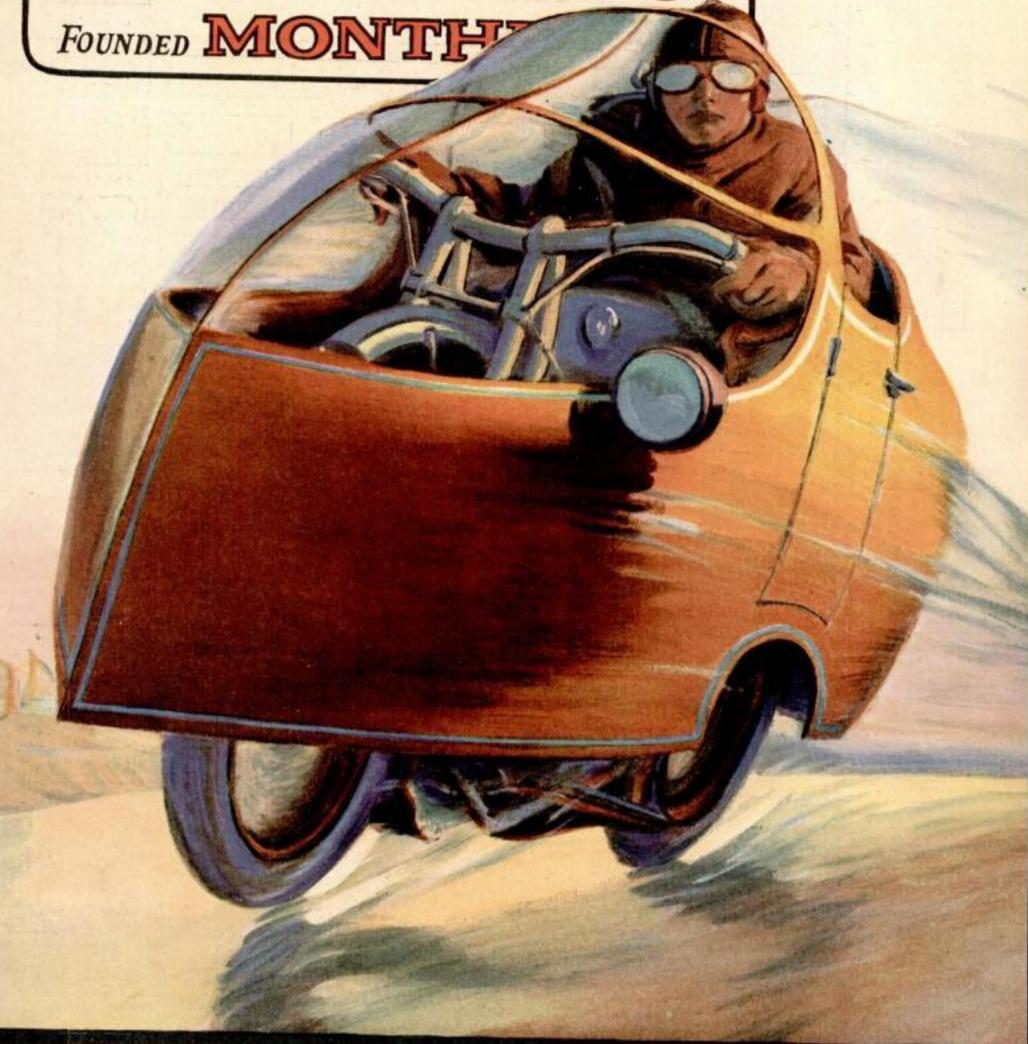
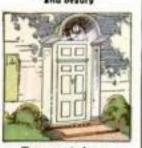
# opular cience



Tew Ideas for Motorcycle Comfort (page 42) ARCH

Most Wonderfully Illustrated Magazine in the World





To protect its beauty





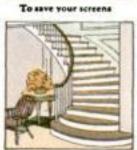


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To keep attractive

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### HOUSEHOLD GUIDE

For Painting, Varnishing, Staining and Enameling IMPORTANT: Each of the products specified below hears our name and trade mark



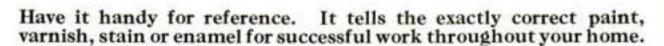
SURFACE	TO PAINT— USE PRODUCT NAMED BELOW	TO VARNISH— USE PRODUCT NAMED BELOW	TO STAIN— USE PRODUCT NAMED BELOW	TO ENAMEL- USE PRODUCT NAMED BELOW
AUTOMOBILES	S-W Auto Enamel	S-W Auto Enamel Clear		S-W Auto Enamel
AUTOMOBILE TOPS AND SEATS	S-W Auto Top and S-W Auto Seat Dressing		-	
BRICK	SWP House Paint S-W Concrete Wall Finish			Old Dutch Enamel
CEILINGS, Interior .	Flat-Tone	Scar-Not Varnish	S-W Handeraft Stain Flooriae	Enameloid
Exterior .	SWP House Paint	Rexpar Varnish	S-W Oil Stain	Old Dutch Enamel
CONCRETE	S-W Concrete Wall Finish			
DOORS, Interior	SWP House Paint	Scar-Not Varnish Velvet Finish No. 1044	Floorlac S-W Handcraft Stain	Enameloid
Exterior	SWP House Paint	Rexpar Varnish	S-W Oil Stain	Old Dutch Enamel
FENCES	SWP House Paint Metalastic S-W Roof and Bridge Paint		S-W Preservative Shingle Stain	
FLOORS, Interior (wood)	S-W Inside Floor Paint	Mar-Not Varnish	Floorlac	S-WInside Floor Pain
Concrete	S-W Concrète Flour Finish			S-W Concrete Floor Finish
Porch	S-W Porch and Deck Paint			
FURNITURE, Indoors	Enumeloid	Scar-Not Varnish	Floorlac	Old Dutch Enamel
Porch .	Enameloid	Rexpar Varnish	S-W Oil Stain	Enameloid
HOUSE OR GARAGE Exterior	SWP House Paint	Rexpar Varnish	S-W Preservative Shingle Stain	Old Dutch Enamel
LINOLEUM	S-W Inside Floor Paint	Mar-Not Varnish		S-W Inside Floor Pair
RADIATORS	Flat-Tone S-W Aluminum or Gold Paint			Enameloid
ROOFS, Shingle Metal Composition .	S-W Roof and Bridge Paint Metalastic Ebonol		S-W Preservative Shingle Stain	
SCREENS	S-W Screen Enamel			S-W Screen Enamel
TOYS	S-W Family Paint	Rexpar Varnish	Floorlae	Enameloid
WALLS, Interior (Plaster or Wallboard)	Flat-Tone SWP House Paint			Old Dutch Enamel Enameloid
WICKER	Enameloid	Rexpar Varnish	Floorlae	Old Dutch Enamel
WOODWORK Interior	SWP House Paint Flat-Tone	Sear-Not Varnish Velvet Finish No. 1044	S-W Handcraft Stain S-W Oil Stain Floorlac	Old Dutch Enamel Enameloid

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NOTE: Best results can be had by following the carefully prepared di-rections on labels.

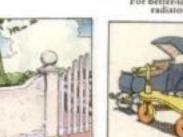








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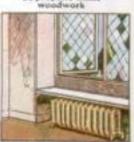
For cheerful satisfactory wal







To propeely finish



For better-looking radiators



To make toye "new"

# The COURT JESTER of TODAY

"No wit to flatter left of all his store,

No fool to laugh at, which he valued more."

—Pope

SINCE the earliest days, laughter and gaiety have been the most sought after things in life. In ancient times stately rulers unbent, courtly knights forgot seriousness; beautiful ladies became more alluring as the clever quips and merry pranks of the court jester brought a sparkle to their eyes and drove dull care away. But they were limited to the clownish antics and slapstick comedy of the jester.

Moderns have unlimited sources of amusement. Every broadcasting station has its Jester; its humorous stories; amusing songs and clever comedies. Each night the air is filled with merriment.

With a Crosley Model X-J radio receiver, amusement may be brought clearly and distinctly to your fireside. Sitting comfortably in an easy chair you forget dull care. The magic wand of the radio sends worry scurrying.

The very moderate prices of all Crosley instruments bring radio within the reach of all. No matter which Crosley Model you may select you can be assured of the maximum results at the lowest cost.

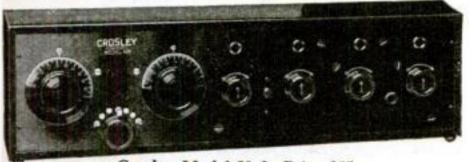
Let a Crosley Radio Receiver bring fun, laughter and good humor into your home.

## CROSLEY

Better-Cost Less Radio Products

See the Crosley Line at Good Dealers Everywhere

Write for Free Catalog. This fully describes the Crosley line of Radio receivers which range in price from the Model VI, a 2 tube set at \$30, to the graceful Consolette Model X-L at \$140. It also shows the complete line of Crosley parts.



Crosley Model X-J-Price \$65

For tuning out local interference and bringing in distant stations this receiver is unexcelled. It is a 4 tube set combining one stage of tuned radio frequency amplification, detector and two stages of audio frequency amplification.

For bringing in distant stations no set can excel it. Cost of necessary accessories \$40.00 and up.

#### THE CROSLEY RADIO CORPORATION

Powel Crosley Jr., President
Formerly called the Precision Equipment Company and
Crosley Manufacturing Company

317 Alfred Street

Cincinnati, Ohio



Model X-J

CROSLEY MANUFACTURING COMPANY Owns and Operates Broadcasting Station WLW

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Gentlemen: Please mail me free of charge your complete cat-

alog of Crosley instruments and parts.

Name....

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The Largest Manufacturers of Radio Receivers in the World

# POPULAR SCIENCE MONTHLY

Most Wonderfully Illustrated Magazine in the World

MARCH, 1924; Vol. 104, No. 3 25 cents a Copy; \$2.50 a Year



Published in New York City at 225 West Thirty-ninth Street

SCIENCE constantly is providing us with new thrills—new drama. Consider the proposed flight of the Shenandoah to the North Pole, of which Fitzhugh Green writes on page 31 of this issue.

Such a flight may prove the greatest venture into the unknown since the voyage of Columbus. When attempted, it will open up a whole new chapter in arctic

exploration. It is a project made possible by the gifts of science and the unselfish labor of scientists.

THE flight itself is conceived for scientific purposes—to add to man's common knowledge of the world in which we live. Gold, oil, coal, a new continent—all are possible discoveries. And who knows but from this hazardous expedition may come some rare element, such as radium, that will revolutionize our lives?

ON PAGE 37 Dr.

James J. Walsh, able scientist, tells of discoveries in the mind that transcend the discoveries of science in metals and minerals, steam and electricity, chemistry and physics. In his stimulating article he points out how we can shape our habits for good or bad—for health, success, and happiness, or for failure, misery, and disappointment.

AS YOU read his story, remember that the discoveries of science in the human mind are only beginning and are filled with enthusiastic expectations. Just as mineralogists are discovering new metals stored in the earth, psychologists, prospecting in the mind, are disclosing new and unsuspected mental and physical

resources. One day psychology may show men how to transmit thoughts without words and without signs — by mental telepathy.

SCIENCE has harnessed and directed the elements and has produced thousands of

### In Next Month's Issue

Are You Planning a Home?—Phil Madison Riley, one of America's fore-most writers on popular architecture, begins a series of fascinating adventures in home buying, building, and equipping.

The Headache Alarm—An able physician tells where head pains come from and why they are useful in warning us of defects in our machinery.

Radio Satisfaction — Jack Binns, American ace of radio writers, describes how to get maximum efficiency out of your receiving set.

"Black Flour"—An amazing account of the world's newest fuel—coal that can be piped, like gas, to the consumer.

And 200 other fascinating articles and pictures

wonderful machines to help us with our daily labors. More recently science has begun to pay attention to man's body. As a result, the life expectancy of the average man—yours and mine—has been lengthened a dozen years. On page 34 is a fascinating story of the experiments of Dr. E. V. McCollum in the influence of food upon bodily welfare. And on page 43 is Dr.

Reynold A. Spaeth's story of the search of science to determine and overcome the causes of human fatigue.

WHAT about your physiological capital? A commercial credit man may take stock of you financially and find you have a comfortable reserve. But have you a comfortable physiological reserve? Or would a physiologist find that you are drawing on your reserve without replacements and are headed for physical bank-ruptcy?

IF YOU would reflect on the progress of science, turn to Captain Frank Hurley's thrilling narrative of exploration on page 40. Notice the awe with which the cannibals of New Guinea regarded the first airplane they ever had seen. Then read Mr. W. K. Kellogg's intensely

personal story of his unusual automobile, page 49, the delightful account of Maude Adams' surprising success as an inventor of daylight color projection of motion pictures, page 45, and Jack Binns' article on secret and directional radio, page 71. And as you marvel at these modern agencies of communication, travel, and entertainment, remember that men are yet young who saw the first airplane, the first automobile, and the first radio set.

#### POPULAR SCIENCE MONTHLY

Issued monthly. Single copy. 25 cents. Yearly subscription to United States, its possessions, and Canada, \$2.50; foreign countries, \$3.
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The contents of this magazine must not be reprinted without permission.
H. J. Fisher, President; R. C. Wilson, Vice-President
O. B. Capen, Secretary and Treasurer

THE possibilities in science for the future are boundless. The next generation may use bottled sunlight for light and heat, produce its food chemically, and employ atomic energy to drive the engines of industry.



vinced that I either had a 'pull' or just 'fell into a good thing'—that my \$9,000 a year position is a sheer accident.

"When I told them I had found an

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Are invited to write to

the Employment Dept. of the N. S. T. A. We can put you in touch with just the men you

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easy way to earn big money as a salesman, they laughed at me and called it a 'harebrained idea.' They told me 'salesmen are born, not made.' But I decided to see my harebrained idea 'through.' I was sick of slaving for a pittance.

"I started studying the secrets of master salesmanship as taught by the National Salesmen's Training Association — and almost before I knew it I had confidence to tackle my first selling position. And why not? I had mastered the

very secrets of selling used by the most successful salesmen.

"My earnings during the past month were \$750. I now have better than a \$9,000 a year position-with lots more room to grow. I can state positively that my sudden success was not an accident. It came because I knew how to sell scientifically. And how simple it is to sell when you know how. My regret is that I did not know these secrets ten years ago."—Ellis Sumner Cook, Manufacturers Agent, 20 E. Jackson Blvd., Chicago, Ill.

earning class, if you want to make good money without loss of time-then do as Mr. Cook and thousands of others have

The secrets of salesmanship which

Mr. Cook learned are available to you. There are certain ways to approach prospects, to stimulate interest, to overcome objections, and to close sales. Every move in selling is governed by certain rules. Once you know these success is yours.

#### Success Like This Yours

Adam Horneber, Bay City, Mich., writes: "I have increased my earning power 500 per cent since I

secured your training in the Science of Selling."

Lewis A. Tinnes, Minneapolis, Minn., writes: "When I finished your training I left my job at \$160 a month and took a job as salesman. The first month I made over \$600 and I expect to go higher yet.'

N. D. Miller, 1705 S. Clark Street, Chicago, says: "I place the credit for my success where it rightfully belongs. I owe my present position wholly to the N. S. T. A. In July, 1919, I studied your selling secrets and in September you secured me the position which I now hold. I am earning in excess of \$100 a week.'

Bear in mind that these stories of real success—the kind that is waiting you in this field of unlimited money-making opportunities-are but a few of thousands on file. You will find scores of them in our literature.

#### Valuable Book Free

No matter what you may now think, it is only a thought. Get the facts! See for yourself how you can easily duplicate any of these stories of success. NOW and no other time is the minute to mail the coupon below. Our big free book, "Modern Salesmanship," will be mailed promptly. And there's no obligation.

#### NATIONAL SALESMEN'S TRAINING ASSOCIATION

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# He Doesn't Know It Yet But He's a \$6,000 Man

O YOU SEE that earnest-looking fellow talking to the President?" —It was the General Manager speaking; he and his guest were taking a turn thru the main offices.

-"That's the man I've got picked to take Short's place, as Auditor of the Company, when Short goes East. I've had my eye on him for more than a year; he's the kind of fellow who's bound to get ahead. I learned the other day that he has been studying evenings at home for the past six

or eight months. He's one of the few men who really seem awake to their opportunities. A fellow like that is too good to lose, and we're going to make it worth his while to stick. He doesn't know it yet, but he's a six-thou-sand-dollar man!"

"Studying eveningsworking out problemstaking an interest in the business"—if the men in subordinate positions could only read the minds of the men directing them, what surprising things they would learn about themselves!

-How every day, for example, those who show promise are being appraised for bigger jobs. -How their capacity is

constantly being meas-ured by the readiness with which they grasp the larger problems of the business. -How they are being gauged by the foresight they show in preparing for greater responsibilities.

For, after all, the extent to which a man is willing to prepare for bigger things is a mighty good index to his fitness to control them—isn't it?

The boss, you see-if he is a real executive and not a figurehead-put in many years equipping himself for his present position. Is it likely that he will overlook the chap who shows the same habits and tendencies which helped him to get ahead?

Then, too, when a man undertakes home-study training, he proves that he has good common-sense - and that's an asset!

For consider the logic of his undertaking-

For a comparatively few months—a year or two, at most - a man agrees with himself to give up a certain proportion of his "good times." He weighs them against his ambition to increase his income, and he deliberately chooses the bigger salary, the larger future. He knows that training is what he needs, and he values his self-respect so highly that he cannot be happy to drift any longer.

the LaSalle Problem Method, he works with actual business problems, and they fascinate him. He is conscious that he is growing in business power. He sees the results of his increased ability in the promotions that he gains.

Consider, for example, such simple statements as the following, all susceptible to ready proof:

"Salary and earnings have increased over 183 per cent. Your course has given me the position I wished for, the salary I looked for, and has broadened my knowledge and vision so that I have perfect confidence in my ability to do any job in the accounting field."

FRANK B. TRISCO, Minnesota.

"Instead of a factory store-keeper, I find myself at the end of three years head of a department, with an increase in salary of 230 per cent."

F. H. LAWSON, California.

"Led the list in the Maine bar examination." GORDON F. GALLERT,

"From a salesman in the ranks, in two short months my sales have shot up nearly 150 per cent. I am now a district manager, with eleven men working under me."

C. RUTHERFORD, Canada.

"-a total of 90 per cent increase in salary in two years. I saw this promotion in ad-vance and was preparing myself for it, altho it came six months sooner than expected, which goes to show that it pays to be prepared."

R. L. REEVES, Alabama.



The point to all this is very simple. In making a decision of this kind, he is demonstrating his ability to discrimi-nate between the values that are worth while and those that are no values at all.

And inevitably that kind of shrewdness makes a real hit with sound business men.

#### He Learns by Solving Problems -and It's a Fascinating Method

But there's another phase to homestudy training which we have neglected to mention.

While it takes courage to map out a course for oneself and to make the start, it is only a short time after one has got under way when it becomes no task at all, and instead of regarding his studies as a burden, a man gets to really looking forward to his periods of training. Under

#### Make Yourself a \$6,000 Man

Of course no amount of WISHING can get a man out of a mediocre place and put him on the right road to success.

But what astounding things a man can do if he changes his wishing to WILLING —if he really sets up a goal for himself and steadily bends his energies toward REACHING it!

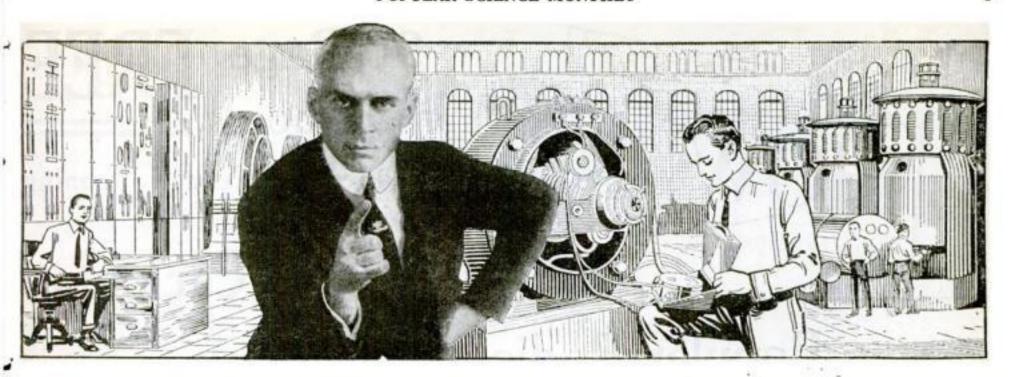
What is YOUR goal? Is it symbolized by one or more of the courses listed on the coupon just below?

Then, for the sake of your future, take out your pencil NOW-check the training that appeals to you-sign your name and address - and put it in the mail.

There is, of course, no obligation—but there's a great big OPPORTUNITY— and it's automatically set aside for the man who ACTS.

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modern Salesmanship: Training for Sales and Advertising Executives, Solicitors, Sales	Railway Station Management: Training for Station Accountants, Cashiers	tical training in industrial a principles and practice.	nanagement Business English: Training for Business Correspondents and Copy Writers.
Promotion Managers, Salesmen, Manufac- turers' Agents and all those engaged in retail, wholesale or specialty selling.	Auditors, Transportation Inspectors, Traveling Freight Agents, etc.	ment: Training for Employee	nt Manage- ers, Employ- s, Industrial Commercial Spanish: Training for positions as Foreign Correspondent with Spanish-speaking countries.
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Law: Training for Bar; LL, B. Degree.	Modern Foremanship and Production Methods: Training in the direction and handling of Industrial forces—for Exec-	Collection Correspondents; motion Managers; Credit	Sales Pro- and Office Politicians, Clubman, etc.
Commercial Law: Resding, Reference and Consultation Service for Business Men.	utives, Managers, Superintendents, Con- tractors, Foremen, Sub-foremen, etc.	Managers; Correspondence ! Secretaries, etc.	Supervisors, C. P. A. Coaching for Advanced Accountants.



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A fine outfit of Electrical Tools, Instruments, Materials, etc., absolutely FREE to every student. I will also send you FREE and fully Prepaid — Proof Lessons to show you how easily you can learn Electricity and enter this splendid profession by my new revised and original system of Training by Mail.

#### RADIO COURSE FREE

Special newly-written wireless course worth \$45.00 given away FREE.

#### Free Use of Laboratory

I have a large splendidly equipped Electrical Laboratory where you can come at any time for special instruction without charge. Several competent assistants — practical engineers — are in charge.

#### Earn Money While Learning

I give you something you can use now. Early in my Home Study Course I show you how to begin making money in Electricity, and help you get started. No need to wait until the whole course is completed. Hundreds of students have made several times the cost of their course in spare time while learning.

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You've always had a liking for Electricity and a hankering to do electrical jobs. Now is the time to develop that talent; there's big money in it. Even if you don't know anything at all about Electricity you can quickly grasp it by my up-to-date, practical method of teaching. You will find it intensely interesting and highly profitable. I've trained and started hundreds of men in the Electrical business, men who have made big successes. YOU CAN ALSO

# BE A BIG PAID Electrical Expert

What are you doing to prepare yourself for a real success? At the rate you are going where will you be in ten years from now? Have you the specialized training that will put you on the road to success? Have you ambition enough to prepare for success, and get it?

You have the ambition and I will give you the training, so get busy. I am offering you success and all that goes with it. Will you take it? I'll make you an ELECTRICAL EXPERT. I will train you as you should be trained. I will give you the benefit of my advice and 20 years of engineering experience and help you in every way to the biggest possible success.

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come an Electrical Expert," has started many a man on his way to fortune. I will send a copy free and prepaid to every person answering this advertisement!

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L. L. COOKE, Chief Engineer

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# Popular Radio's New Book

# How To Build Your Radio R

OPULAR RADIO'S new 96-page handbook, edited by Kendall Banning and Laurence M. Cockaday, is now ready for delivery. For a limited time only, as an intro-

ductory offer, it will be given away free! There has long been a need for such a book as this, describing fully and completely the several different types of radio receiving sets which have proved most effective, and how to build them.

Popular Radio's new book, "How to Build Your Radio Receiver," has been carefully planned to fill this need. No pains have been spared to make this book the most comprehensive and valuable contribution of its kind ever published for the radio enthusiast who, with or without previous technical knowledge or training, wishes to construct a radio receiving set of his own that will meet his every requirement.

"How to Build Your Radio Receiver" gives complete specifications for the construction of seven separate and distinct receiving sets-covering the most amazing range and variety of circuits, from the most modern simple crystal set to the famous Super-

All working details are given—the lists of parts required and their

approximate cost; complete hook-ups and circuit diagrams and how to read them; illustrations making all points clear, and simple instructions on how to assemble, mount, wire and operate each set.

Nor have any helpful pointers been omitted. In this new book, edited by Mr. Banning and Mr. Cockaday, you will also find scores of valuable hints and suggestions about aerials, how to select your parts, how to install your set, tips on tuning, and how to learn the code.

In all, a book you will not want to be without—one that will be worth many dollars to you. Yet, if you act at once, it will not cost you a penny. We will send you a copy of this valuable handbook absolutely free with a year's subscription to POPULAR RADIO, the leading magazine in the radio field, edited by Kendall Banning and L. M. Cockaday. If you are already a subscriber, you may renew or extend your subscription for an additional year and still secure one of the first copies of this valuable book absolutely free.

The Coupon printed at the bottom of this page provides a convenient means for you to secure one of the first copies of this hand-

book free. But you must act at once!

#### A \$5 Crystal Set

The simplest up-to-date set for local broadcast reception. Approximate range 15 miles. Clear signals on headset without distortion. No operating cost.

#### The Haynes Single Tube Receiver

May be made at an approximate cost of only \$15 for parts. Simple to tune, selective, good audibility. Long distance range up to 1,000 miles on ear-phones.

#### A Two-Stage Audio-Frequency Amplifier

May be added to any set, crystal or tube, to strengthen the received signals so they will operate a loud speaker. Easy to construct, efficient, and costs only about \$15

#### The Cockaday 4-Circuit Tuner

A 3-tube set, famous for its high selectivity and beautiful tone. Cost of parts about \$40. Receiving range approximately 1,500 miles on a loud speaker.

#### 5-Tube Tuned Radio Frequency Receiver

The possibility of "oscillation and re-radiation" is eliminated. May be built at a cost of only \$90 for parts. Range about 1,000 miles on loop or indoor antenna, and 2,500 to 3,000 miles on outdoor antenna.

#### 7 Remarkable Receivers Illustrated Diagramed Described

EACH of the sets described in POPULAR RADIO'S new nandbook has been selected as the most ideal of its kind-for distance, selectivity, tone, volume, simplicity of construction, ease in tuning, reliability and general all-around satisfaction.

You will find sets employing both crystal and vacuum tube detection, with regenerative amplification, audio-frequency amplification, "push and pull" power ampli-fication, radio-frequency, compensated radio-frequency and intermediate wave radio-frequency amplification.

You have your choice of crystal, one-tube, three-tube, five-tube, six-tube or eight-tube sets—the broadest selection anyone could ask for, all clearly illustrated, charted and explained in the simplest possible terms.

As a special introductory offer, for a limited time only, this book will be given FREE with a year's subscription to POPULAR RADIO at \$3. Simply mail your remittance with the handy Radio Receiver" will be sent you, postage prepaid. Your subscription will be entered at once.

#### The "Improved" Cockaday 4-Circuit Tuner

Probably the most important contribution yet made to the equipment of the radio fan. A compact 5-tube set with a receiving range of over 3,000 miles. Cost of parts about \$95, Automatic tuning and power amplification. Maximum volume of sound, excellent reproduction and no inter-

#### The Regenerative Superheterodyne Receiver

More sensitive, more selective and more simple to tune than any other 6-tube receiver yet developed. Cost of parts approximate \$100. Range of ,000 to 4,000 miles on a loud speaker, Has been called the "Rolls-Royce" of radio receivers.

—Also innumerable practical suggestions and complete list of U. S. and chief foreign Broadcasting Stations of 50 Watta power and up.

POPULAR RADIO, Dept. 132 9 East 40th Street, New York City

#### MAIL THIS COUPON NOW!

Please send me, postage prepaid, a FREE copy of POPULAR RADIO'S new handbook, "How to Build Your Radio Receiver." edited by Kendall Banning and L. M. Cockaday. I enclose \$3 for a year's subscription to POPULAR RADIO which entitles me to this book absolutely free.

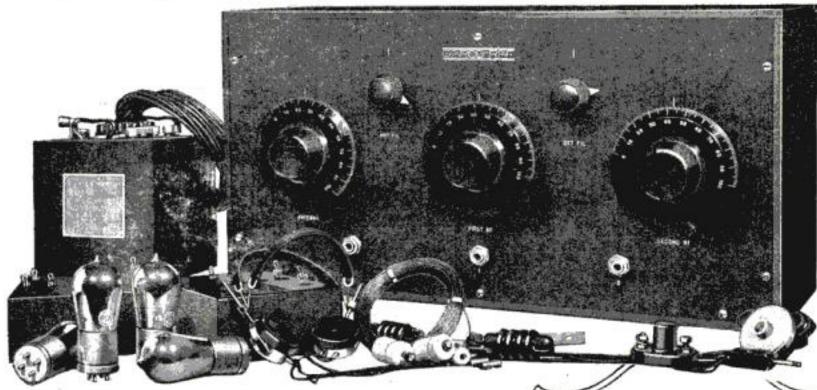
STREET AND NO.....

E....(No extra for Canada. Foreign countries 50 cents postage extra)

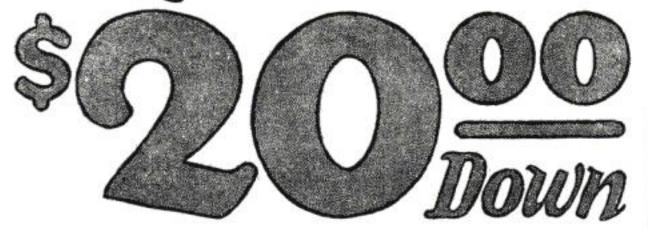
# Hazeltine Neutrodyne!

The wonder radio receiver that has taken the country by storm—that people are standing in line to buy, will be sent to you on this great special offer.

Set "Factory Built" by the Garod Corporation, Newark, N. J., under Hazeltine Patents



Complete Outfit-



Brings it to you Complete and Ready-to-Use—Balance in Easy Monthly Payments

HERE, AT LAST, is a Radio Receiver that is performing new miracles—things never before thought possible. And on our limited offer you enjoy its wonders for only a small payment down—remainder in easy monthly payments. Write for the offer we are making. Mail coupon.

In Chicago, New York and other big cities, people stand in line to get a chance at the limited supply of these sets that come into the big stores. They wait—they beg for them. They even pay premiums over list prices—anything to get a Neutrodyne.

And why not? Was anything so wonderful ever dreamed of before Mr. Hazeltine developed this Radio Marvel? No! Before you can even understand the marvelous accomplishments of the Neutrodyne, you must revise all your old ideas of

Write Today for our special easy payment offer on this complete "Factory Built" Neutrodyne outfit. Do not delay. Our present supply is very

Built" Neutrodyne outfit. Do not delay. Our present supply is very limited. This announcement will create a demand far greater than we can supply. Remember, you may have your Radio set NOW and enjoy it while paying. Mail coupon now.

Babson Bros., 2843 West 19th Street Dept. 13-63, Chicago, Ill.

# All these accessories included:

- 4 Vacuum Tubes.
- 6 volt-Storage Battery.
- 2-45 volt "B" batteries
- I pair of head phones with plug
- 1 Nathaniel Baldwin special phonograph loud speaker unit.
- Aerial, wiring equipment, insulators, lightning arrester, etc.

This outfit includes either the Baldwin Loud Speaker Phonograph Unit as listed above, or at a small additional cost you can have the Nathaniel Baldwin Loud Speaker Horn.

Nothing more to buy!

radio values. For instance, that expression "selectivity" — it used to mean one thing, but Neutrodyne has given it an entirely new meaning. Forget all past conceptions—try this Neutrodyne and you will see how you can tune out powerful local stations and bring in distant programs.

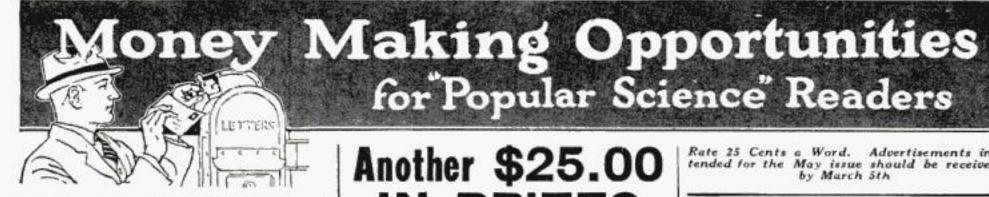
Every Neutrodyne factory is working to capacity. Their product is going mostly into the big cities and even then there is not enough to fill more than a small part of the demand. But Babson Bros.' purchasing power has secured some sets for their friends and customers in other places.

We now offer one to you. We do not ask a premium. We sell you the set at list price. We even save you some money on your accessories. And on top of all this we sell you this complete outfit on easy installment payments — and with a money back guarantee. We make it possible for those who act quickly to own a Neutrodyne—and the finest Neutrodyne ever built. And on a remarkable easy payment offer. Write!

Babson Bros.,	2843 West 19th St.,	Dept. 13-63, Chicago, Ill.
	r special offer on a	a complete Neutrodyne

Name	
------	--

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#### AUTOMOBILES AND ACCESSORIES

PATENTS—Write tor our Guide Books, List of Patent Buyers and "Records of Invention Blank" before dis-closing inventions. Send model or sketch of your inven-tion for our free opinion of its patentable nature. Terms reasonable. Victor J. Evans & Co., 189 Ninth, Wash-ington, D. C.

AUTOMOBILE paris—Used parts for most any car at half factory list prices. Allen, Briscoe, Buick, Cadiline, Chalmers, Chevrolet, Dodge, Dort, Grant, Hudson, Hup-mobile, Oakland, Overland, Oldsmobile, Reo, Studebaker and many others. Send list of parts wanted. Maxwell Bros., 4106 Olive Street, St. Louis, Missouri.

AUTOMOBILE owners, garagemen, mechanics, send for free copy America's popular motor magazine. Contains helpful, money-saving articles on repairing, overhauling, ignition, carburetors, batteries, etc. Automobile Digest, 523 Butler Bidg., Cincinnati.

M. P. LAUGHLIN—Patenta-Engineer-Attorney-Spe-cializing Power-Automotive Inventions. 48 East 41st St.,

#### FORD ACCESSORIES

SPEEDSTER fans-see "Red-i-Kut" ad. page 154.

#### MOTORCYCLES, BICYCLES, SUPPLIES

DON"T buy a bicycle motor attachment until you get our catalogue and prices. Shaw Mfg. Co., Dept. 4. Galesburg, Kansas.

DON'T pay \$50 for bicycles, buy motor cycles \$50 to \$100. Easy terms. Pay as you ride. Non skid Ford tires \$5, tubes \$1.25. Bicycles, motor cycles at factory prices; talking machines at half price. Records 20c. Send 10c in stamps for catalogues. Deninger Price Cutter, Rochester, New York.

OVERSTOCKED—200 Used Motorcycles. Must be sold at once. We have Harley-Davidsons, Indians, Hendersons, Excelsiors, Clevelands, Prices \$25.00 Up. Write for our Bargain List. Mycrow Brothers, Dept. C, 15, Berkeley St., Boston, Mass.

#### MODELS AND MODEL SUPPLIES

WE make working models for inventors and experi-mental work, and carry a complete stock of brass gears and model supplies. Send for catalogue. The Pierce Model Works, Tinley Park, Illinois.

MODEL making and experimental work; modern shop, expert workmen, Manufacturing, Lamson El. & Mfg, Co., 625 W. Jackson, Chicago.

MODELS and Tools made to order. Estimates, Schmidt, 394 Canal St., N. Y.

WE Build Models, design, develop, and manufacture articles in large or small quantities. Homeyer Machine Products and Mfg. Co., 1385 E, 17th St., Cleveland, Ohio.

MODEL steam engines, boilers, boats, model ship and naval fittings, model makers' supplies. Send 20c for new and enlarged illustrated catalogue and handbook. Bathe Mfg. Co., Dept. C, 5214 Woodland Avenue, Philadelphia, Pennayivania.

#### MOTORS, ENGINES, MACHINERY

MOTORS—G. E., 14 H.P., \$15.00; 15 H.P., \$32.50, 1 H.P., \$62.50. Generators, 8 volt, 10 amp., \$15.00; 32 volt, 500 watt, \$30.00. Other sizes, low prices. Motor Specialties Co., Crafton, Pennsylvania.

STEPTOE'S medium priced line of Shapers, Milling Machines, Lathes, and Die Slotters will reduce your manufacturing costs. Established since 1845. Catalog upon request. The John Steptoe Company, Camp Washington, Cincinnati, Ohio.

#### SHOP EQUIPMENT

CIRCULAR Saw for bench, Write Box 17, Hacketts-

#### AVIATION

THE American School of Aviation announces a new correspondence course in mechanics of aviation. A thorough training in practical aeronautics, American School of Aviation, Dept. 1743, 3601 Michigan Ave., Chicago, Illinois. American

PROPELLERS for aeroptine propulsion, 5-toot diameters, \$12; 6-foot for Fords, \$15; others in proportion. Motorcycle sleigh blueprints, 75c; Ford Size, \$1.00. Pictures free. Crawford Motor and Aeroplane, Long Beach, California.

#### AMERICAN MADE TOYS

MANUFACTURERS on large scale, also homeworkers wanted to manufaseture metal toys and navelties. Millions needed of barking dogs, was tail pupe, wild animals, automobiles, Indians, cowboys, baseball players, cannous, toy soldiers, crowing roosters, Statues of Liberty, miniature castings of capital, bathing girl souvenirs and others. Unlimited possibilities. Guaranteed casting forms furnished manufacturers at cost price from \$5.00 up, with complete outfit. No experience or tools necessary. Thousands made complete per hour. We buy goods all year and payhigh price for finished goods. Cash on delivery. Contract orders placed with manufacturers. Catalog and information free. Correspondence invited only if you mean business. Metal Cast Products Co., 1696 Boston Road, New York. New York.

# Another \$25.00 IN PRIZES

for Popular Science Readers

To win one of these cash prizes is easy, and every reader is invited to enter this fascinating competition. Just write a letter of not over seventy words answering this question: -

#### What advertisement of "Money Making Opportunities" in this issue interests you most and why?

Here are the prizes we will pay for the ten best letters answering the above question:-

First Prize				\$	10.00
Second Prize					5.00
Third Prize .					3.00
And 7 Prizes					
of \$1.00 each .					7.00

First read every one of the "Money Making Opportunity" advertisements on pages 8 to 26. Check the ones that interest you. Then read over the ones you have checked and decide on the one that interests you

Then write a short letter, not more than seventy words, telling us why the advertisement you pick interests you most. Remember that ten prizes will be awarded. You have a good chance of winning one of them. Be sure to mail us your answer before March The prizes will be awarded, in the order of their merit, for the letters that are most interesting and best expressed.

The names of all the prize winners and the letters that win the first two prizes will be printed in this column in the May issue. Address your prize letter to

#### Contest Editor

POPULAR SCIENCE MONTHLY 225 West 39th Street, New York City

#### Last Month's Prize Winners

The First Prize of \$10.00 goes to Mr. T. Metcalfe, 129 S. Ardmore Ave., Los Angeles, Cal., for his letter on the advertisement of the Metal Cast Products Company. Here is Mr. Metcalfe's letter:

Dear Sir:—

The Metal Cast Products Company evidently realizes that brevity, though it may be the soul of wit, is not the secret of successful Classified Advertising. Its "opportunity announcement," by its very size, attracted my attention, and having obtained that, proceeded to tell me clearly, without confusing abbreviations, just what the company had to offer. The proposition interested me to the extent that I immediately sent off a reply.

TOM METCALFE,

Mr. James E. Noble, of Toronto, Ont., Canada, wins the second prize for his letter on the advertisement of E. Palmer.

> Contest Editor: I was attracted by E. Palmer's ad as it appears in the January issue. It offers at once what most ad readers desire, a business of their own, especially, if like myself, they are semi-invalids. I desire to tender my sincere thanks to Popular Science for directing my attention to this opportunity. I am more than satisfied with the value I received for the money I invested with your advertiser. JAMES E, NOBLE.

The Third Prize goes to C. N. Cropper, Marysvale, Utah.

The Winners of the other seven prizes are: Bonner Mills, Greenville, S. C.; E. G. Hol-land, Birmingham, Ala.; E. M. Hoefel, St. Louis, Mo.; Ivar Thuresson, Naugatuck, Conn.; Raymond R. Rosenblatt, Detroit, Mich.; J. M. Freeman, West Hickory, N. C.; Edmund H. Brown, New York, N. Y.

Rate 25 Cents a Word. Advertisements intended for the May issue should be received by March 5th

#### RADIO AND SUPPLIES

YOU don't need tubes to get out of town. If you want new stations on your crystal set, write me today. Mine works 400 to 1,000 miles without tubes or batteries! Thousands have bought my plans and now get results like mine. Changes often cost less than dollar, Send self-addressed envelope for further information. Leon Lambert, 555A So. Voltusta St., Wichita, Kansas.

RADIO generators 500 V 100 Watt \$28.50 each. Battery chargers \$12.40—High speed motors. Motor-Generator sets, all sizes. Motor Specialties Co., Crafton, Pennsylvania.

RADIO Book, 25c. Agents wanted. Hadley, 46 Rose-dale St., Bridgeport, Conn.

LOUD Speaking Crystal Set. Broadcastings heard throughout house, Easily constructed, Instructions complete 25c. Catalog free, Steinmetz Wireless Mfg. Co., 5810 Penn Ave., Pittsburgh, Pa.

BIJUR Generators, brand new, 6 volts, maximum output 22 amperes at 2000 r. p. m. Government paid \$45.00 each, our price \$10.00. General Sales Company, 1921 S. Michigan Avenue, Chicago, Ill.

ARMSTRONG Regenerative Receivers (Licensed) 500 to 1000 miles distance, complete with tube, phones, batteries, aerial, \$26.75. Cash with order. William Gibbons, 535 Palace Building, Minneapolis, Minn.

#### ADVERTISING

ADVERTISE in 24 meteopolitan dallies, 24 words, \$15.00. Helpful Guide listing 1000 publications, 4c stamps. Wade Company, Baltimore Bldg., Chicago.

ADVERTISING rates for magazines and weekliks ee. Charles A. Lutz, Apartment 241, York, Pennsylvania

151 RURAL weeklies, \$6.04. Ad. Meyer, 4112 P. S., Hartford, St. Louis.

ADVERTISERS: Your 35 word ad in 51 magazines \$2.00. Free Advertising Booklet, Auto-City Agency, 2747 Gladstone, Detroit.

#### ADVERTISING NOVELTIES

GILT lettered Advertising-Pencils for you. Buy direct; save entire middleman's profit. Samples free (no acents). Address S. Musial & Co., 10-14 Lincoln St., Yonkers, N. Y.

#### DUPLICATING DEVICES

"MODERN" Duplicators save Time, Labor and Money. Gets business. Reproduces Typewritten or Penned Letters, Drawings, Lessons, Music, Menus, Bids, Notices, Specifications, Maps or anything in one or more colors. Prints two per minute. Special sale on. 30 days' tree trial, \$2.25 up. Booklet free. J. V. Durkin-Reeves Co., Pittsburgh, Pennsylvania.

STENCIL Duplicators—Note, \$3.00; Letter, \$4.00; Hand Use. Typewriting—Handwriting, On Approval. Primos Specialty Co., 3-X, Primos, Pa.

#### TYPEWRITERS AND SUPPLIES

TYPEWRITERS all makes. Save one-half. Thoroughly rebuilt in our factory by the famous "Young Process." Fully guaranteed. Free trial. We handle all standard makes. Cash or sold on easy terms. Write for Catalog. Young Typewriter Co., Dept. 5043, Chicago, Ill.

ALL makes, rebuilt, refinished and guaranteed ten years. \$15.00 up shipped privilege 30 days' time. Get our prices and agents proposition. Typewriter Manu-fucturers Exchange, Fordham, New York. TYPEWRITERS sold on payments. Free trial. Payne Company, Dept. 220, Rosedale, Kansas.

#### LABORATORY AND CHEMICAL

EXPERIMENTERS. Complete supplies for the chemical laboratory. Catalogue 5c. National Scientific Supply Co., 241 Pennsylvania Avenue, Washington, D. C.

YOUR chemical problem solved and working process furnished for five dollars. When your process or formula is furnished by me 25 years of experience is back of it. This means expert service and satisfactory results. Write me. W. Stedman Richards, Consulting Chemist, Box 24462 Boston Mass. 2402, Boston, Mass.

SEE radium rays using our \$1.00 Spintharioscope. Laboratory apparatus, chemicals. Send for bargain prices. Washington Scientific Co., 2109 Fourteenth Street, Washington, D. C.

CHEMICAL Service. Formulas, analysis, methods, periments. Jacob Stuyter, Chemist, 2527 East St. experiments. Davenport, Iowa.

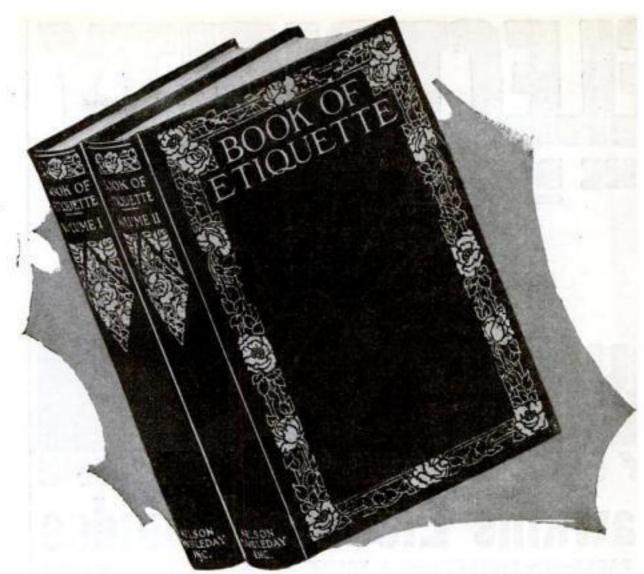
PRODUCTS: formulas: duplicated, improved, cheap-ned, Ethical, H., ing, Box 1029, Chicago.

#### TRADE SCHOOLS

PAINT Automobiles, Trim Automobiles, Become a Certified Electrician, Auto Battery Builder, Ignition Expert on Starting and Lighting, Metal Finisher, and a complete course in Auto-Repairing, Bricklaying and Plastering. We fit you for a big money job, Make you an expert able to step right into a position paying \$45 to \$100 per week. You are paid while learning. We maintain our own dormitories. Come to Detroit, the Automobile hub; the World's wonder city. Write today. Standard Trades School, 416 Woodward, Detroit, Mich.

More Money Making Opportunities on pages 10 to 26





# Save \$150 on the Famous Book of Etiquette Nearly Half a Million Sold for \$350 Special Short Time Offer Only \$198

YOU'VE always wanted the famous two-volume set of books that solves every social difficulty, that tells you exactly what to do, say, write, and wear on every occasion. You have always wanted to own the two remarkable books that give poise, ease, dignity, self-confidence.

Here is your opportunity to secure the complete original, authentic BOOK OF ETIQUETTE for almost half-price. Almost 500,000 people have purchased the BOOK OF ETIQUETTE for \$3.50. If you act at once, you can get it for only \$1.98.

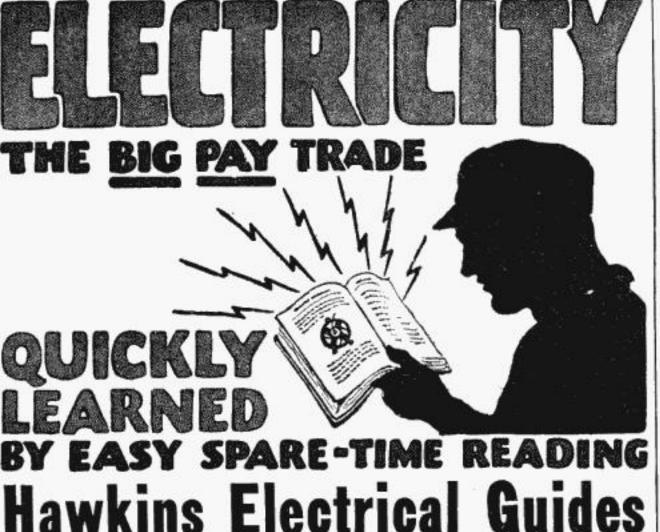
### Solves Every Social Problem

The BOOK OF ETIQUETTE is admittedly one of the most complete and authoritative works of its kind ever published. It covers every phase of wedding etiquette, street etiquette, dinner etiquette, dance etiquette—it contains paragraphs for the self-conscious and timid; for the bachelor; for the business woman; for the country hostess. Nothing is forgotten, nothing omitted. The BOOK OF ETI-QUETTE will tell you everything you want to know. It will protect you from sudden embarrassments, give you a wonderful new ease and poise of manner.

#### Send No Money—The Coupon Brings It To You

This is your chance to take advantage of a tremendous bargain. Half a million people have paid \$3.50 for the Book of Etiquette. Here's your chance to secure the same Book of Etiquette for only \$1,98. We know you won't overlook this unusual chance. Mail the coupon to-day and the Book of Etiquette will be sent to you in a plain carton. No money is necessary. But be sure you get the coupon off at once. Nelson Doubleday, Inc., Dept. 253, Garden City, New York.

	USE THIS SPECIAL COUPON
111111	NELSON DOUBLEDAY, INC., Dept. 253 Garden City, New York  I am glad you have made this low-priced special offer, By all means send me the Book of Etiquette (complete in two library volumes), for which I will give the postman only \$1.98 (plus delivery charges), instead of the regular price of \$3.50. It is understood that I have the privilege of returning the books any time within 5 days if I am not delighted with them, and you agree to refund my money.
!	Name
!	Address
1	the beautiful full-leather binding at \$2.98 with same return privilege.  (Orders from outside the U.S. are payable \$2.44 cash with order. Leather binding, outside U.S., \$3.44 cash with order.)



Know the facts in Electricity. They mean more money and better position for you. Hawkins Guides tell you all you need to know about Electricity. Every important electrical subject covered so you can understand it. Easy to study and apply. complete, practical working course, in 10 volumes. Books are pocket size; flexible covers. Order a set today to look over.



#### POCKET SIZE

#### **FLEXIBLE** COVERS

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Alternating Current Motors-Transformers—Converters—Rectifiers—Alternating Current Systems—Circuit
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Switchboards—Wiring—Power Stations
— Installing — Telephone — Telegraph
—Wireless — Bells — Lighting — Railways. Also many Modern Practical Applications of Electricity and Ready Ref. plications of Electricity and Ready Reference Index of the ten numbers.



# SHIPPED FREE TO THE POSTMAN

Not a cent to pay until you see the books. No obligation to buy unless you are satisfied. Send Coupon now-today-and get this great help library and see if it is not worth \$100,00 to you-you pay \$1.00 a month for ten months or return it.

THEO. AUDEL & CO., 72 Fifth Ave., New York City

Please submit me for free examination, HAWKINS ELECTRICAL GUIDE (Price \$1 a number). Ship at once prepaid, the 10 numbers. If satisfactory, I agree to send you \$1 within seven days and to further mail you \$1.00 each month until paid.

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Name	
Occupation	

Employed by..... Home Address.....

#### Money Making Opportunities

#### FORMULAS

FORMULA catalog free. C. A. Lutz, Apartment 241, York, Pennsylvania.

3000 FORMULAS—400 pages—\$1.00 postpaid. Hill-side Laboratories, 14802-D-Cooper, Harvey, Illinois.

ALI-penetrating liniment, positively gets the aches and pains of all kinds, rheumatism, etc. Formula, \$1.00. Ace Laboratory, 3421 Wabash, Chicago.

TATTOOS removed, formula \$1.00. Artist's guide teaching tattooing, \$3.00. Catalogue free. Artattooiest, 1050 Randolph, Detroit.

FORMULAS Guaranteed, Catalog free, B. Laboratories, 4047-P.J., North Whippie, Chicago.

"YOUMAN'S GUIDE" contains best 5,00:
and recipes for every trade, business, occupation
wife. Let this book make you money. Money-back
guarantee. Paper cover \$1.25, Cloth \$2.00. Post-paid.
Circular, book catalog free. Wells and Edwards, Department M, 852 George, Chicago.

FORMULAS: Chemical processes, household recipes, verages, magic. Universal Laboratories, Newark,

#### MANUFACTURING

LET us make your wood toys, patterns, eastings, or stampings, send specifications for our prices. Aivatab Manufacturing Co., Batavia, New York.

DEVELOPING ideas and manufacturing our specialty. Absolute satisfaction. 33 years' experience; write us. The Eagle Way & Step Signal Co., 2016 Elm St., Cincinnati, Onio. Dept. C.

METAL-CRAFT manufactures dies, stampings, diecasting, screw-machine, and wire products reasonable-Piating, Enameling. Burnishing. Prompt, efficient service on any size contract. Modern equipped plant. A dependable source of supply. Metal-Craft Manufacturing Co., Box 258, Chicago. Co., Box 259, Chicago.

DIPS, Tools and General Manufacturing. Mo Manufacturing of new inventions our specialty, Machine Co., 222 S, Clinton St., Chicago, Ill.

#### PRINTING, ENGRAVING, MULTIGRAPHING

BETTER Printing for Less Money. Write us about your printing needs, and you will save money. Ernest Fautus Company, 525 South Dearborn Street, Chicago.

EMBOSSED business, personal stationery. Samples, stamp. Daniels P. Company, Pittston, Pennsylvania.

225 BOND letterheads, envelopes, billheads, cards, \$1.25 each. Combination, \$4. Economic Printery, Leonia, New Jersey.

EVERYTHING printed. Samples free. Franklin Press, B-34, Millord, New Hampshire. 500 TWO Color Letterheads, \$2.75. Samples free. Superior, 1825 Roosevelt. Indianapolis.

LETTERHEADS and Envelopes, \$2.00 per 500. Sames. Roney's Printery, Paris, Missouri. 1,000 LETTERHEADS or envelopes, \$3.00. Sent pre-id. Samples free. Monitor Press, Stockham Bldg.,

paid. Samples free. Monitor Press, Stockham Bidg., Morrisville, Pennsylvania.

500 EACH Hammermill bond letterheads, envelopes, \$4.50. Multigraphed letters \$4.25 thousand, delivered. H. T. Anderson, Box 897, Rockymount, N. C.

LETTERHEADS—Hammermill Bond 8½ x 11, 500 \$2.65 cash. Other printing. MacDonald Printery, Marietta, Ohio.

1,000 HAMMERMILL letterbeads, envelopes, \$3.25: 250, \$1.25, Samples Free, Troib Press, 98-A, Pro-vidence, Worcester, Mass.

CARDPRESS (Automatic), Equipment, Stock, \$115. Autopress, 678 Bloomfield, Montelair, N. J.

#### GUMMED LABELS

NAME and address, 500, 30c. Others, in rolls or loose, Stationery, 200 sheets and 100 envelopes printed \$1.00, Enstern Label Co., Clintonville, Conn.

#### WANTED

DETECTIVES—Excellent opportunity. Fascinating work. Experience unnecessary. Particulars free. Write American System, 1968 Broadway. New York.

TYPISTS—Earn \$25-\$100 weekly in spare time copy-ing nuthors' manuscripts. Write R. J. Carnes, P-1, Talla-poosa, Georgia, for particulars. OLD gold, silver and pintinum for cash. Penn Lab-oratories, 222 Market St., Newark, N. J.

#### ADDING MACHINES

ADDING and calculating machines. All makes. Free trial. Year's guarantee. Shattuck, 424 Fourth Ave., Pittsburgh, Pennsylvania.

#### WANTED-TO BUY

CASH for old gold, silver, platinum, watches, diamonds, magneto points, gold crowns, false teeth, and other valuables. Merchandise returned if offer unsatisfactory. Busch Products, Dept. 55, 144 Fifth Ave., New York.

MAIL Old Gold, Silver, Platinum, Diamonds, Jeweiry, Bonds, Thrift, Unused Postage Stamps, etc. Money wired within one hour for valuables, held ten days, re-turned if unsatisfactory. Ohio Smelting Co., 315 Hippo-drome Bidg., Cleveland, Ohio.

#### INSECTS WANTED

WHY not spend Spring. Summer and Fall gathering butterflies, insecta? I buy hundreds of kinds for collections. Some worth \$1 to \$7 each. Simple outdoor work with my instructions, pictures, price-list. Send 10 cents (not stamps) for my Hustrated Prospectus before sending butterflies. Mr. Sinclair, Dealer in Insects, Dept. 7, Ocean Park, California.

More Money Making Opportunities on pages 8 to 26

# A New and Mysterious Happiness A Startling and Sensational Discovery A Mysterious Secret

O wonder men and women everywhere are excited over this startling discovery of a Universal Law and Power by which a new meaning is given to every pleasure, function, action and to every joy, gratification and happiness.

Who could resist becoming excited if the pleasurable realization of life in all of its phases were multiplied and intensified?

You, too, will become excited over this great discovery because it will give you a new thrill—an intense and lasting thrill.

This new and startling discovery of a supreme natural law of life, health and pleasure is joyfully revolutionizing the lives of thousands of men and women all over the world. It is bringing them a new kind of pleasure, happiness, health, strength, confidence, energy and power of personality and success. It is giving them such marvelous energy of mind and body, and they enjoy life so fully, so intensely, so dominatingly, and so thoroughly that the old life to which they were accustomed appears totally inferior in every respect.

The possession of this new and mysterious natural law gives a new idea of how truly vital, alive, joyful, healthy and happy a human being can be—how easily one can be over-flowing with life, energy, bubbling vitality and the fire of triumph. Although thoroughly natural and simple, nevertheless it accomplishes seemingly impossible results without sacrifice, active effort or cost.

A new life with a unique thrill is yours when you possess this newly discovered natural law of supreme life, health and pleasure. It is no longer necessary for one to spend money for treatments and drugs and dieting and books and systems and cures and pills and devices, because perfect and supreme health and life are absolutely free through this marvelous natural law.

Why be weak, why be ill, why be fat, why be thin, when you may, absolutely free, become in every way perfect and supreme through this sensational natural law?

This extraordinary natural law yields

amazing nerve force, amazing energy amazing vitality and amazing power of every character of mind and body —a new and superior life.

Through this sensational natural law you may have all of the benefits of exercise without exercise; all of the benefits of conscious deep breathing without conscious deep breathing; the full and complete benefit of every vitamine and organic iron without drugs or dieting; all of the benefits of medicine and drugs without medicine and drugs; all of the benefits of auto-suggestion, hypnotism and psychology without auto-suggestion, hypnotism and psychology; all of the benefits of dieting, and every other kind of treatment, device or assistance without these treatments.

Through this amazing natural law, anyone can rid self permanently of every human weakness; no matter who you are, this Natural Law can demonstrate to you that you do not yet know the full meaning of joy, pleasure, happiness, vitality and gratification.

This Natural Law is ready to give you a new realization of the meaning of life and enjoyment.

This extraordinary and Universal Law does not require you to actively do anything or give up anything. It requires no exercise, no time, nor conscious deep breathing — no stretching, dieting, drugs nor medicines.

This natural and supreme law must not be confounded with hypnotism, autosuggestion, psychology, spiritual science, psychic science, mental science, nor with electricity or any other method—mental or physical ever devised in the past.

No self-hypnotizing phrases to repeat—no yielding, no recession, no giving up of anything, nothing to study, nothing to actively practice, no books to buy, nothing to memorize, no self-deception—nothing but truth—reality—Natural Law. Perfect health cures every known and conceivable disease. This startling natural law is guaranteed to give perfect health.

If you are not enjoying life to the full—if you are in any way handicapped—if you are not in possession of all of the powers of mind and body to the highest degree, you owe it to yourself to at once procure for yourself, free of charge, this revolutionary natural law.

Through this supreme natural law anyone may have the health and vitality of a lion or tiger.

Remember that the demonstration and results are immediate and free. This powerful natural law transforms the gloom of disease into the bloom of health, as the rays of the spring sun transform the dead soil into a "sea" of luxuriant vegetation. It is destined to revolutionize human health and happiness—Humanity.

This natural law is most marvelous, most simple, most subtle and most powerful. It is the Law of Creature Power.

Remember there is nothing active to do, nothing to study, nothing to believe, no time to waste, no habits to give up, nothing to lose—there is no mystery—it is merely Natural Law.

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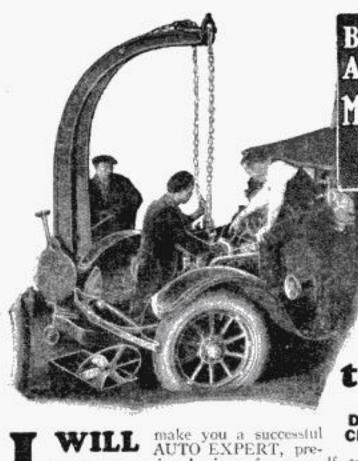
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More Money Making Opportunities on pages 8 to 26



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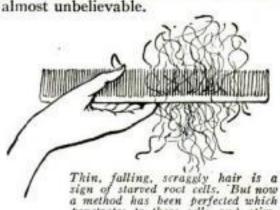
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Alois Merke discovers a new, simple method guaranteed to grow thick, beautiful, luxuriant hair, or money instantly refunded. Gives new life and health to hair that is thin, falling, lifeless.

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penetrates to these cells and stimulates them into new activity. Thin Falling Hair Given Glorious New Health

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bark of a tree can make the tree grow. You must get right at the roots and stimulate them. This remarkable new method provides, at last, an efficient way of invigorating the roots themselves. The hair becomes brighter, fluffier. New growths make their appearance within 30 days—if they don't there is no cost to you.

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through splendid results that have already been achieved—as these few excerpts from letters testify. The letters are on file at the Merke Institutes and anyone may see them by coming to the office.

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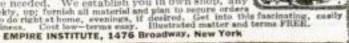
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More Money Making Opportunities on pages 8 to 26

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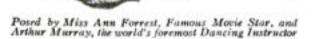
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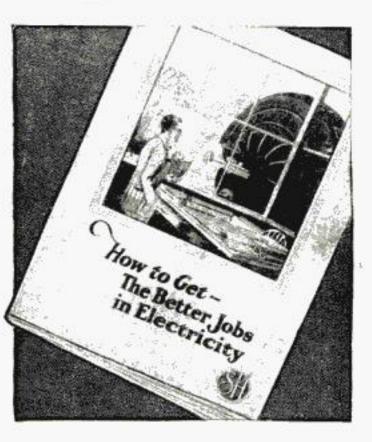
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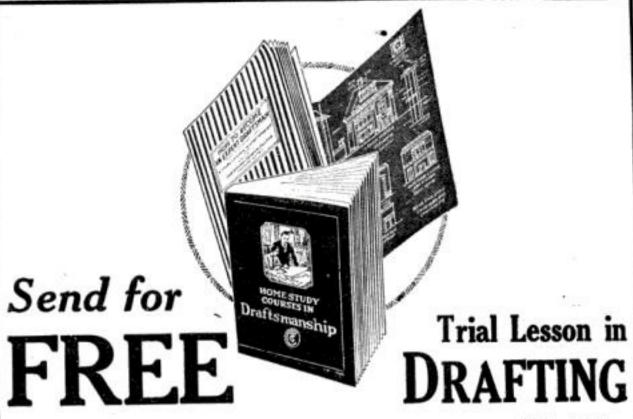
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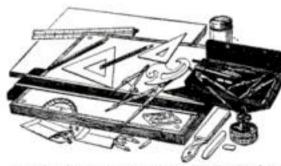
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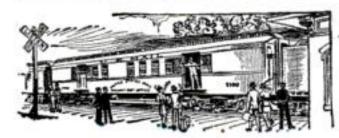
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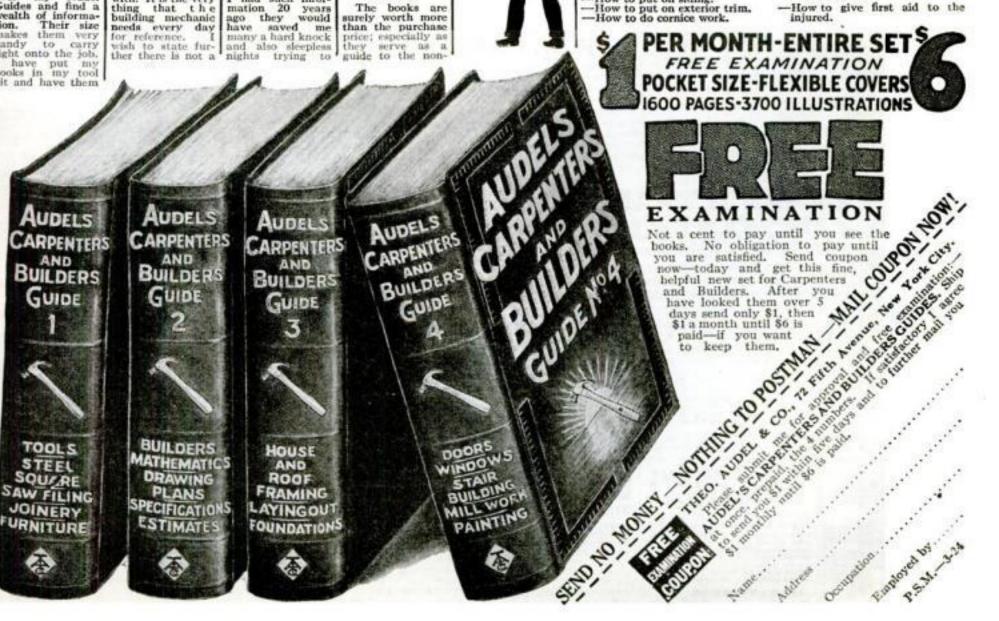
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AGENTS—\$15 a day—Easy, quick sales—Free auto— Big weekly bonus—\$1.50 premium free to every customer. Simply show our beautiful 7-piece, solid aluminum handle cutiery set. Appeals instantly. We deliver and collect. Pay daily. New Era Mfg. Co., 863 Madison Street, Dept. 41-U. Chicago.

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AGENTS—Best seller; Jem Rubber Repair for tires and tubes; supersedes vulcanization at a saving of over 800 per cent; put it on cold, it vulcanizes itself in two minutes, and is guaranteed to last the life of the tire or tube; sells to every auto owner and accessory dealer. For particulars how to make big money and free sample, address Amazon Rubber Co., 504 Amazon Building, Philadelphia, Pennsylvania. delphia, Pennsylvania.

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More Money Making Opportunities on pages 8 to 26

# It Was REAL FUN Learning to Play the Piano in 90 Days

By A Wife

We had been married only three years, and already Bob's love for me was slipping. Instead of remaining in evenings, he used to spend his time elsewhere, or devote his time to playing on his violin, entirely indifferent to me. Frankly, I was living through days of misery.

One day, while reading a magazine I came across an amazing story-of a woman who had learned to play the piano in 90 days! Was it possible? Fascinated, I read on and on, and learned how she had mastered the piano by herself, in her spare time, without a teacher.

A wonderful thought I stopped. had occurred to me. Why couldn't I do what this woman had? —how happy I could make Bob by accompanying him on the piano! Full of enthusiasm, I wrote to the U.S. School of Music for their course. I,

who had never known a single thing about music, was absolutely astonished at the remarkable simplicity of their print-andpicture method. As easy as the A. B. C!

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confusing, tiresome parts of music are eliminated and the playing of melodies is reduced to a simple, easy-to-understand method that any one can follow with

But my greatest happiness came the day that Bob found out. Words can't describe his look of astonishment. And what a change seemed to come over him as he eagerly drank in my story. Then it was I realized what music had meant to him. As he expressed it, playing the violin was absolutely flat without the accompaniment of a piano.

Today Bob finds new delight in his violin, and I have kept right on with my piano studies. Our musical evenings are a marked success and we are able to offer our friends entertainment they enjoy.



Do you like music? Do you like to listen to it? Hum it? Do you find yourself tapping with your foot or drumming with your fingers when music plays? Then by all means write to the U. S. School of

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Remember, you can master any instrument through this wonderful course. Whatever your favorite instrument, you can learn to play it in your spare time,

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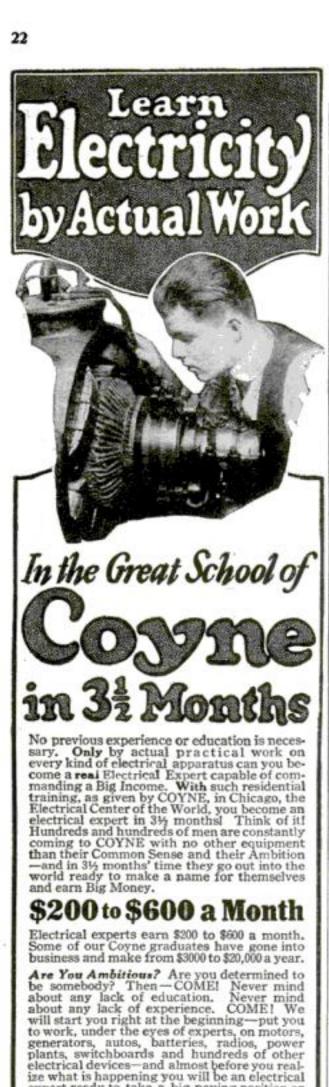
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MAKE \$31.00 Profit—Cost you \$1.50 Complete Gold Monogram Outfit. Transferred instantly on automo-biles, trunks, bags, windows. Experience unnecessary. "Free Samples." Nullife Monogram, Hartford, Conn.

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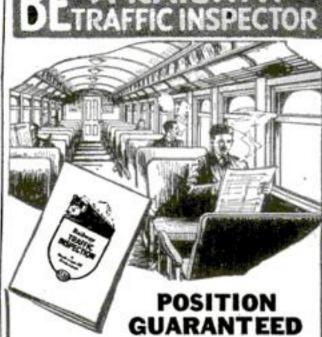
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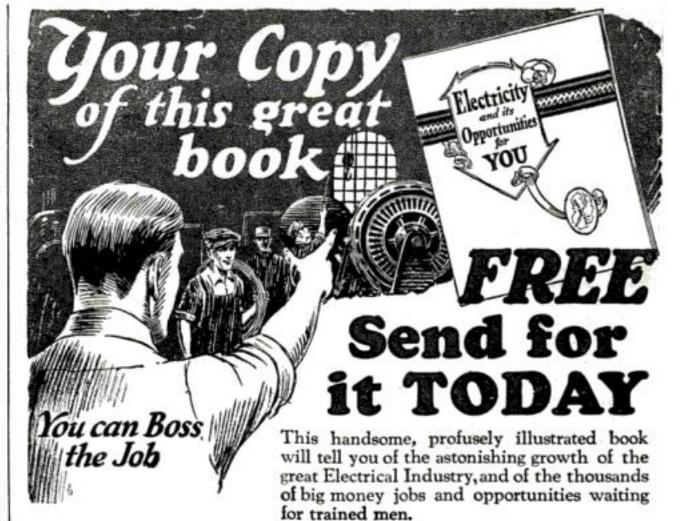
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More Money Making Opportunities on pages 8 to 26



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They try to make the grade of success with the WILL-POWER cylinder not firing at allor with a sooty spark plug in the PURPOSE cylinder. Or may be they are not getting the help they could from CONCENTRATION, OBSERVATION, IMAGINATION, or MEMORY. And the worst of it is that they don't know where the trouble is! They just go"knocking" and "hammering" along through life, wondering why they can never catch up with any of the BIG rewards that always keep disappearing just 'round the turn of the road ahead.

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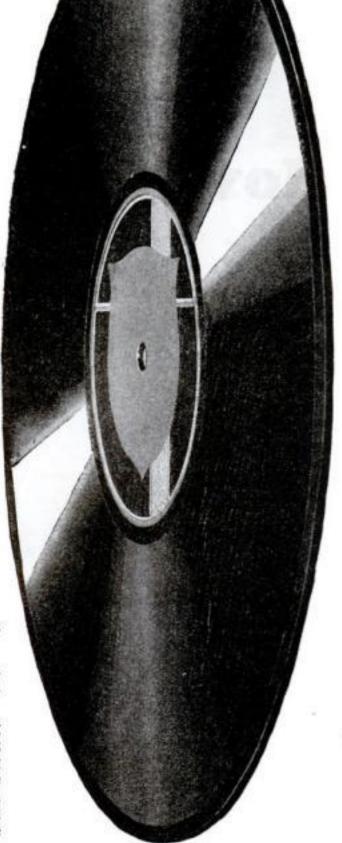
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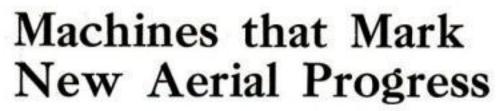
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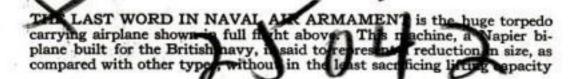
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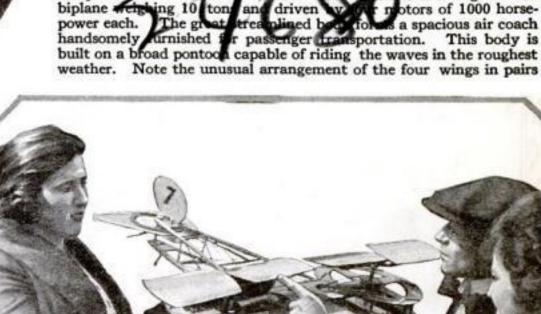




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THE LATEST CONTESTANT for the \$250,000 British Air Ministry prize, offered for a practical vertically using machine, is the Cannivator, pictured above. Its two side propellers are designed to imitate the movement of a bird's wings. The inventor, E. P. Johnson, of Chicago, claims it will fly backward or forward

A HELICOPTER BUILT ON AIRPLANE HINES has been designed by William J. Beach, author-inventor, of Australia and New York City, who is shown above demonstrating a small model of his invention. The upward movement of the strange machine is said to be produced by revolving planes acting on a series of four shutter-like planes that stabilize the machine

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#### POPULAR SCIENCE MONTHLY

SUMNER N. BLOSSOM, Editor

March; 1924



# Perils of Polar Flight

For want of a nail the shoe was lost; For want of a shoe the horse was lost; For want of a horse the rider was lost-All for the want of a horseshoe nail!

RCTIC exploration is just like that. One tiny oversight, one nail or bolt or lacing missing at a critical moment, and the lives of daring men may be needlessly sacrificed.

No military campaign ever was planned with greater attention to detail than that of the Polar Air Expedition which the United States Navy announced for the dirigible Shenandoah.

#### Lessons of the Past

After more than a century of international effort, stippled with tragedy and crowned by Peary's superb achievement of the North Pole, we have come at last to know the incredible complexity as well as the unavoidable peril of polar work.

Consider the field of action. On the American side Nome is the most northern place available for a base. Point Barrow, Alaska, for instance, is not open until August. And ice conditions are so uncertain there that a ship could not stay long enough to be of real help to an air expedition. Somehow we think of Alaska as having the North Pole in her back yard, so to speak. Yet it is 1560 miles from Nome to the earth's apex!

#### Fierce Arctic Winds

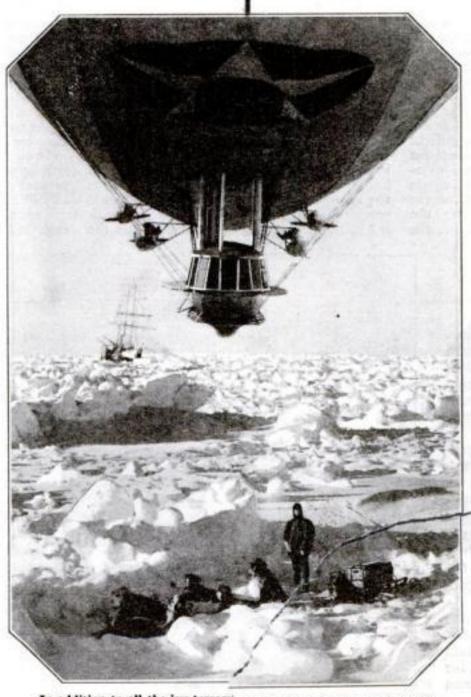
Twice 1560 miles is more than 3000 miles. If an airship has a cruising radius of 4000 miles she theoretically can fly from Nome to the Pole and back with safety.

But a cruising radius is figured for still air. And Bering Strait is a veritable funnel. Cold northerly winds pour through it for weeks at a time. If the wind blows 40 miles an hour against an airship and the ship is making propeller revo-

lutions for 60, her advance over the ground is only 20 miles an hour. With such a handicap the Nome-Pole flight would become proportionately 9000 miles! No airship ever designed could tackle such a journey.

How Our Navy Experts Are Preparing for Conquest of Far North by Airship

By Lieut.-Comm. Firzhugh Green, U.S.N. Member of the special Naval Arctic Air Board appointed to supervise the "Shenandorh's" cruise over the Pole



In addition to all the icy terrors that in the past have confronted explorers in their daring and often disastrous attempts to reach the top of the world by ships and dog teams, the crew of an airship must be prepared and fully equipped to meet new and uncounted perils in an attempted polar flight. Buffeting air currents swirl about the Pole. Projecting nubbles of ice make the landing of an airplane hazardous, and the landing of a dirigible out of the question. The composite photograph above vividly illustrates these hazards

> The point I wish to emphasize is that the Arctic is a vast place-something more than 3,000,000 square miles in the Par basin, one third of which is totally unknown! Enormous distances must be overed. No bases exist save those

especially established. conditions are little more than a guess. Hence, months of preparation in a myriad minute ways are essential for a final sally against the demon blizzards of the north.

The practical purpose of an air expedition northward is twofold: First, exploration of the unknown area of the Polar Sea north of Point Barrow. Second, establishment of the practicability of a transpolar route between Europe and Asia, with resulting trade advantages.

#### To Seek Unknown Land

The first objective is the socalled "Pole of Inaccessibility." This is the center of the unknown area lying about 500 miles north of Point Barrow. Systematic flights over it either by plane or dirigible will determine whether or not land lies there.

The second objective is not only the accomplishment of a transpolar flight, but the collection of aerological data that will enable American commercial enterprise to enter this field with some idea of the feasibility of an arctic shortcut to Asia and Europe. Such accomplishment is in line with the peacetime uses of our naval forces. In like manner the Navy operates two ships engaged in scientific research for the Bureau of Fisheries.

#### Cold the Least Obstacle

Strange as it may seem, cold will be the least of all obstacles. Arctic temperatures are no more intense than those often experienced in our northern states. For five weeks in summer much of the Arctic receives more heat to the square mile than that received at the equator! Our Weather Bureau reports show that a temperature of 100° F. in the shade has been recorded in Alaska! Airplanes already have been flown in temperatures far lower than

any that will be encountered on the com-

ing expedition.

The thing about arctic cold is its persistence. A recording thermometer on the Polar Sea in any summer month will show about 30° F. day after day with but a

#### Science and Chance Play for High Stakes at the Top of the World

ONE important point to bear in mind in connection with the proposed polar exploration by dirigible is that in any case such an expedition can never be merely a spectacular feat of dashing adventure. It is essentially a useful undertaking of exploration, which, if successful, promises results of tremendous scientific and commercial importance.

In the accompanying article, Commander Green depicts vividly the almost unbelievable difficulties of arctic flying. He describes specific measures of the Navy to foresee these difficulties as far as possible before undertaking any flight as spectacular as has been proposed for the Shenandoah. Yet Uncle Sam's aviation experts know well that an infinite number of obstacles lie in wait for the forthcoming attempt to conquer the fierce air currents that swirl about the top of the world—obstacles that cannot be anticipated, nor guarded

ration. These unknown foes, as Commander Green points out, are reared by Chance, upon whose bounty those who dare the air in dirigibles are absolutely dependent for their success or failure. Witness the recent appalling disaster to the giant French dirigible Dixmude.

To be sure, the Shenandoah gave a splendid account of itself when it broke away recently from its mooring mast at Lakehurst, N. J. But such a ship cannot land as an airplane can. If its supply of fuel gives out, it is at the mercy of capricious air currents to a greater extent than even a balloon would be.

Maneuvering a dirigible near the ground is known to be virtually impossible. With helium gas supplying the lifting power, as in the case of the Shenandoah, great heights cannot be attained, because helium, expanding in rarefied atmosphere, would cause the bag to explode. That is why the Navy's plans for the trip have been shaped so that she must circle the United States on her way to Nome; she cannot ascend to heights sufficient to clear the mountains that lie in the path of a direct route. The theoretical cruising range of a dirigible, as Commander Green points out, is reduced appreciably in any but calm air. In other words, Chance plays a not unimportant part.

So the crew of the Shenandoah, if they start on their voyage over the frozen seas of the north are facing all the dangers that ever confronted a polar expedition, plus unknown and uncounted dangers. They will be adventuring quite as much as the pioneer polar explorers whose expeditions almost invariably resulted in disaster.

The whole world will wish them success, but the world must not be carried away by the glamour that surrounds their hazardous and dar-

ing adventure.

degree or two variation on either side.

"We never seemed to get thawed out!" exclaimed a friend of mine who has done some flying in Spitzbergen.

against by the most careful prepa-

Coupled with unvarying low temperature is the uncomfortable dampness of the arctic summer air.

Both of these features have a bearing on the choice of equipment for the expedition. Lubricating oils must be light enough, yet able to stand exposure to severe cold in case any engine is forced to remain north through the winter. All metal parts and fittings must be surfaced to withstand the effect of the air's high moisture content.

In allowing working time for such tasks as erection of mooring masts, hangars, and for repairs, a certain percentage always must be added for the numbing wind in which the men must labor. A freezing temperature is not severe. Often our carpenters work outdoors in colder weather than that. But in the north, where the sun's angle is low, where the cold wind's searching fingers never cease their prying, and where there is no such thing as noontime warmth, outdoor work becomes a serious problem indeed.

The aviator, confined to his narrow cockpit or control car, is supplied with special garments. Next to his NORTH SAC MILES SPITZEERGEN

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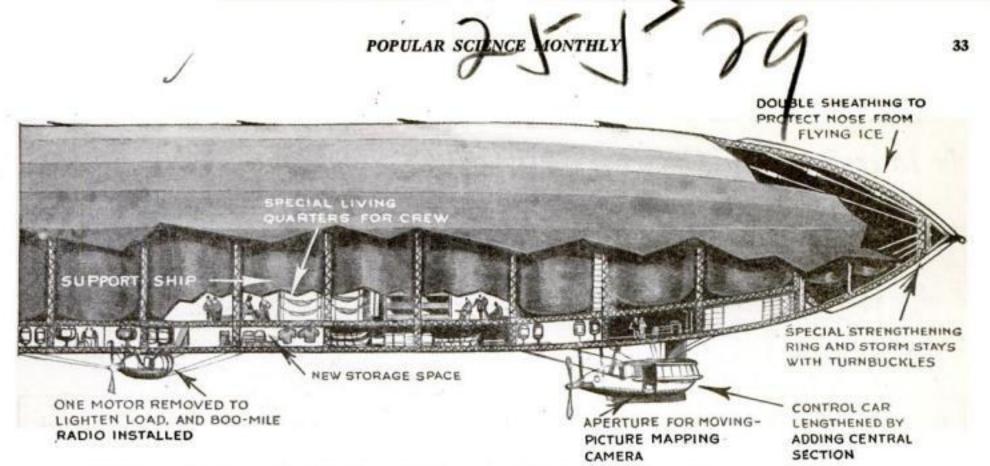
The contemplated route of the Shenandoa posed her hangar at Lakehurst, N. J., to the profithe Alaskan base at Nome, thence 1560 miles to to North Pole. The total distance from Lakehurst the Pole over this circuitous course is 6903 miles

skin he wears ordinary woolen underwear. Then comes an electrically heated suit of asbestos-like material. Outside he wears a closely woven windproof coat of burberry or skin.

But cold can be anticipated. Wind cannot be. Winds are caused largely by heat. At the equator hot air rises and flows northward. Speaking broadly, in the arctic regions it cools and somewhere over the Polar Sea falls and pours south again. Theoretically it might thus be possible to fly high and have a fair wind to the Pole; then, by coming down near the earth's surface, to have the wind aft coming back.

The trouble is that we don't know just what to expect. The atmosphere at the poles is oblate or flattened, just as is the earth, only immensely more so. That is to say, while the atmosphere over the equator is thrown out by centrifugal force, near the Poles the reverse is true, and the depth of the atmosphere is tremendously decreased. Hence conditions of flying near the North Pole at an altitude of 5000 feet may differ greatly from those found over the United States at the same altitude.

Shortness of breath is a common result of rising high above the earth's surface. Most aviators breathe through their mouths at altitudes



This diagrammatic cut-away view of the Shenandoah shows proposed alterations designed not only to protect and aid the great air cruiser in battling polar gales and ice storms, but to provide comfortable quarters and scientific equipment for the long cruise of exploration

higher than 12,000 feet. At 15,000 feet the mere turning of the body to look around may aggravate breathlessness enormously. Since cold accentuates this respiratory weakness, it becomes one of the major problems of arctic flying.

One of the curious features of arctic navigation is the fact that the compass course toward the Pole from Point Barrow is a little south of west! The north magnetic pole lies in the North American archipelago above Canada. Toward it the compass needle points. Hence the paradoxical course that must be steered to reach the geographical pole.

There is a serious side to this matter. Static electricity is generally believed to be greater in polar regions than elsewhere on the globe. The aurora depicts upper air conditions in this respect. Moreover, the directive force of the magnetic pole on the needle is slight in high latitudes. Altogether the compass is a frail assistant.

There are variations of the compass over the Polar Sea that never have been investigated. If a dirigible's navigator at the Pole should wish to head for Spitz-

> bergen, 630 miles due south, he would have something to worry about when he began to set his course. Frequent sun observations would be his best bet. That is, if there were no arctic fog on the job to prevent him.

> The thrilling possibility of the expedition is that we may find land. We must be prepared to find it, at any rate, and this opens up a whole new

list of troubles.

#### Dangers of Landing

Take the airplane. To fly safely over the polar pack a plane must be equipped with pontoons for landing in the water that forms on the ice in summer, or in the open water between floes. On these pontoons must be runners for landing on ice or snow, if necessary.

So far so good. But every arctic traveler knows that visibility conditions on the ice pack in broad daylight often are so trying that even a man afoot constantly stumbles over projecting nubbles. Diffused rays of the sun and lack of shadows make the roughest ice-field look smooth as a table from an altitude of 500 feet. To land under such conditions would mean to wreck one's plane.

A dirigible is even more severely handicapped. At the present point of progress in this form of airship, a safe (Continued on page 150)

FUELING POSITION

REVOLVING
UNION

ELEVATOR
INSIDE
OF MAST

To provide dirigible anchorage in the Far North, the Navy is developing this type of mooring mast to be carried by supply ships. In its construction the lessons learned when the Shenandoah broke away from her mooring mast are being utilized.

The mast will be built to withstand an end-or. pull greater than that produced by the 70-mile gale at Lakehurst. It will be equipped with elevators for the crew, and pipe lines for water and gasoline. Motor winches will carry heavy loads up to the ship

# "My Fellow Scientist-The Rat"

### An Interview with Dr. E. V. McCollum, Famous Authority on Diet

By Norman C. McLoud

R. ELMER V. Mc-COLLUM, professor of biochemisty at Johns Hopkins University, one of the world's leading authorities on food and diet, set out some time ago to find what foods were best for human beings han did not know, so Doctor McCollum asked the at. How well the rat has answered is indicated by the fact that many scientists give Doctor McCollum credit for having done more than any other single invistigator to determine the effects of food on the human body.

#### Advanced Food Science

But Doctor McCollum is not yet satisfied with the results of his work. He is still experimenting with rats, and with their aid expects to establish new principles of nutrition, which, it is safe to assume, will mean a longer, happier life for you and me. His laboratory-workshop at Johns Hopkins University in Baltimore is the seat of epoch-making revelations. In matters of food he is an in-

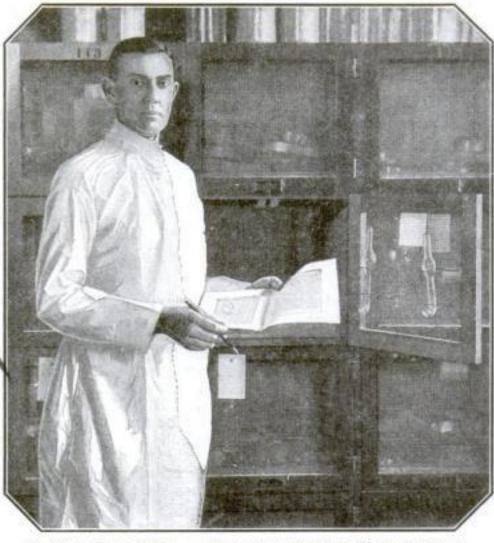
vestigating pioneer. To visit him is to have a glimpse of the show-window of advanced food science.

Rats play an important part in the story of the life and works of this scientist. They scamper through the tale as through a cheese shop. In the contest with mice for this distinction the rats triumphed because of their dignity. A mouse is frisky and uncompromising; a rat is gifted with poise and understanding. It is because of this superiority that Mc-Collum has been able to make rats his fellow workers in scientific discoveries.

#### A Laboratory Full of Rats

In his laboratory are hundreds, sometimes thousands, of them. Cages in rows line the walls and the floor, each heavily screened. Here and there the quick flitting of a tail shows that a cage is occupied. He feeds his rats with this food and that, observes the effect on them, and then translates his conclusions into terms of food for human beings. By regulating the diet of his rat associates, Doctor Mc-Collum makes them sick or well, small or large, thin or sleek, contented or illtempered. By what may be called improper feeding he can make a rat prematurely old, and by proper feeding can make it retain the characteristics of youth.

These things he has been doing for about 13 years. During this time he has been storing up valuable facts relative to the effects of various foods and animal



Dr. Elmer V. McCollum, world-famous authority on food and diet, at work among his rat cages in his unusual laboratory at Johns Hopkins University. In hundreds of experiments with rats, he has learned much concerning the influence of food on the bodily welfare of the animals, which he has translated into terms of the human body. These results have thrown important light on the food requirements of human beings

organisms. These, formulated into general principles regarding human diet, he expects will lead gradually to a longer, healthier life for mankind.

"As a research assistant, the rat is an animal after the experimenter's own heart," he told me. "Gentle, easily handled, and amiable, the rat may be weighed in five seconds. Keeping his record is a simple undertaking. Other factors in his favor are his rapid growth and a generous number of offspring, two points of importance in the study of food consequences. With the rat we are able to carry on what amounts to cross-examination. Giving him food of known elements, we can ask him whether it is satisfactory and demand that he answer 'yes' or 'no.' The animal quickly answers by his growth or his lack of growth.

"In this way the rat is just as accurate as the chemist's beaker, although some chemists are inclined to scorn the use of the animals as lacking the charm of working with crystals and chemical formulae. Call him a laboratory animal or an animal laboratory, as you please, the rat is an ideal fellow scientist."

#### What Diet Does

Some of the physical conditions produced in the rats, simply by regulating their diet, are amazing. Thus a diet containing every element necessary to physical growth except proteins—which man takes mostly from meats—causes a growing rat to become dwarfed. A later change in the diet to include the element formerly lacking will result in growth.

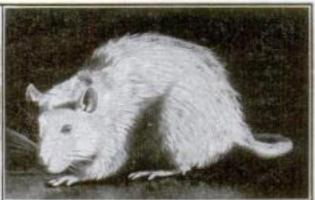
Regulation of the diet will make a female rat barren. It will even destroy the mother instinct and cause the mother rat to attack and kill her young. This is an especially remarkable demonstration of the effect of food on animals, since the mother instinct in rats is very strong.

Departures from the normal diet is found to produce diseases of various sorts-nervous, as well as physical. They also will cause a year-old rat, which should be in prime vigor, to take on the aspect of an aged animal of three years. One experiment that Doctor McCollum has performed repeatedly will suggest an analogy in human life. Two groups of rats of the same age, one fed on an adequate diet, the other on diet insufficient in some particular, apparently will thrive equally for a while. After six months or so, though, the rats insufficiently fed will begin to fail. Nervousness and irritability, bodily emaciation, then death will be their portion, while the other rats will remain plump, strong, bright-eyed, and serene until old age comes upon them.

In one cage I noticed a decrepit, gray

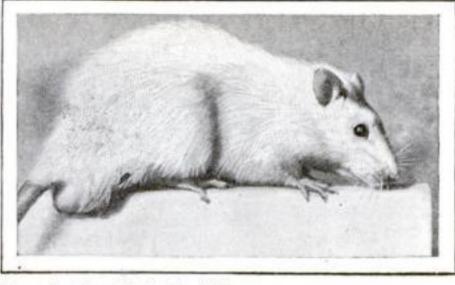


One ingredient—dry whole milk—made all the difference in these two rats, both of which were 308 days old when photographed. In other respects their diet was the same bolted wheat flour, degerminated cornmeal,



cooked and dried potato, peas, navy beans, beets, turnips and beefsteak. The puny, prematurely aged rat at the left lacked the milk diet. The other, receiving the milk, grew much larger, retaining youth and vigor







Above: A well-nourished rat in middle life. He is sleek and muscular, his coat is smooth, his eyes bright, and his expression contented. Animals such as this one never attempt to escape or to bite, says Doctor McCollum

old rat whose senility was in striking contrast to the sleekness and virility of his neighbor

"I suppose you are about to retire this one," I remarked, pointing to the gray rat. "He must be the ancestor of them all."

"On the contrary," said Doctor McCollum. "That young-looking rat is a year old and is the father of the ancient-looking rat, which is just four months old."

Here indeed was a striking example of what this remarkable scientist is accom-

plishing by means of diet! Just now Doctor McCollum, with the cooperation of Dr. P. G. Shipley, is deeply engrossed in the study of bone growth, with particular reference to the prevalence of rickets. This disease of malnutrition is one of the tragedies of

childhood. From 50 to 75 per cent of all

children are declared to be afflicted, and for this reason a solution of its cause and prevention would become one of the master contributions of research to the human race. The work promises to take years, but the true scientist views such a prospect undismayed-and McCollum is the true scientist.

Some of his most important recent work has been along the line of the relationship of food to the kidneys, in an effort to determine

what nutritive fac-

The diet of these two animals of the same age was identical with the exception of the kind of fat they included. The large one received butter fat; the small one's food was made up with vegetable oil in its preparation in an adjoining cage.

> in the progressive loss of the kidney functions with advancing years. Results place the blame on what the scientist designates as high protein content of the diet, which the rest of the world understands as the eating of too much meat. In this research Doctor McCollum has brought to light much that is new and important.

> Doctor McCollum will take a slice of steak, a dish of beans, or a ham sandwich and analyze it to the last atom of its possible effect on the human body. He can glance at the dinner table of his hostess and tell from the food spread before him precisely how much the meal offers in nourishment, energy, and well-being.

Here is a little bow-legged rat suffering from rickets caused by faulty By experimenting with rats, Doctor McCollum is seeking the cause of rickets, a disease of malnutrition from which 50 to 75 per cent of all children

As a scientist he is exactness itself. But he does not believe in making the dinner a matter of multiplication and addition-a problem in

in the world are said to suffer

mathematics.

"It seems useless to me," he said, "to tell the housewife that she must give her family this number of calories and that percentage of various vitamines. It is unfair to expect her to figure that there are 500 calories in a certain steak, 400 in a given amount of liver and bacon, and 300 in a specified weight of spinach. To do this is to expect her to sit down with pencil and paper and figure out for herself by mathematical rule the various dishes that constitute a well-balanced bill of fare.

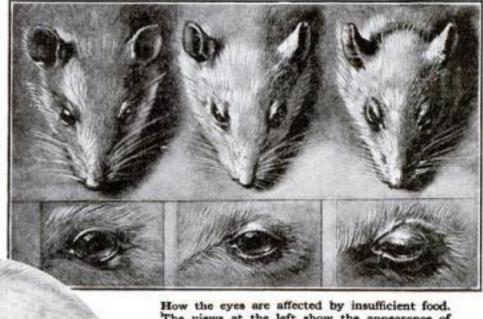
"In this connection I am convinced that the planning of the meals is of itself a task of which the housekeeper should be

> relieved by science, and for that reason I have tried to do the work in her stead. In that theory lies the explanation of my book, 'The Ameri-can Home Diet,' prepared with the collaboration of my associate, Miss Nina Simmonds."

#### Yearly Bills of Fare

To do away with multiplication, subtraction, and long division in planning meals, Doctor McCollum has given the housewife a bill of fare for three meals a day for every day in the year. The important fact is that he has done all the mathematics in his own laboratory, with the assistance of his rats. These bills of fare are convincing. They show that a scientist may be a human being along with his intimate knowledge

of our digestive workshops. This is proved by the readiness with which he prescribes the things we like. His sole aim is to see that we eat these foods in proper proportions. The McCollum bill of fare is not a diet. It is simply a well-balanced ration, seeking to give the proper fuel to the human engine.





This little fellow is showing the first symptoms of a nerve disease called polyneuritis, similar to beri-beri in man, produced by a diet deficient in certain vitamins. Note the tense attitude

# Snow-Clad Peaks of the Moon's South Pole



THIS remarkable picture, based on actual astronomical photographs of the South Polar regions of the moon, indicates that the lunar poles, like those of the earth, are covered with snow. At least, that is the theory accepted by most astronomers in explanation of the fact that the poles of the moon are lighter in color than any other regions of its area.

Since the surface gravity of the moon is very weak, water cannot exist there in the liquid state; hence, the inference that it is converted into hoarfrost, ice, and snow is natural.

The geographical position of the pole is marked by the majestic mountain range shown in the background, known as the Leibnitz Mountains. One rises to an altitude of 36,000 feet, or 7000 feet higher than the earth's loftiest mountain-Everest.

This picture is a photograph of a model of the moon's South Pole executed by Scriven Bolton, F.R.A.S.

# Why Our Habits Make or Break Us

## Another Illuminating Chapter in "The Story of the Mind"

By James J. Walsh, M.D., Sc.D.

ONE of the most significant stories I ever heard was told to me not long ago by a New England manufacturer.

A middle-aged man for several years had been a department head in the shoe

factory where he had been employed since boyhood. A new concern offered him an opportunity to take charge of its factory at a generous salary, and he accepted.

His term of service at the plant where he had passed his entire working life came to an end on a Saturday night, and he was to assume his new duties the following Monday morning.

#### Force of Habit

When Monday morning came, the new manager, who, like most early risers, was accustomed to allow himself no more time than was necessary in getting from his bed to his work, hurried through his breakfast and rushed from his home to the street-car line

just as he had been doing for years. The car he usually took was about to start from the corner as he approached. He caught it after a run, found a seat, and became absorbed in his newspaper.

Eventually he got off at a factory building, and hurried within. And not until he saw a stranger sitting at the desk that he had occupied for five years did he realize that, instead of going to his new position, he had walked straight into the



When deeply interested, Secretary of the Navy Edwin Denby, presses his tongue between his lips; a mannerism habitual to many persons when paying close attention

factory where he had worked all his life! Not only that, but the street car that had carried him there ran in a direction opposite to the one he should have taken.

The locomotive engineer has formed the habit of leaping from his cab and oiling the engine as soon, as he reaches the end of his run. So

firmly is this habit rooted, that the action is performed involuntarily, apparently without conscious effort on the engineer's part

Incredible though this story may seem, I find it entirely believable—an extreme case, perhaps, yet a wonderfully illuminating instance of the ruling power of habit in directing the activities of man. That factory manager was so accustomed to

going to work at the same time and in the same way every morning that he unconsciously went through the same routine even after he had changed his place of employment.

#### You, Too!

We are all creatures of habit. You may not realize it, but most of the things you do are the creations of the habits you have formed. You are, in short, what your habits make you. Trivial matters, such as which shoe you put on first: more important things, such as the amount of sleep you take, the quantity of food you eat and the way you perform your work-all of these are the result of habit. Through constant repetition

you have so established a particular way of doing things that it has become entirely natural and instinctive, sometimes even involuntary and uncontrollable.

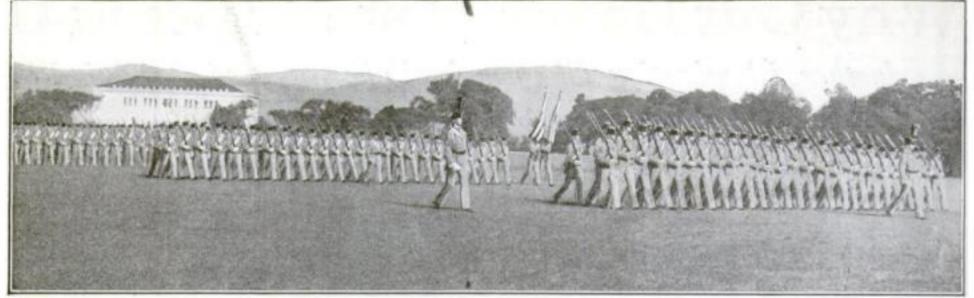
Constant repetition—that is the psychological explanation of habit. And while it is true that habits form your character, you, by constant repetition, can shape those habits for good or bad—for health, success, and happiness, or for failure and misery.

If you are driving a motor car and suddenly find it necessary to stop, you will apply your feet so swiftly to the clutch and brake pedals that your action seems instinctive. It is not instinctive, however. It is performed through habit—through constant repetition. When you first started driving, you will remember, you had to think of each of these movements separately and so performed them slowly

#### "How Use Doth Breed a Habit"

Even if you are not driving a car—are merely a passenger—habit may lead you to go through the motions of throwing out the clutch and putting on the brakes when the necessity arises for suddenly stopping. I know a motorist who was forced to give up long tours in the summer because of this habit of back seat driving. He always was as tired as his chauffeur at the end of the day's run.

Sometimes habits become so natural that without indulgence in them we feel ill at ease. I could name half a dozen men who actually cannot work unless they have a pipe or a cigar between their lips, even though they may not be smok-



Marching and drilling with marvelous precision, the West Point Cadets are a striking example of the value of habit in successful achievement of the most exacting work. By constant repetition they have formed the habit of always stepping out with the left foot. It has become "second nature" for tall and short men to take steps of the same length to preserve alinement of the ranks. All rifles are held at the same angle. Small points such as

these that combine to make the parading companies march as a single, rhythmical unit, were learned at first by painstaking effort. With the trained cadet, they have become unconscious acts. Similarly, Doctor Walsh tells us, profitable habits of health and industry that promote success in any field of endeavor can become so deeply intrenched in us that we shall find it almost impossible to perform an injurious or wasteful act

ing. And I know a lecturer who thrusts his right hand into his trousers pocket the instant he takes the platform, keeping it there throughout his talk. He told me once he would stammer like a schoolboy if he couldn't have his hand in its accustomed place.

#### What Are Your Habits?

Any number of public speakers have habits of interpolating a syllable like "aa" or saying "ugh" or something of that kind, and when they attempt to break themselves of it, they actually disturb their thinking and their speech. Such is the force of habit.

Such habits in themselves are trivial things perhaps, but they have an important bearing on our daily actions. If you work in a shop or large office, you will observe that every one of your fellow workers starts the day's work and precedes each new task invariably with certain characteristic mannerisms. You yourself undoubtedly traverse the same path every day on your way to your street car, railroad train and office, walking always on the same side of the street, making

your crossings at the same points. If you drive an automobile, it is almost certain that you always use the same roads or streets in traveling between two points, even though you may have a choice of other roads equally good. Unless you are unlike most other people, in chewing your food you use the teeth of one side of your mouth much more than those of the other.

Every one of these acquired habits is the result of repetition. The first time you perform an action, you find it difficult. You are awkward, and so it is necessary for you to consider each separate movement carefully before you make it. Each step is accompanied by a rapid-fire, more or less disordered interchange of nerve messages between your senses, your brain, and your muscles. The second time you perform the action, you find it a little

easier. There is the same interchange of nerve messages, but it is accomplished more smoothly; you have found out what lines in your bodily telephone system must be kept open for the exchange of messages, and you prevent interference from unnecessary calls.

The third time you essay the action, it is even more easy; the nerve messages travel back and forth with greater speed and surety; the necessity for attention is less. And, when you have done the thing a few more times, the exchange of messages is accomplished automatically, without conscious effort on your part. The action has become a habit—"second nature," as the phenomenon often is expressed. This is a particularly happy way of expressing it, too, in my opinion,

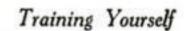
since nature so often takes care of us when we cannot take care of ourselves. Our habits—which depend entirely on ourselves—will take care of us if we see to it that they are of the right kind when we are forming them.

It is unfortunate that when habits are mentioned, most people think of bad habits, just as when we talk about passions, people conclude hat evil passions are meant. As a matter of fact, every normal person possesses passions for good so strong that if he follows his natural inclinations, he finds it easier and much more satisfactory to do right than to do wrong.

These passions for good are ingrained in us. They are part of the inheritance of the race, evidence of a world force

that makes for good.

Similarly with habits. Habits for good can be so strong that we will find it all but impossible to break away from them and perform an evil action. I do not mean "evil" in a moral sense necessarily. What I mean is this:



You can make it a habit to work so industriously that idleness will be irksome and painful to you, with the result that your constant efforts will carry you on to success.

You can make it a habit to eat plain, wholesome food, to chew it thoroughly, to exercise, to bathe frequently, to breathe fresh air and get plenty of sleep, and thereby insure your health.

You can make it a habit to be thrifty and frugal, and so prevent the specter of want from hovering above you in

old age.

All of these habits you can acquire through your own efforts and only through your own efforts. Moreover, because your body falls so readily and rapidly into modes of action that become habitual when repeated, the effort required will be less and less as



Is it your habit always to point with your right hand? You could point with your left hand just as well, but you would not do so unconsciously, as you do with your right through constant repetition

time goes on. In fact, it is necessary to do no more than to make a good start. After that, Nature carries on the work for you, and at last the habit is ruler and can be broken only by a determined effort.

No principle more useful than this has been developed by the science of psy-

chology. I might almost say that once a man understands the ruling power of habit, he has learned everything of practical value that psychology offers him; that he holds in his hand the key that will unlock the storehouse containing the hidden powers of For when he his mind. reaches the point where habit performs most of his daily routine of activities, his mind is left free to occupy itself with the other more important concerns that will lead him on to greater achievements.

#### Habit and Instinct

A simple illustration will serve to make clear how habit takes the place of instinct, how it causes the body to perform an action without our being conscious of the guidance of the mind. Undoubtedly there is a flight of steps in your home that you have walked up and down many times. Unless your habit of observation is unusually well developed, you cannot tell me how many steps it contains. Yet you can ascend and descend it in the dark and never fail to know when you are about to step to the upper or lower landing. I do not mean that

you can feel the landing when your foot touches it, but that, when you reach the last step, you know—seemingly by instinct—that you are about to step from

the stairway.

This is not instinct, though; it is the result of habit. Although you cannot state the precise number of steps in the stairway, your mind knows from previous experience exactly how many there are, and so accurately guides your muscles in carrying you up or down. It is possible

even for you to carry on a conversation with some one while walking up a familiar flight of stairs in the dark, and, though you may be giving full attention to your talk, habit will guide you safely to the top.

A few minutes after you have gone to bed at night you cannot recall having wound your watch, yet, if it is your habit to do so upon retiring, it is almost certain that you will find you have ne so if you get

investigate.

strength with which habits take hold and the difficulty with which they are broken is furnished to all of us who live in places where "daylight saving" is put in force during the summer. When the period begins, we suffer acute hardship getting up an hour earlier in the morning, and we



This chemist is typical of the man who finds it quite impossible to do his best work unless he has a pipe or cigar between his lips. He probably is quite unconscious of the fact that he is pulling on his pipe. His whole attention is concentrated on his experiment; yet habit causes him to perform all the actions incidental to smoking. How many times have you caught yourself pulling on a cold pipe?

find it difficult to go to sleep immediately when we go to bed. When it ends, we find ourselves for a time waking up too early in the morning and becoming drowsy at night before what, according to the clock, is our bedtime.

Change of environment likewise upsets our habitual routine. People who do little traveling are restless in hotel beds or sleeping-car berths, while experienced travelers sleep peacefully, no matter what their changed environment may be.

> City dwellers are not aware that they hear the rumble of traffic and the roar of street cars -sounds are all but agonizing to the visitor from the country. Similarly, city people are acutely aware of the noises made by insects and animals, the rustle of trees and similar sounds peculiar to the rural districts, while country people

never will notice these sounds unless their attention is specifically called to them. All of these are examples of the amazing force of habit.

Take pencil and paper and try to copy a simple drawing, say the head of one of the characters in a newspaper comic strip.

You find it difficult, even if you have had some practice in drawing. You must stop again and again to refer from the model to your drawing. Yet you can write a long letter without ever giving a thought to the manual dexterity required in forming the letters, which are quite as complicated as the lines that make up a single comic drawing. Habit is the explanation.

#### Marks of Individuality

The acquisition of a habit may be compared with the uncomfortable process known as "breaking in" a new pair of shoes. It is painful at first, but there comes a time when the habit, like the shoes, becomes set to our conformation. Like old shoes, we wear the habit without ever being aware that we have it on.

Habits actually become so much a part of an individual that in the case of well-known men the habit often is an identifying mark, quite as much as are facial and other physical characteristics. "Uncle Joe" Cannon, late Speaker of the House of Representatives, had the habit of smoking long cigars. Through thousands of photographs and cartoons published dur-

ing his long public career, this habit was so well exploited that most people probably would have failed to recognize a likeness of him without the inevitable

cigar.

Everybody knows that the enormous amount of work Edison has accomplished is traceable largely to the habit he acquired early in life of getting along with very little sleep. When Clemenceau, the "Tiger of France," visited the United States a few years ago, the reason for his marvelous vigor at an advanced age was revealed in his regular and abstemious habits.

#### Woodrow Wilson His Own Typist

While Woodrow Wilson was President, his custom of writing important speeches and documents in shorthand or on his own typewriter was commented on frequently. Though he had secretarial and stenographic aid at his call, nevertheless the habit of years persisted—he thought most clearly when he himself performed the mechanical work incidental to composition.

The late Professor William James, noted psychologist of Harvard University, likened a habit to a groove in the nervous system, down which impulses flow, making the groove ever deeper so that the im-

(Continued on page 152)



Through habit, the experienced telephone switchboard operator reaches instantly for the right plug when she hears a certain number or name in the telephone receiver

## Mechanics, My Aid in the Wilds

#### By Captain Frank Hurley

World Famous Explorer, Discoverer of the Lost Tribe of New Guinea

N THE imaginative hours of impetuous childhood, who has not been fired with the soulstirring desire to become a carefree buccaneer?

Thus it was in my early life, even though the years were wrought in the hard school of iron, and tempered by poverty.

To gain a sound fundamental knowledge of mechanics, to be master of metal, this was to be my chosen occupation. So for five years I labored, the day at the lathe, the evening at college. Later I devoted four arduous years to the

study of photogra-Little did I ever imagine that the wild fancies of childhoodultimatelywould rise supreme and subvert my engineering plans for the future.

#### An Opportunity

Yet what a dominant part those years of practical application were to play in the ultimate success of the many hazardous enterprises upon which my primitive romancings launched me!

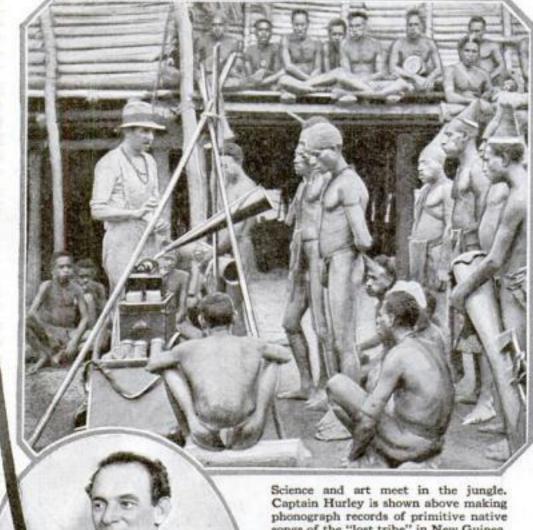
The golden opportunity came while Sir Douglas Mawson was manning an Australian expedition to ex-

plore the antarctic regions, and every shoulder that carried a camera joined in competition. Though the chances were at least 1000 to one against me, I was chosen simply because I had photographic skill and a solid backing

of practical mechanics.

When I turned southward to the regions of eternal ice, my chest of tools included as careful and complete a selection as my battery of lenses. The expedition's personnel was chosen from the "Don" graduates of Australian universities, highly trained in theory—men to the core but in mechanical practice quite deficient. I shall never forget the rude yet amusing experiences of those first antarctic days when the scientists unscientifically erected our winter quarters hut.

I remember Dr. Xavier Mertz, ice expert, sitting straddlewise the ridge cap, enthusiastically banging at nail heads, but more often hitting his finger nails. Inside the house the learned bacteriologist, Dr. Archie McLean, with equal ardor, was



songs of the "lost tribe" in New Guinea. A theme from one of these weird chants has been elaborated into a "jazz" tune to be published soon. Note the strange musical instrument held by the savage head-hunter at the extreme right

At the left is Captain Hurley, fearless explorer, holding a boomersng that he brought back with him from his explorations in New Guinea

He Made His Own Way

FIND a way, or make one!" is Capt. Frank Hurley's apt summing up of the secret of achievement-advice based on the experiences of his own remarkable career of adventure.

Twenty years ago a poor boy in Australia, he has made his way successively as machinist, engineer, photographer, war hero, explorer, and writer. Now, at the age of 34, he finds the eyes of the whole world focused on him as a result of his discovery of a lost savage tribe in the jungles of New Guinea, territory never previously explored by a white man.

Captain Hurley was official photographer to the late Sir Ernest Shackleton's South Polar expedition. He has taken part in other polar explorations and is now planning another trip into the antarctic. He has explored Australia's unknown territory by automobile, being possibly the first man to use a motor car in prosecuting an exploration.

His own story of how his mechanical skill, acquired in boyhood, carried him safely through the most desperate situations, is an inspiring chronicle, bound to stir the blood and to stimulate the spirit of every lover of adventure.

tacking on the light ceiling boards directly underneath, using four-inch nails. A wild yell and Mertz leaped. slid precipitately down the sloping roof, clutched wildly at the stay supporting the kitchen chimney, and dove headlong into a snow bank carrying the smoking stack with him. Closer investigation of the cause disclosed an inch of piercing nail bristling through the roof from whence the punctured Mertz had so hurriedly risen.

#### Antarctic Inventions

Cut off from the world for more than a year, we were thrown entirely on our own devices and resources. The frigid conditions necessitated alterations in my cameras and the making of special developing appliances with warm-water circulators. In addition, various scientific instruments and wireless equipment demanded ceaseless attention, so the mechanic became a very important man. even added to the expedition's store of scientific apparatus by fashioning from odds and ends various in-

struments for meteorological observation.

One of these I called the "blizzard detector." It consisted of a metal ball mounted on a mast above our hut, insulated from the ground and connected with a simple gold leaf electroscope inside the hut. Atmospheric electricity generated by a snowfall was taken up by the ball and traveled to the electroscope, which was connected through a relay with an electric bell circuit. When the electroscope was charged, its movement closed the circuit that operated the bell, and the snow alarm rang out. This contrivance proved most efficient, so much so that one of the party, after being awakened by it a half-dozen times one snowy night. hurled a boot at it and finished it.

#### Alarm Clock Wind Detector

I also made a machine for detecting the velocity of the wind, which averaged 49.9 miles an hour during our stay, reaching at one time a velocity of 214 miles. An alarm clock served as the basis of this instrument. The hour hand of the clock caused a dial of smoked paper to describe a complete revolution once a day. Against this dial was placed a pointer, balanced by a spring and connected



zontal wire. As the wind moved this ball, the movement was transmitted along the wire to the pointer, which scratched the

of the curves scratched on the dials supplied us with accurate wind records.

More for amusement than anything else, I constructed a sled driven by a wind motor. A wind wheel mounted on a turret turned through a system of worm gearing two spiked wheels beside the As the spikes runners. sank in the snow, the sled moved forward. By setting the fan according to the direction of the wind, it was possible to steer the sled, to travel with the wind, against it, or at an angle to its force.

The manufacture of these devices gave me my

first experience in utilizing scraps for the fashioning of useful articles, an experience that proved invaluable on later expeditions, for it literally saved my own life and the lives of others and carried my companions and me safely through several dangerous emergencies.

The Mawson expedition paved the way

The natives believed the white men were gods and their aircraft huge voracious birds that would attack them unless appeased. Each night, as the flying boats lay at anchor, the savage head-hunters brought pigs to satisfy the appetites of the terrifying visitors from the skies. One of the pigs is shown above lying across the bow of the plane. explorers were careful to remove the pig before morning, so that the natives would believe the winged monster had devoured it. At the left is the light draft vessel used by Captain Hurley as a seaplane tender. Its wireless equipment guided the planes in their explorations over the jungles and made possible speedy location of the machines

to others-the East Indies, a second antarctic cruise and finally a small venture of my own, when I joined forces with Francis Birtles, another Australian explorer. In two "flivvers" we left Sydney on a 10,000-mile "joy ride" through Australia's unknown, venturing on wheels among the primitive aboriginals. Had it

not been for our mechanical initiative-Birtles had also served his time in ironthe journey never could have been accomplished. Little other than the essential working parts of the "flivvers" remained upon our return, and these displayed many crude thermite weldings, and

(Continued on page 153)

New Motorcycle Comforts

All-Weather Shields Protect Riders Snugly

One of the first face

plemented by a cellu-

apron

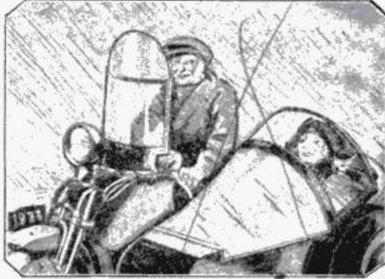
guards --- an

driver's waist,

loid window extending to the top of his head

belted





Rain, wind, or snow hold fewer discomparts for motorcycle riders with the development of agenious shielding devices that are transforming theoreezy cycle and sidecar into a comfortable, all weather vehicle



This apron; attached to the frame, is surmounted by a celluloid window and face shield

Face and body shields for the driver; side curtains and top for the sidecar give protection to the riders in stormy weather

#### By Newton Burke

RECENT developments in the design of motor-cycles indicate that the problem of protecting riders from the wind, rain, and snow of winter—a problem that has engaged the attention of designers since the use of the machines became general—is about to be solved.

The sidecar already has been made snug and weatherproof. Now the comfort of the man in the

saddle is being provided for.

American engineers are watching with interest a new development that is expected to do much toward making the motorcycle an all-weather conveyance. This is a design by French engineers that would inclose the rider in a cab, providing freedom of movement and clearness of vision without the usual exposure to the weather.

#### Light Frame Holds Hinged Top

A light metal frame, streamlined, would be attached to the frame of the motorcycle in such fashion that the handlebars and front wheel could be turned at any angle within the body. A large celluloid window would give the driver clear vision, at the same time extending far enough above his head to deflect all wind and rain beating from the front.

Should rain come at such an angle that it would strike him in the back, he could unfold a hinged top that would fasten to the frame and cover him, thus inclosing him in a cab. The sides then would be left partly open to allow arm signals. Wide, curved leg shields would protect the rider from beneath, and side plates would cover the engine. A slight extension of the exhaust would permit gases to pass out from the inclosure.

The practicability of such a design is conceded by American engineers.

"There is absolutely no

"There is absolutely no reason why such a shield cannot be designed," said one motorcycle authority. "If the French engineers have succeeded in overcoming the difficulties that others have experienced, they will have accomplished an improvement that should find considerable use, especially in Europa where the motorcycle finds wider application than in America. Any practical device that will add to the comfort of a motorcycle rider will be welcomed where

motorcycles are used for service as well as for sport."

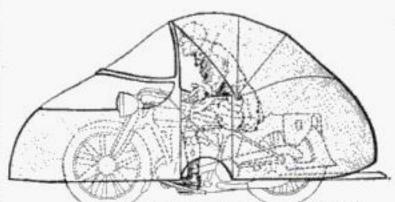
While the design of the French engineers is radical in that it proposes to inclose the whole body of the rider, it follows along the recent advances made by American engineers in developing protective devices. The first of these was a top and side shield that converted the sidecar into a closed cab. Next, designers undertook to protect the driver from rain and mud by shoe and leg guards, some types of which covered the legs entirely. But this left the face without protection.

One early and effective face guard was an apron belted about the waist of the driver and with a celluloid shield extending upward to the top of the driver's head. It was held at a comfortable distance from the face by arms extending from shoulder straps. The apron curved slightly, to reduce wind resistance, and served to keep water from running down on the cyclist's trousers.

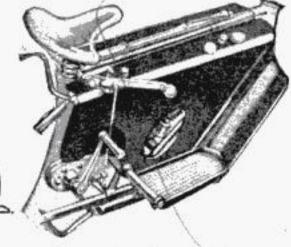
Another shield fastens to the frame of the machine. An apron extends downward from the handlebars to a point below the level of the wheel hub, protecting the legs from splashed mud and water. The upper portion above the handlebars has a curved window of celluloid. Above this is mounted a movable window to which may be fastened an automobile windshield wiper. Since this shield is curved and tilted slightly back toward the cyclist, the wind resistance is practically negligible. The protective device is attached to the frame in such a way as to avoid any interference with the control and operation of the machine.

#### Motorcycle Development Is Rapid

The transformation of the motorcycle from a motorized bicycle to the highly efficient vehicle has been rapid, from a mechanical viewpoint; but in the matter of comfort for the driver and passenger the advance has not been so marked. However, with engineers here and abroad working on the problem, the transformation of the breezy, two-wheeled speedster into a comfortable, all-weather conveyance appears to be in sight.



The new French design for converting the motorcycle into a cab. A streamlined metal frame supports a hinged hood that can be lowered about the rider



Leg guards and a protective shield for the motor are improvements in weatherproofing

## Are You a Physical Spendthrift?

Science Explains the Tired Business Man; Overtaxed Bodies Go Bankrupt

By Reynold A. Spaeth, Ph.D.

Associate Professor of Physiology, School of Hygiene and Public Tealth Johns Hopkins University

Some people seem to be born tired. Yet we may assume that the average adult starts it to work in a normal, rested condition. He begins his career with a sort of capital, a physiological capital, which he can spend recklessly or carefully just as if it were capital in the form of money.

When a man works, he draws on his physiological capital; when he rests and eats, his account is balanced, his energy is restored. Normally, we go through life alternately spending and saving. The harder we work the more physiological capital we spend and the more we have to rest to balance our physiological account. The man who overworks continuously with little rest is a spendthrift. Sooner or later he becomes physiologically bankrupt.

Now the fatigue produced by any specific job, say lifting five-pound packages from the floor to a shelf, depends not only on the weight to be raised, but also on the rate at which the work is done. If I lift two five-pound packages a minute, I can stay on the job almost indefinitely; but if I have to lift 20 packages a minute, I peter out in a relatively short time.

#### Ration Out Rest and Work

At two packages a minute I am constantly returning to my original level of physiological capital; at 20 a minute I cannot rest enough between packages to hold the pace. In other words, for any unit of work there is a corresponding time-unit of rest that will exactly and completely restore the muscles to their original working level. It is failure to regulate work to this proper speed that causes undue fatigue.

An expert bricklayer who has found his

stride can lay a given amount of bricks each day without being fatigued in the evening. But let him try to hurry the job and what happens? For the first few hours he may do much more work than usual, but along in the afternoon he begins to get tired and his work slows up. By evening he has become so much slower that the net result of his day's work probably will be that he has accomplished less and is more tired than on ordinary days. His workrest relation has been upset and his working capacity impaired.



Conquering exhaustion by the deep-seated urge for self-preservation, Alain J. Gerbault, French sportsman, recently crossed the Atlantic Ocean alone in a 30-foot sailboat, completing the voyage in 142 days. He is shown above in his

The heart is probably the best illustration of this work-rest relation. Between beats the heart rests just enough to prepare for the beat that is to follow and to overcome the fatigue of the previous beat. Through centuries of trial and error, the heart finally has settled to a rate of work that keeps it going for from 70 to 100 years. It never gets bored with its work.

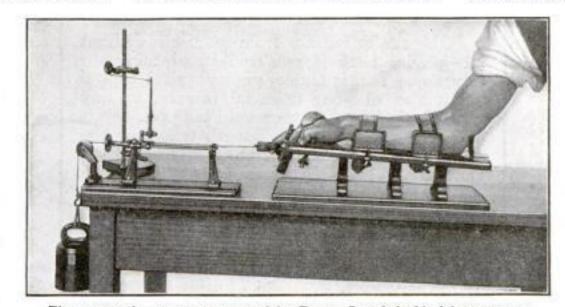
The entire human being, in contrast to the heart, is anything but a machine. Man is a willing or an unwilling, a hating, desiring, pleasure-seeking animal. We cannot set him going like a machine, knowing that he will still be running when we return. We must urge him artificially, by various incentives, to stick to his job.

boat at the end of his record-making trip. His achievement is a striking example of how all of us, under the stress of necessity, can tap unsuspected resources of energy to perform surprising feats. For him collapse meant death

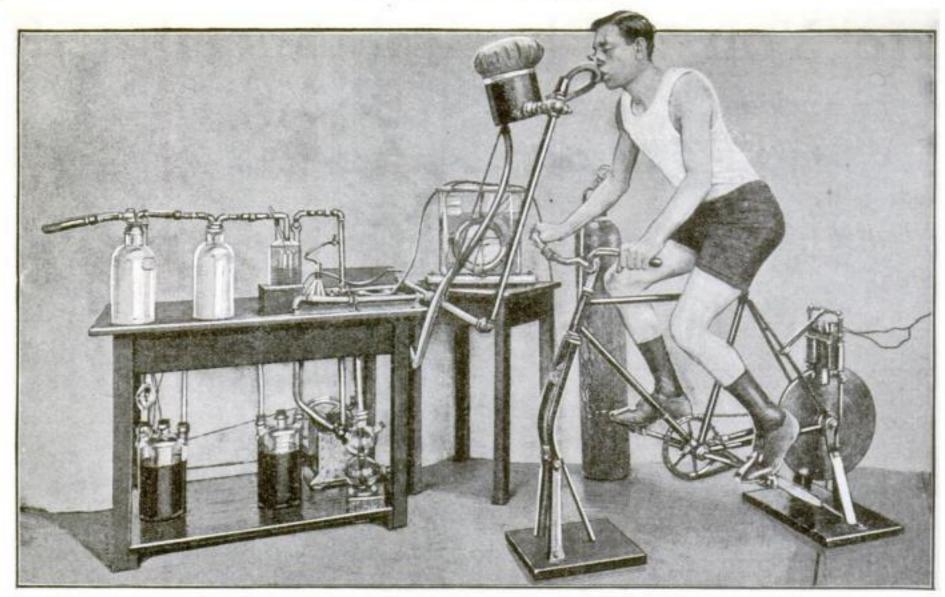
In heavy manual labor, rest periods are particularly effective in protecting men against undue fatigue. But even in work that is merely monotonous or exacting, rest periods may do wonders. In an experiment that I carried out on a group of skirt pressers, two rest periods of five minutes each at 10 a.m. and 3 p.m. gave an average increase in production of more than 20 per cent. No physiological theory of calory consumption could account for such an astounding increase in efficiency. The effect was obviously psychological.

We might suppose that a man's working capacity is a stationary thing; that under any and all circumstances he is able to do the same amount of work, provided

only that he has enough This certainly is rest. not true. We all know that under the stress of emotional stimulation we may perform really astonishing physical feats. The man who is chased by a bull and scales a fence at the other end of the field probably could not repeat his performance without the bull's help. assassinating Lincoln. Booth broke his leg, but he was able, none the less, to drag himself to his horse and escape. Excitement and the deep-seated urge for self-preservation made available sources of



The ergograph—an apparatus used by Doctor Spaeth in his laboratory at Johns Hopkins University to measure the amount of work performed by students and to test their fatigue. The work consists of lifting an eight-pound weight with one finger at stated intervals, with prearranged rest periods



This strange apparatus is employed at the Carnegie laboratory in Boston, Mass., in experiments to measure the physical energy expended in performing any specified amount of work. Here the work consists of pedaling a friction wheel of a specified load. As he pedals, the rider exhales through his mouth into a tube that carries his breath to experimental test tubes and retorts. Meanwhile his

nostrils are closed tightly by pincers to prevent escape of his breath into the air. The amount of carbon dioxid he exhales determines the amount of energy he consumes in the work. Since the work and the exhalations both are measured accurately, the relation of one to the other is a measurement of the rider's physical fatigue. It determines the amount of work required to exhaust this bodily energy

energy that ordinarily he could never have tapped.

Alain J. Gerbault, a French sportsman, who recently crossed the Atlantic Ocean alone in a 30-foot boat, making the trip in 142 days, rather remarkably demonstrated this. At times, according to his own story, he was almost exhausted from lack of food and sleep, but to collable would have meant death. Therefore under the force of necessity, he tapped sources of energy he had never called upon before and managed to pull through. On his arrival in the United States he spent 18 hours in bed and then apparently was as fresh as ever.

Consider how you yourself respond to music. If the orchestra is good and

especially if you enjoy the rhythm of the tune, you will dance far into the morning without unpleasant consequences. If you had to spend the same amount of energy removing ashes from the furnace or darning socks, the job would seem interminable. Work measured by ordinary performance gives us no idea whatever of what we might accomplish if only the incentive were strong enough.

#### The Human Engine

It has long been known that the energy consumed in muscular work is derived mainly from carbohydrates (starches and sugar), stored in the form of glycogen in the liver. Normally this fuel, in the form of sugar, is released into the blood in small amounts, carried to the muscles and there burned up much in the manner of an automatic sees surnace.

matic feet furnace.

Profes of W. B. Cannon, of Harvard University, and his students found that under the stress of excitement or emotion there is set free in the blood a secretion from a pair of small glands near the kidneys (the adrenal bodies), which speeds up the sugar-releasing machinery of the liver and enables all of us, under stress, to accomplish surprising feats.

Excitement, fear, pain, or rage, all set the sugar machinery going. If the emotional disturbance is a false alarm, calling for no muscular activity, the excess sugar is excreted in the urine and the normal sugar balance is restored. Doctor Cannon once tested the urine of a number of substitutes who sat on the side lines at a Harvard-Yale game. Five of these men showed sugar. Merely watching the game and anticipating taking part in it was enough to set the physiological preparedness machinery in motion. An excited spectator who was examined also gave a positive sugar test.

Excitement does more than affect merely the sugar supply to the muscles. Through the stimulation of the sympathetic portion of the involuntary nervous system, the pulse is quickened, the blood pressure rises, and there is a redistribution of blood from the stomach and intestines to the arms and legs, where the muscular work of fleeing or fighting is con-

centrated. Thus all the physiological changes that accompany excitement are preparation for sudden and intense action.

The value of such changes to an animal in its struggle for existence are obvious. The value to human beings becomes evident when we consider that even for civilized man emergencies arise that can be met only by terrific bursts of physical energy.

#### You Can't Cheat Fatigue

YOU can't borrow from yourself without paying back if you would maintain your solvency. This is true of your physical capital as well as of your financial reserve, as any physiological credit man would tell you.

In this article Doctor Spaeth tells how the physiological spendthrift brings himself to bodily bankruptcy by borrowing on his reserve without making replacements, and how fatigue finally collects its debt.

Doctor Spaeth is dealing with facts, not theories. The facts were determined by careful experiment and they have a vital bearing on your every-day life. Read what he has to say and then check up your own bodily capital. It may save you from physical bankruptcy.

#### The Mental Factor

Another and very subtle factor markedly affects our working capacity. I refer to our mental attitude toward the job. A simple laboratory experiment will make this point clear. In my laboratory I have an apparatus with which I can measure the

(Continued on page 155)

## Maude Adams as an Inventor



not only in broad daylight, but in

full natural color. The color effects were to be produced not through artificial tinting, staining of the film, nor by means of color filters, but by a direct method of color photography.

#### Actress Becomes Inventive Genius

The most amazing phase of this announcement, perhaps, is the fact that the new daylight color movie process has been developed by a person who never had been associated in the public mind with any sort of scientific or inventive work. The inventor is Maude Adams, who, when she retired from the stage five years ago, was America's best loved actress, famous for her "Peter Pan," for her "Chanticler," and for a long list of other parts that had made her the idol of theater goers.

Miss Adams conducted her researches and experiments in special laboratories

provided for her at the plants of the General Electric Company in Schenectady, N. Y., and of the Eastman Kodak C. a-pany in Rochester, N. Y. The details of the process she is seen to have perfected being kept secret.

The anhancement regarding her method of projecting pictures in daylight is limited to the statement that it depends on a non-actinic light that she has developed; that is, a light lacking the chemically active properties of ordinary sunlight or ordinary artificial light. That her inventions have been brought to a practical stage of development, though, is indicated by the fact that a photo play, in which the new processes will be used already is in the making.

Colored moving pictures have been produced by various processes and with varying success since the early days of the industry. One method, dating back a score of years and still in use, consists of

applying paints or tints to the film by hand, a long and tedious process. In other processes ingenious use has been made of the principle on which colorplate printing depends-namely, that by blending two or more of the primary colors an illusion of natural color may be obtained.

One method popular several years ago depended for its success on the rapid revolution of alternate filters of red and green in front of the film in projection. The blending of these colors in the projected images created an impression of colored photography.

About a year ago Dr. Daniel Frost Comstock, of Boston, Mass., perfected another ingenious color process. In this only red-orange and blue-green rays were permitted to reach the film. The individual exposures were alternate blue-green and red-orange impressions, though the film showed only black and white. In printing, the images were superimposed. Then the film was dyed, the blue-green images taking blue-green dye and the redorange images, red-orange dye. When the film was projected, the eye saw the pictures apparently in their natural shades.

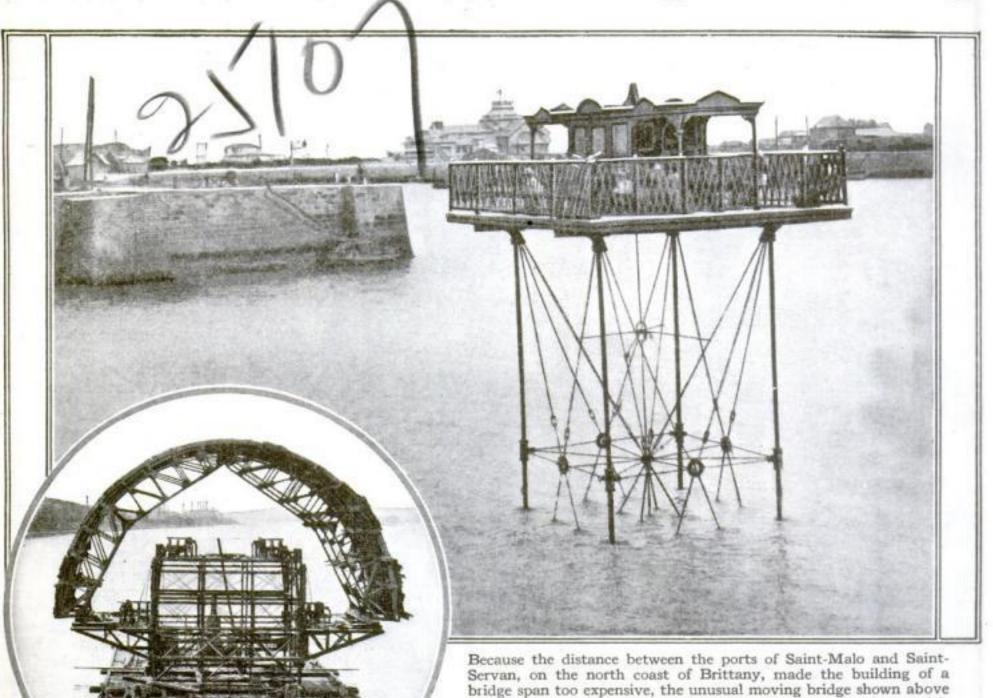
#### Devotes Her Life to Science

It is said that Miss Adams' method not only is revolutionary, but is entirely original in conception. It is, in fact, the result of years of study and research.

While Miss Adams was on the stage, it is said, her chief interest, aside from her art, lay in the technical details of stage lighting. To her, the electrician of her company always was a most important member of the organization, and she spent every available moment discussing with him the various phases of theater illumination and devising new lighting effects. And during all this time she was keeping pace with the new developments in the science of lighting.

For the last five years she has literally lived in the laboratories prepared for her at Schenectady and at Rochester. Not even Edison, when he was developing the incandescent light, labored more ceaselessly than she in bringing about this new development in illumination. Her retirement was as complete as if she had entered a convent. Indeed, until the recent announcement of her work, many of her admirers assumed that it was to a convent she had gone. It was not to religion however, but to science that she had decided to devote her life.

## World Wonders in Bridge Building

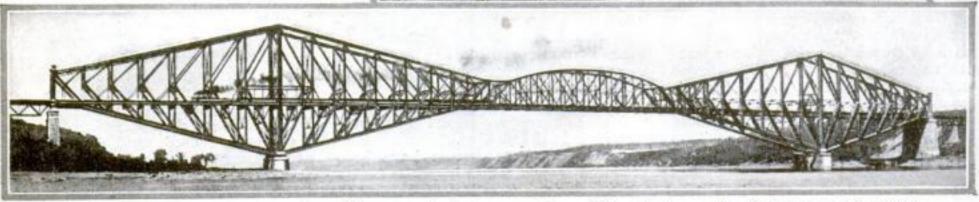


Engineers who built the new Philadelphia & Reading railroad bridge across the Susquehanna River at Harrisburg, Pa., saved thousands of dollars and several weeks of labor by the ingenious expedient of floating the central arch on a barge down the river, and into its position

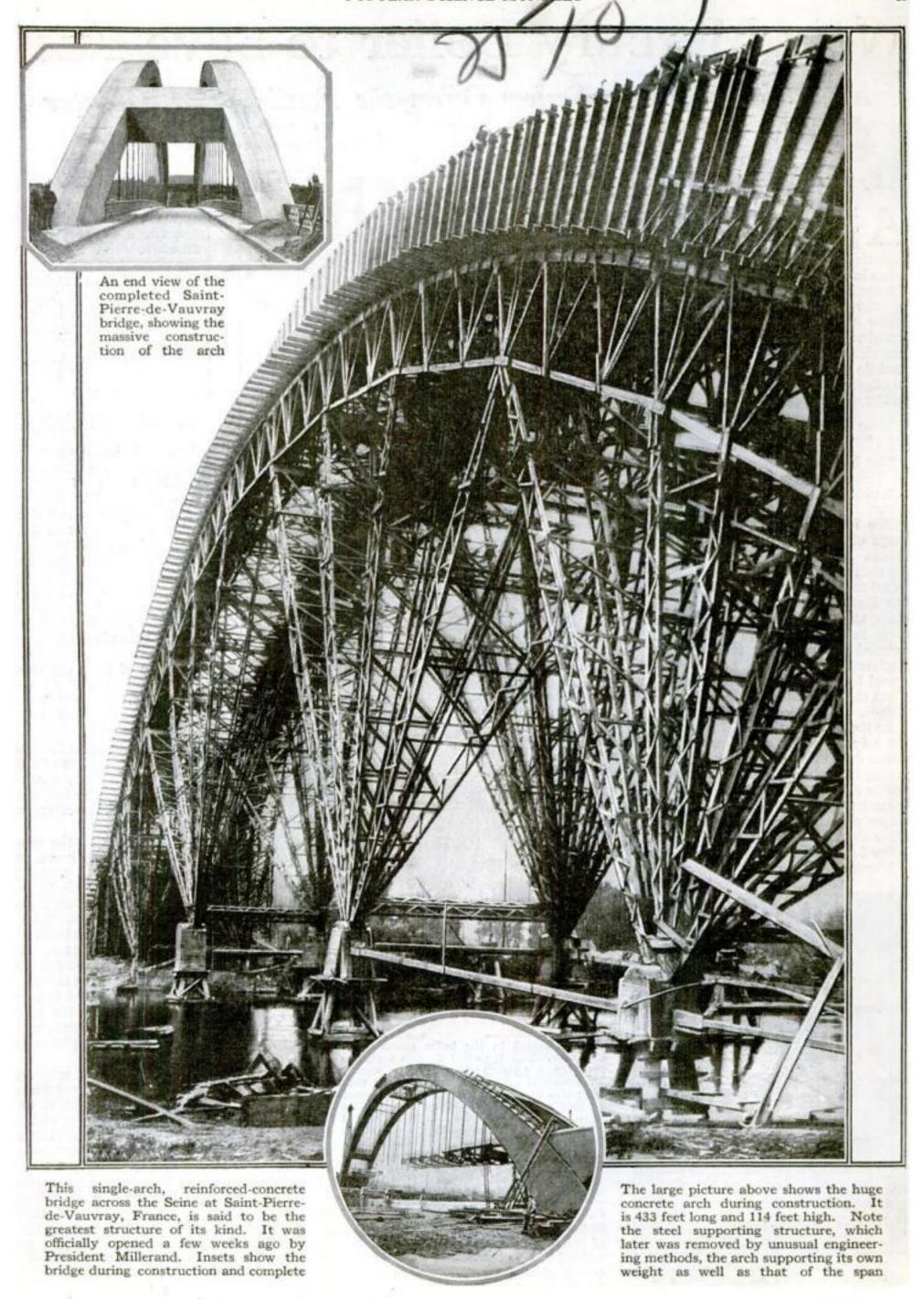
At the right is shown the odd spiral bridge spanning the Mississippi River at Hastings, Minn. Since the height of the bridge necessitated an extraordinarily long approach, this approach was built in a spiral to give access to the town's waterfront



was devised. It runs on rails at the bottom of the harbor, and is hauled through the water from one port to the other by a cable



One of the world's greatest engineering achievements is the huge cantilever bridge that spans the St. Lawrence 10 miles up the river from old Quebec. The length of the span, the longest ever built, is 1900 feet; distance between piers 1800 feet



## POPULAR SCIENCE MONTHLY

# New Mercury Boiler to Save Fuel

#### Revolutionary Power System Offers the Possibility of Cheaper Electricity for Our Homes and Factories

By Donald Harris

A NEW era of cheaper electric power and light for homes and factories is foreseen by engineers in the announcement of the successful development of a revolutionary mercury boiler which, in generating metal vapor instead of steam, promises to make one ton of coal do the work of two and to effect a tremendous saving in the world's fuel supply.

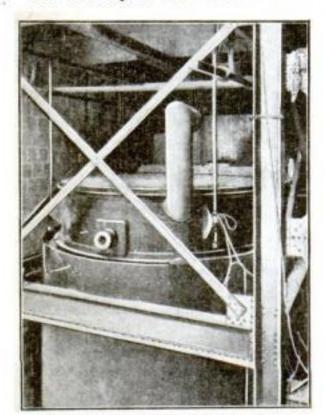
#### Successful Tests

The boiler is the invention of William LeRoy Emmet, consulting engineer of the General Electric Company. While it has not reached a stage of development where it can be applied generally for commercial purposes, yet in actual tests at the plant of the Hartford Electric Light Company at Hartford, Conn., it is reported to have developed 50 per cent more electric power than that produced by a steam generating plant using the same amount of fuel.

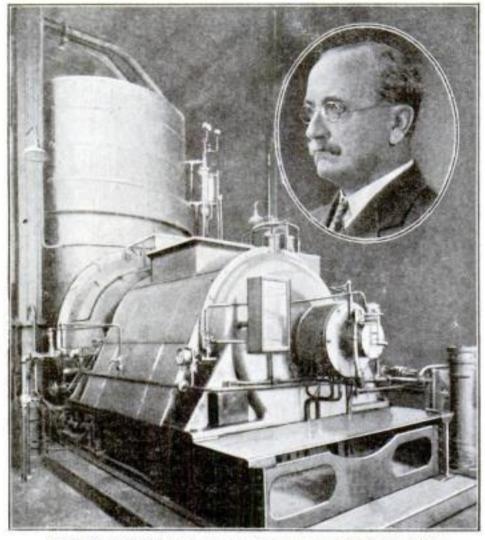
As the result of these tests, the advantages of the new power unit, in addition to the tremendous saving in fuel, are announced by the inventor as follows:

Its installation in a power house requires no radical changes in apparatus other than the substitution of a mercury boiler for the steam boiler.

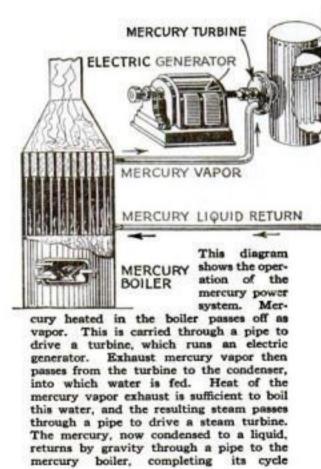
The mercury is used over and over



The mercury boiler suspended above the furnace. Vaporized mercury drives a turbine, then gives heat to generate steam



Installation of the new mercury vapor power unit at one of the plants of the Hartford Electric Light Company, Hartford, Conn., showing the generator in the foreground and the cylindrical mercury vapor condenser at the rear. William LeRoy Emmet (inset) is the inventor of the boiler



again in the vaporizing system without appreciable loss and without the necessity of replenishment. Since all joints are welded to prevent escape of mercury vapor, there is no danger to workmen from mercurial poisoning. The secret of the increased power efficiency lies in the fact that the heat generated for a single power plant is utilized to drive two power plants instead of one.

Reports of the remarkable performances of the invention in the Hartford plant indicate what we may expect of it eventually in the saving of fuel and consequent reduction in the cost of electric power to consumers.

#### Predict Huge Saving

In Hartford, with a population of 175,000, the Hartford Electric Light Company spent about \$1,500,000 in 1922 for fuel to generate electricity for homes and fac-Using the mercury tories. power system, officials of the company announce that they expect to save \$750,000 a year on fuel with the present installation, or \$250,000 more than the cost of installing the system.

Officials of both the General Electric and the Hartford companies say that the chief saving to the public will come indirectly through the lessening of demand for fuel

> and the extension of uses for electricity, rather than through any immediate reduction of electric rates.

> The idea of the mercury boiler is based on the fact that mercury boils at a much higher

temperature than water, though not too high for ordinary fuels. Thus, much more heat can be stored in mercury vapor than in steam. As the mercury is vaporized to drive a turbine, this excess heat is passed on

STEAM TO STEAM TURBINE

FEED WATER -

MERCURY

CONDENSER AND STEAM BOILER

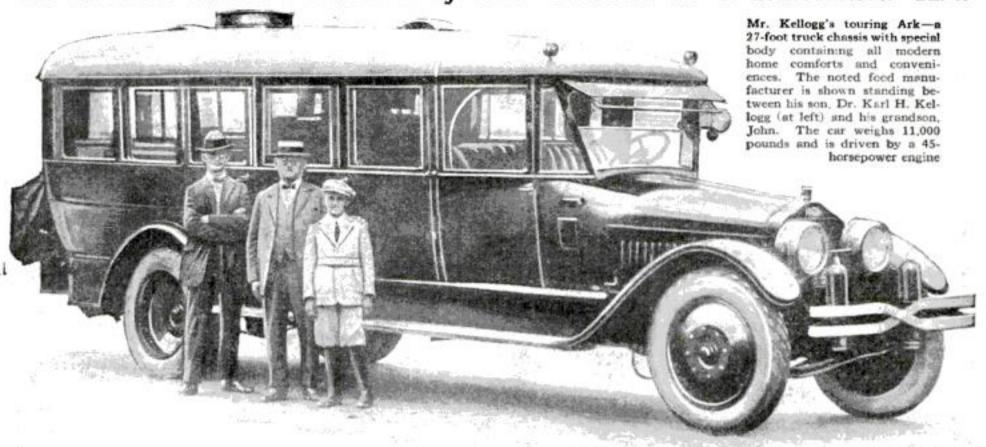
to an auxiliary steam plant which in turn drives a steam turbine. Thus the mercury system literally "kills two birds with one" stone. It runs two power plants instead of one.

In the Hartford plant the mercury boiler occupies the space required for a 600-horsepower water boiler, yet it develops 5300 horsepower. It uses 30,000 pounds of mercury; yet experiments since its installation promise that slight changes in design will cut this quantity in half.

Mr. Emmet's apparent success in producing a revolutionary power-producing apparatus crowns a career rich in scientific achievement. The inventor is an Edison medal winner, conductor of notable research in the uses of alternating current, the developer of the Curtis turbine, and the father of electrical marine propulsion.

## "No Place like a Home on Wheels"

A Modern Noah's Account of His Travels in a Motorized Ark



By W. K. Kellogg

IKE Noah, I have built an

Not that I am anticipating another deluge. On the contrary, my ark, though capable of withstanding severe storms, is strictly a land craft. Also, it was not designed to supply a necessity. It was built for amusement—so that I might give full expression to my only hobby, which is motor touring.

My Ark is a 27-foot automobile—a truck chassis on which I have mounted a special body containing all the comforts any one might desire by day or night on an extended tour.

It is equipped with beds, tables, easy chairs, a kitchen, a bathroom, a heater, a refrigerating plant, even a radio set. It carries camping equipment, including a 15-foot folding motorboat.

It can travel at from 30 to 35 miles an hour over comparatively rough roads without discomfort to the passengers and without interrupting enjoyment of radio broadcasting programs as they are reproduced by the loudspeaker hanging over the chauffeur's seat.

The concern that built the Ark for me calls it a "special Pullman tourist coach." But it is more than that. It is a real I me on wheels, permitting me to go where I please for as long a time as I please without worrying about hotel accommodations, railroad connections, or any of the other vexations of the ordinary "trip."

In the Ark is incor-

CVERY motorist or prospective automobile C owner who has felt the lure of the open road will find enjoyment and profit in this unusual article by W. K. Kellogg, noted food manufacturer of Battle Creek, Mich.

Here he tells how he found the secrets of health and happiness in the untraveled places how he conceived and built his motorized ark, a cozy traveling dwelling on wheels equipped with every appointment of the modern home, even a radio set.

Of course, not every man can own such an ark; yet who is there who cannot find the same happiness as Mr. Kellogg's in the pursuit of a congenial hobby, or reap the same benefits in health by meeting Nature on intimate terms in out-of-the-way places?

porated the results of what I have learned in 15 years of motor touring, as well as suggestions I obtained by collecting all available data regarding the experiences of other tourists and automobile campers. It is unique, but it is in no sense a freakish city parks, over well-paved roads that

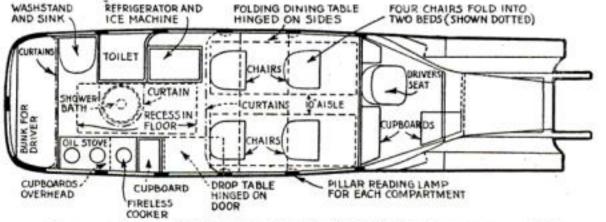
vehicle. It is entirely practical and useful. In building it I made no attempt to attain luxury or unnecessary elaboration. What I wanted was the essentials of a well-ordered home in order that in touring I might become independent of the territory through which I might Thus far it has pertravel. formed wholly up to expectations. Mrs. Kellogg and I now are well along on the first lap of a tour which, within the next year or 18 months, will take us to the capital of every state in the Union. This winter we are touring the South. In the spring we shall go north, then cross the continent up and down until we have completed our itinerary. Practically our entire time will be spent in the Ark. We shall travel in it, eat our meals in it, sleep in it, except for such times as we may find ourselves near camping and good fishing grounds, when we shall get out

our camping gear and approach closer to Nature than even the Ark permits us to do.

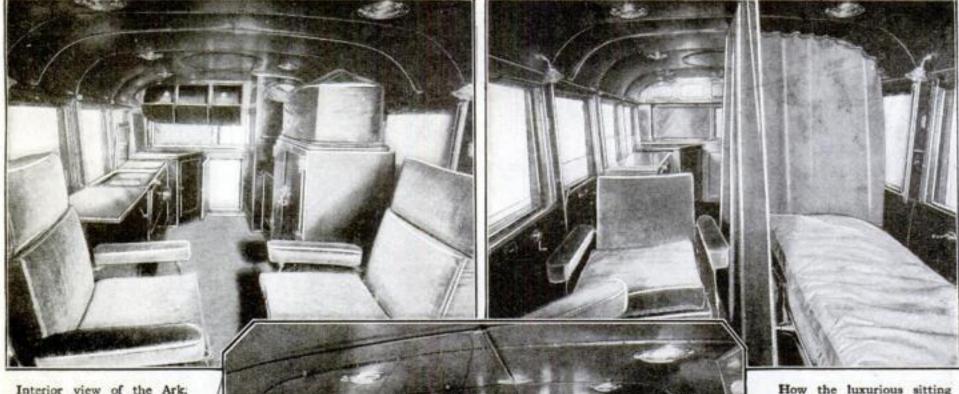
This is my idea of real motoring, of getting full use out of a car. People who motor on the beaten tracks-through

> skirt inhabited places -miss many of the thrills that come from pursuing this healthful, invigorating sport through the open country. Playing the vagabond in a motor car is the most fascinating pastime I know of; and, in my opinion, it is the most satisfying, helpful hobby a man could

I am prejudiced, of course, but with good



Diagrammatic view of the interior of the Ark, showing the ingenious arrangement of living and sleeping quarters, and equipment of home comforts, with no waste space



Interior view of the Ark, looking toward the rear, showing refrigerating machine, electric stove, utensil cabinet, and other modern household appointments

reason; for motoring restored my health to me many years ago and has kept me in good health ever since. I had been troubled with insomnia. Nothing that I did seemed to afford me any relief. Then, almost providentially, the motor car came along. In the early days of motoring I bought a small car, from which my Ark is a logical development. In the succession of cars that followed that first one I have toured many parts of the country, mostly over highways that were little traveled.

Driving through the open spaces, drinking in fresh air, feasting my eyes on the marvelous scenery, triumphing over small difficulties and adventures and performing the work necessary to keeping a car running under rough usage—these things banished my insomnia and made me an incurable devotee of motor touring.

I found out, too, what real delight there is in pitching a tent on the bank of a stream and camping there to fish and rough it. When a man learns to do his own crude camp cooking, he gets a keen relish out of his food, a relish that is absent from the most tastefully served meal he can order at a hotel. Those who have eaten fish whipped out of a brook, cooked above a hastily built fire and served up in regular camper's style, know what I mean.

#### Camping Trailer Led to the Ark

I became so fond of camping that a camp outfit became a most essential part of my touring equipment. To carry it better, I hitched a trailer on my car about five years ago. That worked satisfactorily for a time, but after the novelty had worn off, the trailer became a white elephant rather than a convenience. Looking around for something to substitute for it, I hit on my Ark idea.

The Ark has a wheel base of 198 inches,

A light lunch on the road. This view, looking forward in the Ark, shows convenient drop tables, electric lights in the ceiling, and the radio loudspeaker at the far end. For each pair of chairs there is a table

and carries a 45-horsepower motor. Its tires are 36 by six, each of the rear wheels being equipped with two. Complete, the car weighs 11,000 pounds.

#### How to Buy a Home

FOUR fascinating adventures in home ownership, answering in understandable language the thousand and one problems that usually confront the prospective purchaser, will appear in POPULAR SCIENCE MONTHLY, beginning next month.

In four articles of a series, to be published in consecutive issues, the science of home buying and home building will be explained in a comprehensive and entertaining way by one of America's foremost writers on popular architecture—Phil Madison Riley. Here they are:

- 1. How to Buy a Ready-Built Home
- 2. How to Finance the Purchase of a Home
- 3. How to Build a New Home 4. How to Equip the Home for Comfort

Whether or not you are planning your own home this year, you won't want to miss any of this extremely useful and interesting series. How the luxurious sitting room is transformed into berths. The seats, at left, are converted into a bed, as at the right, with curtains extending from the roof to the floor

The seats are four armchairs mounted on swivels. Their backs are adjustable. with removable head-rest The chairs extensions. may be converted quickly into twin beds—not merely berths, but real bedswith curtains from roof to floor giving the privacy of sleeping-car berths. Folding tables placed between each pair of chairs transform the interior of the car from a living-room into a dining-room.

In the rear is a refrigerator with an icemaking plant, a lavatory and toilet room provided with run-

ning water from a pressure tank, an electric fireless cooker stove, a two-burner oilstove for emergencies, a heater for cold weather, and a shower bath. Minor equipment includes a telephone to the chauffeur's seat, window screens, a combination electric toaster, boiler and egg poacher in the kitchenette, and a radio set, the aerial of which is concealed in the roof.

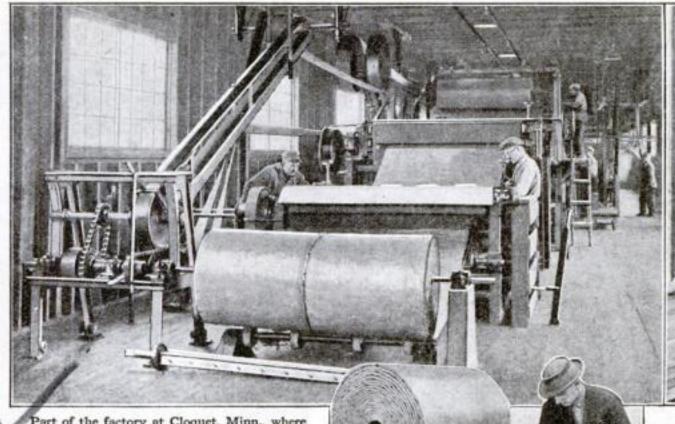
One piece of personal equipment that I carry in the Ark, as I have carried it on all my motor tours, is a camera. A photographic diary of an extended motor trip permits you to live through your trip and enjoy it again, whenever you wish.

#### Plan that Summer Tour Now

Spring and summer, ideal times for motor touring, will be with us soon. If you have a car, or if you are contemplating buying a car, start making plans right now for a real tour in it before this coming summer ends. Pick out a route that will take you away from the inhabited places. Get a camping outfit and sleep in the open. Take a camera along and let it keep a diary for you. Thousands of people in the United States are doing that every year. They are getting real value out of their cars, even receiving dividends in the form of health and happiness on what their cars cost them.

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## Fireproof Wall Lining Made from Waste Lumber



Part of the factory at Cloquet, Minn., where fireproof "wool" is manufactured from waste

HOUSEHOLD fuel bills can be cut from a quarter to a third, it is claimed, by insulating the walls of the home with a fireproof "wool" now being made from waste lumber at Cloquet, Minn. This material is said to be nearly as effective an insulator as pure wool, which, of course, is too costly for building purposes.

The insulator is a flexible blanket made of spruce lumber waste cemented together and packed between two steets of asphalt-lined, tough, waterproof paper. The waste is chemically fireproofed first, and then thoroughly dried by fans and several miles of steam pipes. Shredding machines macerate it thoroughly, this

Testing the fireproofing of the new material with a blowtorch. It is said to take 4½ minutes for the flames to penetrate the half-inch thickness of the material

process creating more dead air spaces. Finally, it is cements with a special adhesive, dried and packed between the sturdy covering sheets. These previously have been coated on one side with a film of hot asphalt that cements them to the

Applying the insulator to a wall. The strips, 16½ inches wide, are said to fit snugly between the studs, automatically forming flanges along the sides and ends. These flanges are held tightly against the studs and plates by lathe or nailing strips. Thus every crevice is sealed tightly

wool mat and makes them moisture-proof.

The finished product is said to be light, flexible, and easy to apply. Because of its flexibility it accommodates itself to shrinkage or vibration of the building framework.

The effectiveness of the fireproofing was demonstrated strikingly when, in a recent test, a blowtorch required four minutes to penetrate the material. The chemicals in the fireproofing are said to have extinguished the fire soon after the torch was withdrawn.



An Ice Cream-Can Opener

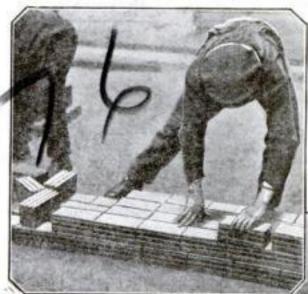
THE difficulty encountered in removing five-cream-can covers that have been fipzen hat has led to the invention of this cover lifter—a bottle opener on a large scale, with a long upper jaw and a short lower one that hooks under the rim. The lid is raised with little effort.

#### Noiseless Street Paved with Rubber Bricks

THERE is one street in the world through which the heaviest traffic may pass without noise. It is a street called "Holliorn, in London, Ingland, which has just been pared with rubbe broks. M. E. F. Spurrell, borough surveyor, supervised the installation of this novel pavement, of which he is the inventor.

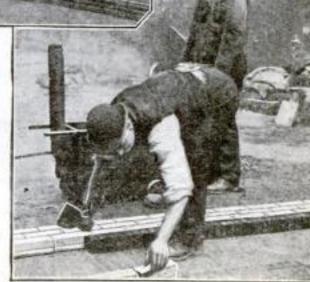
The rubber bricks are similar to the wood blocks extensively used in street paving and measure 9 by 4½ by 3 inches. It is expected that they will last for at least 15 years and they can be manufactured for the same price as ordinary creosoted wood blocks.

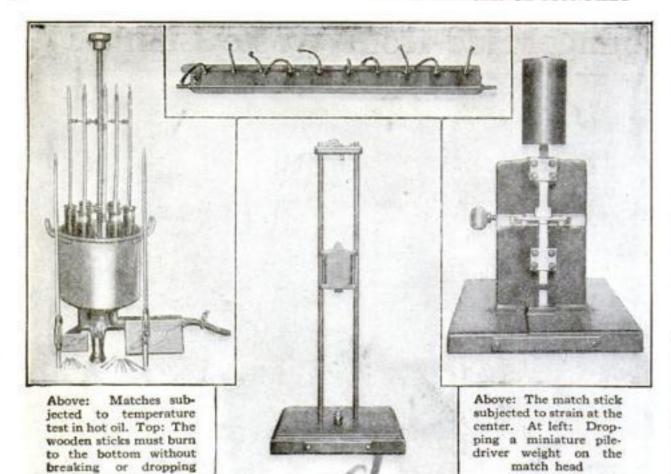
THE Editor will be glad, wherever possible, to supply the names and addresses of manufacturers of devices mentioned in Popular Science Monthly. Letters of inquiry should include the month of issue and number of the page on which the device is mentioned.



Workmen paving a street in London, England, with rubber bricks. These blocks are shown piled at the left. They are grooved at the sides and are laid so that they fit into each other on a solid concrete base

Photos courtesy Highway Magazine





#### How Science Tests Matches for Your Safety

THE plebeian match, common, cheap, yet sometimes capricious, receives respectful treatment from the Underwriters' Laboratories. Above are pictured scientific tests by which the laboratory investigators keep your matches safe for you. First, several of the matches on trial are

First, several of the matches on trial are placed in tubes equipped with thermometers and resting in oil. The oil then is heated until the matches ignite. If ignition occurs below a temperature considered safe, the matches stand condemned. They could not, for example, be kept near stoves.

Next, 10 matches are inserted shallowly in sockets along a metal testing bar, and lighted. They must burn to the bar without dropping burned heads or bits of

charcoal. Unless they pass this test, one of their brothers some day might cause a disastrous blaze by dropping unobserved a lighted or glowing head.

A match now is laid with its head on a tiny metal pedestal, its wooden body resting in a groove of an adjacent pedestal. The match head is directly beneath a sliding weight that resembles a pile driver. This weight is such that a safe match will not ignite when struck at the end of its fall.

Finally, a match, supported at each end, is strained by a gradually applied weight. If the wood remains uncracked, the matches are not likely to break in two when struck, so that the blazing end might endanger curtains, paper, or hair.

New Weight Machine Measures Pull of Horses

BY MEANS of a weight-lifting machine, the pulling power of horses, as well as the effect of various road surfaces on it, has been determined with great accuracy by the Horse Association of America. The machine, called the "dynamometer" is the invention of Prox E. V. Callins of Iowa State College.

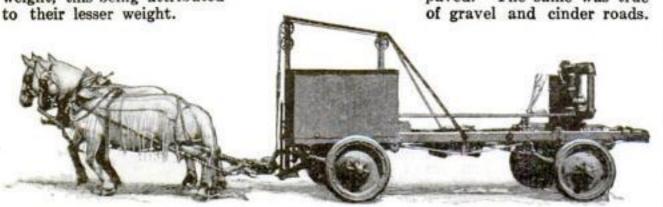
At the recent National Horse Show in New York City, Bob and Pete, a team of 10-year-old truck horses, weighing together 3500 pounds, accomplished a pull equal to lifting 2450 pounds from a well, a feat said to have astonished veteran horsemen.

In other tests a team of mules, weighing 2600 pounds, failed to raise a 2000-pound weight, this being attributed

The test are said to have demonstrated that horses can pull from six to eight times as much as usually is required of them, particularly on city pavements. Old and worn brick paving was found to require a tractive pull of 290 pounds—almost two horsepower—for a wagon and contents weighing six tons, while new and smooth brick paving required only 200 pounds, about 1 1/3 horsepower.

On asphalt paving the required pull increased to 560 pounds, or 4 2/3 horsepower. Concrete paving was found the least exacting.

Dirt roads, apart from their greater ease to the horses' feet, demanded greater pulling power than did roads that were paved. The same was true

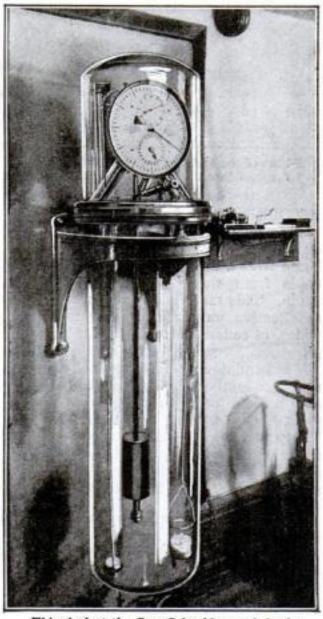


Measuring the pull of a team of truck horses hitched to the weight-lifting machine

Most Accurate Clock Ticks in Airtigh Room

A CLOCK that has varied less that one second in 2½ years ticks off the hours in the Case School of Applied Science, Cleveland Ohio. It is said to be the world's most accurate timepiece.

It is bounted it a special airtight room, surrounded on all four sides, ceiling, and boor by four-wall partitions, which provide three separate air spaces. Its foundation is a stone pyramid, which in turn rests on a concrete base 16 feet square. Beneath this concrete is the natural shale upon which the building rests. Thus approximate freedom from



This clock at the Case School has varied only a fraction of a second in 2½ years

vibration is achieved. This room is entered through a temperature trap with four doors.

Accuracy is enhanced by the fact that only a suspended ribbon of spring steel gives contact between the counting mechanism and the pendulum. The latter is an alloy of nickel and steel, which is declared to be almost indetectably affected by temperature changes. Automatic winding is accomplished electrically every 32 seconds.

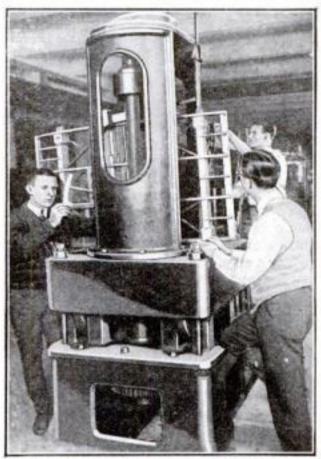
The air through which the pendulum swings is rarefied by a pump that automatically compensates for temperature changes. A change of one millimeter in air pressure, it is said, would vary the clock's rate more than one hundredth of a second a day.

OWING to the large number of contributions in the contest, "Why I Value My Hobby," it is impossible to announce the prize-winners this month. The announcement will appear in the April issue.

#### University Offers Course in Airplan Design

HE first college course in airplane sign and construction to be fiere the United States has been faunched : New York University, New York Cit A surprisingly large enrolment attests emand for such instruction.

The innovation has been indorsed by President Coolidge and high army and



Testing lifting power of airplane wings

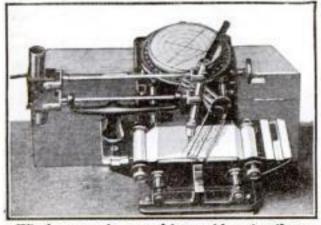
navy officials, who have expressed the deep hope that it may result in American leadership in aeronautical construction and performance.

The photograph shows students in the laboratory of the university testing the lifting power of an airplane wing by subjecting it to high pressure. The course is under the direction of Prof. Alexander Klemin and a corps of technical experts.

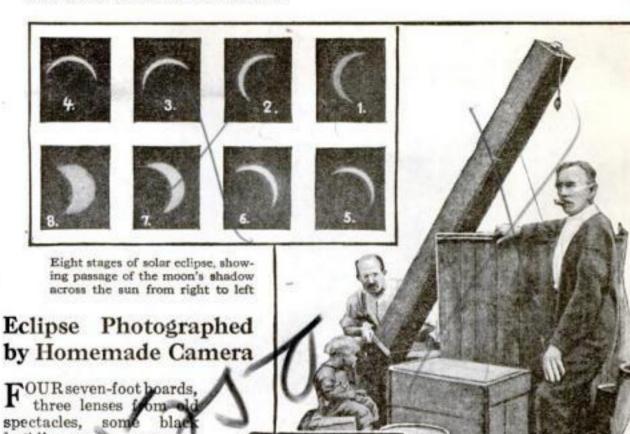
#### Mechanical Aerial Pilot Measures the Wind

PRECISE measurement of the drift of an airplane off its course, due to a side wind, is said to be possible with a new in strument, designed to occupate wind velocity and to indicate the true course o an aircraf

nines instantaneously the angle h the aviator must fly to windward trained course in order to reach his destination without having to turn back from leeward. This measurement is automatic.



Wind-measuring machine guides air pilots



That of in

spectacles, some blace building paper, a camera shutter from which the lens had been removed were combined by George Tauchmann, of Berkeley, Calif., into a homemade astronomical camera with which he took excellent photographs of the recent solar eclipse. These photographs are reproduced above.

The boards formed a six by six inch box, which the black paper lined to keep the light off the inside walls. The three spectacle lenses then were laid on each other crosswise and were bound with

white friction tape to keep them together. This tape also was used in fastening the improvised his to the front opening of the beside his homemade astronomical camera. At the left: How three spectacle lenses were fastened over the camera shutter shutter. Part of this tape is cut away in the accom-

panying illustration to

show the glasses more

George Tauchmann, Berkeley, Calif., standing

clearly. A half-inch opening, about 1/170 the length of the focus, was used and an exposure of 1/25 of a second given each picture.

### Livisible Writing Made Visible by Detector



The inventor with his writing detector

MANY a precious literary relic may be recovered, after centuries a blivion, by a new German method designed to make visible papyrus and parchment writings that apparently have been obliterated. This method also may be applied to military intelligence and scientific crime detection by revealing invisible

Thousands of ancient manuscripts were erased during succeeding centuries so that the papyrus or parchment might be used again. Papyrus writing was erased by passing a wet sponge over it, and parchment writing by rubbing it with pumice-

It was to recover this lost literature that Prof. H. Kögel, of Karlsruhe, Ger-

that Prof. H. Kogel, of Karlsruhe, Germany, invented the new detector.

Parchment and papyrus belong to a class of substances that give off a faint yellow light when expected to ultra-violet rays. When such the reduced at one of the ancient manuscripts, all but the parts once wetted with writing fluid are said to give off this yellow light, making the invisible writing visible.

the invisible writing visible. Quartz instead of glass is used in the detector because glass absorbs ultra-violet rays A quartz lamp produces the rays, while two quartz prisms spread them in a long spectrum on a screen about 10 feet away, after sending them through a narnow slit.

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Papyrus writing revealed by the detector



Requires Kicking Skill

NEW game of indoor "soccer" foot-ball has recently been invented by Percy Mason, of Hendon, near London, England, to give devotees of the kicking game a popular household version of the sport. It is said to afford much of the excitement of offensive play and skilful passing across the field that is found in the outdoor vame.

The game is played under a net, which is mounted upon a rigid support in such a way as to allow each player sufficient

room between the net and the floor for him to insert his foot. Each player therefore has a limited field of action, and a considerable amount of skill and practice is required before he can learn to use this small space to best advantage.

#### World's Smallest Fishes

PROBABLY the smallest species of fish in the world—the smarapan—is found near Luzon, Philippine Islands. It weighs half a grain, and is half an inch long.

#### World's Greatest Aquarium Has 57 Tanks

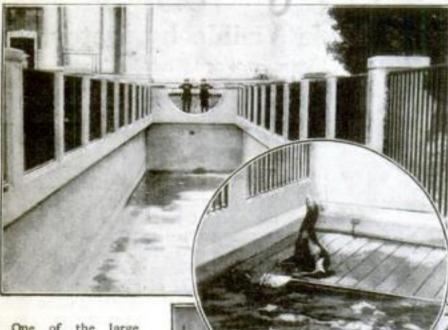
WHAT is said to be the world's most perfectly equipped aquarium was completed recently in Golden Gate Park, San Francisco, at a cost of \$300,000.

Fifty-seven ponds and tanks are pro-

vided for an unusual variety and number d fishes. Thirty pols and aquaria will shelter other marine creatures. There are ee outdoor pool for seals and a special pond for alligators, snakes, and turtles.

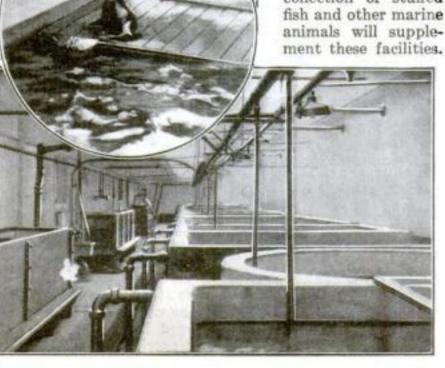
A complete heating plant and a complete plant refrigerating supplies warmed and cooled water for tropical and arctic fish respectively.

An impressive biological library and a thoroughly equipped laboratory will afford students and research workers unusual opportunities. A large collection of stuffed



One of the large tanks in the new San Francisco aquarium is shown above. The picture in the circle shows one of three outdoor pools for the use of the seals

At the right: A view of some of the 57 tanks for fishes, showing the pipes that convey water from heating and refrigerating plants that keep it at correct temperature



#### Convenient Notary Seal Resembles a Watch

A NOTARY'S seal that resembles a watch now is available for notaries who travel or who for other reasons often are called upon a sea documents away from their offices. It can be carried either



in the vest pocket, as a watch is carried, or in a lady's purse or handbag.

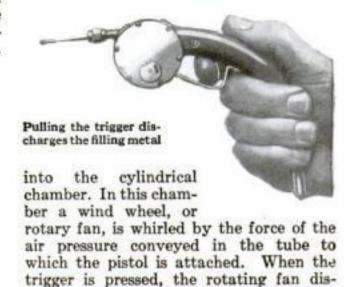
To seal a document with the device, one opens the case, inserts the paper and then closes the seal. Pressure with the fist, or a slight blow, will effect the desired impression.



#### Dentist's listol Designed for Filling Teeth

JOUR dentist soon may be fiffing your I teeth with this compressed-air patol, a recent Australian invention that discharges gold or amalgam into the cavity.

Pulling a trigger opens and closes a spring-controlled valve in a channel extending through the handle of the device



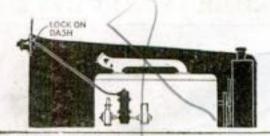
charges the gold through the small barrel. The instrument is said to replace the slower method of picking up the filling material particle by particle.

ouis Reichart at work on the auto alarm clock that he has invented

#### lovel Auto Lock Sounds a Warning Rattle

STARTLINGLY impleasant sur-prise awaits the thief who indertakes to steal a car equipped with a new protecting device that causes a betraying chatter, loud enough to be heard several blocks, as soon as the car is started. The device is the invention of Louis Reichart, a construction engineer of Philadelphia, Pa. It weighs but a few ounces.

Unlike other alarm devices that depend on a lock or on current from the battery,



Installation of lock and dash control

this invention can be silenced neither by a thief's key nor by disconnecting wires.

A toothed wheel is attached to any exposed shaft, upright or vertical, on the engine. A spring tongue engaging the wheel is controlled from the dash by a keyless lock capable of an infinite number of combinations. When the owner leaves the machine, he sets the lock, causing the tongue to engage the teeth of the wheel. Any attempt now to start the motor, by causing the shaft to rotate, will set up the chattering that betrays the thief.

A split aluminum housing guards the entire assembly, which, of course, is mounted on the shaft. The device is said to function on right- and left-hand motors.

#### Declares Ants Are Topers

NTS consume more alcohol in proportion to their body weight than does the most accomplished "old soak," asserts Prof. Paul Lindner, chief of the Fermenting Industry Institute in Berlin, Germany. The industrious insects manufacture their own home-brew in their digestive canal by the action of yeasts on the milky juices that they extract from aphids, or plant lice, which they keep for that purpose.

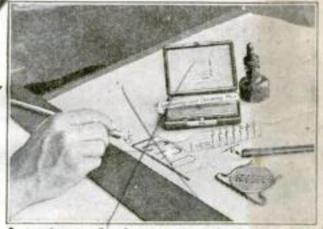
Other insects have similar homemade home-brew outfits that they use to capacity, Doctor Lindner stated. Wasps are accomplished bootleggers.

#### Self-Inking Drawing Pen Makes Uniform Lines

FOR architects, artists, and others who do drawing or lettering involving uniform lines of various thicknesses, a new

tubular fountain pen has been invented.
Eight points of different this messes,
each connected with a subular rick reservoir, are used in the same penholder,
fitting in the holder as do ordinary points. A plunger the tip of which projects slightly beyond the tip of the point, runs through the pen into the ink tube. The hollow interior, which is filled with ink, is said to have greater capacity than most pens made for this purpose.

Using the pen pushes in the projecting tip of the plunger, releasing ink in a con-



Lettering outfit, showing interchangeable pens

stant flow and insuring a uniform line independently of the pressure applied.

A setscrew on the point permits adjustment of the drawing angle to individual preference. The pen also is adapted to follow the edge of a T-square and to be used as a raling pen.



Sandpaper Gives Warning of Poison in Bottle

DOISON bottles and bottles of harry medicine feet the same a finger in the dark As a procaution orgainst only possible mistake, paste a strip of sancpaper on the poi on bottles.

#### Metal Grip for the File

HIS metal grip, said to fit the handle of my file, protects the palm of the hand from trritating coatage, besic a providing a surer grip



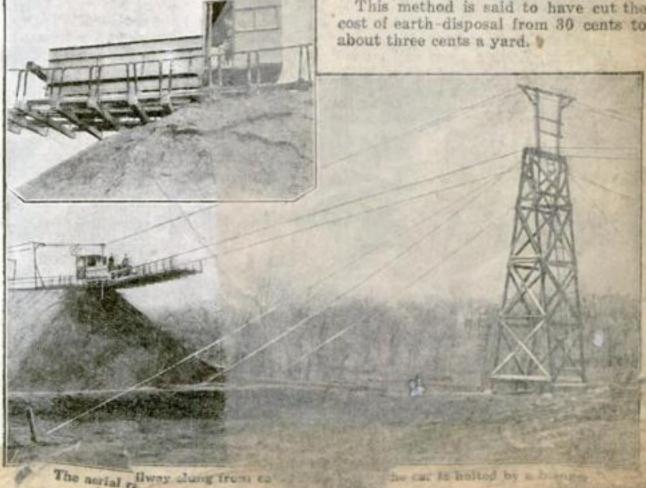
Cut-away view, showing haddle attachment

#### ump Carts Supplanted by Aerial Railway

CAUSE the disposal of valueless earth by cartage proved too expensive, an Iowa clay products con party has constructed an unusual aerial rais running to the dumping space.

parallel cables were strung to a supporting hower. A suspended track, swung 30 inches below the cables over the first 30 feel of the aerial course, permits an earthcarrying car to travel to a point above the dumping space. There a humber stops the car, and the operator, by means of a lever control, dumps the contents.

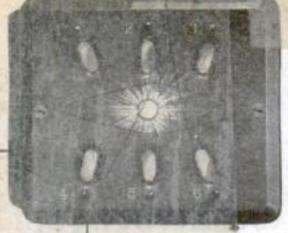
This method is said to have cut the cost of earth-disposal from 30 cents to



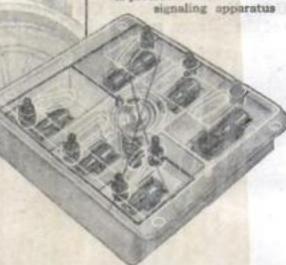
#### POPULAR SCIENCE MONTHLY

#### Pash Indicator Locates Faulty Spark Plugs

Six buttons and a light, this ingenious automobile dashboard convenience aid to reveal instantly which cylinder



Above: The dash indicator, showing lighting system that betrays faulty spark plugs when button is pressed. Below: The signaling apparatus



How the spark plugs are connected with indicator on the dash and with storage bettery

is at fault and what is wrong. Moreover, the device has been made capable of test-

The indicator is fitted with six buttons, each with a corresponding vacuum tube, and with a central light. Euch button is connected with one of the spark plugs.

Should a plug be oberating defectively because the points are too widely separated, or because of a carbon or oil deposit increasing the resistance, the guilty plug is identified any pressing, successively, the various indicator buttons. A light will glow in the vacuum tube corresponding to it. This is because the wiring system muts the current to pass through the uum tube instead of the plug if the istance is too great.

On the other hand, should the plug points become faultily adjusted, so that the current has a lower resistance and no spark results, pressing the indicator buttons again will inform the driver. The central lamp will light when the button corresponding to the miscreant plug is pressed.

Even the device itself can be tested. A test button is provided, which, when touched, will cause the central light to glow if the instrument is functioning properly.

#### Gas Replaces Steam in Railroad Locomotive

ENGINEERS of the newest locomotives on the Chicago & Great Western lines no longer open the throttle. Instead, they throw her into high and step on the gas, for the new locomotives are gasoline-driven—actually big automobile engines.

Except that there is no necessity for ateering wheel, driving these engines is exactly the same as driving an automobile.

The motor-driven locomotives are said

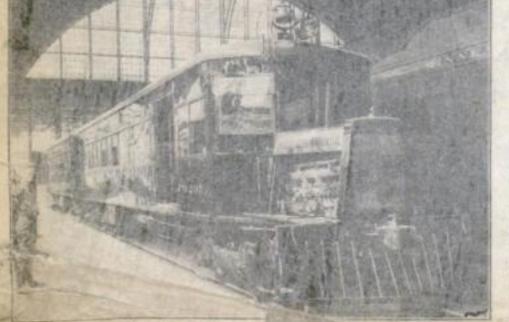
to have proved themselves capable of remarkable performances, and the experiment of the Chicago & Great Western is being observed with interest by the exequitives of our railways. The new recomotive is driven by a six-

The new recomptive is driven by a sixcylinder engine said to develop 245 horsepower. It is provided with five forward and two reverse speeds. Maximum speed is 60 miles an hour in forward motion, and 15 miles an hour backward. The weight

of the entire car is 39,000 pounds.

Power is applied to one pair of wheels on each of the two trucks, making a fourwheel drive mechanism.

At the rear of the engine and driver's cab is a compartment for express and baggage, also a smoking compartment with capacity for seating 30 passengers. The standard railway air braks and couplet are used.



Sta-cylinder suspline locomotive eng

15 harsopower

#### Tiny Electric Fan Screws into Light Socket

FOR muggy summer days, a little portable electric fan, only slightly larger than a man's hand, has been invented. It screws into any light socket and the high pitch of its blades is said to enable

the tiny highspeed motor to throw a strong current of air.

A universal joint between the fan and the motor permits the blades to be turned in any direction.

The marked pitch of the blades is said to account for the fact that a far stronger air current, in proportion to size, is possible with this midget fan than with one of the usual



The tiny fan, showing pitch of blades

size. A similar pitch on an ordinary fan would tend to topple it over.

#### Merchant Uses "Stand-Up" Desk to Keep Well



George Lytton working at his desk

To GEORGE LYTTON, wealthy Chicago merchant and former national amateur heavyweight boxing champion, llounging on his backbone while he worked seemed to be devitalizing, not to say dangerous. Believing that mental vitality is directly proportional to physical vitality, he devised this "standup" desk. Standing at the desk he does whatever office work the day requires of him.

He declares that as a result of his new system he feels more fit in every way at the end of the day's labor.

#### Convenient Tray Designed for Berry Picking

A NEW berry tray, designed to permit the use of both hands in picking the vines or bushes, has been invented by George H. Owen, of Addison, N. Y.



Both hands are left free for picking

The device has an arched side resting against the picker's body and an inner section, removable by a handle, into which two berry boxes fit.

The entire device is supported by a cord about the neck and shoulders of the berry-picker. The handled inner section may be lifted out when filled and

replaced with one containing two empty boxes. The invention is said to be comfortable to carry.

#### wo-Piece Tire Rim Said to Eliminate Bolts

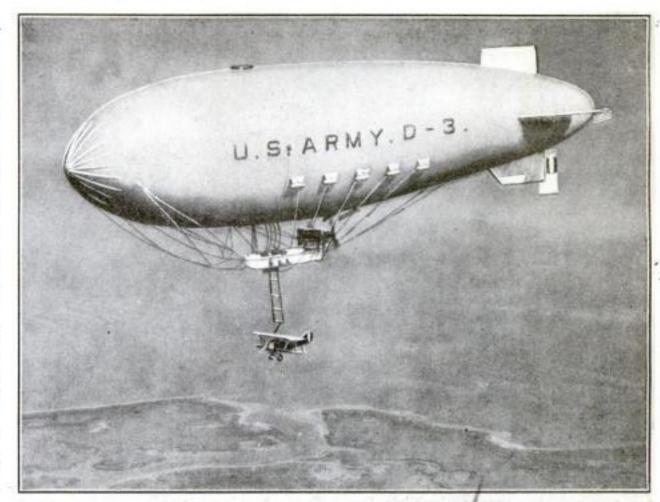
A TWO-PIECE tire rim, said to elim inate bolts, screws, images, and rivets, is one of the latest contributions to the convenience of motorists.

The main am has a recess extending halfway around the circumference, into which a tire locking piece fits. The locking rim is slipped between the outer face of the main rim and the bead of the tire. Both beads of the tire rest on it.

Recesses are set in the outer edge of the main rim, and corresponding lugs are on the locking section. These lugs seat themselves in the pockets when the locking section is pushed into place, holding the tire securely.



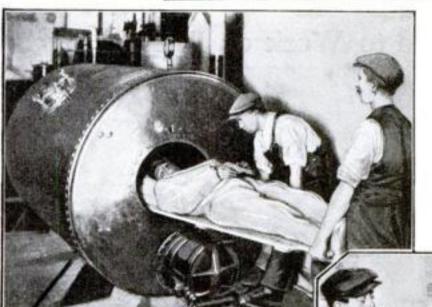
Fastening the tire with locking rim



#### Airplane "Hooks a Ride" on Army Dirigible

WHEN an airplane, flying 60 miles an hour, caught with a hook the lowest rung of a wire ladder suspended from the army dirigible D-3 at Langley Field, Va., recently, the dream of a dirigible carrying fighting planes became reality.

Such a mother ship could carry planes as a defense, or for an aerial attack. The use of suspended rings on the dirigibles, instead of ladders, has been proposed. The dirigible would carry supplies for the planes and furnish quarters for their men.



At the left: Demonstrating the use of a compression chamber, into which a diver who has come up too quickly from a great depth is placed to prevent the dread caisson disease

Below: A student diver donning a diving helmet for a plunge into the training tank at London, Eng.

#### Deep-Sea Divers Go to School in a Tank

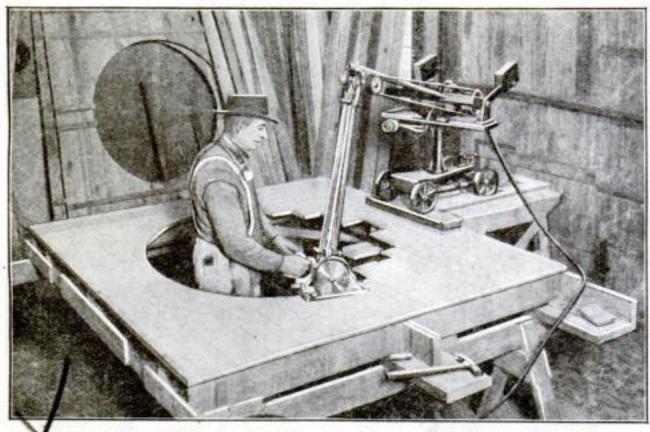
HUNDREDS of divers employed since the war in deep-sea salvaging operations have been trained scientifically in an enormous tank built by a firm of salvagers in London to duplicate actual conditions encountered under water. In this tank they are given a complete course that is said to fit them for any diving feat they may be called upon to perform.

encountered under water. In this tank they are given a complete course that is said to fit them for any diving feat they may be called upon to perform.

The equipment of the training school includes a compression chamber. Sometimes divers coming up too quickly from great depths are attacked by a type of paralysis called "caisson disease," or the "bends." This often proves fatal unless instantly treated.

The afflicted man is put into a compression chamber under a pressure equal to that of the lowest depth to which he has been just before the attack. The pressure then is decreased gradually.





#### Portable Electric Saw Cuts Inside Circles

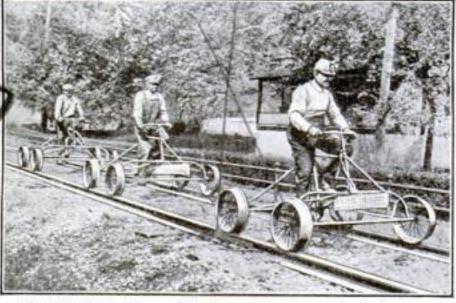
VERSATILE and portable electric woodworking saw, embodying features hitherto said to have been journ only in stationary mill saws to offered builders and manufacturers. It is claimed to be particularly meful in making forms, or in mortising, crilling, and planing. It will ut, measure, and square or beselform end

The machine mounted on a four-wheel carriage with roller bearings, the

vivel post being carried on ball bearings. The sawing head is adjustable to cut any angle up to 55 degrees, a feature adapting it particularly to the cutting of jack rafters, as well as joists, studding, bridging, siding, and flooring. A radius rod, adjustable to different sized circles, permits the cutting of circular holes. The illustration above shows such an inside circle being cut for a column head

#### Coal-Miners Ride to Work on Railway Cycles

FOOT cars—one-man cycles with flanged wheels for riding on a railroad track - carry the employees West Virginia mine to work. By long odds the most direct route between the town where the miner live and the mine is this railroad line. perfection of these unique carriers is said to have saved the workmen nearly an hour a day. They are pedaled, the sprocket driving the rear wheels.



West Virginia miners riding to work on four-wheeled cycles

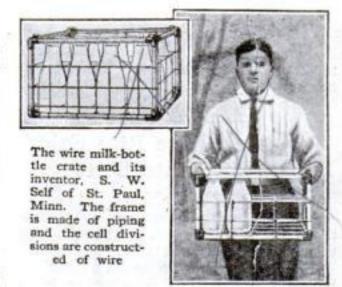
#### Sanitary Crate for Milk Bottles Made of Wire

NEW milk-bottle crategor which are claimed the advantages of lighter

weight, greater capacity, better sinitation, and longer life, has been inverted by S. W. Self, a dairy worker of St. Pau. Minn. The crate now generally used is, of wood, has solid sides and weighs from 13 to 18 pounds. The new crate, with a frame of piping and compartment divisions of galvanged wire is said to weigh sions of galvarzed wire, is said to weigh only eight pounds and to allow instant inspection of its contents. The pipe frame provides a handle all around the top, instead of the small slots or depressions that serve as hand grips at the side of the usual wooden crate.

nce neither the galvanized wire nor the piping can become watersoaked, rusted, or easily worn out, the inventor believes the new crate will save many thousands of dollars for the nation's

dairies.



#### How to Keep Doors from Sticking in Dampness

FOR the householder who would avoid the nuisance of doors that stick in moist weather, the United States Forest Products Laboratory at Madison, Wis., points out the importance of painting or varnishing the tops and bottoms of doors -places often neglected because "they don't show." These hidden edges, if not painted, are vulnerable points where the wood absorbs or loses moisture rapidly. especially at the ends of the outside uprights where the wood grain is exposed.

#### HOW MUCH DO YOU KNOW ABOUT SCIENCE?

- 1. Will the brain work better in a warm room than in a cold one?
- 2. Why do flowers smell sweeter after rain?
- 3. Is there such a thing as a "criminal face," a "criminal mouth"?
- NE sure way to gain confidence in yourself is to understand the forces that move the world and the every-day things about you. Constantly situations arise in which ignorance of simple, yet vital scientific facts may place you at a disadvantage even humiliate you. Knowledge of these facts, on the other hand, enables you to think, speak, and act with authority and confidence.

Our monthly science questions, culled from thousands asked by our readers, offer you the roots of an invaluable habit, that of adding steadily to your store of knowledge.

Do your best with these questions, then turn to page 157 for the correct answers.

- 6. Why is the sky blue?
- 7. Are there any lost arts?
- 8. Why does an electric current cause death?
- 9. What is the will-o'the-wisp and how is it formed?

10. How can you

4. How are storms predicted by meteorologists?

5. Why is it that certain diseases afflict a person only once?

make fresh water from salt water? 11. What is the largest snake in the world? 12. What makes the colors of precious stones?

#### Top of Gearshift Lever Serves as Pistol

A DETACHABLE pistol top for the automobile gearshift liver is a new invention for protection against highwaymen. By drawing back a stale with the thumb, a section of the liver is loosened. Withdrawal of this section from its position on the end of the liver automatically cocks the pistol. Pressure on a trigger permit the operator to fire two shots in less than a second, it is claimed, without attracting attention by his movement.

Since the lever is within easy reach of the driver, he has an immediate means of defense in an emergency.



Releasing the pistol grip of the lever

#### Collapsible Wheelbarrov for Women Farmer

IN GERMAN's where, since the war, women have one much of the farm work, a light, collapable wheelbarrow has been invented. It can be carried about easily.



The wheelbarrow in use and collapsed



#### How Northern Railroads Battle Snowdrifts

SNOWSTORMS are serious matters on railroads of Alaska and the Pacific Northwest. Unless prompt and vigorous measures are taken, a line may become so completely buried that only the warm winds of spring can release it. Henceforth the Copper River & Northwestern Railway will be armed with a remarkably effective new winged type of snow plow, the recent invention of Charles Dustin, one of the road's master mechanics.

A locomptive with a stout nose-type plow pulls a car equipped with a steel arm 18 feet long and tapering from four feet at the car end to 2½ feet at the tip. This may be set at any angle horizontally or vertically by levers controlled by the operator. Two compound engines, supplied with steam from the locomotive, furnish the power.

The plow on the locomotive piles the snow on both sides of the track. The steel wing then cuts down the tops of these banks, the snow gliding along the smooth, curved arm and dropping between the rails. A rotary plow follows, scattering this snow far from the roadbed. Thus high, collapsing piles are avoided.

Snow plows used on northern lines in the United States are of two general types. One, used for lesser accumulations

and on comparatively straight stretches, has wings that curve out concavely, flinging the snow to both sides. The other is rotary, with blades that hurl the snow at right angles in a circular cloud. These rotary plows are more redoubtable fighters and can operate on the curves and steep grades of mountain stretches, plunging through high drifts and scattering them to the side of the tracks. The other type requires too much head-on power to do this.

#### Miners Guided by Smoke

MEXICANS working in a lead mine in Chihuahua, Mexico, have found a new use for cigarettes. The mine consists of a series of caves, along the sides and bottoms of which lead and silver ores in paying quantities are found.

The miners have noticed that smoke from their cigarettes is sucked through cracks in the rocks at certain points. By drilling in the wake of the smoke, they find another cave. This method of tracing ore was followed through many caves.



Top: Rotary plow in action. Center: View of blades. Bottom: New wing type plow

#### Ingenious Foot Plow Is Hauled by Man Power

LEG-POWER plowing is accomplished by the ingenious but muscle-taxing apparatus inverted in Germany and pictured below.

Pressure on foot lever lift; he nose of the device, while a toggle joint causes the nose to be dropped a short distance ahead of its former location. The operator then pushes forward on a bar that pulls the plow a distance equal to the forward movement of the nose.



Hand and foot levers drive the plow

# Pathfinders and Their Work

#### New Discoveries that Add to Our Useful Knowledge

The amazing structure of the world's scientific of inquiring men and women. On this and the knowledge is built of an infinite number of units— following page you will read of discoverers who never-ending contributions from the busy minds are increasing the sum of science for our profit

#### The Language of Animals

ARE dumb animals really dumb? Have they not, on the contrary, some way of communicating with one another that is beyond the power of man's senses to discern? Scientists long have puzzled over this question, and the theory has been advanced that animals—birds and insects too—communicate by uttering sounds with sich rapid vibrations that the ear of man can-

not detect them A way of putting his theory to the test was developed rejently, it is an-nounced by the Westing-house Electric and Manufacturing Company, in the invention Phillips Thomas of an electric ultra-judible mi-crophone, said to pick up sound vibrations that are much too rapid for theears tohear. Besides promising to solve the secret of animal "speech," this instrument is said to have immediate practical value in permitting perfect voice transmission by radio or the telephone. Sounds heard through a radio or telephone receiver differ now from the sounds that enter the transmitter because the instruments are

#### Stimulating Plants

POPULAR SCIENCE MONTHLY told last month how science has put plants on the night shift, making them grow 24 hours a day by install-

incapable of recording the

more rapid sound waves.

ing powerful electric lights in greenhouses. Now science is stimulating plants by drugs. Professor David Lumsden, of the Federal Horticultural Board, has discovered that the growth of various plants can be stimulated by ether, which may be inhaled by the plant or injected by a hypodermic needle.

While ether puts man to sleep, it is said to exert an entirely opposite effect on plants, even reviving them when apparently they are dead. Thus frozen rose plants are said to have grown green shoots in a few hours after a single "shot" of ether, and to have thrived remarkably thereafter, resisting plant diseases.

#### Electric Lamp Lighted by Radio

THE wireless telephone has girdled the earth. Will there be a similar development in the wireless transmission of electric power? It is the next step in the

radio world of 1924, for a beginning has been made that is quite as startling as the wireless signaling experiments of 30 years ago. Dr. Willis Rodney Whitney, of the General Electric Company, a few weeks ago lighted a 110-candlepower incandescent lamp by power transmitted by radio.

DR. NIELS BOHR, of the University of Copenhagen, winner of the Nobel prize for physics in 1922, is gaining increasing world recognition for his important discoveries of the nature and structure of atoms. At the recent meeting of the American Association for the Advancement of Science, his theory concerning the worlds and solar systems that lie beyond the range of powerful microscopes, was declared by scientists to be one of the most useful scientific tools ever placed in their hands for work of research and discovery.

MME. CURIE, co-discoverer of radium, lives not only to enjoy the highest honors bestowed on her by the President of France, but to see her great work carried on for relief of cancer sufferers. Simultaneously with the recent Paris celebration of the twentyfifth anniversary of the discovery of radium, was held a ceremony inaugurating the Curie Foundation, an institution recognized as a public utility for consultation and treatment of all cancer patients, rich and poor alike, who turn to radium for aid.

To scientists who witnessed the demonstration it was an event comparable with the beginnings of wireless telegraphy.

#### What Is the Earth Made Of?

Many theories have been offered regarding the composition of the earth. The latest, as presented by Dr. E. D. Williamson and Dr. L. H. Adams, scientists of the Carnegie Institution of Washington, is as follows:

A small core of gold, platinum, and other metals heavier than iron. Around this, a 4200-mile sphere of iron or an alloy of iron and nickel. Next, a mixed layer of iron and rock, extending to within about 900 miles of the surface. Then a layer of rock. Covering this a surface crust, about 35 miles thick, consisting mostly of granite. These statements are based on a study of earthquake waves.

#### Psychology and Education

BY ITS application to industry in late years, psychology has demonstrated its usefulness, recently declared Dr. Herman P. Shearman, professor of economics at Miami University. And psychology applied to education will cause a

revolution in education within the next 50 years, he added. In other words, according to Doctor Shearman, "after having devoted itself during

the last century to the arts and to industry, science is now turning its attention to the primary forces of all, the forces of the mind."

#### Conquers Disease

SINCE the war the fa-mous British pathologist, Sir Almroth Wright, has been seeking a cure for septicemia, a dangerous blood disease. At last he conceived the idea of performing a new sort of blood transfusion by extracting the blood of a healthy person, inoculating it with an anti-septicemia vaccine and injecting it in the veins of a sufferer.

Recently it was announced that this method had proved remarkably successful. Thus another disease is yielding to transfusion—a method now used in the control of almost 30 maladies.

#### Bird Sex Changed

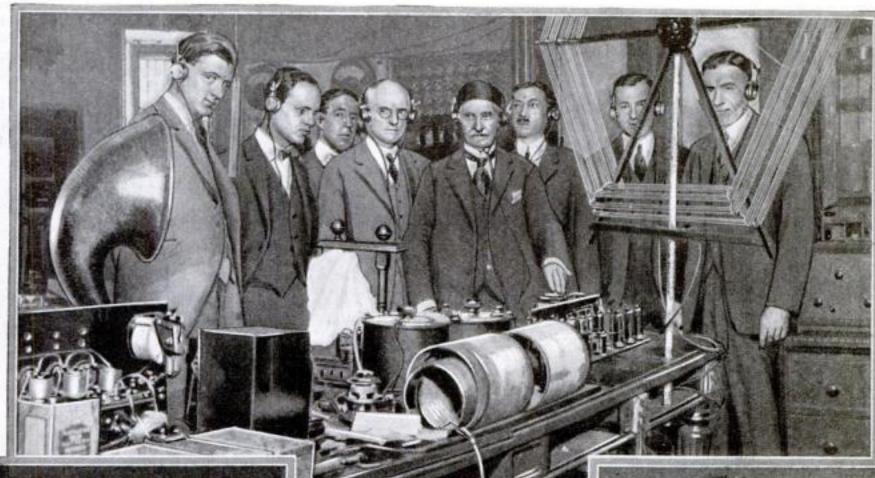
Two amazing instances of a complete change in sex in full-grown birds

were reported by scientists a few weeks ago. Dr. Oscar Riddle, of the Cold Spring Harbor, N. Y., experiment station of the Carnegie Institution, told of a female dove that had become a male dove after groups of cells had been destroyed by a tubercular infection, then regenerated by nature.

A somewhat similar case is that of a Buff Orpington hen in the animal breeding research department of Edinburgh University, Scotland, which, after the age of three years, ceased laying eggs and took on the appearance and habits of a male bird of the species. These cases are regarded by scientists as being of enormous biological importance. They indicate, it is said, that the modification and control of bodily and mental characteristics in animals await only definitely directed efforts of scientific investigation, since no characteristic appears definitely fixed.



# in the Progress of Science



DR. H. C. GORE, of the Bureau of Chemistry, United States De-

partment of Agriculture, with the

experimental apparatus by which

he has discovered a method of converting corn into sugar, imitat-

ing the processes of the human

stomach. He claims to get 33

pounds of sugar from a bushel of

corn, converting all the starch

contained in the corn into an equal number of pounds of sugar

DR. J. HARRIS ROGERS, discoverer of underground and under-

@ U. & U.

sea wireless, is shown above surrounded by radio experts, listening in for messages from London in the laboratory of his home at Hyatts-

ville, Md.

From left to right, in front, are: G. E. Oliver and W. L. Lesch, radio experts of the Radio Corporation of America; Dr. T. E. Latimer, personal physician to Doctor Rogers; Dr. J. Harris Rogers; W. B. Flaherty, Western Union radio engineer of Washington; A. C. Doyle, Radio Corporation of America; D. H. Beatty, safety expert



Prof. E. Branly Paris, France

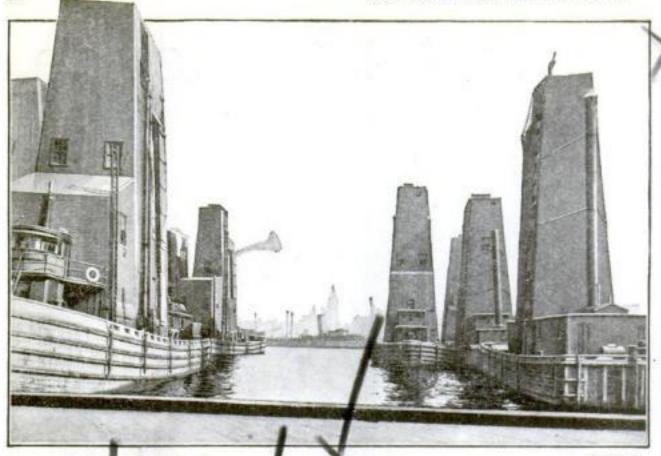


Dr. D. W. Morehouse Drake University

DR. CLARENCE N. FENNER, volcano expert of the Geophysical Laboratory of the Carnegie Institution of Washington, D. C. After a daring descent into the steaming crater of Mount Katmai on the Alaskan peninsula, he has returned to Washington with valuable new scientific data on volcanic phenomena. He is shown above examining specimens of rock crystals found in the crater

PROF. EDOUARD BRANLY, noted French scientist, who, by his invention of the coherer, made possible the experiments of Marconi and the realization of telegraphy without a connecting cable, recently received recognition from the French government by being made a Chevalier of the Legion of Honor. Professor Branly is 80 years old, yet he still works in his laboratory in Paris where he made his important discoveries. Above is a recent portrait

DR. DANIEL W. MOREHOUSE, acting president of Drake University, Iowa, and a leader in astronomical research in America, announced a short while ago that he had discovered a new nebulous star, remarkable for the phenomenal amount of star dust—particles of matter falling through space—that surrounds it. His observa-tions have been verified by Dr. Harlow Shapley, noted astronomer, director of the Harvard University Observatory



() U.& U. Huge Floating Elevators Load Grain Ships

THESE floating elevators in son River at Jersey City N. J., represent the most modern method of transferring grain at tidewater terminals. The are said to effect enormous economes over the old methods.

From the towering elevators the grain is loaded into ships by gravity.

the machine is pulling at the stump.

from a boom held by guy wires from the

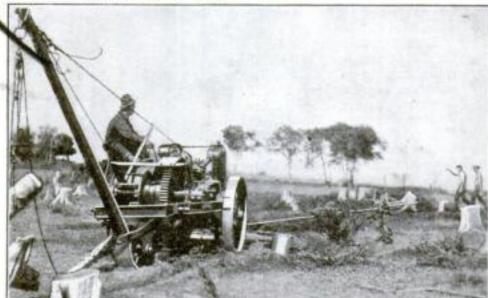
Additional anchoring weight is hung

#### Mechanical Stump Puller Anchors Itself

frame.

STUMP puller that carries an anchor and an extra weight, and there-fore need not be anchored to tree or stump, is a new invention for reclamation of waste lands

The machine has three wheel and practically all its weight is so located as to counterbalance the pull of the cole. A heavy axle as esthough the two rear wheels and supports the frame, int the end of which the anchor. toting the frame axle forces the anchor blade to plow into the ground while



ne powerful machine anchors itself while pulling a stump

Seaplane Carried on Deck of Submarine

N THE deck of the United States submarine MS-1 are housing for ties for a seaplane. The hangar is a tanklike room into which

demounted from the fuselage. Within a very few minutes after the submarine has reached the surface, the plane can be re-

assembled launched over the side of the



The U. S. Navy submarine MS-1, showing seaplane ready to be launched from its deck

#### Motor Drives Blades of Horse-Drawn Mower

MOTORIZED moving machine, invented by Robert C. Chattin of Mountainhome, Ica., is drawn by horses, while the mowing blades are driven by power. Power is furnished by an internal combustion engine operatively connected with the cutting blades.

This nach ac is said to perform the work

of two horse-driven sickle or mowing ma-chines and a more satisfactory manner. The cutter mechanism is

operated at a uniform speed. The wight of the entire machine supported by the frame that is balanced so that the horses are relieved of practically all the load, conserving their strength for pulling the apparatus.



The mower with power plant

#### New Vise Grips Irregular Object like a Hand

VISE that grips irregularly shaped objects with the adaptability of a human hand is an important recent mechanical development.

The vise jaws, individual pivoting semicircular segments, are said to adapt themselves to the contour of an irregular object without packing, holding it abso-

lutely rigid. This even distribution gripping p sure is designed to eliminate the danger of distortion holding thinwalled objects, aut mobile cylinders, long and narrow work. The vise is tightened by pressure exerted on the vise handle.



The jaws gripping an irregular piece

Another important feature is that the jaws, once fitted to a shape, can be tightened with screws to maintain the same relative positions. Thus, in machining a quantity of objects of the same shape and size, the vise will serve as a special fixture, holding each piece in the same position as every other piece.

A LUNAR rainbow in the form of a complete arc was observed recently during a shower at Sanderstead, Surrey, England. The moon was shining in a portion of the sky that was for the moment cloudless.

#### Villages Wrecked to Build 16,000-Acre Reservoir

SIXTEEN thousand acres in the Pawtuxet River valley, R. I., are being stripped of villages, factories, feads, ve., churches, schools, and cometeries so that the city of Providence may have a 36,900,000,000-gallon reservoir.

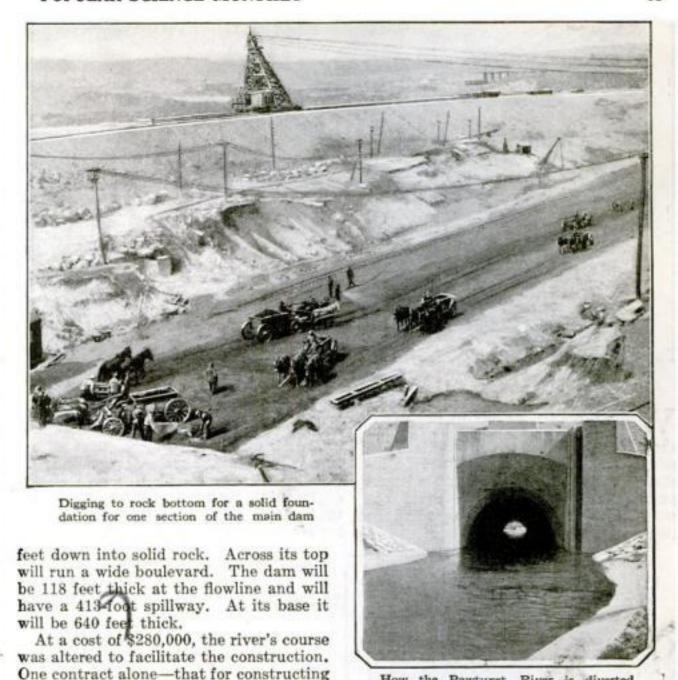
For eight years bundreds of workmen have beored to transform this wide land-

For eight years bundreds of workmen have befored to transform this wide landscape. Steem shovels have bitten away at huge his. Great mushrooms of sand and rock have been hurled high into the air, and trainloads of sand and rock have wound in and out among the hills. Yet three more years will be required to complete the vast project.

#### A Thousand Buildings Demolished

Most of the 1195 buildings condemned already have been torn down. Of these, 375 were dwellings, seven schools, six churches, and six mills. Thirty-five miles of highways will have to be relocated. The remains in the 173 burying grounds are to be reinterred elsewhere.

The site of this monster reservoir is at Scituate, about 10 miles from Providence, at a point where the valley of the Pawtuxet River huddles between towering hills. By digging away the lesser hills in the basin and 'allowing the high hills to serve as the shoreline, the engineers can build a dam and have an enormous basin. This main dam stretches 3200 feet from one side of the valley to the other. In some places its foundation is carried 80



the main dam—amounted to \$3,500,000.

How the Pawtuxet River is diverted through a tunnel under the site of the dam

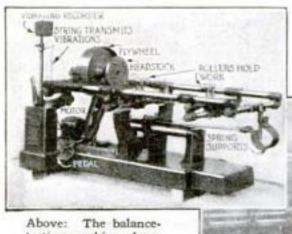
#### esting the Balance of Revolving Machinery

BALANCING machine, designed for correcting the dynamic balance of machine parts in manufacture, thereby eliminating vibration in the assembled product, has been blaced on the market by a Wissomin concern

The piece of machinery to be tested is placed in rovers in the carriage and fast-ened to the headstock. This headstock and the flywheel to which it is attached are turned by an electric motor. Centrifugal force tends to pull any unbalanced

masses away from the axis of rotation, causing the piece of machinery under test to with ite back and forth as it is turned. These vibrations are transmitted to a recorder by means of a string. When there are no vibrations, the piece of machinery is perfectly balanced.

In addition, the amount of unbalance and the location of the heavy parts are determined mathematically by two tests of rotation, the necessary correction being recorded on a dial and vernier. The machine is adapted to a wide variety of work, including balancing crankshafts, flywheels, rotors, pulleys, and other revolving parts. It will receive bodies up to 24 inches in swing and 32 inches between bearings.



Above: The balancetesting machine, showing how a piece of machinery under test is fastened to headstock and revolved by an electric motor. Vibrations caused by bad balance are transmitted to a recorder by means of a string

At the right; Testing the balance of a crankshaft while in motion

New Automatic Steadyrest
for Machine Work

A NEW automatic steadyrest that
will hold a piece of metal secure to
permit a machinist to perform such opera-

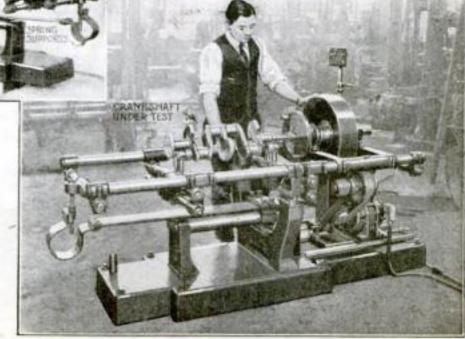
permit a machinist to perform such operations as boring, facing, and turning at the end of the piece, has been developed quite recently by a well known Pennsylvania manufacturer.

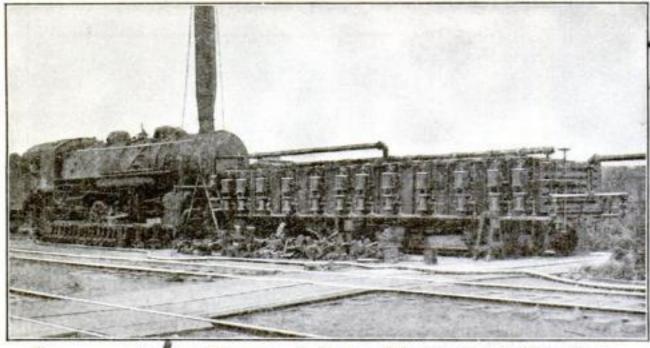
The work is inserted from the top, and

when he jaws are closed, is held by three rollers that revolve toward the center. When the work is in place, the handle end of the adjusting screw is dropped into a slot and the jaws are tightened by turning the screw.

The device may be attached easily to the lathe or removed, it is claimed. When once adjusted for the required purpose, no further alteration is necessary until a new job is handled.

Stock of many sizes may be handled with no adjustment of the apparatus besides a few turns of the tightening screw.





#### Locomotive Turned into Pumping Station

ATHEN the air pumps in the power house of an Indianapolis railroad shop blew a piston head, consternation reigned. New pumps could not be installed for several weeks, and without pumping facilities the men could not work. One of the engineers mastered the situation, and the serious cost of such a

shut-down was spared the shop and the men.

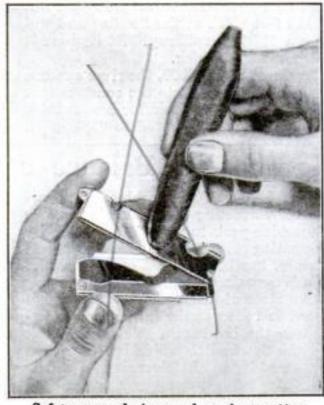
The air pamps of 24 locomotives were astened to the sides of a coal gondola and supplied with power by a large freight engine. Within less than 24 hours from the blowing of the piston head, full pumping efficiency had been restored.

#### Cigar Cutter and Knife from Old Razor Blades

OLD razor blades may be put to a dozen uses, it is said, by means of this handy pocket contrivance, designed to fit any make of blade. It folds like a jackknife, and is flat and thin, and therefore fits in the pocket without sagging or bulging it.

Besides serving as a locket knife, it has a round opening placed so that when the knife is closed, the blade serves as a cigar cutter. Another opening is provided for cutting string on packages-often dangerous with an open bade.

A noten of the handle can be used as a hand bottle opener, while a pointed corrugated lever on the blade-holder serves as a nail fle or match striker when the device is closed. Extending this lever supplies the user with a nail cleaner and a piercer



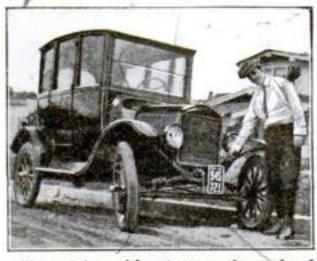
Safety razor device used as cigar cutter

#### Hole in License Plate to Roil Thieves

AN AUTOMOBILE license plate with UTOMOBILE license plate with almost certain to attract the attention of a policeman immediately. On this fact Jons Nelson, of Los Angeles, Calif., based his invention of a new anti-thief device.

The theft signal plate with section removed

detaches a rectangular section cut from flate, as shown below. When he returns he inserts the missing piace. Both operations are simple and quickly accomplished. An electric alarm reminds the driver if he forgets to put An auto driver, when leaving his car, back the missing portion.



License plate with cut-out section replaced

#### Trousers Pressed Quickly by Electric Valet

N ELECTRIC value which when attached to an electric-light socket, is claimed to press a pair on trouser, in the time it takes a man to shave, is one of the latest of home electrical ap liances

It consists of three flat units—a top, base, and pressing pad. The pad is equipped with a thermostat that shuts off the current when the correct temperature has been reached, thus preventing overheating and scorching.



To press the trousers, the heating pad is dampened evenly on both sides with a moist rag. Then one leg of the trousers is spread out, smoothed and stretched on the base so that the cuffs extend over the edge. The pad then is placed over the leg and the second leg is placed on the pad. Over all the top is laid and fastened by clamps. Finally, the current is turned on.

It is claimed that only 12 minutes are required to press light summer trousers, and from 15 to 20 minutes for heavier trousers. The cost of one pressing is said to be about two cents.

#### Simple Door Guard Locks Key to the Knob

inventor of this simple doorkey guard claims that no burgiar can push in the key of a door equipped with the device and one end of the guard encircles the neck of the doo knob and passes though the ever of the be key then cannot be turned nor



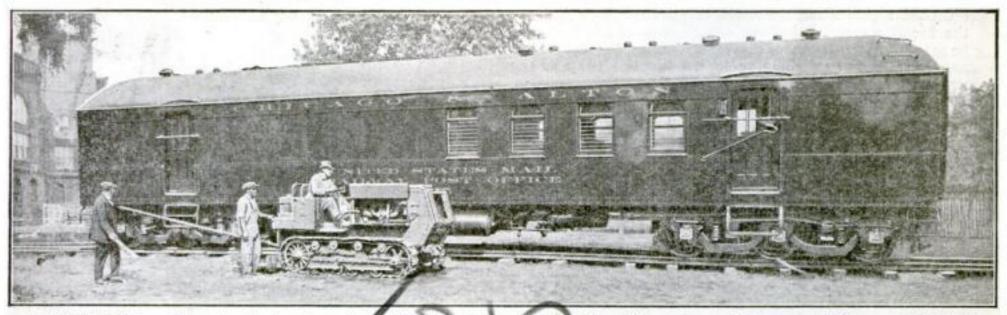
How the key is locked to the doorknob

pushed out by an unwelcome intruder. The guard is made in two models-one

that can be opened and detached, the other permanently closed, requiring removal of the knob to detach the guard.

TO TELL whether fabric contains sizing to improve its appearance, boil a piece of the goods. This brings out the sizing.

#### Five-Ton Tractor Tows 160-Ton Railway Mail Car



A FIVE-TON endless tread tractor coaxed a 160-ton mail car over 400 feet of temporary track from the main line of the Chicago & Alton Railway regently for exhibition at an Illinois fair. The ponderous land taxed the little tractor to the limit for four hours to accomplish the feat. A stout chain was made fast to the

rear of the car and the powerful tractor tugged alongside, pulling the heavy car like a tugboat towing an ocean liner into its waiting dock.

#### Would Dye Motor Gasoline Red for Safety

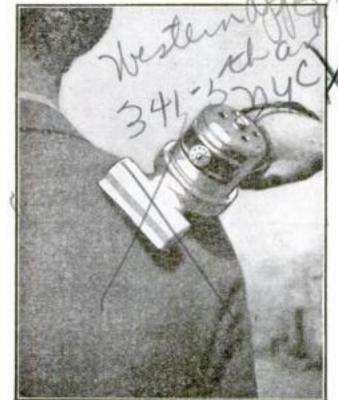
FOLLOWING a study of the hazards of gasoline, the United States Bureau of Mines has suggested that all motor gasoline should be colored red as a safety measure against mistaking it for water, kerosene, or other colorless liquids.

The Bureau has found that one ounce of dye is sufficient to color 1000 gallons of gasoline.

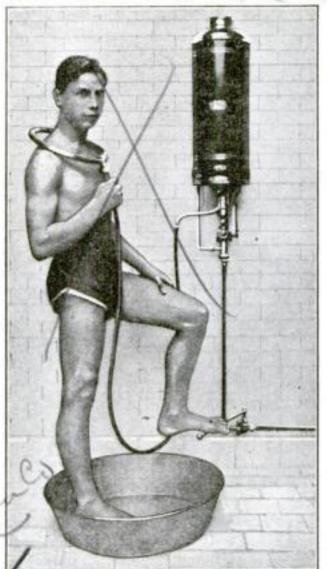
Midget Vacuum Cleaner Is Clothes Brush

A THREE-POUND vacuum cleaner that can be operated by old hand, has been invenced for removing dast, lint, and ravelings from clothes, hangings, automobile interiors, upholstered furniture, and similar surfaces inaccessible to the usual full-size cleaner. A stiff brush attachment is provided for cleaning billiard tables, walls, and other solid, flat surfaces.

The device collects dirt and is emptied like the usual cleaner. It is said to exert ample suction for any of the purposes enumerated.



Vacuum cleaner used as clothes brush



#### Simple Home Shower Bath Is Easily Installed

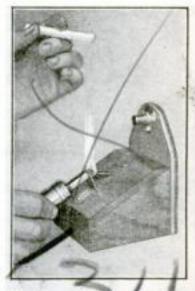
A HOME slower bath, usually considered luxury, is aid o have been made available at a cost ar below that of built-in fixtures by a newly invented apparatus designed for use with a small gas water heater.

A foot control regulates the gas flow and hence the water temperature. Another model of the same device attaches to the faucet of a bathtub where one faucet discharges both hot and cold water.

Perforations in the lower half of the shower ring produce scores of tiny streams. There is a steady, generous flow over the whole body, yet the hands of the bather are left free. The hair cannot be wet, as under the ordinary shower.

#### Cigarette Lighter Uses Spark and Benzine

ENZINE and an electric spark are substituted for matches in this cigarette lighter. The tipped cylinder shown in the right hand holds a wick and benzine. When a light is desired, the tip is touched to two metal strips shown beneat



the flame. A spark from a battery within the device behts the benzine-soaked wick at the tip of the cylinder.

#### **Fume Masks for Painters**

RESPIRATORS and rubber gloves are being adopted in England to protect painters from lead poisoning and other ills to which they are otherwise exposed in working with paints and varnishes.



Protected by mask and rubber gloves

#### Lantern Light Is Bait for Fishes

ON CALM nights along the shores of the Mediterranean, fishermen often may be seen using the light from lamerns to attract the fishes. Remaining in a shadow, they wait until the fishes come close enough to the boat to be harp oned with tridents.

Adopting the same principle, two French nataralists, MM. Fage and Legendre, have devised an ingenious lantern to assist them in their zoologic researches by projecting light into the water. It is designed to attract the millions of small fish and marine animals that infest the waters of certain regions, to illumine them so that they may be observed and studied in their native haunts. It works the same as the old-fashioned lantern but, of course, is more efficient.

The lamp consists of a six-sided box with six windows. This box is about 18 inches high and is suspended from a circular float 27½ inches in diameter. On top of the lantern is mounted an acetylene

> gas generator, from which the gas is conducted to a burner tip near the bottom of the box.

Two boats holding net between them can surround the space in which the lantern floats and capture all the fishes, large and small, that have been attracted by the light. It is possible also to float the lantern near the shore and attract the fishes that remain near the beaches. In this way a dragnet can be used to haul the fish ashore.

The use of acetylene is especially advantageous because water is the element that produces the gas. Thus, even if the generator is completely submerged, it will cause no harm. Instead of using a cork buoy the float may be built of metal, making the air chamber water-tight.

The apparatus, it is said, can be used for both scientific and commercial purposes.



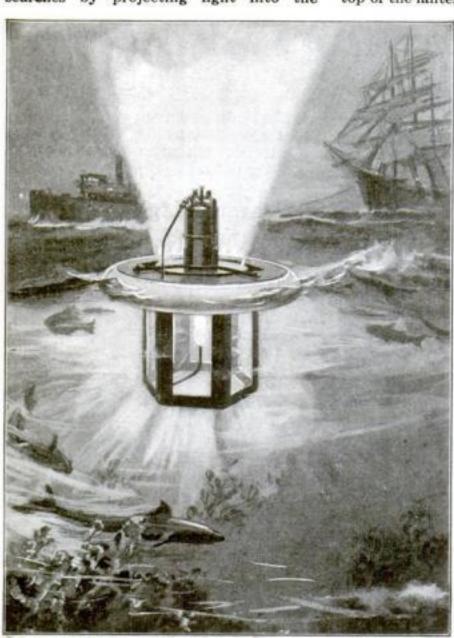
#### Speeding Machinery Made to Appear Motionless

MACHINERY specifing at many thousand revolutions minute, can be made to seem motionless of to appear to be moving at any desired speed, it is claimed, by a new electrical observation instrument called the rotostat. High speeds are thus nade to yield to mechanical analysis.

The cevice is connected with a light socket and two knobs are turned until the machinery under observation appears stationary or moving at the speed desired by the observer. A lamp and reflector are mounted on an adjustable standard with machine.

Error in timing of interlocking parts, unexpected interference, deformation of parts under centrifugal stresses, and speed variations are said to be revealed clearly by the instrument.

The photograph above shows an observer studying the operation of a magnet wire insulating machine that is applying a double cover of silk to copper wire at a speed of 4000 r.p.m. He sees each wrap of silk as it is wound on the wire.



Light from the floating lantern attracts the fishes

### How to Photograph Panorama with Ordinary Camera

MOST amateur photographers will be surprised to learn that excellent panoramas can be photographed with an ordinary camera. The remarkably fine picture below is striking evidence that the feat is possible.

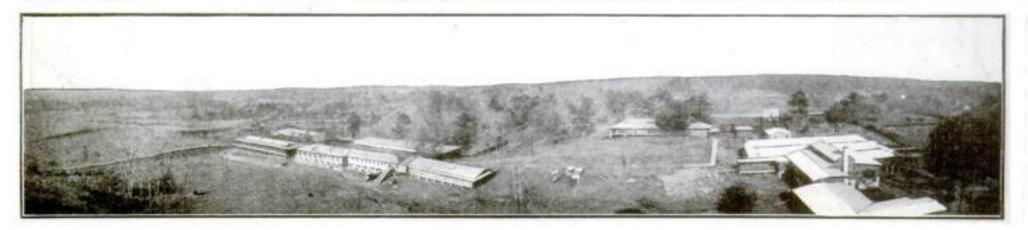
It was taken from the top of a 125-foot tower with a 2½ by 3½ folding camera and included approximately one quarter of a mile of lateral distance. Note how perfectly skyline, roads, and buildings match, attesting the astonishing accuracy of the method.

To take similar pictures you need, besides the camera, only a stationary tripod
or some other object upon which the camera is mounted solidly while being permitted to swing from side to side. The
egulation telescopic tripod is ideal for
the purpose, since the thumbscrew may
be loosened, allowing circular motion
while still holding the camera firmly.

When the camera is in position, take an exposure of one extremity of the panorama desired. Now swing the camera, not the tripod, toward the center of the panorama, allowing a tiny strip of the previous view to show in the view finder. Change the plate or film and make another exposure.

Succeeding sections of the panorama are made similarly.

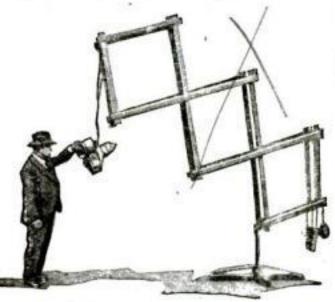
The films may be cut and matched when dry or separate prints can be made. For ordinary pictures, the regular stop and snapshot one fiftieth of a second exposure is sufficient. In views like the one below, it is best to use the smallest stop and short time exposure.



## to Hold Heavy Tools

To AID workmen in lifting and carrying heavy tools and other objects,
Simon Lake, noted inventor of submarines, has devised what he calls a "gravity
eliminator." It is a series of idinted
levers—actually a "lazy tongs" mounted
on a pivon so that, when extended, the
long end always will be twice the length
of the short end

From the short end is hung a weight sufficient to balance a cement gun, riveting hammer, air or rock drill, or whatever



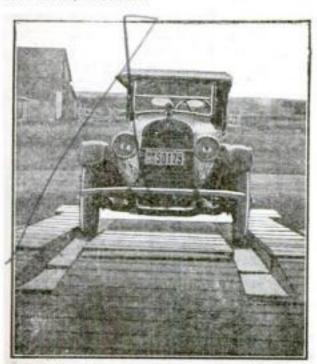
Simon Lake, famous inventor of submarines, demonstrating his "gravity eliminator"

heavy tool may be attached to the long end. The effect is that a tool that actually weighs 50 or 60 pounds seems to float in the air, relieving the workman of the muscular effort of supporting it.

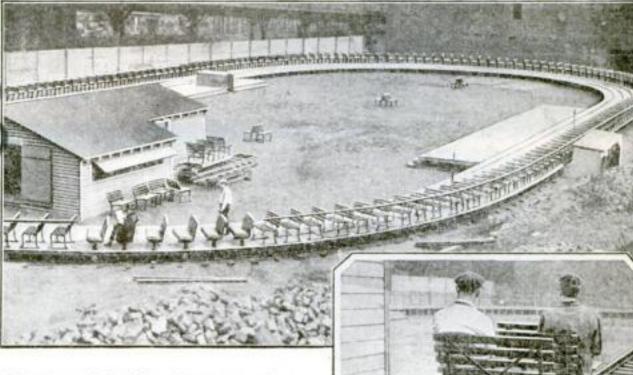
The extensibility of the device and the fact that it swings on a pivot give the workman a wide latitude of movement, says the inventor.

#### arage Doors Opened by Weight of Auto

AUTOMATIC garge doors, recently perfected, are opened by the weight of a car as it approaches on a special run way. After the far has entired, counterweights close the doors. They cannot close while the car is on the runway or threshold, the inventor claims. Any sized garage can be equipped with the invention, it is said.



Weight of car on runway opens doors

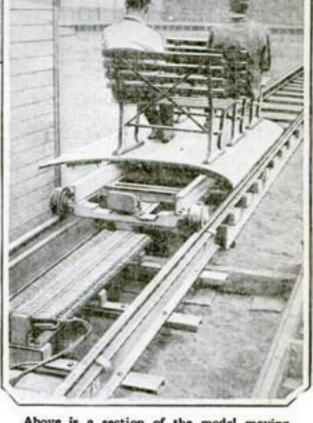


#### Moving Walks Designed to Solve Traffic Problem

A UNIQUE three speed moving wilk' soon may replace the shottle subway trains that make the three-minute run between Times Square and Grand Central Station, it New York City. The pictures show a midel being tested in a field at Jersey City. N. J.

Jersey Off, N. J.

The 'walk' will consist of three parallel platforms running at three, six, and nine miles an hour respectively. It will run in a continuous loop. Passengers step from a stationary platform at each terminal upon the three-mile-an-hour platform, from this to the six-mile platform and thence to the last, upon which are seats. An electromagnetic power plant operates the carrier.



Above is a section of the model moving walk, showing the electromagnetic drive

#### Realistic Ocean Breezes from Vacuum Cleaner

OCEAN breezes, or at least deceptive imitations of them are said to b obtainable from the household electic vacuum deaner it about two cents an hour.

The bag and driving belt of the cleaner are removed and a sponge soaked in salt water is placed in the suction end. The effect of sea cliff breezes is heightened by placing the converted vacuum cleaner in an open window.

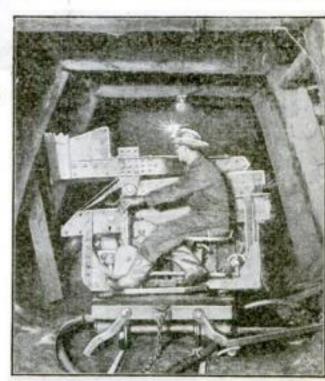
A NEW preparation to prevent clouding of auto windshields, perfected by the Navy Department, consists of a sodium salt of sulphonated rapeseed oil, with an excess of caustic soda and a small amount of waterglass, glycerin, and engine oil.

#### Compressed Air Drives Midget Power Shovel

A COMPRESSED-AIR power shoved only 5½ feet long and operating on an 18-inch track is coming sapidly into use for work in cramped quarters, such as tunnel diaging.

The movel superstructure is carried

The novel superstructure is carried upon a specially designed ball bearing. The swinging engine is vertically mounted and swings the shovel through a complete circle. No clutches are used, the engines being reversible while running at full speed and controlled by operating levers.



Compressed-air shovel operating in tunnel

#### Where Acres of U.S. Destroyers Rust in Navy Yard



THIS remarkable view of the League Island Navy Yard, Philadelphia, Pa., shows how more than 100 destroyers, built by Uncle Sam at a cost of about a million dollars each, lie huddled along the docks like sardines, gnawed by the elements.

Rusting beside them is a row of nine

battleships, a number of Eagle boats and other wartime auxiliary craft. The government has advertised many of them for sale. Those not sold will be scrapped.



Taking Dictation through Office Loudspeaker

TAKING dictation from a loudspeaker is one of the new experiences of the stenographer in a modern office. The business man who is dictating the letter sits in his office in another part of the building and speaks into a telephone transmitter. The loudspeaker carries his words clearly to the stenographer, who transcribes them—a method that saves time all around.



At the left Merwin is shown submerging for salvaging operations, using his odd homemade diving apparatus. Note the old beer pump used to supply air to the helmeted diver through 15 yards of rubber tubing. Note also the window cut in the side of the old boiler

#### Builds Novel Diving Suit from Old Builer

IMPROVISING a diving apparatus from an did household hot-water boiler, 15 yards of rubber tubing, a length of heavy chain and a discarded beer pump, Walter Merwin, of Perth Amboy, N. J., has become a successful commercial liver.

He is the submarine member of a firm that salvages metal junk from vessels about to be scrapped. The inventor claims he can make deep dives with this rough-and-ready "suit," and that his homemade outfit is safe enough for him.

Walter Merwin

and his ingenious diving hel-



#### New Piano Keyboard to Simplify Fingering

THE keyboard of the modern piano is an unaltered heritage from the instrument of several centuries ago. Novices and virtuosos alike have been aware of its limitations for angering, but seem always to have reconciled themselves to it.

Now, at last, the straining, athletic fingers can relax, according to Dr. Moriz Stoehr, professor of bacteriology at Mt. St. Vincent College, New York. He has invented a scientific keyboard, with which, be claims, novices may save many of the weary hours of finger exercises. He also claims that pianists may create tonal beauties heretofore impossible.

The only visible difference between the new hyboard and the conventional one is the horter length of the black keys. These do not extend all the way back to the fallboard, as in other keyboards, and the white keys widen to full width again behind them. This makes available a second row of white keys.

The new keyboard can be installed in a standard piano in a day, without structural changes in the instrument, the inventor asserts.

#### Radio Tubes for Autos

THE automobile engineer has added the vacuum tube, the miracle worker of radio, to motor-car equipment.

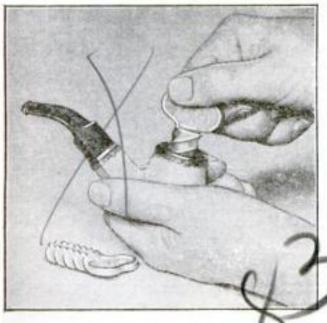
With vacuum tubes to control the ignition, the timing of the spark and its duration is said to be controlled accurately without the usual complicated adjustments necessary with present types of generators and interrupters, and without constant adjustment to counteract the effects of wear and tear on interrupter contacts and mechanism.

#### This Milk-Can Cover Is Operated by Pegal

AN INVENTIVE Indians falmer has devised an elective apparatus to keep the milk in his can free from the dust and insects that invariably invade even the most santary dairy barns.

It consist of a broad cloth-covered lid of word that rests on top of the strainer above the can while the milking is in progress. To pour his pail of milk into the can, the milker simply steps on a pedal, indicated by the arrow, which swings the lid upward and backward.

#### Handy Reamer Cuts "Cake" from the Old Pipe



DEVISED on the theory that the "cake" in pines, contrary to the rooted conviction of thousands of smokers, taints rather than improves the taste of tobacco smoke, this augerlike cleaner cuts and bores out the charred accumulation. The reamer is inserted in the pipe bowl and slowly turned, scraping out the cake easily.

Most pipes are boiled in oil before they are finished, to prevent to some extent

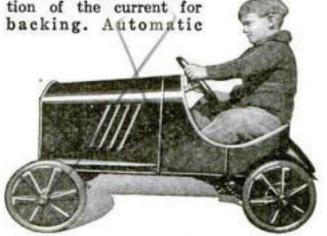
the formation of cake.

#### Iowa Boy Drives Midget Electric Auto

NEARLY every small boy has dreamed of owning a real automobile—one that really runs by itself. For the six-year-old son of Ralph Frick, of Burlington, Ia., this dream has come true. His father has built him a midget electric car that makes 12 miles an hour on the level, has automatic brakes, disk wheels, and a selectric, and weighs 70 pounds.

At a state fair this play auto colled a 2½-ton brougham everal number feet in front of the racetracle translatand. Yet, for all its power, and its detaned resemblance to full-sized models, the car embodies safety in a remarkable degree.

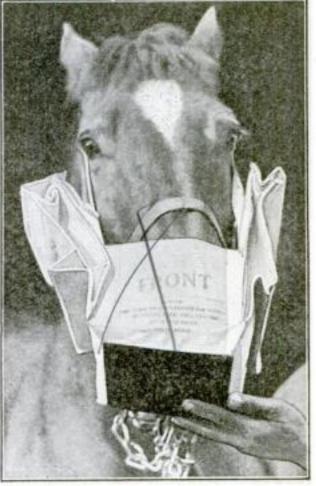
Electric lower is generated from a fourcell battery under the hood, which runs the car 20 miles without need of recharging. Under the seat and connected with the rear axle is a self-starter. An electric spring shut-off accelerator adjusts the power and speed, and a reverse switch changes the direc-



This Iowa boy drives his own electric

brakes and an emergency brake are provided.

To start, the child places his foot on the self-starter button, transmitting power to the driving apparatus on the rear axle. When the foot is removed, the power instantly is shut off and the automatic brakes are applied. The back wheels immediately lock, so that even on a hill the car stops.



#### Horse Dines in Comfort from New Nose Bag

INVENTIVE ability and a love of horses combined to perfect this feed big. The old type of bag made simultaneous earns and creathing painful and sometimes harely possible for a lorse. Moreover, in the struggle, the hungry animal after lost an exasperatingly large portion of his oats. The new bag has a reservoir on each side, from which the feed drops into the nose portion as this container is emptied. The roominess of the bag permits the entry of plenty of air for the horse to breathe.

The Women's League for Animals is responsible for the perfection of the bag and is urging its universal use.

GOVERNMENT hunters now use catnip to lure bobcats and mountain lions into traps.

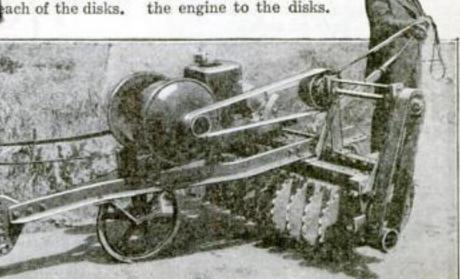
#### Disk Plow Designed to Break Hard Ground

A POSSIBLE solution of the plowing problem on hard ground is seen in the invention at San José, Calif. of a dust mulch pulverizer. The part of the machine that cuts into the ground consists of disks, set perpendicular and made of one-fourth-inch alow steel. Breaker cutters from three-quarters to 1½ inches in width are attached to each of the disks.

The disks furn ndependently of he plow's speed, and revolve 250 times a minute. They cut into the ground from two to 12 inches, and are raised or lowered according to the depth of cut The desired. disks may be from 16 to 24 inches in diameter.

The pulverizer is driven by a 11/2-

POSSIBLE solution of the plowing horsepower asoline engine mounted on problem on hard ground is seen in a frame above the disks. It is drawn invention at San José, Calif. of a ordinarily by a horse, but with a universult of the hine that cuts into the ground conmade to serve the pur-



Belts and a countershaft transmit power from

Power-driven pulverizer, showing disks that cut into hard ground



#### Radio Watch Sets Itself by Time Signals

RADIO watch apparatus that auto-A matically sets the hands each noon when radio time signals are broadcast, has been invented by Lt. John Iseman, of the United States Navy, shown above.

The outfit consists of a miniature radio receiving set with a fixed wave length of 455 meters a fixed cartridge detector, and a "self-restaing coherer" that closes the circuit between a small storage battery in et and a sensitive relay ingeniously n the watch.

he scipement wheel has as many teem as the number of dots that are transmitted during the five-minute period in which time signals are broadcast. This wheel is rotated, one tooth for each sigal ent, until the snap mechanism for stting the hands—as in a stopwatch—is released and the hands snap to noon.

A tiny aerial, 30 feet of gold-plated wire, is within the case of the set.

#### Crystal Set Is an Ash

BUSY radio fan, whose desk was too crowded to give room for both an ash holder and receiving set, conquered the problem by combining the two.

This little instrument has a crystal detector and a specially wound coil, atop of which rests the ash receiver. The set is connected with a light socket, the latter serving as an aerial.



Listening in with the ashtray receiver

#### New York Police Operate a Broadcasting Station

R IVALING the most powerful and elaborate broadcasting stations in the United States, New York City police headquarters station is a powerful ally of the law.

Broadcast descriptions of criminals and missing persons, it is believed, will place hundreds of thousands of persons on the posters and handbills never could. Following fires, wrecks, or other severe disasters, the station will broadcast the sames of all casualties, thus avoiding a flood of calls to the police from anxiou friends and relatives.

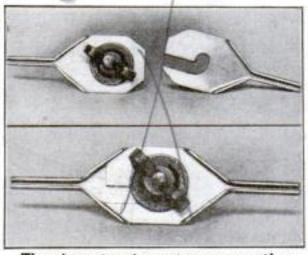
Wiel not in use for such purposes or serving in interdepartment communication, the station will broadcast concerts by the Police Department band, lectures bearing on matters of civic interest, and other programs.



Broadcasting station in police headquarters

#### Simple Clamp Takes Place of Lightning Switch

LTHOUGH the only lightning sefe-guard required by the Board of Fire across the lead-in and ground wires of a



The wingnut makes a strong connection

radio outfit, many radio owners choose to take the extra precaution of connecting in a lightning switch so that they may be certain of a positive connection between the aerial and the ground.

A simply constructed clamp that meets this need while obviating the standard lightning switch, is shown in the illustration above. Connection is made by slipping the slotted member into the projecting screw of the other member and tightening down with the wingnut. The bayonet joint makes a strong connection.



#### Eiffel Tower Model Holds Powerful Receiver

HIS model of the famous Eiffel Tower of Parist serves as a novel and descrative radio set of the three-circuit regenerative type. The receiver has two states of audio amplification, permit-ing the use of a loudspeaking horn.

#### Lubricating Switchpoints

LITTLE vaseline rubbed lightly on the switchpoints of the radio receiver will make the arm slide easily over the points and obviate any chance of friction wearing down the points.

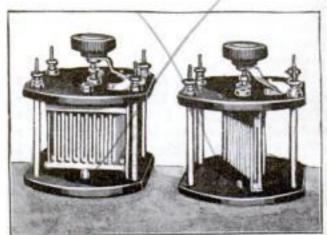
#### New Variable Condenser

HE latest wrinkle in variable condenser construction con es from France. Every radio fan is familiar with the standard type of variable concenser in which the change of capacity is accomplished by varying the amount of surface presented to one set of plates by another.

In the row type of condenser the principle that the capacity of a condenser can be changed by varying the distances between two sets of plates is utilized.

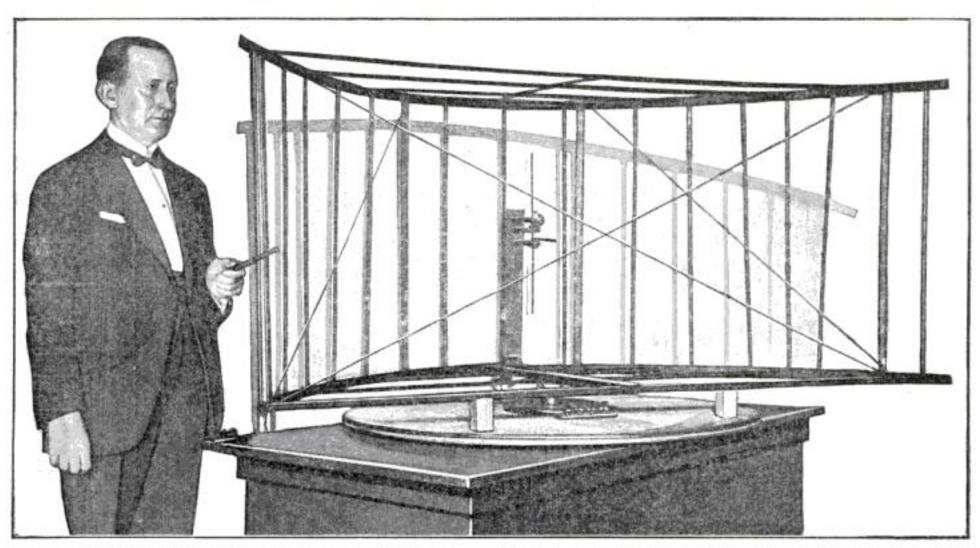
between two sets of plates is utilized.

Rectangular plates are so mounted between four horizontal supports that when the central knob, connected with these supports by a linkage system, is turned, the distances between the two sets of plates is varied, thereby changing the capacity of the instrument.



Turning knob varies distance between plates

## Secrecy in Directed Radio



Senator Guglielmo Marconi, discoverer of wireless transmission, and his "radio searchlight," an antenna reflector with which he has succeeded in throwing a powerful beam of radio waves in any given direction, in the same manner that a mirror reflects a beam of light

## By Jack Binns

America's Most Popular Writer on Radio

A FEW weeks ago Signor Marconi announced that radiotelephone communication had been established between England and the Canary Islands—over a distance of about 2000 miles. While on the face of it there as nothing extraordinary in this statement, it encompassed an achievement of tremendous importance in world communication; for the long-distance messages were directed to a specified point under conditions that practically insured secrecy from all radio receivers except the one for which the messages were intended.

## The "Radio Searchlight"

The success of this long-distance test was the result of Marconi's continued experiments with the "radio searchlight," by means of which he focuses radio waves in a powerful beam in a definite direction. Direction of the waves is accomplished by means of an antenna reflector that throws a beam of radio waves in much the same manner that a hand mirror throws a beam of light waves.

In conjunction with other experiments along similar lines, Marconi's announcement would seem to indicate that commercially practical application of secret radio is not far distant.

Recent experiments to achieve complete secrecy have followed three distinct lines, as follows:

 Reflected waves of tremendously high frequency, directed as a radio beam toward a specified point. Obtaining secrecy by means of suppressing the carrier wave and one of the side bands.

3. Deliberate "scrambling" of speech in transpession so that only a receiver especially designed to translate it can understand the message

understand the message.

The first type of experiment is being followed by Marcon and British experimenters associated with him, while the second and third types are being pursued by American experimenters. By a strange coincidence, the first two offer the advantage of requiring less power than is normally necessary to cover a specified distance.

The success of Signor Marconi's reflection method depends upon a principle made practical by the development of the vacuum tube and the super-heterodyne receiver. There is a certain romance about this system, for it was the very first employed by Marconi in the late '90's when he startled the world by communicating between two points without the aid of connecting wires.

#### Almost Missed Broadcasting Marvels

Experiments previous to his own had determined the fact that reflection of electromagnetic waves was just as feasible as the reflection of light waves. With this in mind, Marconi set about to develop such reflectors, employing them at the transmitting and receiving ends of his apparatus. By doing so, he almost missed the wonderful possibilities that radio opened by its very ability to broadcast in every direction, without which communication between ships would have been utterly impossible. But the crude appa-

ratus is use in those early days precluded the devel pment of reflected waves. As a result, Mirconi turned his energy to perfect and axtend ship communication. Shortly before the war, however,

Shortly before the war, however, Marcon again reverted to his first love, investigating its possibilities upon extremely short waves where the frequencies involved run above the 100,000,000 a second mark. At first he used spark transmitters, and achieved some slight success, but real results did not materialize until the oscillating vacuum-tube circuit was discovered.

#### Great Progress in Radio Reflection

Tremendous strides in the reflectedwave system of communication in the past two years have been made possible by the regenerative circuit and the superheterodyne principle. The former is used in transmission and the latter in reception. The system of reflection, however, is Marconi's own, developed by him and his assistants, chief of whom is C. S. Franklin, a prominent British radio engineer.

Secrecy in reflected waves lies in the fact that the waves, instead of being broadcast in every direction, are concentrated in a single beam by suitable reflectors, then shot forward in a direct line between the transmitter and the receiving apparatus. Naturally such a beam is governed by the laws that govern reflected light beams—the farther it travels from the producing source, the more the beam broadens.

Only a receiver that is in the path of this reflected beam can intercept the message it carries. Even then, the receiver must be especially designed to respond to such terrific frequencies.

Marconi's recent successes over vast distances with this system have been achieved by painstaking development of the antenna system used with the receiving He found apparatus.

that if at the receiving end he used a radio mirror that was a replica of the one employed at the transmitting station, signal strength was increased materially and greater distances could be obtained.

Perhaps there is an analogy between the radio reflector and the gigantic reflector mirrors used in large astronomical observatories to pick up and concentrate the weak light-wave energy received from distant stars, which could not be seen by the unaided human eye. The ordinary radio receiver in this case could be likened to the unaided eye, while Marconi's receiving apparatus would correspond to the giant reflectors.

### A Second Method for Secrecy

In my opinion, the second system I have mentioned-that of obtaining secrecy by suppressing the carrier wave and one of the side bands—offers even reate possibilities with fewer drawbacks. Re ception in this case can be obtained of with a receiver equipped to provide the missing frequency of the suppressed c rier wave by means of a local oscillator.

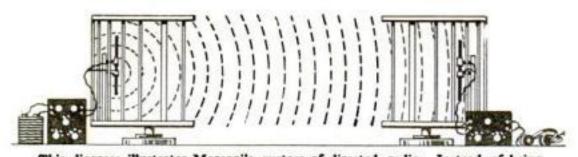
In addition, the system requires what might be termed less space in the ether, thereby making available a larger number of channels for communication. This is a particularly valuable consideration for commercial transatlantic communication. In such transmission only long waves are available; and since the requency difference between any two sets of long waves is very small, the number of channels available is very small.

As an illustration, suppose we take a 5000-meter wave (the one that has been

used in the actual experiments). Such a wave has a frequency of 60,000 cycles a second. A wave of 6000 meters has a frequency of 50,000 cycles a second. Thus, while there is a difference of 1000 meters between these two waves, the frequency difference is only 10,000 cycles. This means that if both of the carrier waves and their side bands were radiated at the same time, the lower side band of one wave would interfere with the upper side band of the other.

## Prevents Interference

The system of suppressing the carrier wave and one side band would prevent such interference. In addition, there is the added advantage of secrecy obtained by the absence of the carrier and one of the side bands. Of course, absolute secrecy has not yet been attained by this method. It is possible to receive such signals on any oscillating regenerative



This diagram illustrates Marconi's system of directed radio. Instead of being broadcast in all directions, radio waves are concentrated by an antenna reflector (at the left) into a radio beam which is directed toward receiving antennae

receiver, yet the speech so received is more or less distorted, assuring a certain measure of secrecy.

While experiments with the system have been restricted to transoceanic communication on fairly long waves, there is no reason why they should not be applied to telephone communication across land spaces with small power and on short waves, along the lines that govern amateur radiotelephone transmission. trans that ic experiments have been con-

RE you getting the most out of your radio receiver? Or s there some elusive imperfec-tion that limits the range of your radio pleasure? nonth Jack Bin's will reveal crets of selecting and operating apparatus and circuits that will help you bring your set up to maximum efficiency.

ducted from the huge radio transmitting station at Rocky Point, L. I., where highpowered water-cooled vacuum-tube amplifiers are employed.

The transmitting apparatus consists of two modulators, two filters (which eliminate the carrier and one side band), and three amplifiers. After the filtration has been completed, the output is passed through the first amplifier with a power rating of 750 watts, then through the second, which has a power of 15 kilowatts, and finally through an amplifier

with a power of 150 kilowatts, which has been found sufficient to transmit signals across the Atlantic in daylight. An idea of the tremendous amount of this power can be obtained by considering that in the average first - class radio broadcasting station. only one half of a kilo-

watt is employed for radiation purposes.

In transatlantic tests during the past year, interesting data was obtained. From experience with transatlantic radiotelegraph work, it was expected that daylight reception would be more difficult than the night transmissions. This was verified

by actual experience.

Tests were made every hour of the day for a period of 12 months, and a careful record made of the signal strength, as compared with the strength of interfering noises such as static. The results obtained were then plotted on curves, so that it was possible to get a clear idea of conditions.

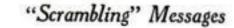
## New Facts about Reception

It was found generally that reception in the winter months in England was best just before daybreak. Strangely enough, it was found that in the summer months the best reception occurred a few hours after daybreak in England.

One of the interesting points brought out by the experiments is the fact that reception is neither very good nor very bad during the three hours when business is in full swing both in London and New This occurs between the York City. hours of nine o'clock in the morning and noon, New York time.

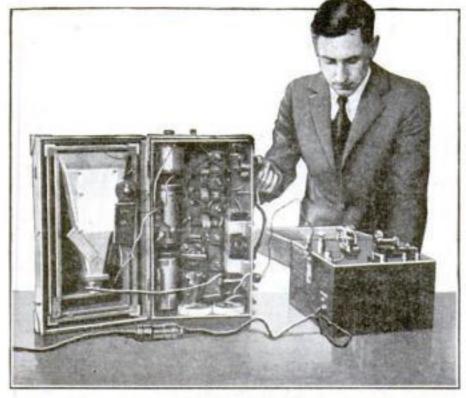
Reception is accomplished with a specially designed super-heterodyne receiver with which a local oscillator is connected for the purpose of supplying the frequency corresponding to that of the missing carrier wave. The key to the whole system is the missing frequency that must be produced locally in order to obtain satisfac-

tory and undistorted reception.



The third system mentioned at the beginning of this article is that of "scrambling" the message that is being transmitted. It is based on the idea of deliberately distorting speech in the modulating system before the voice currents are impressed on the transmitter. A receiving set designed to pick up the messages would respond to the distorted vocal frequencies, make the necessary allowances and reproduce perfectly understandable words.

Should this system prove successful eventually, it could be applied readily to either of the other two systems described. In fact, there is no reason why all three systems should not be merged-when they have completely passed out of the experimental stage-into one absolutely accurate system of secret communication.



One of the most noteworthy of recent contributions to the development of radio communication is an instrument that is said actually to record spoken words received by wireless. It is the invention of Francis Dunmore, of Washington, D. C., who is shown above with his creation, known as a radio relay recorder. He claims it makes possible the distant control of any mechanism by radio

## How to Build a Neutrodyne Set

The Most Authoritative Article on the Subject Ever Published



By J. F. Dreyer, Jr.

Engineer of the Hazeltine
Research Corporation

HE chief advantages of Professor Hazeltine's neutrodyne receiver are great amplification of weak signals;

a high degree of selectivity; freedom from objectionable squeals and noises; faithful reproduction of broadcast programs; absence of re-radiation (an effect that disturbs neighboring receivers and that is present in cost other receivers); and, finally, the unique feature that the several tuning controls are independent of one another and of the filament rheostat settings. This makes it possible to repeat the identical dial settings night after night for any particular station.

The purpose of this article is to describe, for the radio enthusiast who prefers to build his own set, how to construct a standard five-tube neutrodyne receiver, using the standard units. The parts required are as follows

(see Fig. 1):

Set of neutrodyne parts, consisting of 3 radio-frequency transformers, with variable air condensers, A, B, and C, and 2 neutralizing condensers, J and K 1 panel, bakelite or hard rubber, about

26 by 7 by 3/16 in.

1 baseboard, about 25 by 6 by 3/4 in. 5 vacuum-tube sockets, D. E. F. G, and H (the kind that mount directly on the panel are convenient)

2 audio-frequency transformers L and M

3 4-inch dials 1 6-ohm rheostat, Q 1 30-ohm rheostat, P

7 binding-posts
1 single-circuit jack, O, and I double-circuit jack, N (see wiring diagram,

I fixed condenser, 0.001 mfd., T

laboratory of the Stevens Institute of Technology, Hoboken, N. J., adjusting the neutralizing condenser of the standard five-tube neutrodyne receiver described by him clearly and interestingly in the accompanying article

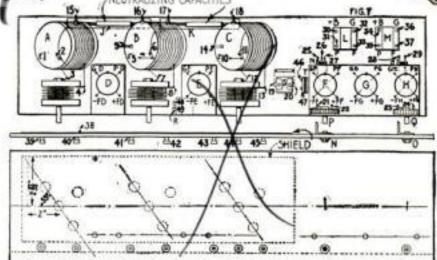


Fig. 1. Diagrammatic layout of the neutrodyne receiver showing position of parts

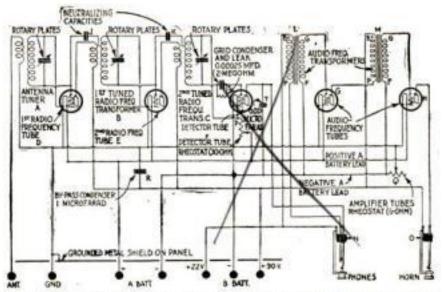


Fig. 2. Complete wiring diagram as approved by Professor Hazeltine

Fig. 3. A piece of paper over one prong of the tube aids in the adjustment

1 fixed condenser, 0.00025 mfd., with clips for grid leak, S 1 fixed condenser, 0.1 mfd. or more, R

1 fixed condenser, 0.1 mfd. or more, R
1 grid-leak resistance, 2 megohms
1 piece of sheet copper for shield, 20
by 5 by 0.010 in, approximately (almost
any other kind of sheet metal will do
if this is not easily obtainable)

Copper wire for connections

Copper wire for connections Varnished cambric insulating tubing

The neutrodyne receiver is not the easiest type for the home worker to build. This fact will, however, probably make the enthusiastic worker more anxious to try his hand at it.

The arrangement and spacings of the various parts are extremely important, so much so that any divergence from the one suggested is likely to give great trouble to the experimenter.

Figure 1 gives the panel layout and a top view of the receiver. The different parts referred to in the list of materials are lettered, and the points where electrical connections are made are numbered or lettered. A good way to proceed in the assembly is as follows:

Mark off the panel on the back with a scriber, and drill clearance holes for the shafts of the three

(Continued on page 146)

## POPULAR SCIENCE MONTHLY 4/ St N. 4. C.

## New Tools and Machines Designed



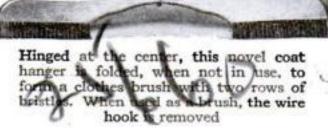
This ingenious four leck lid is designed to fit puts and pant of practically any diameter within the limits of the largest and smallest flunges of the lid. The four diameters shown above were selected after tests with hundreds of different containers



Through holes in the trough of this squeezer, lemon or brange juce drips as fast as it is squeezed from the fruit into the otcher on which the device rests. The holes are said to prevent the usual wasteful spilling of juice when poured from the ordinary squeezer

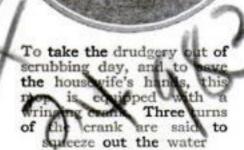


This aluminum mold is designed to turn out individual cakes with shallow circular wells indepted in the top. Into these wells may be placed ice occasi or fresh fruit, as shown Stove, pantry, ice chest, and kitchen cabinet all are combined in one compact unit in a new type of kitchedette for the small apartment. Every necessity for a meal is within reach



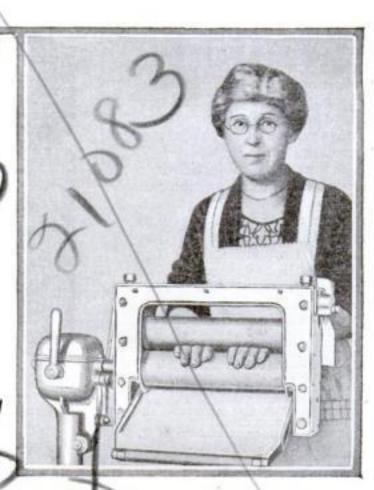


Apartment dweller will appreciate a new disappearing odar chest that rolls under the bed on tracks, making use of valuable space that otherwise would be wasted





Juices from the meat as it is cooked on the top section of this aluminum brodler are caught in grooves and conveyed to a deep outer depression in the lower griddle



Equipped with extra large, pliable rubber rollers, a new electric wringer cannot injure the fingers nor break buttons, it is claimed. The frame is made of aluminum

## for the Housewife's Workrooms



Any cylindrical cooking vessel can be transformed into an electric cooker it is claimed, when it is energied by this electric heating band. The band containing heating units is adjustable to fit pots of various sizes



Poached eggs are molded to shape by this trensil. The eggs are placed it aluminum rings that rest on a flat base. A lever raises the rings



The medicine bottle can be cept free from dust by means of this rubber hood that fits over the top of the cork and eliminates germs

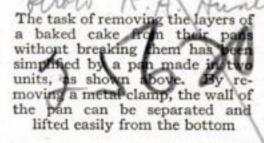
This electric fireless cooker is attached to a light socket and may be regulated to start and stop at any specified time in the housewift's apsence. The top is reversible, providing an electric grill for frying, broiling, and toasting. Two heating units direct the heat upon the cooking food from both top and bottom



An ordinary plate is converted into a sandwich tray by attaching this handle to the plate rim. Springing the ends apart removes the handle



Here is an electrical household servant that quickly cleans, dries, and polishes glasses. A center buff polishes the inside of the glass, while four outer buffs give the outside a good polish





An opened cream bottle hung in this holder is protected from dogs, cuts, rain, or snow. The neck slides in bollors at the sides



Wringer and washboard are combined in this handy new aid for washday. Springs controlling the grip of the rollers are said to permit wringing material that is half an inch thick

## **Your Home Garden-**How to Make It Pay

An Expert Tells the Secrets of Scientific Vegetable Planting and Cultivation

By Ernest Bade, Ph.D.

ROBABLY no hobby has more adherents than gardening. Few persons who have a plot of ground available fail to cultivate it, for there is a strange thrill in watching the seeds you have planted grow to maturity, and much pleasurable, healthful exercise to be derived from working the soil. There is an immense amount of satisfaction, too, in producing good frops and supplying fresh vegetables for your table. It is a satisfaction that any amateur gardener can experience if he will use care in selecting his seeds and will follow a few simple principles in cultivating his land.

How to Start Right

If the land you intend to use for your garden has not been under cultivation before, you cannot grow vegetables successfully there until you have destroyed the acid in the soil by sprinkling the ground lightly with lime. This also loosens the earth, permitting you to work it more easily.

Spade up the ground thoroughly, working the lime into the soil. Then add stable manure for fertilizer, mixing this in thoroughly. Be sure that the manure is well-rotted, since fresh manure is useless for fertilizing. Also, do not use such commercial fertilizers as are especially prepared for the peculiar needs of the professional farmer, for they are not suited

course, should be removed while the bed is being worked. When the ground has been smoothed off with a rake, it is ready for planting. If the land has not been idle for

to the home garden. Stones, of

any length of time, the use of lime is not necessary in the preparation of

the bed.

Remember that most vegetable plants have their origin in warm countries. Consequently they are not hardy, and they cannot withstand extreme climatic changes. The garden, then, should be located, if possible, in a warm, protected placeone that admits both light and air. Land with a southern exposure makes the ideal location for a garden. Protection for the plants from the wind and

cold usually can be obtained by screening the garden with high plants or with fences to break the force of the wind.

Since most amateur gardeners have no large plot at their disposal, intensive cultivation becomes a necessity.

> o ana courtesy Peter Henderson & Co.



In planting seeds, a line of stout cord will help keep the rows straight

## A Time-Table for Planting Vegetables

SOW OR P	LANT OUT	KILLING FROSTS								
Hardy Vegetables	Tender Vegetables	Spring Average Last	Autumn Average First							
Feb. and Mar	Mar. and Apr	Feb. 24 to Mar. 11	Nov. 8 to 30							
Ian, and Feb	Mar. and Apr	Feb. 18 to Feb. 23	Dec. 7							
Mar. and Apr	Apr. and May	Mar. 1 to 20	Nov. 5 to 10							
Feb. to Apr	Mar. to Apr.	Mar. 10 to Mar. 17	Dec. 17							
Mar. and Apr	Anr and May	Apr. 2 to 16	Nov. 15 to 25							
Arr and May	Late May and Tune	Apr. 11 to May 15	Oct. 7 to 29							
Mid Apr and May	Late May	Apr. 15 to May 1	Oct. 17							
Apr. and May	Mid May	Apr. 10 to 20	Nov. 1							
Ian to Feb	Late Feb and Mar	Feb. 8 to 14	Dec. 29							
Feb and Mar	Late Mar and Apr	Feb. 19 to 23	Dec. 5							
Feb and Mar	Late Mar and Apr	Mor 1 to 24	Nov. 7 to 26							
Apr. and early May	Mid May to June	Mar 29 to Apr 20	Oct 15 to 28							
Apr. and early May	Mid May to June	Apr. 10 to 16	Oct. 19 to 30							
Apr. and early May	Late May	Apr. 10 to May 1	Sept. 23 to Oct. 1							
Late Mar. and Apr.	Mid May	Apr. 6 to 24	Oct 14 to 19							
Late Mar and Apr	Mar	Apr. 6 to 19	Oct. 10 to 20							
Reb and Mar	Late Mar and Ang	Ion 24 to Mar 4	Nov 11 to Dec 1							
Rarly May	Late Mar and June	May 14 to 28	Oct. 12 to 18							
Mor and Apr	Late Ang and May	Apr. 4 to 18	Nov 4							
Late Ang and May	Mid Mar to June	Apr. 10 to 26	Oct 22 to Nov							
Mid Apr. and May	Mid May to June	Apr. 30 to May 8	Oct 10							
May	Late May and June	May 10 to 16	Sept 24 to Oct							
May	Late May and June	May 6 to 14	Sept. 27 to Oct.							
Feb and Mor	Late Mar and Ace	Mar 1 to 20	Nov. 2 to 12							
Late Mac and Ane	Late Ane and May	Apr. 2 to 16	Oct 13 to 27							
Mid More	Tune	Mars 10 to 12	Sept 18 to 25							
Are and May	Late May	Ane 15 to May 9	Sept. 18 to Oct 1							
May	Inne	May 11 to 29	Sept. 24							
May	Late May and Tune	May 13 to 20	Sent 16							
Apr. and early May	Mid May and June	Apr. 11 to 16	New 4							
Mor and Ang	Late Apr and May	Apr. 15	Oct 19							
Ane and early May	Mid Morr and June	Apr. 10 to 24	Nov 6							
Man	Late May and June	Apr. 25 to May 1	Oct 6 to 19							
Mar and Apr	Late Apr and May	Feb 28 to Apr 5	Nov 4 to Dec							
May	Late May and June	May 15 to 18	Sept 15							
Mid Apr. and May	Mid May and June	Apr. 14 to 24	Oct. 15 to 31							
Mer and Anr.	Mid Apr	Apr. 2	Oct. 31							
Mor and Apr	Late Apr. and May	Apr. 15 to 20	Oct. 30							
May	Late May and June	Tune 3	Sent 27							
Apr and May	Mid May and June	Apr. 8 to 26	Oct. 19							
Mid Anr. and May	Late May and June	Apr. 18 to May 1.	Oct. 16 to Nov.							
Feb and Mar	Anr and early May	Mar. 1 to 23	Nov. 8 to 30							
Late Apr. and May.	Late May	Apr. 30 to May 1	Sept. 20 to 30							
Mor and Ann	May	Mar. 24 to Apr. 3	Oct. 24 to 28							
Feb. and Mar.	Mar and Apr	Feb. 5 to 27	Nov. 30 to Dec. 2							
Mer and Anr.	Apr. and May	Mar. 20 to Apr. 16	Nov. 1 to 19							
Apr. and May	Late May and June	Apr. 23	Oct. 18							
May	Late May and June	May 13 to 18	Sept. 16							
INfor and Apr	II ate Apr and Man	Mar 27 to Anc 22	IN OW 1 to 22							
Mar and Apr	May.	Mar 14 to Apr 6	Oct. 17 to Dec. 1							
Apr. and May	Late May	Apr. 11 to May 12	Oct. 4 to 17							
Apr. and May	Late May and Tune	Apr. 21 to May 5	Oct. 4 to 17							
May	Tune	May 19 to 22	Sept. 11 to 16							
	Hardy Vegetables  Feb. and Mar. Jan. and Feb. Mar. and Apr. Feb. to Apr. Mar. and Apr. Apr. and May. Mid. Apr. and May. Jan. to Feb. Feb. and Mar. Feb. and Mar. Feb. and early May Apr. and early May Apr. and early May Apr. and early May Late Mar. and Apr. Late Mar. and Apr. Late Mar. and May. May. May. May. Apr. and early May May. May. Apr. and May. May. May. Apr. and May. May. May. Apr. and Apr. Late Mar. and Apr. Late Mar. and Apr. Late Mar. and Apr. Late Mar. and May. May. May. Apr. and early May May. Apr. and early May May. Apr. and Apr. Apr. and Apr. May May. May. Apr. and Apr. Apr. and Apr. May May. May. May. May. May. May. May.	Feb. and Mar	Hardy Vegetables  Tender Vegetables  Feb. and Mar. Mar. and Apr. Feb. 24 to Mar. 11 Jan. and Feb. Mar. and Apr. Feb. 18 to Feb. 23 Mar. and Apr. Apr. and May. Mar. 1 to 20 Mar. 10 to Mar. 17 Mar. and May. Apr. 2 to 16 Apr. and May. Apr. and May. Apr. 2 to 16 Apr. and May. Mid May and June. Apr. 10 to 20 Jan. to Feb. Late Feb. and Mar. Feb. 8 to 14 Feb. and Mar. Late Mar. and Apr. Feb. 19 to 23 Feb. and Mar. Late Mar. and Apr. Feb. 19 to 23 Feb. and Mar. Late Mar. and Apr. Feb. 19 to 23 Feb. and early May Mid May to June. Mar. 29 to Apr. 20 Apr. and early May Late May. Apr. 10 to 16 May 1 Late Mar. and Apr. Mid May. Apr. 10 to 16 May. Apr. and early May Late May. Apr. 10 to 16 May. Late Mar. and Apr. Mar. 1 to 24 Mar. 20 to 18 Mar. Late Mar. and Apr. Mar. 1 to 24 Mar. 20 to 18 Mar. Late Mar. and Apr. Mar. 1 to 24 Mar. 20 to 18 Mar. Late Mar. and Apr. Mid May to June. Apr. 10 to 16 May. Apr. 6 to 24 Mar. 20							

THE HARDY VEGETABLES, referred to above, the seeds of

which may be sown, or the plants set out very early, even before the last of the frosts are over, are:

Asparagus, Beet, Broccoli, Brussels Sprouts, Cabbage, Carrot, Cauliflower, Celeriac, Celery, Corn Salad, Cress, Endive, Kale, Kohl Rabi, Leek, Lettuce, Onion, Parsley, Parsnip, Peas, Potatoes, Radish, Rhubarb, Salsify, Spinach, Turnip, and Witloof.

THE TENDER VEGETABLES, the seeds of which should not be sown in the open, nor the plants set out until both weather and ground are settled and warm, are:

Beans, Corn, Cucumber, Egg Plant, Melon, Okra, Pepper, Pumpkin, Squash, Sweet Potato, and Tomato.

If you are setting out a backyard vegetable garden this spring, cut out this table and tack it up where you can use it for handy reference.

available land must be under cultivation continuously during the gardening season if a maximum yield of crops is expected. This effect usually is obtained in a small garden by sowing the seeds of plants that do not come to maturity until the fall in beds that already have yielded a crop of early vegetables.

#### Intensive Planting

It is quite feasible to sow early and late vegetables together in the same bed. The early vegetables develop so rapidly that they can be harvested before the late vegetables have begun to develop.

The rotation of crops, so necessary in large farming operations, is even more important in the small garden. That is, the same beds must not be planted for the same crops year after year. Different plants absorb different elements from the soil in the process of growth, and it is virtually impossible to replace these elements by fertilizing. You cannot increase the yield of your garden by planting thickly. A given area of ground can produce plants only up to a certain limit, and crowding the plants will cause them to die.

Owing to climatic differences in various sections of a country as large as the United States, it is impossible to lay down any hard and fast rule as to the proper time for starting your garden. You should wait, of course, until you are certain that the

frost is out of the ground, and you should delay planting until the soil is well prepared. Sowing the seeds a few days late is preferable to losing your crop because the seeds have been placed in poorly prepared soil. A sandy soil, which heats more quickly, permitting heat to reach the roots more readily, can be sowed earlier than a clay soil.

Begin planning your garden early in the year, deciding definitely on the location of the various plants and drawing a diagram of the land you intend to cultivate. This will avoid loss of valuable time when you are ready to sow.

#### An Early Start with Hotbeds

Hard seeds will germinate more quickly if they are soaked in warm water—about 120° F.—for about 12 hours before planting. The planting, however, should follow immediately the soaking of the seeds.

A hotbed for the cultivation of seedlings will enable you to start certain vegetables as early as February or March. If you can obtain a few old windows, you can make an excellent hotbed by constructing box frames of 12-inch lumber, using the windows as glass covers. These should face the south or southwest, with one

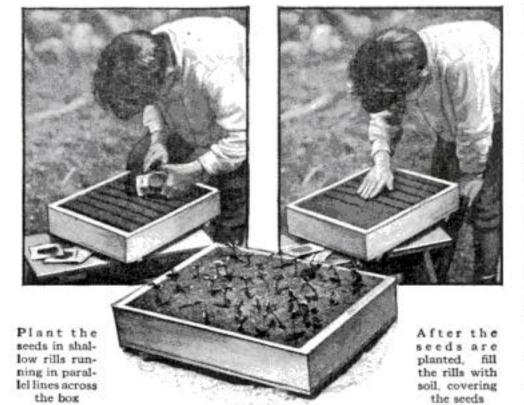
## The Right Way to Grow Seedlings



Place flat stones in the seed box for good drainage



Fill the box with layers of manure and rich soil



A box of vegetable seedlings ready to be transplanted in the garden

end raised so that the box slants toward the sun at an angle of about 30 degrees. Fill the box to the depth of about a foot with decomposing manure. Moisten, pack down and cover with four or five inches of good soil. Insert a thermometer about two inches in the soil, and, when the temperature has risen and then fallen to 90 degrees (which will be in from five days to two weeks), the hotbed is ready for planting. Hotbeds should be watered and ventilated every day and their glass coverings should be raised to prevent the



After the soil has been worked, rake the bed smooth, removing all rocks and pebbles

intense heat that is produced in them on fair days from harming the plants. Plants started in a hotbed, of course, must be transplanted to the garden later in the season.

Regarding the intensive cultivation mentioned before, the first crop from your garden should consist of early vegetables, such as beets, spinach, radishes, and lettuce. After these have been harvested, say in May or June, the ground from which they have been taken may be replanted with late vegetables, after it has been thoroughly worked and fertilized. Early and late vegetables also may be planted together fairly early in the season, the late varieties being planted between the early rows.

#### Watch and Weed

After watering your garden and after every rain, see that the soil does not crust over and crack open. If this occurs, the whole garden should be thoroughly hoed to loosen the soil. This will also give a splendid opportunity to remove weeds. Weeding, of course, should be performed regularly, since weeds are intruders and robbers that steal from the soil the nour-ishment your plants require.

Little hills or mounds of soil made with the hoe about the lower stems of such plants as beans, peas, potatoes, cucumbers, tomatoes, pumpkins, cabbages, Brussels sprouts and celery, will protect the plants from too rapid

evaporation of the soil moisture, and will prevent the cold water from hose or watering can from injuring the roots. In addition, a large number of roots will form in these mounds, anchoring the plant firmly in the soil and making it almost impossible for a strong wind to uproot them. Such hills in a row also form the sides of shallow troughs that prevent the water from running off the bed.

Photos Courtesy Peter Henderson & Co.

The tools required for a small garden include a spade, a hoe, a rake, a hand weeder, and a length of stout cord to

> guide you in placing your rows in orderly, straight lines. With these, a little interest, and intelligent care, the most inexperienced gardener will achieve astonishing results.

> IT WOULD save trouble and expense, wouldn't it, if coal could be piped from the mines direct to your furnace, just as electricity and gas now are delivered from central stations? Read, in next month's issue, about the recent successful experiments with "black flour," the world's newest fuel.

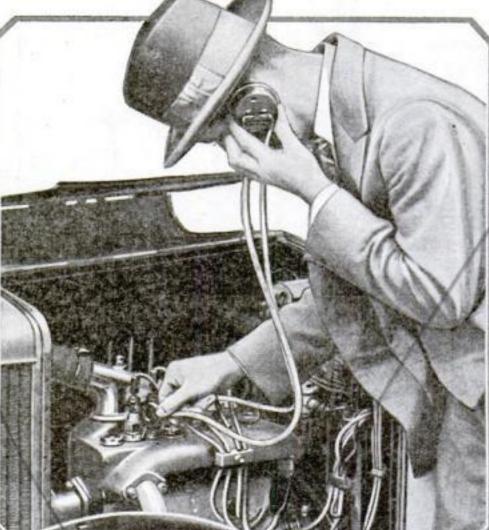
## New Additions to Car Enjoyment



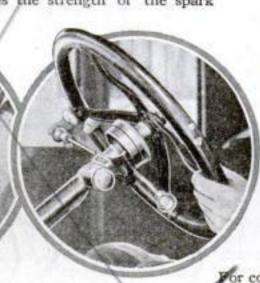
One of the new devices to shield the driver's eyes from oncoming headlights is a semi-transparent plate attached to the windshield. While baffling glaring rays, it does not obstruct vision



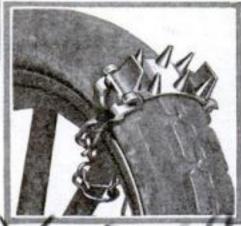
Smoking convenience while driving is provided by the three compartments of this compact cigarette case. One compartment holds cigarettes that produde when the lid is raised. The other compartments are used for the matches and ashes



Identifying a troublesome spack plug has been made easy, it is claimed, with this phane detector. The tips of the wires are touched to the plug. The strength of the sound then indicates the strength of the spark

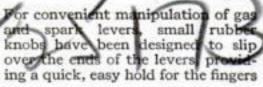


Onusual resiliency, shockabsorption, and increased tire mileage are claimed for this new type of spring wheel. The hubs are flexibly suspended, giving a sort of floating wheel action



The car that is stuck fast in a mud hole can climb out under its own power, it is claimed, with the aid of this emergency mud shoe. It holds six spikes bordered by two chisel-like ridges

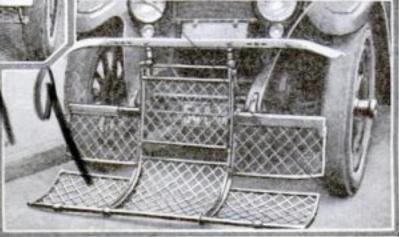
Depending on the cushioning qualities of an inflated rubber ball, the new shock absorber shown at the upper right replaces the spring shackles. The ball is inflated like a tire





A safe and comfortable auto ride for the baby is the purpose of this folding carries chail, attached to the front or back seat of the car with straps

Combining neat appearance with effective action, a new safety bumper remains inconspicuously collapsed, as shown above, until it strikes an object or until released by the driver. Then it drops to the position shown at right



Less than two pounds pressure is required, it is claimed, to release the safety fender, which is said to open at the instant of impact

## Are YOUR Headlights Dangerous?

## How to Stop the Blinding Glare that Invites Disaster at Night

By F. A. Platte

Instructor, Department of Physics, Columbia University

RASH! I stopped my car, and peered back into the night. Two cars were locked together in the middle of the road. I put my motor in reverse and backed up to them, believing I should have to carry some one to the hospital; but I was relieved to find that damage had been done only to the cars. Each driver was blaming the other for the accident. and it was some time before I learned what actually had happened.

Dazzled by the other's glaring headlights, one driver had been unable to see the road before him, and had headed his car directly into the other.

Who was to blame? There could be only one answer. It was the driver who, through ignorance, carelessness, or self-shness, had operated the car with glaring headlights.



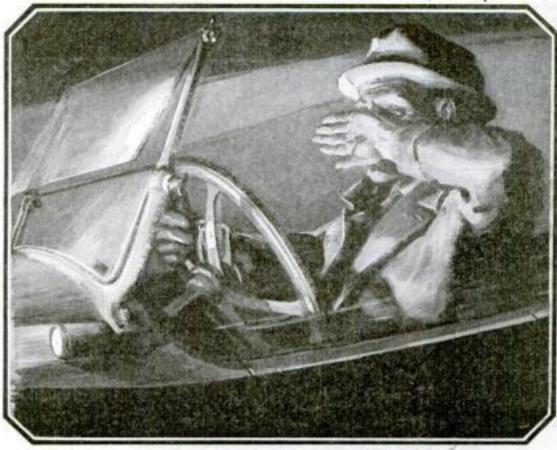
Every motorist has experienced the inconvenience and worry of night driving caused by approaching cars with headlights that throw blinding beams into his eyes. If the glare is especially bright, a

driver virtually loses his sense of direction, and, if inexperienced, is likely to swerve his car unconsciously and to meet disaster. In fact, even an experienced motorist cannot feel absolute security against the menace of the glaring headlights of other cars.

Glaring headlights are unnecessary, and they are almost as dangerous to the car that carries them as to the cars that may be passed, for, when your headlights dazzle another motorist, it is more than likely that it will be your car he will hit. So for your own safety you should make sure your headlights are properly adjusted.

## Inspect and Adjust

Periodic inspection and adjustment of the headlights are essential to the elimination of glare. These operations are simple and require little time. Two things are to be considered —the proper location of the



If your headlights cast a blinding glare into the eyes of the other fellow on the road, you are inviting disaster not only to him but to yourself. The pointers below will befor to insure you against this danger

1) Be sure each lamp is in focus.

See that each light beam is directed so that the top of the beam is at the level of the lamp.

Equip the lamps with antiglare lenses.

Be sure the lenses are right side up.

Use lamp bulbs of not more than 21 candlepower.

6. Examine and test your headlights frequently, according to directions on these pages

 lamp in its socket and
 the angle at which the light beam leaves the lens.

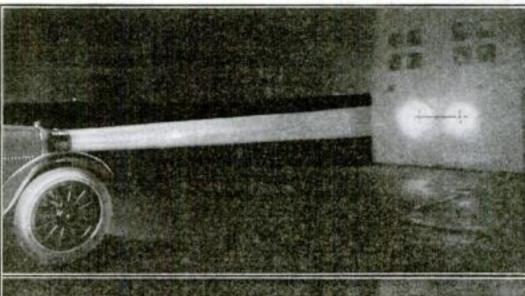
To determine whether the lamps are properly focused, drive the car, fully loaded, toward a wall or other flat, vertical surface and stop about 75 feet away. A shorter distance will serve, but it should not be less than 25 feet.

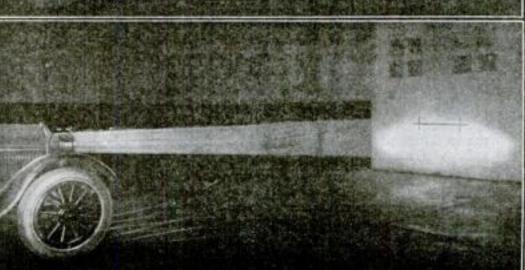
## To Test Lights

Now remove the lenses. Cover one lamp and note the shape and size of the reflection that the other casts on the wall. Turn the screw or other adjusting device with which your lamp is equipped until you have produced the smallest and clearest possible reflection on the wall. This reflection, to be most efficient,

should be circular in shape.

That lamp now is in proper focus. By turning the adjusting screw, you have moved the lamp backward or forward until it has reached the particular point in relation to its reflector that is called the focus. When the lamp is in this position, all rays of light emerge from it in parallel lines. When the lamp bulb is in front of the focus, the rays cross; when in rear the rays diverge. In either case in which





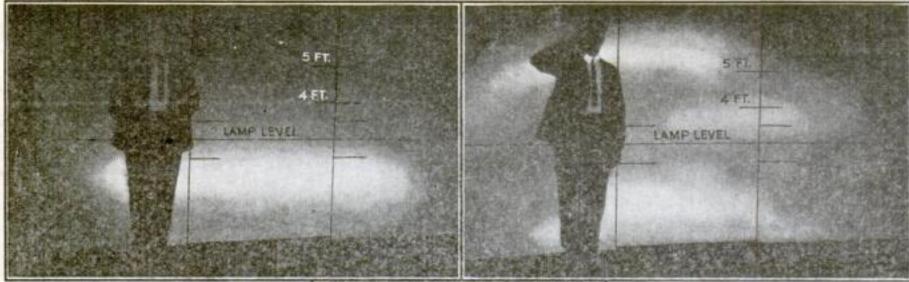


Above: Reflection of a correctly focused headlight with lens removed. At the left: Round reflections from both lamps, when correctly focused



Above: Oval reflection, correct focus, with lens in place. At the left: Correct combined reflections

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Correct headlight reflection at a distance of 25 feet, produced when lamp bulbs are at focus, as in Fig. 1 at the right. The top of the reflection is at automobile lamp level

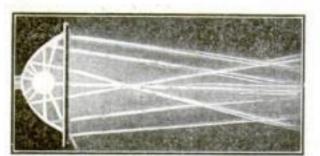


Fig. 2. Ahead of focus; rays converge

the lamp is out of focus, the reflection on the wall will be a large ring and not a small, solid round spot. The rays that compose the upper portion of this large ring are the dangerous ones that are projected into the eyes of approaching motorists. Adjust the second lamp in the same way.

Having completed these adjustments, replace the lenses on the lamps, making sure that they are right side up. Immediately the reflections on the wall become oval in shape. The reflections of lamps should combine to produce a flat ovel reflection. When this is obtained the lights should be adjusted for height of beam. The top of the beam should be at the level of the lamps, or at about the

height of the waistline of a grown person. With a light car this level should be even lower, for when several heavy people enter the car, their weight tilts the front

## Correct Headlight Angle

Most cars are provided with an adjusting device to tilt the headlights. If your car is not provided with an appliance of this sort, you must bend the lamp brackets until the proper beam level is obtained. If when you sit in your car, you can see with reasonable clearness the head or neck of a person standing from 25 to 75 feet away, the beam cast by your lights is too high. Either the focus must be changed, or the lamp must be tilted down.

In addition to the two all-important considerations mentioned above, the lights can be improved further by



Fig. 1. Lamp bulb at ocus; rays parallel

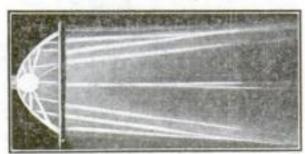
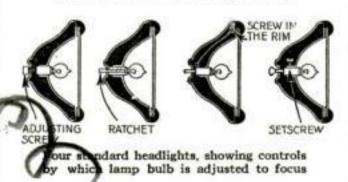


Fig. 4. Behind focus; rays diverge



using anti-glare lenses and polishing the reflectors with a soft cloth dipped in powdered lampblack. The various makes of special anti-glare lenses are of two kinds

Dangerous headlight reflection, at a distance of 25 feet, produced when lamps are out of focus, as in Figs. 2, 3, and 4, below. The rays that mount above lamp level are dangerous

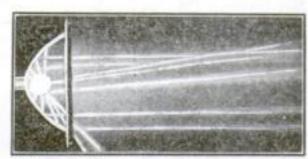


Fig. 3. Below reflector; rays scattered

diffusing and deflecting. Diffusing lenses resemble ground glass and scatter the beam. Deflecting lenses merely take those beams that project upward and bend them down so that none will rise above the lamp level. Although most of these devices will accomplish the desired purpose, there are some which bend the rays down so much that they strike the road just in front of the car. While this eliminates glare, it also eliminates a good view of the road.

Another important consideration is that the lamps be of proper candlepower. Too intense a light from the lamp will produce too sharp a beam. Even though this may not shine directly into the eyes of an approaching motorist, it may be

strong enough to cause him.

annoyance.

If you follow these precautions, you will find you have an ideal light preceding your car-one that will illuminate objects sufficiently: one that will throw its brightest rays on your side of the road; and sufficiently close to the car to see the road ahead; one that will permit you to view the full width of the road for at least 200 feet, but without casting a dangerous light into the eyes of other drivers.

Furthermore, you will be spared the annoyance of continually turning on and off your lights, a dangerous practice in itself.

In ANOTHER useful article next month, Mr. Platte will tell how you can get more miles to a gallon of gasoline.

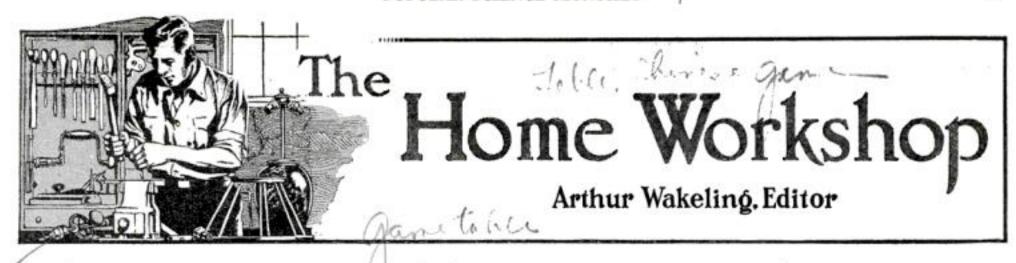
## **Know Your Car**

The Valve Inside.—This small, but important piece of mechanism, consisting of a plunger faced on one end with a rubber plug and surrounded at the bottom by a small spring, plays a vital part in the life of your automobile tire. Inclosed within the tire valve stem, it is the mechanism that opens to permit the entrance of air during inflation, and automatically closes to hold the air within the tire tube during service. In large pneumatic tires it is called upon to hold back a pressure of more than 100 pounds, a pressure that increases with severe road jars.

During inflation, air pressure from the pump forces the plunger inward against the spring. As soon as this pressure is released, the spring forces the plunger back into position, where the rubber plug acts as a washer to prevent escape of air from the tire.

The valve cap always should be screwed firmly over the valve stem to keep out dirt and to provide a secondary seal against escape of air.



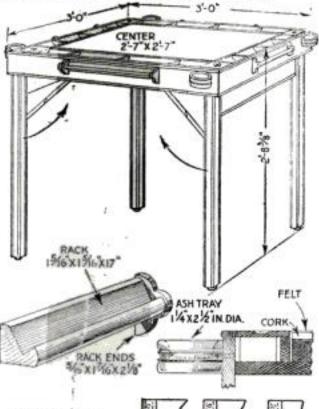


## Chinese Game Table Has Every Playing Aid

OLORFUL, picturesque, and fascinating as is the ancient Chinese game that has become, under its many aliases, one of the leading indoor pastimes of the country, it is doubly enjoyable when played at a properly equipped table.

Many costly sets are being used on rickety card tables with loose tile racks that do neither the game nor the set full justice. The table should be especially built for the game, with convenient racks and counter holders and a felt-covered playing surface for building the wall of tiles; and it should have a finish and style to match the workmanship and appearance of the Chinese pieces and beautiful cabinets in which they are stored. Such tables can be purchased for prices ranging from \$25 to \$75 or more. The cost of making them, however, is very much less, especially as expensive hard woods need not be used.

The table illustrated, which was designed by George F. Kaercher, of Philadelphia, a furniture factory



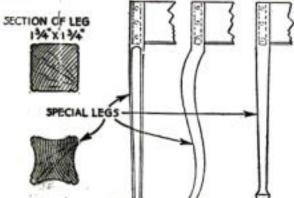


Fig. 2. The table, three alternative leg designs, and details of racks, corner bins, and ashtrays



superintendent, combines all the qualities desirable for comfort and convenience in playing the game and at the same time has the appearance of fine workmanship and finish sometimes lacking in even expensive commercial tables.

While the table shown in the central

While the table shown in the central illustration (Fig. 1), will fold up and can be stored away in a relatively small space, it is of substantial construction throughout. Non-folding variations of the same design are equally practical, in which case legs of any of the three types shown in Fig. 2 are alternatives for the plainer legs illustrated in Fig. 1.

The racks for the tiles are fastened to the rim of the table. The counter holders are semicircular troughs or bins that run around the edge. Ashtrays are also provided for the convenience of those who like to smoke while playing.

The top is 3 ft. square, the overall height is 2 ft. 8 ½ in. The legs, like all the other parts, unless otherwise noted below, are maple, oak, or poplar. They are 1¾ in. square and two of them are 2 ft. 6 ½ in. long, the other two being 2 ft. 4 ½ in. The corners of the legs are relieved by being beaded, as shown in Fig. 2, but other styles have the square legs with the edges only slightly rounded or plain tapered legs.

The two longer legs are connected by a rail  $\frac{1}{6}$  by  $6\frac{1}{2}$  in. by 2 ft. 7 in., to which each is fastened with three  $\frac{3}{6}$ -in. dowels. The two shorter legs are similarly fastened to a rail  $\frac{3}{6}$  by  $4\frac{1}{4}$  in. by 2 ft. 7 in.

The foundation of the table top is a base made of four pieces of whitewood ½ by 3¼ in. by 2 ft. 11½ in., mitered and doweled together to form a frame. To one flat under surface of this frame is hinged the pair of longer legs with  $1\frac{3}{4}$  by  $2\frac{1}{2}$  in. hinges. To the rail that connects the other two legs is screwed a hinged filling piece ½ by 1½ in. by 2 ft. 7 in. Two hinges are fastened to this filling piece and also to a heavy block 134 by 3¾ in. by 2 ft. 10½ in. This block, which lies flat against the under side of the table frame, is notched out, as shown in Fig. 3, to permit the ends of the legs on the other side to enter it when they are folded.

The rim of the table is made of four pieces 7/16 by 4 in. by 3 ft., mitered and doweled. The top and bottom outside edges of these pieces are beaded to give a finish corresponding to the

The racks, which are fastened to the rim, as shown in Figs. 1 and 2, are ared from pieces 15/16 by 15/16 by in., with ends cut from pieces 5/16 by (Continued on page 118)

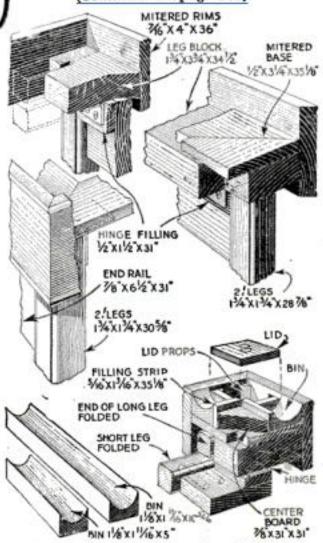


Fig. 3. The corner construction with legs open is shown at top, and with legs folded, below

## New Eurniture Salvaged from Old



By Capt. E. A. McCann

Y POSITION was perhaps a little unusual, though it is the kind of thing that, with variations, is likely to happen to many. I took one floor of a house that was being reconstructed and found therein six bureaus and commodes, all very dilapidated and apparently only fit for kindling-wood. They were, however, made of good pak, and it struck me that they might be converted to my uses, thus saving the buying of new furniture, which would most likely not be so suitable and certainly would not have the same interest for me.

would not have the same interest for me.

Two of the chests of drawers I cleaned thoroughly with ly and carbosic, sand-papered, tightened up the screws a bit and enamelled to go with the color scheme of the room. As this room had not too much light, I papered the walls a corn color, us a right blue curtains and cushions, and anamelled the furniture a rich, tawny yillow, with a pale blue stripe.

One of the bureaus was a small sawedoff highboy. In this I left the lower
batten and drawer-slide and shifted the
middle one halfway between. Then, from
the old drawers, with the addition of some
spare wood, I made two drawers and partitioned them so that one side of each
would take letter folders.

The balance of the space in the top one was left for a card index, envelopes,

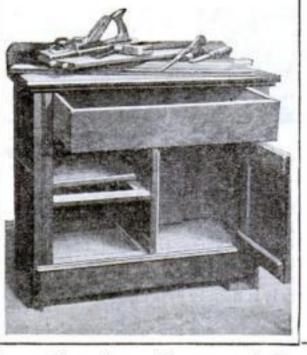


Above, at left: A rebuilt stationery cabinet. Center: A dresser and (at right) the dilapidated commode from which it was built

me ebooks, and the like, and in the bottom drawer I put a slide halfway up to take ink and other bottles, rubbers, and writing materials, with room below for compasses, and other drawing equipment. I put easy running casters on this and now have a handy cabinet for my writing material, which I can either work on or, better, draw up to the table. This saves me a lot of walking about.

The bookrack on top is made from a piece of packing case with a nice grain, stained green. It is just two frames about 14 by 10 in. hinged together in front, with hinged legs on either side and a narrow ledge in front.

One of the commodes I made into the little Welsh dresser shown by fitting a new door on the left and raising the back with shelves. I used the posts and panels at the sides of the shelves to carry out the same pattern as the sides below. The back I panelled quite flat with \$\frac{3}{8}\$-in. whitewood. The shelves are of oak from



another piece with narrow battens to keep the plates from slipping.

This piece I painted to match with the same blue stripes, but with the addition of designs on the doors and drawer, as they looked rather blank. The motif below is based on hunting implements, because that is where the food is kept, but on the drawer it is weapons, as a warning, because the "near" silver reposes there. With blue and white china, ranging from 10 cents a piece to valuable Chelsea and Chinese, it looks fine.

I kept all the furniture short, as the ceiling is not very high. One must always think of these things when furnishing.

The handles all through are just cheap pierced brass, but I enamelled them blue and then rubbed off the high lights with a cloth pad so that they have the polychrome effect.

Thus it will be seen that with some ingenuity and the aid of simple tools and paint or, if you prefer, stain and varnish, many apparently worthless pieces of furniture can be made into something quite handsome, that will be much nicer, at any rate to you, than what you buy ready made, and the saving is considerable.

Incidentally, in the basements of most apartment houses and many homes may be found quantities of dilapidated furniture that may be had for a smile, perhaps aided in some cases by a small tip.

## Boys Enjoy Speedy Coasting with Roller-Skate Scooter

By Dale R. Van Horn

FUN in roller skating on smooth pavements is doubled with this light, speedy, one-wheel scooter. Carrying it, the skater speeds along as fast as he can go. Then he swings the scooter between his legs, sits down

on the seat, and, with the knee rest upon his knees, coasts as far as the momentum will carry him.

The materials can, for the most part, be salvaged from the scrap pile. The hardwood wheel is 4 in. in diameter and 1 in. thick. It will have



Built from wood picked up from the scrap pile, this unique scooter adds immensely to the sport of roller skating



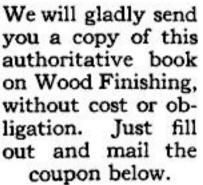
with a keyhole saw, or shaped with a chisel after the stock has been mounted or any revolving spindle. The main bar should also be of hard wood, although this is not absolutely necessary, and the joints should be screwed.

The accompanying illustration shows how the parts are assembled, and how each is shaped. When painted in bright colors and carefully finished, this device will insure any boy many hours of happy outdoor sport.

Light

## FREE—Book on Wood Finishing

Our book gives complete instructions for finishing all wood-hard or soft-old or new. Tells how inexpensive soft woods may be finished so they are as beautiful and artistic as hard wood. Explains just what materials to use and how to apply them. This book is the work of experts—beautifully illustrated in color-gives covering capacities—includes color charts, etc.





## JOHNSON'S WOOD DYE

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## How to Construct a Modern Built-In Buffet

ANY recently constructed houses have built-in buffets, dining alcoves, bookcases, and the like, but the majority of small dwellings have none of these conveniences. Perhaps nothing in woodworking brings greater satisfaction to the home mechanic than the building of features of this kind,

which are well within the ability of any man who can make good joints in wood.

The buffet illustrated is a recent design that has proved popular in new houses. As it stands out in the room rather than in a recess, it can be built into an old house as easily

as in a new.

The construction is relatively simple. No elaborate cabinet work is necessary; in fact, all the joints are nailed except those in the doors, and the doors usually can be obtained quite reasonably at a sash and door mill. Wood to match the trim

of the room should be used if the buffet is to be varnished, or pine or any easily obtainable soft wood, if

it is to be enameled.

Once the method of building the buffet is understood, it is easy to modify the proportions and design to suit any given room. The one illustrated is in a large diningroom and its proportions are generous. The top or countershelf is 2 ft. by 6 ft. 8 in.; the height of the buffet proper is 3 ft., and the mirror back extends 1 ft. 6 in. more, making the total height 4 ft. 6 in.

The mirror is the most expensive item, in this case costing \$18. The lumber cost \$14.50, the doors \$7, and the hardware \$2.20. The building time was 30 hours.

Draw on the floor the outline of the frame of the buffet, making the length 6 ft. 6 in., the width 20 in. at the ends and 23 in. at the partitions. The partition lines are spaced 1 ft. 6 in. from each end and like the end lines are squared out from the wall. Nail cleats on the floor 34 in. inside of each end line, and 3/8 in. to the side of each partition line, and plumb up lines on the wall from these.

Glue up the counter shelf, ends, and partitions, using corrugated joint fasteners every 12 in. on the under side. While the glue is drying, nail on the wall cleats.

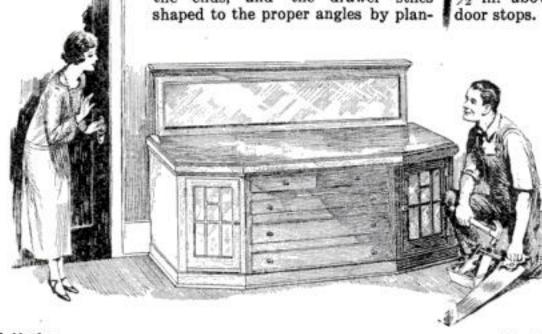
Measure up from the floor 2 ft. 11 in., and level across. Nail a 1 in. by 3 in. cleat to the wall with eightpenny nails, being careful that the ends do not project beyond the end plumb lines. Lay off the following distances from the top of this cleat downward: 4 in., 4 in., 21/2 in., 4 in., 21/2 in., 51/4 in., 21/2 in., 51/4 in. Rough 21/2-in. cleats are leveled across from these points to support the rear ends of the drawer slides, as shown in the perspective illustration of the frame.

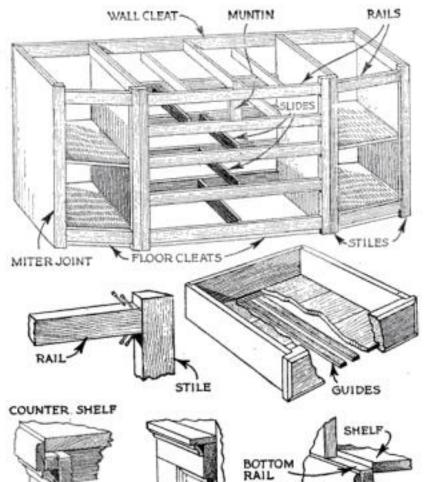
By Edwin M. Love

When the gluen-up enough, surface the end pieces and partitions and scribe them to the wall, being
sure to keep the front edges plumb. Vail
to the noor cleats and tack a brace a ross
the tops to keep the pieces in position.

The hanging stiles are next cut to

leath, the corner stiles mitered to the ends, and the drawer stiles shaped to the proper angles by plan-





The completed buffet, the general construction of the frame, and details of drawers, countershelf edging, mirror cap, base molding, and method of nailing together rails and stiles

FLOOR CLEAT

MIRROR

TOP RAIL

ing a bevel on one half of the width only. The thinner edges are placed on the drawer side.

Cut the rails between the stiles, getting the positions by leveling across from the tops of the cleats. Toenail the joints with 4 sixpenny finishing nails, as shown, and nail in the muntin.

The drawer slides, made of 1 in. by 3 in. stock, are placed in the center of the drawer openings, the upper edges projecting above the rails 1/2 in. Two

narrow strips are cut between the upper rail and cleat to prevent the upper drawers from sagging when opened. At the back end of each slide nail a block to wall as a drawer bumper so as to ent strain on the edges of the awer fronts.

Nail 1 by 11/2 in. shelf cleats to the nds and partitions, placing the lower cleats so that the shelves will project ½ in. above the bottom rails to form door stops. The upper shelves should be

> 1 ft. 6 in. above the lower. Counter-shelf cleats are put in as indicated.

Surface the counter shelf, flatten the under side where it bears against the cleats, cut to a length of 6 ft. 8 in., and scribe to the wall. Nail securely to the cleats, and then cut and dress the front edge, allowing a projection of 1 in. beyond the stiles and rails. In putting on the wainscot cap edging, allow a 1/4-in. margin on shelf. Make all the angle joints accurately and glue

well as nail them securely. Fit the 2-in. cove underneath: then fit the base and shoe.

The mirror frame is mitered. Except at the top, where 3-in. stock is used, the frame is 1 by 11/2 in. Before installing the mirror, paint the molding, as the back edge will be reflected in the glass.

In hanging the doors, be careful to allow about 1/16 in. all around for clearance if the buffet is to be painted. If it is to be varnished, the clearance may be a little less.

All the woodwork should be carefully scraped and sanded before finishing in either varnish or enamel, as the least rough spot, plane mark, or open joint will show.

Hardware, other than the hinges used for hanging the doors, should not be put on until the finishing is complete.

The bill of materials follows:

3 pc. 1 ½ by 2 ½ in., net, by 16 ft., "s4s" (surfaced on all four sides.)
1 pc. 1 ½ by 1 ½ in. by 12 ft., "s4s"
1 pc. 1 by 3 in. by 14 ft., "s4s"
2 pc. 1 by 1½ in. by 12 ft., "s4s"
3 pc. 1 by 12 in. by 12 ft., "s4s," for shelves

1 pc. f by 12 in. by 14 ft., "s4s," for counter-

1 pc. 1 by 6 in. by 14 ft., "s4s," for drawer

front 2 pc. % by 6 in. by 10 ft., "s4s," for drawer sides and backs

24 sq. ft. of 34-in. drawer bottom 1 pc. 34 by 16 ft. quarter round, mirror molding

molding

1 pc. 134 by 8 ft. cove, for mirror shelf
1 pc. 2 by 12 ft. cove, for counter shelf
1 pc. 34 by 34 in. by 12 ft., base shoe
1 pc. 34 by 234 net by 12 ft. wainscot cap
1 pc. 34 by 4 in. by 12 ft. baseboard
1 pc. 1 by 6 in. by 18 ft., sheathing to be ripped down center for floor and wall cleats, drawer slides, etc.

sash doors to fit openings 2 pair 2½ by 2½ in. loose pin butts, dull brass 50 corrugated 5%-in. steel fasteners (clamp nails) 10 drawer knobs for drawers and doors 2 forge catches 1 12 by 75 in. plate mirror

In ordering, it should be remembered that surfacing of finished stock reduces the actual dimensions 1/4 in. to 3/4 in. below sizes ordered, unless marked "net."

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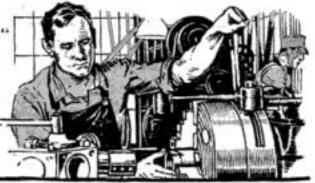
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## Better Shop Methods

How Expert Mechanics Save Time and Labor



## Speedy and Accurate Ways of Boring

RROR in machining. Score in finished bore of cylinder casting. Mechanic Joseph Dyson. Hired Feb. 20, 1922. Reported for inspection and action."

This report was the signal for the dismissal of mechanic Dyson. He had studied the methods of finish boding very carefully and as a result had sed to little lubricant. This ruined the casting and he lost his job.

While most mechanics know something about tools for enlarging and finishing cylindrical openings and realize that various kinds of boring tools are available, there are few who have studied boring operations sufficiently in relation to speed and accuracy. Many machine hands are lost when it comes to finish boring holes of large diameter or in work of unusual character.

Before starting a boring job, the mechanic should analyze the situation and decide on the type of tool that will give the best results. He must then see that all the cutting edges are in good condition. A proper holder must be selected so that the tool won't slip and gouge the work. Lastly, he must make sure that the proper kind of lubricant is fed to the cutting edge in sufficient

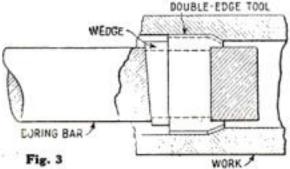
quantities to insure best results. dependable practice for lathe boring is a fixed cutter in the toolpost of the crossslide. It must be sufficiently long, as shown in Fig. 1, to make the complete bore without shifting the tool. The shaped angular nose of the tool

Packed

for obtaining

a glass finish

BOX HOLDER SHANK Fig. 2 ADJUSTING SCREW



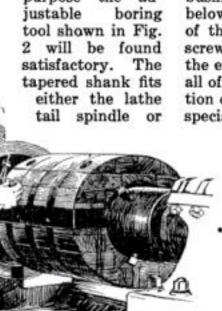
Typical lathe boring tool, adjustable boring tool, and a simple double-edged cutter

By George Arthur Luers Mechanical and Automotive Engineer

and the steadying land helow the cutting edge permit rapid cutting and still produce a smoothly machined surface. With tools of this shape there will be no excess chat-ter, and scale riding will be eliminated.

Instead of holding the tool rigidly in a toolpost, it may be necessary to have it so that it can be easily adjusted. For this

> purpose the adboring justable tool shown in Fig. The either the lathe tail spindle or



the spindle of a vertical or horizontal boring machine. A single tool is fastened in the swivel by means of setscrews, and two adjusting screws permit adjustment of the cutting edge within a limited range. This type serves as a good all-purpose tool and the method of support provides the requisite steadiness to prevent chatter.

## Using a Double-Edged Cutter

Where holes are deep, it is best not to attempt any boring with a single tool in a long boring bar since excess chatter is sure to result. For this purpose, a doubleedged cutter will be found more satisfactory. Figure 3 shows a simple type. The tools should be set at equal distances from the center of the bar in order that the opposite cuts will have equal resistances. In this way great smoothness can be obtained.

While the long bar usually is used in a drilled hole, it will give good results even in a pipe having hard scale. Since the cutting edges are balanced, there will be no tendency to ride the scale. For this reason the edges can be ground to the usual taper of a drilling bit. The tool may be made of one or more pieces, but it must be possible to move out the tool as wear occurs. The wedge method of holding the tool in a rectangular slot is both simple and dependable, for it holds the tool firmly and allows for easy adjustment and removal of the tool for grinding.

Having decided upon either a single- or double-edged cutter, the mechanic's next consideration should be the holder. Figure 4 shows four methods in addition to the wedge method just mentioned that are considered satisfactory in making boring-tool holders.

Where additional support is needed, the upper two holders can be used to advantage. Here the tool is away from the end of the bar and the end can bear in a jig or bushing guide. The screw method shown below is applicable to cutters at the end of the boring bar, while the wedge and screw conjointly are used when finishing the extreme end of a bored recess. While all of these methods are correct, the selection of any one of them depends upon the special job that is to be done.

> In all holding methods the wedges should have very slight tapers and the screws should be sufficiently large so that there will be no loosening or shifting under the cutting strain. Just a slight shift may produce an ineradicable gouge.

> One of the hardest problems of the mechanic is the construction of a suitable tool for recess boring. To be successful, it must be made so that the tool can be expanded and also contracted for withdrawal.

Wedges will serve to open the tool, but they will not facilitate the closing, with the result that the tool protrudes as it is withdrawn and a gouge is made in the work.

Figure 5 shows a tool that has worked satisfactorily in recess boring. A central (Continued on page 108)

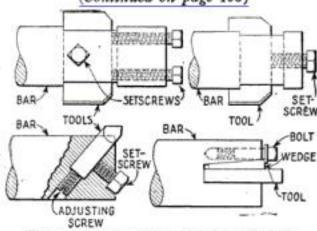


Fig. 4. Four methods of holding tools in boring bars, each having special advantages

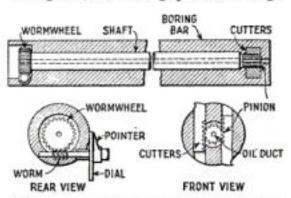


Fig. 5. One of the most successful types of adjustable boring bars for recessed work



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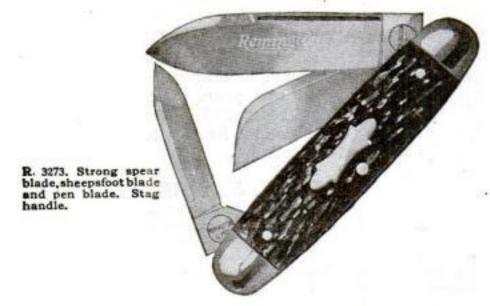
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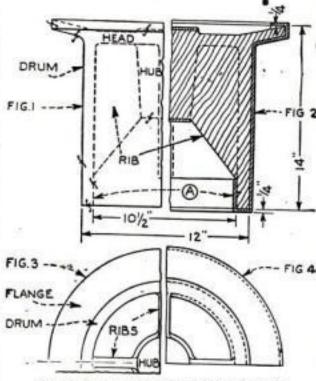
## Simplifying a Rush Job in the Pattern Shop

By M. E. Duggan

What makes a mechanic successful? That really is the subject of this article by Mr. Duggan, who speaks with the authority of a man 44 years a mechanic and perhaps the best known foreman pattern-maker in the United States. In his story of a draftsman's thoughtlessness, a pattern-maker's indifference, and a foundryman's quick wit, he shows that common sense and cooperation are essential in solving the many puzzling problems that confront every mechanic.

A MECHANIC who knows his own ittle job will probably keep it. The man who knows how to do his job so that it will fit in well with the next man's, is the one who gets first consideration when there is a vacant foremanship. It is fatal for any mechanic to allow his own highly specialized work to absorb his interest to such an extent that he does not know what the previous man has done and what the next man is going to do.

Recently a striking and, to my mind, most interesting example of this came to my attention. A cast-iron drum had broken and the best promise that the manufacturer of the machine could offer



The finished surface at A made the pattern of this drum a puzzling problem

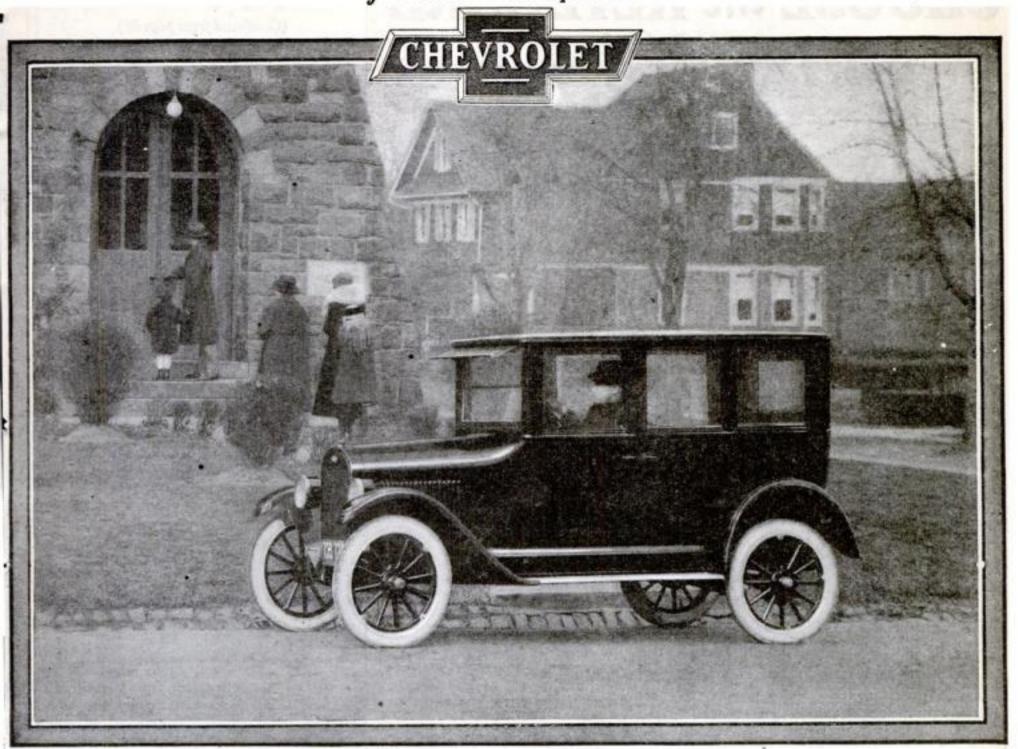
for a new part was delivery in about 12 days. So the mechanical department decided to do the job in the company's own shops

The broken casting was taken into the drafting room for a drawing to be made. With great pains, a draftsman laid out the drawing, marking all surfaces to be finished as in the original. He completed his own little job to his own satisfaction and apparently it was correct in every detail. What he did not realize was that by a single f or finish mark on the drawing he had given the pattern-maker a job that would tax his ingenuity to the utmost.

The original casting (Figs. 1, 2, 3, and 4) had a finished interior surface (indicated at A) extending 4 in. up from the base, and this "finish" came mighty near finishing the pattern-maker. And there was no good reason for introducing this finish, as no other part fitted into it. The

(Continued on page 90)

for Economical Transportation



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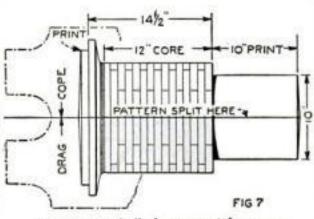
#### Simplifying a Rush Job

(Continued from page 88)

original manufacturer naturally wished the exposed end of the drum casting to revolve true, and the draftsman had unthinkingly provided for the same finish, overlooking the fact that now the great thing was to get the drum replaced and the machine in operation again.

How often a few strokes of a pencil by an unobservant draftsman either can simplify or complicate the work of pattern-maker, core-maker, molder, and machinist. In order to simplify work, the draftsman must know general patternfoundry and machine-shop making, practice; otherwise time, labor, and material will surely be wasted.

The blueprint was then sent to the pattern-maker. He realized immediately that he would have a ring 1/4 in. thick on the interior of the drum, which, if made fast to the drum, would project into the sand and lock the pattern firmly



The pattern built in segmental courses at a cost of much unnecessary labor

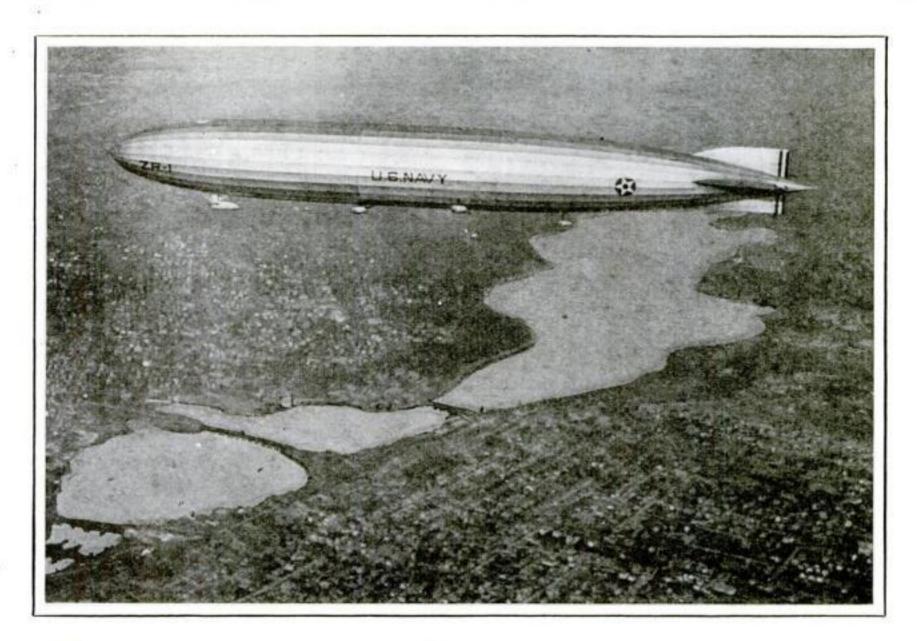
in the mold. It was too late to suggest changes in the design, for the work was wanted in a hurry. Moreover, he had learned that his job was making patterns and not telling the drafting department what to do.

After considerable study, he decided to make the ring in segments, loosely pinned to the drum pattern. The coremaker could then draw out the main part of the pattern and hook on to these segments and pull them out. The pattern was built in this way and sent to the foundry.

The core-maker shook his head when he saw the task laid out for him. In his estimation the pattern-maker should have known better than to have made the pattern in this way. It was contrary to the best molding practice. Besides, how were these little segments to be fished out of such a narrow cavity without damaging the side walls of the mold? And how were the walls to be patched if they should become torn up? He recognized it as the style of pattern-making known among foundrymen as "passing the buck."

The pattern-maker, not altogether certain whether he had done his job correctly, was curious about this particular casting and later on inquired about it. He was shown the finished product-a fine casting with the bugbear ring nicely in place within. Evidently he had made a good guess, and he patted himself on the back. While he did not know much about foundry practice, he had prepared a difficult pattern that WORKED!

(Continued on page 92)



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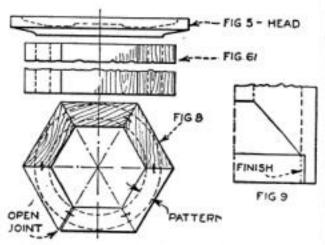
C	General Motors Truck Co.
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	Please send me further information
I	am interested in a (truck) (dealership
ľ	iame

#### Simplifying a Rush Job

(Continued from page 90)

But did it? Certainly not at all as the pattern-maker intended. As a matter of fact, the molder did not go fishing around for the loose segments. He placed the pattern on a bottom board, flange down. With a drag flask on the board, he shoveled molding sand in up to the top of the pattern. He next removed the dowel pins holding the segments, which were on top, and extracted the loose pieces from the mold. He placed slab cores, taken from the stock core shelves, over the circular cavity and continued filling in the sand.

The drag flask finished, the mold was rolled over and was then ready for the cope. The cope was made and lifted off, and the pattern was drawn out of the mold. There was nothing to prevent this because the segments were out of the way. The mold, drag and cope, was gated, mended in the usual manner, the cope set, and the mold closed. This was



The pattern as designed to give utmost economy both in pattern shop and foundry

practical molding practice, although the pattern-maker had not been aware of it.

It is thus seen that even though the draftsman may complicate a design and the pattern-maker may fall in line with him by guessing at molding methods, the molder sometimes can help himself by using the pattern in a way the pattern-maker had not intended. One of the greatest drawbacks for the apprentice pattern-maker in the acquisition of practical knowledge is the "distance" between the pattern shop and the foundry.

In Fig. 7 (page 90) the pattern is shown built up in segmental courses, core print at the flange end, and balance print at the opposite end. The dish in the flange as well as in the interior of the drum is molded in dry core sand. For these core sections, core boxes must be made. This is a costly pattern and is built in a way contrary to the best practical methods, but it is a method often followed by the pattern-maker who is not thoroughly posted.

Suppose we simplify the whole job, starting with the draftsman. Let it be understood that the casting is wanted in a hurry and consequently refinements of design are not to be considered. The one thing necessary is to get the casting made and the machine started.

Make the bore 10 in. in diameter instead of 10½. This will provide for finishing without those annoying segment pieces. The extra metal will in no way

(Continued on page 94)



## What Tremendous Vitality They Have

ANY tool produced by the Vlchek process is a guaranteed perfect, long-lived tool because the Vlchek process is the most advanced that the science of tool making has ever known.

Within fifteen years this institution has become recognized nationally solely through praise of Vlchek tools by mechanics, machinists and the men who love tools that serve them uncommonly well.

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## REMINGTON PORTABLE

THE RECOGNIZED LEADER-IN SALES AND POPULARITY

#### Simplifying a Rush Job

(Continued from page 92)

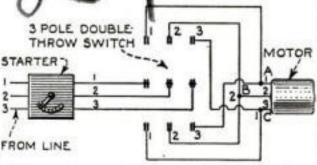
on the contrary, it will give added strength to the drum.

In place of a built-up pattern in segmental courses, which involves increased labor, material, and time, turn the flangehead out of a single board (Fig. 5). Glue together six staves as shown in Figs. 6 and 8, leaving one open joint through which a bandsaw can be passed. Hold this together with a pinch dog and describe two circles to mark the outer and interior surfaces of the drum. Insert a bandsaw through the opening left for it and cut along the inside circle, making a slight bevel. Then repeat the operation on the outside.

If the job has been done well, it should be necessary to add only a sandpaper finish. Next, fasten the head to the drum and coat the whole with black varnish. By passing a lighted alcohol lamp over the surface, the alcohol can be burned away, leaving a hard and dry varnished surface. In this way it becomes unnecessary to wait three or four hours for the varnish to dry. Sandpaper the pattern and it is ready for the foundry.

Reversing an Electric Motor

THERE are times when the rotation of an electric motor must be reversed. With direct current it is necessary only to interchange the line connections of either the simulation or field. If both are inter-



Wiring diagram, showing use of three-pole, double-throw switch to change motor's rotation

changed, the motor will continue to run in the same direction.

With alternating current, interchange any two of the three wires leading from the starting box to the three-phase motor. A convenient way of doing this with a three-pole, double-throw switch is shown in the accompanying diagram. It will be noticed that while the line marked 2 remains the same, the switch provides means for interchanging lines 1 and 3.— JAMES F. HOBART, Dunedin, Fla.

Holder Prevents Loss of Scale MECHANIC A can make a clip for his steen CUT OUT scale that will? it in the same way as a clip holds a pencil. A piece of SPRINGY SCALE springy heet metal SHEET about 1 in. long METAL and in. wide is cut and BURRED beat as shown. EDGE tongue is curved and its edges are burred so that it will grip the pocket firmly.-E.J. MORRISSEY.

Scale, Itil

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#### No. 10 Hack Saw Frame

Hard rubber handle, "easy grip" pattern; hung low, thus directing force of stroke on a line with cutting edge of blade. Frame of cold rolled steel 3/16-inch thick and 3/4-inch wide. Nickeled and highly polished; ad-justable to 8, 9, 10, 11 and 12-inch



#### No. 400 Hand Saw Skew Back-Ship Point

Finest saw on earth; extraordinary in quality, workmanship and finish. Genuine SILVER STEEL BLADE, 26-inch length, five gauges, taper ground. MIRROR POLISH. Solid ROSEWOOD HANDLE of the Improved Perfection Pattern. Nickeled Screws. Skew or Straight Back.



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Regular Pattern. A popular saw. Made of SILVER STEEL, taper ground, and given Atkins exclusive Damaskeen Polish. Fitted with Atkins Improved Perfection Handle, which eliminates wrist strain. Cuts fast and easy; holds edge longer. Also in Ship Point Pattern.



#### Junior Mechanic Saw

This is a new saw for the Boy Scout as well as the junior and radio mechanic. A handy saw for home use. Made 20 in. long, skew back, nine points, taper ground, highly polished; cherry handle, mission stained. Every home needs one.



#### No. 3 Nest of Saws

This handy set of saws includes 12-inch keyhole blade, 14-inch com-pass blade and 18-inch special nail-cutting blade, all interchangeable in the adjustable handle.

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Non - Breakable Blade in your hack saw frame, and you'll feel the difference at once. It will saw the toughest metalmuch faster and easier than ordinary blades, hold its cutting edge longer, and will not break.

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Williams' is a pure, natural-white shaving cream absolutely without coloring matter. The best-known shaving soap specialists make it. Try a tube-with the new Hinge-Capsee if you ever used a shaving cream as fine!

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## High Speed Toolbits Retained in Holders by Shrinkage

By W. Burr Bennett

MACHINISTS generally are familiar with the use of high-speed tools of the usual 18-4-1 mixture (tungsten, vanadium, and chromium). These tools are used as a solid forged tool, are welded to a machine steel thank, or held in a shank with a etscrew. The wilded bit is generally concided to be next best to a solid tool, as, in addition to its economy value, it has best conductivity and is more rigid. it has heat conductivity and is more rigid.

MACH STEEL

SHANK

However, the majority of small shops and some large ones do not have the facilities for welding. The accom-

panying illustration shows how an inserted toolbit can be made at a very

low cost with all the advantages of the welded tip and some others that the welded tip does not possess. The shank can be made of ordinary cold rolled or machine steel, but if stiffness is needed, it is better to make the shank of straight carbon tool steel.

HIGH-SPEED

The shank is shrunk

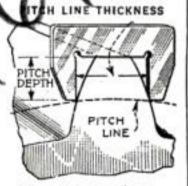
Drill and ream a round hole for the high speed bit, making the hole about .010 in. smaller than the diameter of the bit. Purchase a treated bit of the size required and see that the surface is smooth. Put the shank in the fire and heat until it is a bright red. Clamp the tail end in a vise, drive home the bit, and quench in water.

The principle involved is that of driving home the bit in the semiplastic shank, and then insuring the fit by shrinking the shank around the bit by the water quench. The suggestion that the bit be purchased ready treated is made in view of the fact that relatively few small shops have the correct equipment for correctly treating

## high-speed steel. Gear-Tooth Pitch Gage

SIMPLE and accurate gear-tooth out of sheet metal from 11 by 1/8 in. in When case-hardened, it will thickness.

stand hard wear Both the adden-dumorpitchdooth and the ness of ooth can be found thand-books or calculated and should be carefully laid out on the sheet metal. The gage is applied to find the proper depth to sink the cutter.



How the gage is applied to a gear tooth

When the points of the gage just touch the tooth's flank face, the gage should rest squarely upon the tooth surface. This being true, the points are exactly on the pitch line or pitch point.

This gage may be used for either spur or bevel gears. In gaging bevel gears the gage should be applied at the extreme edge on the large end of the tooth.-H. W.

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YOU will say "the handiest set of wrenches I have ever used" when you add a specially selected Kit of Snap-On Interchangeable Socket Wrenches to the tool equipment of your car.

A Kit of Snap-On Wrenches is compact—convenient—a time saver—and because their handles are correctly designed you can easily get at all the nuts on all parts of your car.

No matter what make of car you drive your dealer can furnish a Kit of Snap-On Wrenches selected by our engineering department, especially for it. The illustration shows a typical selected Kit. There are only 11 units in this Kit, yet they can be made into combinations that will do the work of 60 old-fashioned wrenches that would weigh 80 pounds.

With a Kit of Snap-Ons in your car you can stop rattles, save repair bills, and be ready to meet road emergencies. And the cost of a Kit of Snap-On Wrenches is only a fraction of the cost of the old-fashioned wrenches needed to do the same work.

See your dealer—or send us the name of your car and we will send you full particulars and price.

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## Marshaling the Telephone Forces

In the simple act of lifting the telephone receiver from its hook every subscriber becomes the marshal of an army. At his service, as he needs them, a quarter of a million men and women are organized in the Bell System. One skilled corps of the telephone army moves to place him in talking connection with his neighbor in the next block, in the next state or across the continent. Another highly trained corps is on duty to keep the wires in condition to vibrate with his words. Still others are developing better apparatus and methods, manufacturing and adding new equipment, and installing new telephones to increase the subscriber's realm of command.

The terrain of the telephone army is the whole United States, dotted with 14,000,000 instruments, all within range of the subscriber's telephone voice. Even in the remote places this army provides equipment and supplies. Its methods of operation are constantly being improved, that each user may talk to his friends with increased efficiency. Millions of money are spent in its permanent works. Yet its costs of operation are studiously held to the minimum, that the subscriber may continue to receive the cheapest as well as the best telephone service in the world.

The permanent objective of the Bell System army is to meet the telephone needs of the nation—a hopeless task were not its command unified, its equipment adequately maintained and its personnel trained in the latest developments of telephone art.



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#### Solid Forged Lathe Tool versus Toolbit and Holder

Among the interesting letters received from readers in response to the invitation for a general discussion of an article, "Getting the Most Out of Your Lathe Tools," in the January issue, are the following:

#### By E. O. Dygert, Cle Elum, Wash.

Having been a reader of Mr. Romig's articles for some time, I took reat interest in the one on "Getting the Most Out of Your Lathe Tools." As I have been in harness once before the day of high speed steel, I wall know the value of a substantial forged tool.

Turning 14-in. crankshafts and tail-shafts in makine work, Lloyd's specification, for Shipping Board engines, we never attempted to use anything but

never attempted to use anything but forged tools. They stood up under the heavy cuts necessary on this work, and the aim was natimum production

In lathe work the most efficient tool is found by taking the product of the tool travel over the surface of the work in feet by the weight of metal removed a minute, for one grinding of the tool. It will invariably be found that high speeds and light feeds are unable to produce the results of slower speeds and heavier feeds.

I can vouch for the correctness of Mr. Romig's belief from my own experience, as it accords with his at every angle of his discussion.

Give me a good substantial forged tool for roughing, let the other fellow select any other kind, and I can assure you that he will fall far behind in any production test.

#### By F. J. Wilhelm, Cincinnati, Ohio

IN SPITE of the excellent arguments made by Mr. Romig in his article on lathe tools in the January POPULAR SCIENCE MONTHLY, my experience has been that the toolbit in most cases is a wonder for production.

For roughing heavy forgings such as are made in large steel mills (and the writer has had quite a little experience with such world, it is true that the forg-ings are rather large and oversize because the blacksmiths work on tonnage, but it must be remembered that large forgings always go on large lathes. Large lathes take large toolbits and everything is in proportion, and it is no harder to use a large toolbit than a small one. So far as the amount of heat is concerned on large work, I have never seen a piece of really high grade steel burn up under the heaviest cut.

For finishing work, when the toolbit is properly ground for finishing and then rubbed with an oilstone and a little oil along the edge to remove the rag that the emery wheel has left, finishing work can be done very nicely and inexpensively.

So far as the shell-turning job referred to by Mr. Romig is concerned, the writer has designed special lathes, built them, and kept a battery of them running without any trouble with toolbit tooling. We ran on surface speed at 35 ft. a minute with a 3/32-in. feed, using one roughing and one finishing cut.





For fifty years experi-enced paintmen, painters, decorators, architects and home owners have recognized the high quality of Lowe Brothers "High Standard" Paint-rich colors that retain their newness for many years-protective ability against wear and weather-capacity for covering so that less paint is required for the job. You will find beauty, protection and real economy in the use of this paint.

HEN the well-informed painter selects his varnish for work of especial importance, he chooses Neptunite. He has found that, in finishing a floor, Neptunite, with its heavy body and slow-setting quality, gives ample time for careful working. He knows that it levels perfectly, dries quickly to a hard surface, and makes a gleaming, lustrous floor that enhances the beauty of the natural wood grain, yet whose mirror-like surface reflects in subdued tones the color harmony of the room.

He knows too, that the beauty of Neptunite is a permanent beauty, resisting the wear of scuffling feet, the action of steam or mud or melting snow. He knows that Neptunite never turns white. It doesn't even scratch white.

There are four Neptunite Varnishes—each created to do one thing well—for floors, Neptunite Floor; for exterior work, Neptunite Spar; for woodwork, Neptunite Interior and for a rubbed finish, Neptunite Rubbing.

Neptunite is carefully made, and just as carefully sold. Only one dealer—the Lowe Brothers Dealer—in your community can supply you. From him you can be assured of getting not only high quality paints and varnishes, but also sound advice as to how to use them.

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## TO KNOW?

Many times a day you face situations that compel you to draw upon your reserve of knowledge. It may be in the office or among business associates, it may be at the club or in a social gathering. It may be in any of the activities that make up every-day life. What is it worth to you in influence and leadership, in dollars and cents, to meet these demands without hesitation? What is it worth to you to be the man who knows and win the admiration of your friends, the respect and confidence of your associates? Your success and satisfaction in life rest so largely upon your reserve of knowledge that you must, in your own interests, have readily available such an infallible source of knowledge as THE

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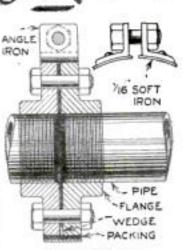
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#### Blown-Out Gasket

IT SOMETIMES happens that the gasket between two flanges in a steam line will spring a teak at a time when it is impossible to stop work and trake a proper separ to the joint. In one such emergency a temporary repair was a like by arriving a wedge of pine into the crack



How the blown gasket was fixed

after the steam had been shut off, and cutting it off flush. A piece of rubber steam packing was placed around the flange and held tightly in place with an iron band, resembling a brake band. The band was made of 1/16in. soft iron with a length

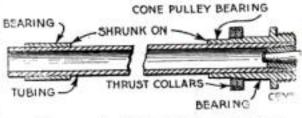
equal to the circumference of the flanges. The lugs for drawing it tight were of 1-in. angle iron, riveted ½ in. from the ends and brazed. Before placing the packing, the joint was covered with pipe joint cement.

The steam was turned on and the bolt in the band followed up a little at a time until it was solid. No leak has as yet appeared.—A. S. Jamieson, Springfield, Mass.

## Fitting an Old Lathe with a New Hollow Spindle

AN OLD lathe with a sold spindle may be improved greatly by fitting it with a follow spindle. Since small shops are not usually equipped with facilities for deep drilling, the spindle lannot be made easily from a forging. It is possible, however, to construct the spindle from a piece of seamless steel tubing of a length and diameter to conform to the lathe.

The tubing is first centered and turned down for a distance of about 12 in. to



The new spindle is made of seamless steel tubing with bearing pieces shrunk on

receive the bearing pieces. The pieces for the front and back bearings (mild machine steel) are then rough turned and bored, allowing for shrinkage. After being centered, the assembled spindle is finished and the thread for the thrust collar is cut. The last operation is to cut the thread on the spindle nose and bore the taper hole.

The spindle is improved still more by fitting a set of spring draw-in chucks. I redesigning a lathe spindle the bear should be enlarged as much as the stock design will permit.—H. L. WH.



ONLY six months old—but the biggest selling hand drill we ever made. And remember, Millers Falls trade-mark has been on fine tools for fifty years.

We designed it for radio fans particularly, but it's just as good for any man who needs to bore holes in metal or wood. Takes all drills used in radio work—handsomely finished—smooth running and sturdy.

Fills the bill for builders of radio sets and for everyone else—a tool every home ought to have. High quality at a modest price.

See it at your hardware dealer's. If he doesn't carry it, write us and we'll tell you how to get one.

## Specifications:

Improved Chuck—3 jawed. Protected springs.
Capacity 0-1/4" round shank drills—suitable
for all radio work. Single speed.

Ball thrust bearing. Cut gears.

Steel pinion. Solid main handle of stained hardwood.

Malleable iron frame enameled black. Large gear enameled red. Other parts nickeled.

Length - - 121/2 in. Weight - - 11/4 lb.

## MILLERS FALLS COMPANY Millers Falls, Mass.

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Manufacturers of Mechanics' Tools, Hack Saws and Automobile Tools





Stretching a Fifty-dollar Bill

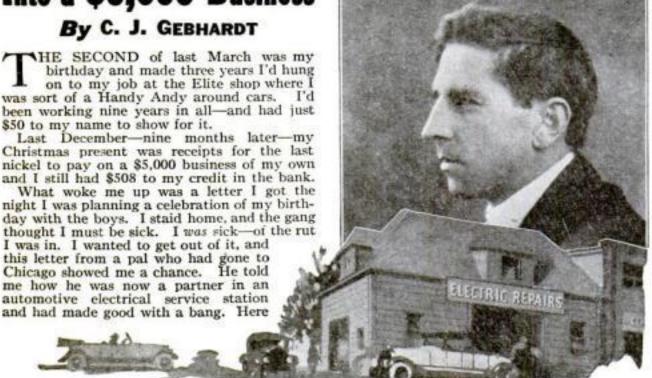
Into a \$5,000 Business

By C. J. GEBHARDT

THE SECOND of last March was my birthday and made three years I'd hung on to my job at the Elite shop where I was sort of a Handy Andy around cars. been working nine years in all-and had just \$50 to my name to show for it.

Last December-nine months later-my Christmas present was receipts for the last nickel to pay on a \$5,000 business of my own and I still had \$508 to my credit in the bank.

day with the boys. I staid home, and the gang thought I must be sick. I was sick-of the rut I was in. I wanted to get out of it, and this letter from a pal who had gone to Chicago showed me a chance. He told me how he was now a partner in an automotive electrical service station and had made good with a bang. Here



in Harrisburg he hadn't even been in the automobile game. So I was plenty interested in what that letter had to say! Here's the part that woke me up:

"It doesn't take a detective to find a broken spring or a loose clutch," the letter

ran, "nor a master mechanic to fix such things. It's

knows that the big

money in the auto-

mobile line is in the

and knows how to

handle it — who gets on." Then

came the eye-open-

electricity on ly seems complicated and is really quite simple. Every-

simple. Every-thing electrical on

any car, and every-

thing that can hap-

pen to it, falls in one or the other of

only three classes. Certain tests tell which of these three divisions all

electrical trouble is

in, and once you have that informa-

tion you can put

your finger on what's wrong. I found how I could

master automotive electricity in fifty days, and I did.

You can do it too, if you'll take five

I learned that automotive

who

work-

the fellow

electrical

Electrically? This 5-Minute Test will tell if your mind runs to mastery of automotive electricity, Suppose you had to know which way the current is going in coil below:

Can YOU Think



 A compass is placed at end of coil. The needle turns and points.



2. If the south pole is toward coil, grasp coil with right hand—thumb toward compass. The rent is moving through coil.



3. If north end needle turns toward coil,

minutes to read this explanation and let it sink in: You can't see electricity, and you can't take hold of it, so you have to points away from com-pass. Fingers point the way current is going—in opposite direction from No. 2.

IF ABOVE IS CLEAR TO YOU then you can learn automotive elec-trical principles! It is all just as simple and sensible locate electric troubles with your head. Once you head. Once you get the course of electric current in your mind it's as simple as the flow of water, and the leaks are just as easy to find. Let just as simple and sensible as this. You are wasting your time by not knowing. someone who knows give you the knack

of thinking electrically—and you can find what is wrong, fix it, and have the money in your pocket while the fellow who has to guess is wondering what to try next! All that's needed then is a little practice with the instruments that detect and measure electric energy, and you can just about pick your own employer or else do as I did and strike out for yourself.

I put in exactly fifty days getting the principles of electricity down pat and getting confidence doing practical jobs on every sort of motor and generator. I never could have dug it out of books. I doubt if I ever would have got it from watching others. My first move after I had taken this shortcut to really knowing electricity and what it was all about was to try myself out here in town. I took an electric repair job in one of the biggest garages in town, at \$35 a week.

The first morning, in rolled a bus wired like a Chinese puzzle, with a generator like nothing I'd ever come across; and the owner had a whole list of things that were wrong. I admit that I would have slipped out of the shop if I hadn't hung my coat in the boss' office. But I figured that electricity is electricity, and if the things I'd learned weren't equal to any occasion I was going to find it out there and then. So I put all the switches the way I know they ought to go for the switches the way I knew they ought to go for my first test, took the readings I'd learned to make for classifying the trouble whatever it was and it worked!

I had the difficulty nailed inside of half an hour, and by noon I had that car all set. When the customer told me he had had his car to two other places that had been stumped on that job, it made me feel pretty good.

I put in about a month when I got raised to \$50 a week without asking for it. Two months later, the delivery superintendent

I'wo months later, the delivery superintendent of the store that sent all its cars to our shop put it in my head to start up for myself. He got me the use of an old barn of the company's and I soon had enough other work to keep me and two others busy. In almost less time than you'd believe it could count up I had enough cash to pay down a thousand dollars toward buying the building and we put in a new floor and some building and we put in a new floor and some benches and other conveniences. I guess I must have nearly a thousand dollars worth of tools and instruments, now, too, although I didn't have many nor need so many at the beginning. As I have said, the business is all mine now, and

As I have said, the business is all mine now, and all paid for, and I drew \$75 a week for myself from the day I opened up shop.

I haven't told all this to brag about myself or how smart I am, but in hopes it would be a help to someone who may be like I was hardly over six months ago—dubbing along in the dirt and grease, and kidding myself I was in the automobile business. Also, I want to give the credit mobile business. Also, I want to give the credit where the most of it is due—the institution that planted principles of electricity in my head in such a way I could use them and turn them into It was the Ambu Engineering Institute cash. It was the Ambu Engineering institute in Chicago that gave me my start. So far as I know, it is the only place in the country where automotive electricity has been reduced to such simple terms that any fellow who can't master it is simple himself. It is so easy that even the little book they send you free will prove the whole proposition to you in half an hour. And I am glad that I sent for it!

### C, J, Buckwalter, Pres, AMBU ENGINEERING INSTITUTE Dept. 43, 2632 Prairie Ave., Chicago, Illinois.

Please send me FREE Book and complete information about the big-pay, uncrowded field of Automotive Electricity. Explain also your remarkable short time offer. I am interested in

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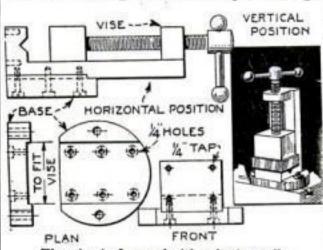
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### Base Adapts Small Tool Vise for Machine Use

WHEN fitted with a base, a small machine vise of the ordinary variety designed for holding small parts for drilling can be used to good advantage on hand millers, glinders and other ma-chine tools.

T make such a pase, turn a disk of cast to a suitable diameter, face it on one side and cut a groove in a shaper through



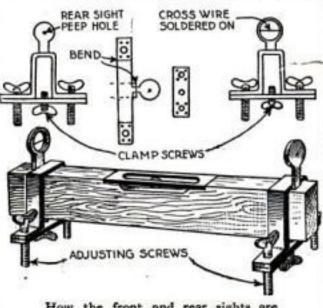
The vise is fastened either horizontally or vertically to a special cast-iron base

the center to the depth of 1/8 in. and exactly as wide as the vise. The base is then drilled for two hold-down bolts, either 3/8 or 1/2 in. Small holes are also drilled and counterbored as shown for the screws that fasten the vise to the base, either in a horizontal or vertical position.

Facing off the base so that it will be flush with the top of the vise, when the vise is in the vertical position, allows the work to be clamped close to the forward edge of the worktable. That is often a great advantage for end milling with short cutters.-V. R.

## Sights Adapt Carpenter's Level for Grading and Fencing

BUILDER'S level or a surveyor's transit is not always available when fences, walls, farming, or grading opera-tions are to be signout. An ordinary car-petter's level may be made an effective stitute in all sorts of such lining-up jobs. Orwo sights to fit the level are purchased or made, one with a peephole of about

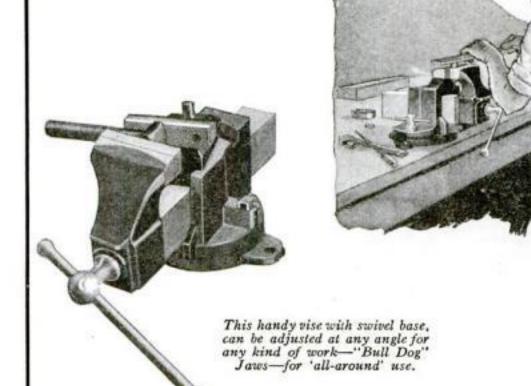


How the front and rear sights are attached to a wooden or metal level

1/16 in. diameter and the other with a larger hole that has a horizontal length of thin wire soldered across it. The two side screws on each sight are used to level up the instrument upon any convenient and relatively flat surface.-G. L.



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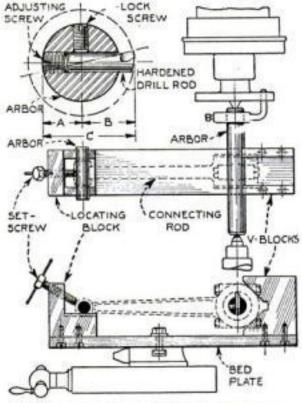
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## Fixture Simplifies Reaming of Rebabbitted Connecting Rods

AUTOMOTIVE repairmen more or less often are confronted with the job of rebabbitting and reaming or boring out the crankshaft end of connecting rids. While fixtures for this workshare in the market, small shops can do the jib well with a simple device that can be attached to the cross-slike of a lathe.

Two V-blocks are factened to one end of a diplate and a locating block, with sides accurately parallel is attached a shown to the other end. A setscrew in the block serves to force the wristpin end of a connecting rod down between its parallel sides as well as pressing the crankshaft



Top and side views of the connecting-rod fixture and details of boring rod and tool

end into the V-blocks. A small arbor in the wristpin hole bears on the parallels and keeps the axis of the hole to be reamed horizontal, while the arbor with the cutting tool, which is carried between the lathe centers, keeps the axis correct in the vertical plane.

Referring to the accompanying cross section of the arbor, the distance B represents the radius of the finished hole and A is the radius of the arbor. If the tool is set accurately by means of micrometers, and has a broad, smooth edge, there will be no necessity for scraping after the finishing cut has been taken.

In babbitting such a job, only metal with a tin and not a cheap lead base should be used. While an 80 per cent tin alloy will require a very hot ladle and rod to pour, the results will well repay the effort. Pour the babbitt on an arbor about 1/8 in. smaller in diameter than the finished bore. After it has cooled, take the cap from the rod and carefully peen each half, making sure not to peen too deeply. Then bolt the cap to the rod, and the job is ready for this fixture.

AN EXCELLENT leather cement can be made of equal parts of good hide glue and American isinglass, softened in water for 10 hours and then boiled with pure tannin until the whole mass is sticky. The surface of the joint should be roughened and the cement applied hot.

Cement, leather



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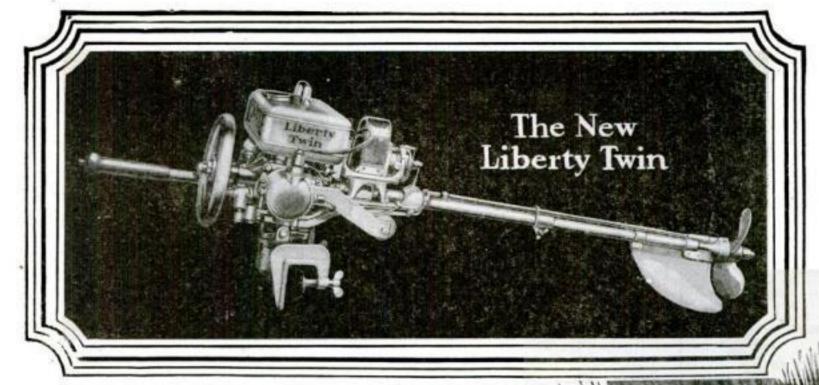
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View below shows how the propeller can be locked up out of water if desired.

## The Speedy, Light Weight, Non-Vibrating Liberty Twin

Bosch Ignition - Zenith Carburetor - Direct Drive

Now—a rowboat motor that leaves nothing to be desired—that will take you anywhere and back, regardless of weeds, of shallows, of hidden obstructions—of anything but an empty gasoline tank. It has twin cylinders, eliminating vibration. It is light in weight and easily carried. It is of the direct drive type, has no bevel gears—wastes no power. The propeller extends straight out from the stern of the boat and seeks its own level in the water. Merely touching a hidden obstruction causes it to rise and pass over. Other so-called "tilting" motors require a blow of 60 to 70 pounds to cause them to tilt. Such a blow ruins a propeller. The



is the higher and more refined development of the direct drive principle which has proven its correctness over a period of years. It is not new and untried. This principle, combined with twin cylinders, light weight, compactness and

Bosch Ignition

provides a motor unsurpassed by any on the market. It is the only rowboat motor equipped with the Bosch Rocking Type Magneto which was designed by the combined Caille and Bosch engineering staffs. It delivers a uniform hot spark at any speed. Should you ever require ignition service you can secure it from any of the 2,100 Bosch Service Stations throughout America. Flywheel type magnetos can only be serviced from the factory. This means long delays and sacrifice of the motor's use—often when you want it most.

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Simply twisting the grip on the steering handle changes the speed. No timing lever to bother with. The hand that steers controls the speed.

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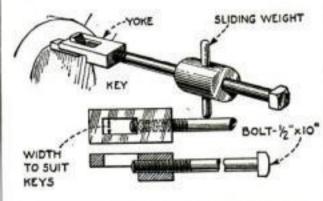
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(State in	strument in which you are especially interested) oppright 1952, The Euclolph Wuritteer Co.

it on your special easy payment plan.

## Stubborn Keys Drawn by Means of Hammer-Like Puller

TO IS often difficult to remove machine keys without damaging the heads, for the reason that they have been driven home hard with a hammer. A simple form of key puler that will accomplish this is made as illustrated

A block of machinery steel is shaped as shown, then squared to fit loosely over



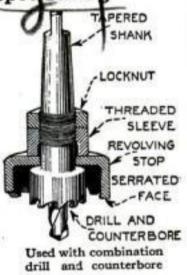
This type of machine-key puller will not damage the heads of firmly fixed keys

the head of the key. The rear of the block is left thick and heavy and is tapped for a 1/2-in. bolt about 10 in. long. A weight is made to slide freely over this bolt. This weight either can be knurled or have two handles fitted to it. The yoke member of the puller should be casehardened to increase its strength.

When the weight is pulled back against the head of the bolt, a hammer action is produced that soon loosens the key

## Serrated Depth Stop for Prilling and Spot Facin

nicing suria of oither plate or castings for of the ads simultaneously with drilling the holes, can be done effectively with the tool illustrated. The loose revolving stop with a serrated face enables the drillpress operator



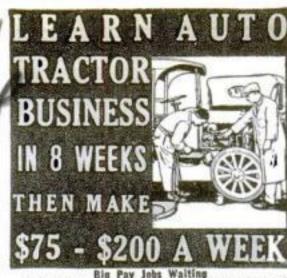
to control the depth and still overcome scraping or side strain difficulties that would be caused by using an ordinary depth gage.

The drill and countersink is made as usual, while the stop arrangement is a sleeve fitted about the shank with adjustable threaded collars above it.

## FEATURES FOR APRIL

INGENIOUS Work-Holding Fix-I tures," by F. J. Wilhelm, will ap-pear in the Better Shop Methods Department next month.

W. Burr Bennett will describe a simple nut-tapping fixture; Frank N. Coakley will give details of a homemade valve grinder for the garage man; Donald A. Price will give a design for an eccentric foundry flask clamp; and George A. Luers will explain a new onepiece tool for refitting engine valves.



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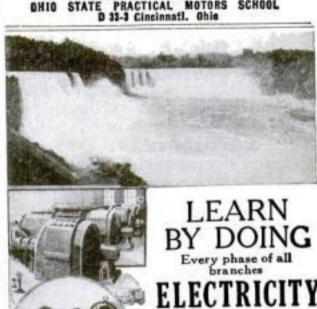
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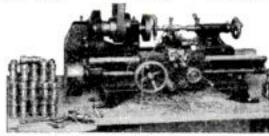


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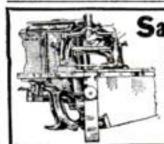
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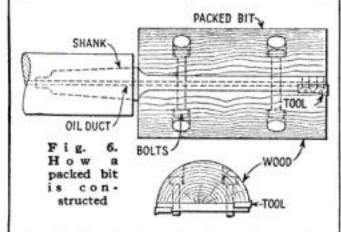
FOLEY SAW-TOOL CO. 3613 Portland Avenu MINNEAPOLIS, MINN.

#### Speedy and Accurate Boring

(Continued from page 86)

hole through the bar accommodates a continuous shaft. The shaft terminates at one end in a pinion; to the opposite end is fitted a wormwheel. Small racks are machined in the cutters (or made separately) so that these will mesh with the pinion. The wormwheel at the other end is turned by a worm fastened to a shaft extending crosswise of the bar. A dial is graduated to indicate the amount of movement of the tools when the wormshaft is turned. The final cut is made when the pointer is at some specific number on the dial.

This type of exterior adjustable bar has given more satisfactory service than any



of a hundred others that have been tried out in one large manufacturing plant, and its construction is applicable to practically every job of recess boring that a machinist is likely to encounter.

It may be well to bear in mind that makeshift tools can be a source of much lost time and effort. Such tools frequently are broken or turn off the boring bar. As a result, either the work is spoiled or the tool is jammed into the recess and many hours of labor are required in extracting

A glass-smooth finish is often required in the bore of steel tubes such as are used in pneumatic or hydraulic machinery and in guns and rifles. The tool used to obtain this is not generally familiar to machinists.

With a packed-bit boring tool the finishing cut can be made as free of tool marks and as smooth as though it had been finished with polishing materials. A detail sketch of the packed-bit tool is shown in Fig. 6. There must be a wood packing about the cutters; steel cannot be used. The cutter holder can be any

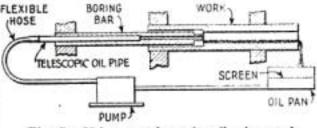


Fig. 7. Using a telescopic oil pipe and bar for thorough lubrication hollow

shape of steel plate slightly smaller in width than the bore of the cylinder. A shank or bar to fit the machine boring bar is provided, the cutter being a separate head for the purpose of removal, setting or sharpening the blades, and repacking.

The tools are usually screwed on and finished in the holder. The wood is either oak or hickory, although other hard wood will serve. These sections are bolted to

(Continued on page 110)

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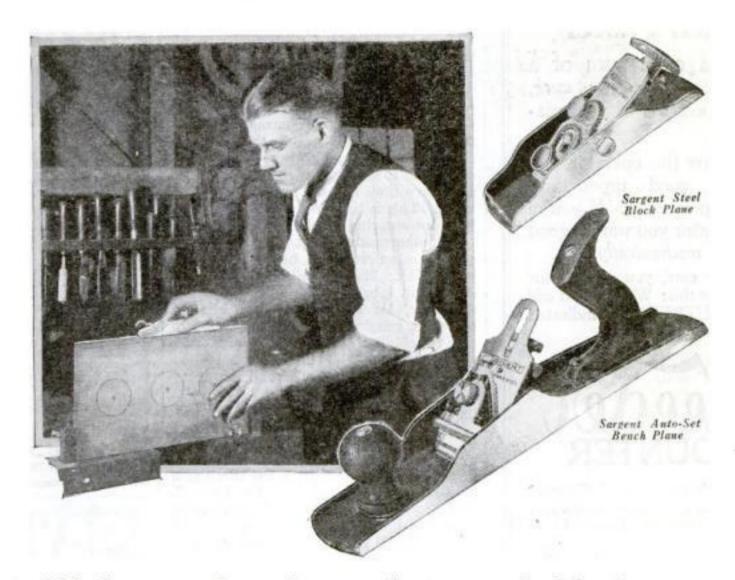
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Once you have used the handy little Sargent Steel Block Plane, no other finishing plane will do. It is great for work in close quarters, for smoothing up panels, bureau drawers that have been sticking, and similar things. It is as true and clean cutting and as finely made as the larger Sargent Auto-Set Bench Plane shown above.

The Auto-Set, of course, should be in every workshop for use on the bigger jobs. It is light in weight and remarkably easy to adjust or sharpen. The chromium steel cutter may be removed, honed and replaced without changing the original adjustment. Yet it is so firmly held in place that it never chatters, even when cutting across the grain or over rough and knotty surfaces. You will find the Sargent Auto-Set Plane an aid to speed and accuracy.

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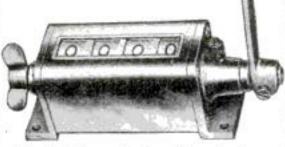
-when each turn of a shaft records a piece of work, or an operation of your machine.

If you are the operator, you want a good productionrecord, personally. If you're the inventor you want a good showing mechanically.

In either case, you gauge your actions by this: What does it add to the OUTPUT?—as indicated on the



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Sets back to zero from any figure by turning knob once round. Supplied with from four to ten figure wheels, as required. Price with four figure-wheels, as illustrated, \$10.00-subject to discount. Cut less than one-half size. Set-Back Rotary Ratchet Counter, to record reciprocating movements as on presses, \$11.50 (list). Smaller counters from \$2.00 up.

The Hand Tally illustrated below is used for counting anything from number of people attending a ball game,

to number of packages in an inventory. In the public place it counts persons; in the factory or store it counts stock; in the "open" it may count anything from cattle on a ranch, to poles on telephone line:



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The Veeder Mfg. Co., 44 Sargeant St., Hartford, Conn.

#### Speedy and Accurate Boring

(Continued from page 108)

the holder and turned on the lathe, to a diameter of two or three hundredths of an inch larger than the bore to be finished.

As the tool enters the work, the hardwood packing on the head follows, supporting the tools from every side and preventing any possible chatter. A continuous flow of oil must precede the cutters so as to wash away all chips. A few chips are bound to get by, but these do no damage, since they become embedded in the wood. This is the most serviceable of all tools for securing a smooth bore.

An important element to be taken into consideration with all boring is proper lubrication. Machine oil or some equally good fluid lubricant should be used unsparingly, for it decreases the friction, prevents gouging caused by chips and avoids galling of the boring bar and other moving parts. Oil carries off the heat produced by the cutters as well as removing the chips.

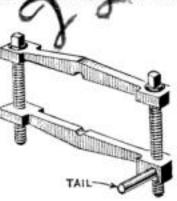
#### Feeding Oil to the Cutters

Methods for getting oil to the cutters vary. In some cases oil is fed through a hole running the length of the bar. pump forces the oil into this tube through a flexible hose; the oil runs out at the other end and is caught in a screened pan and brought back to the pump for recirculation. Where a pump is not available, an elevated reservoir can be used to feed the oil. All oil should be screened before being returned to the reservoir. Figure 7 shows a method giving continuous oil supply.

Where entrance is to be had at the end of the work opposite the bar, a small copper or brass pipe can be inserted through which oil can be run from an elevated reservoir. In some instances this method cannot be employed. The open end is then blocked with a disk fitted with a central hole for housing a loose extension from the bottom of the oil container. The oil is thus blocked against running out at the end of the tube and flows back past the cutters and out at the boring bar end of the work.

If you use the proper tools, have these in the best condition, lubricate all work well and adhere to approved practices, you will not be likely to suffer the experience of Joseph Dyson.

Universal Lathe Dog THIS lathe dog will grip work within a large range of diameters. pieces of 1/2-in. square steel about 3 i long are shaped as in the figure with th center left wider to add strength where



Has wide adaptability

the piece grooved. One piece is drilled and the other is tapped to receive 5/16 in. 18 thd. machine screws. A 3/4-in. stud is screwed and riveted in place to serve as a tail. -C. A. P.

#### MAKE MONEY-SEL

Radio offers the biggest money-making opportunity on earth today. And the Ozarka Plan opens the door to this big opportunity Look at the picture of this beautiful Radio Receiver. This picture was made from an actual photograph. By the Ozarka Plan that Radio Instrument can be the product of your own making—easily simply and sure your own making—easily, simply and sure-ly. It will be yours to make, to sell and to reap a rich reward in cash profits.

No experience necessary. You need not have much cash. All you need is spare time, determination and action. If you're that kind of a chap, the Ozarka Plan will start you on a straight line toward a real money-making business of your own. It can be as big and as profitable as you are ambitious to make it. We want good men in every county. Ex-clusive territory is going fast. Be sure and give us the name of your county. Write to-day for the Ozarka Plan. A wonderfully in-teresting book, of facts, particulars and proofs. It is FREE. Act now.

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HERE is the lowest price and biggest guarantee offer in Radio Batteries today. This extra fine Silver-S specially designed Radio Battery at the wholesale price.

Indestructible, Won't spill, leak or injure rugs or clothing. You are fully protected by our ironclad 2 - year unconditional guar-antee.



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You get a new battery if your Silver-S is unsat-isfactory for any reason.

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Combines bench saw, sander, drill, grinder, polisher, and buffer for working in wood and soft metals **Boice Pony Bench Machine** 

a precision machine especially adapted to rapid and accurate work. Handles 4" and 5" grinding wheels, 6" saws, 6" and 8" sand disc and 34" chuck. Saws 134" wood. Mountable on separate base with motor. Height 10". Weight 31 lbs. Top 10" x 12" easily removed. All metal construction. Easily driven by 34 or 1/3 H. P. notor. Especially suited for Private Shops, Laboratories, Shipping Depts., Printers, Cabinct and Pattern Makers, Furniture Repairmen, etc. Machine sold with a money-back guarantee.

antee.

Our line includes 4"
bench jeieters 14"
bench band sawe,
bench drille, 'i and 1/3
H. P. Ball-Bearing

Write for descriptive literature and prices on Boice Pony Bench Machine and the above Boice-Built Bench Machines and Motors W. B. & J. E. Boice 1730 Norwood Av. Toledo, Ohio



selection of tools.

Most Master Mechanics endorse NICHOLSON Files because they have always used them. They know that perfection of finish is impossible with cheaper, lower-grade files. because of ready-sharpness, finer temper, greater uniformity and endurance, NICHOLSON Files save precious time and expensive materials in their shops.

Let the other fellow get the experience--- and profit by it whenever you can.

Every good Hardware Dealer carries a complete assortment of NICHOLSON Files and rasps. And most dealers are competent to advise you as to the sizes, shapes and cuts you need.

#### NICHOLSON FILE CO.

Providence, R I., U. S. A.





~a File for Every Purpose



Where you are cramped for working space, "Yankee" Tools perform easily, quickly, accurately. The "Yankee" Ratchet saves time and labor. The

**Places** 

## "YANKEE" Ratchet Breast Drill

No. 1555

No. 1530

illustrated above, cuts continuously when the crank is moved only an inch either way. The "Yankee" Double Ratchet makes this possible. Fingertouch changes adjustment to Right or Left-hand Ratchet. Plain Drill or gears locked. Two speeds, changeable without removing drill from work.

#### Some other "YANKEE" Tools

Ratchet Screw-drivers Ratchet
Spiral Ratchet Screwdrivers
Automatic Drills

Ratchet Ratchet
Hand Drills
Chain Drills
Bench Drills

Dealers Everywhere Sell "YANKEE" Tools

TOOL BOOK Mailed Free

Illustrates and describes all the clever "Yankee" time and labor - saving tools.



North Bros. Mfg. Co., Philadelphia, U. S. A.

## "YANKEE" TOOLS

Make Better Mechanics

## Simply Made Combination Bench Saw Saves Handwork in Small Shops

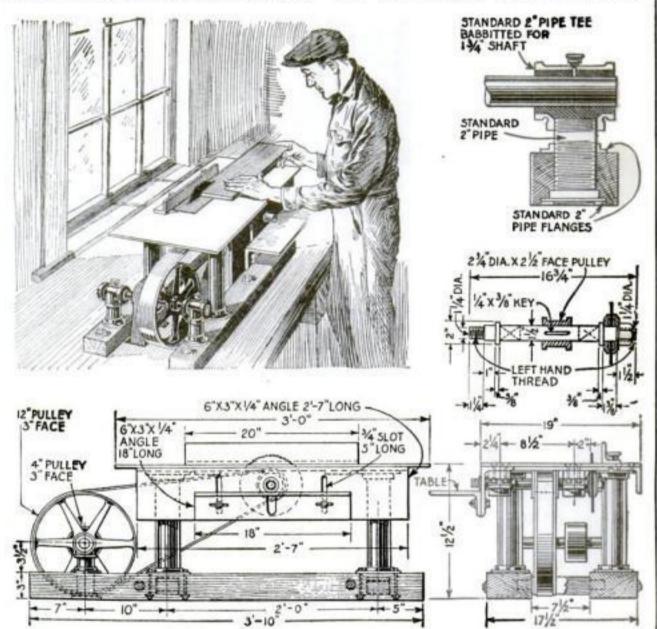
being rachen By Frank N. Coakley

HIS combination bench saw, boring and molding machine is one of the most useful machines for the hone workshop or try small weatworking machine in which standard woodworking machine are not a filab.

The ten plate is a piece of 1/4-in. plate 19 in. wide and 3 ft. long, with a slot cut in it 6 in. wider than the saw to allow the

mandrel. This allows a cutter head to be used to make moldings, the cutting head being under the table angle. When boring a hole, the table is lowered to the position shown and a standard chuck used to hold the bit.

Standard 2½-in. pipe is used to form the supports. These are fastened to oval floor flanges, which are securely



The completed saw driven by a motor beneath the bench, the side and end views showing adjustable table for boring and molding, and details of the mandrel and countershaft bearings

saw to be removed from the mandrel for sharpening or replacing. This slot should be made about 18 in. long and a piece of quartered oak placed in it, the wood being held with bolts to two flat pieces under the table.

The mandrel, which is fully detailed, is securely held in place by two bearings of any standard commercial design. All the parts that are fastened to the top plate are held by countersunk bolts. The top plate, of course, must be well finished and perfectly smooth. The gage plate or guide angle is held in place by two ¾-in. tightening screws, which are allowed to slide in two slots in the top plate.

A 3 by 6 by ¾ in. angle is fastened to the under side of the top plate. This angle is provided with a 3-in. hole in proper location to allow the end of the mandrel to pass through, and it also is slotted so that the table for the boring and molding side of the machine may be lowered or raised as necessary. The table angle is slotted so as to pass the

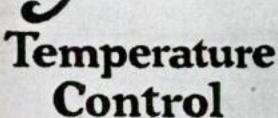
bolted to two pine or oak pieces 3 by 5 in. by 3 ft. 10 in. long. These wooden pieces are connected by two cross members, as indicated.

The saw mandrel is driven by a countershaft, which is made and held in place as shown in the detail in the upper righthand corner of the accompanying illustration, 2-in. standard cast-iron tees being babbitted to form the bearings. A 2-in. belt is used to drive the saw from the countershaft. The saw, which is 7 in. in diameter, should be run at between 1500 and 1800 revolutions a minute.

## Hub Cap Provides Emergency ened Grease for the Car

OWNERS of cars should remember when a bearing on the car runs dry, due to lack of grease in a grease-cup, that the hub-caps of the front wheels carry an excess of grease with which these dry bearings can be lubricated, and this is better than running without grease.

auto 1 Se o si soprighted of an



THE SIXTH SENSE **OF INDUSTRY** 



CVERY tick of your watch is a tribute to "the sixth sense of industry."

In the manufacturing of fine watches—whether the handsomely engraved case or the delicate hairspring-heat is used. And whenever heat is used in a manufacturing process Tycos Temperature Instruments supply that "sixth sense" necessary to absolute uniformity of products that are manufactured on a big production basis.

Manufacturers of paints, furniture, rubber goods, metal ware, food products and all other products that go through heating processes in their manufacture, need in their plants the sixth sense of industry-Tycos Instruments for indicating, recording, and controlling Temperature.

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Tycos Engineers have effected substantial economy for manufacturers in every line of industry by applying the Tycos "sixth sense." Whatever your problem in the indicating, recording or controlling of heat there is a Tycos Instrument to serve you. Write us for literature on any instrument, or type of instrument, and it will be sent promptly. Or, if you prefer, our engineers will consult with you on the application of the Tycos Sixth Sense in your plant.

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in the Home

Tycos Office Thermometers
An aid in promoting human efficiency.

Tyces Bath Thermometers To enable you to get the most good from your bath.

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Tyces Wall Thermometers To help you maintain a tem-perature in your house con-ducive to good health.

Tycos Quality Compasses To show you the right way in unfamiliar country.

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Tycos Fever Thermometers A necessity in every home.

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Tycos Hygrometer To enable you to keep the humidity of the atmosphere in your home correct at all times.

Your dealer will show them to you. Ask us, on a postal, for booklets on any of the above.

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## Uncle Bill or School-boy Bob

Whether for Uncle Bill's automobile or School-boy Bob's radio -eventually a part of the home equipment will be a Tungar, the battery charger which works from the house current.

When you get a Tungar for radio remember your auto battery too. It provides the added energy that every storage battery needs to make it give abundant service.

Sold by Electrical, Auto-accessory and Radio dealers.



Tungar is one of the many scientific achievements contributed by the G-E Research Laboratories toward the wonderful development of electricity in America.

Tungar Battery Charger op-Tungar Battery Charger op-erates on Alternating Current. Prices, east of the Rockies (60 cycle Outhts)—2 ampere complete, \$18.00; 5 ampere complete, \$28.00. Special attachment for charging 1207 24 cell "B" Storage Battery \$3.00. Special attachment for charging 2 or 4 volt "A" Storage Battery \$1.25. Both attachments fit either Tungar.



## GENERAL ELECTRIC



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SAVE 25% to 65%
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Motorcycles, Ace, Indian, Excelsior,
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Cars, Johnson Motor Wheels, Evans
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hundreds of bargains in used, rebuilt and new machines,
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supplies, accessories, etc.

AMERICAN MOTOR CYCLE CO.
Dept. 325 2047 W. Chicago Ave. CHICAGO

Sells for \$1.25. Agent's Sample 65c.! New Self-Filling Bamboo Fountain Pen with Stylo Point

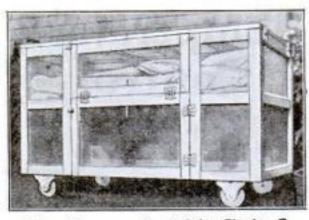


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Imported from Japan. "It makes Carbon Copies." Guaranteed for 1 year. Hustlers Making \$20 Daily!
Money refunded if you don't think it's the best pen you ever wrote with. Up to 150 per cent Profit. Send for
quantity price list and distributing plans. F. SPORS & CO., 199 S. 4th St., Lesueur Center, Minnesota

#### Baby's Crib and Play Pen Built from Home Workshop Blueprint

RE you making full use of the Home Workshop Blueprints? Many readers are and they are unanimous in their me usias n for the bueprint service

To the home worker a good supprint is like a marker's chart. It gives the information he feeds to carry a to a successful conclusion-cutting list, assembly drawing, full-size details of im-



This crib was constructed by Charles C. Greenman with the aid of Home Workshop Blueprint No. 26

portant parts, the types of joints, and the method of applying hardware and fittings.

The baby's crib and play pen illustrated was made from Blueprint No. 26 by Charles C. Greenman, of Bedford, Halifax Co., Nova Scotia, Canada. He says:

"I hope you will continue issuing these prints as they certainly are great. I have had several and expect to start the kitchen cabinet table in a few days' time."

#### Complete List of Blueprints

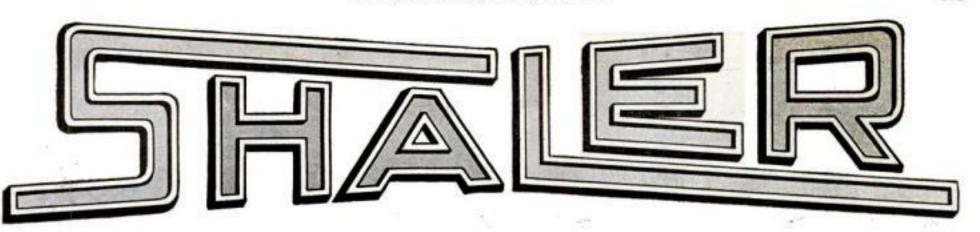
ANY one of the blueprints listed below can be obtained from POPULAR SCIENCE MONTHLY for 25 cents. The Editor will be glad to provide, upon request, information relative to tools, material, or equipment. Blueprint Service Dept.

Popular Science Monthly 225 West 39th St., New York.

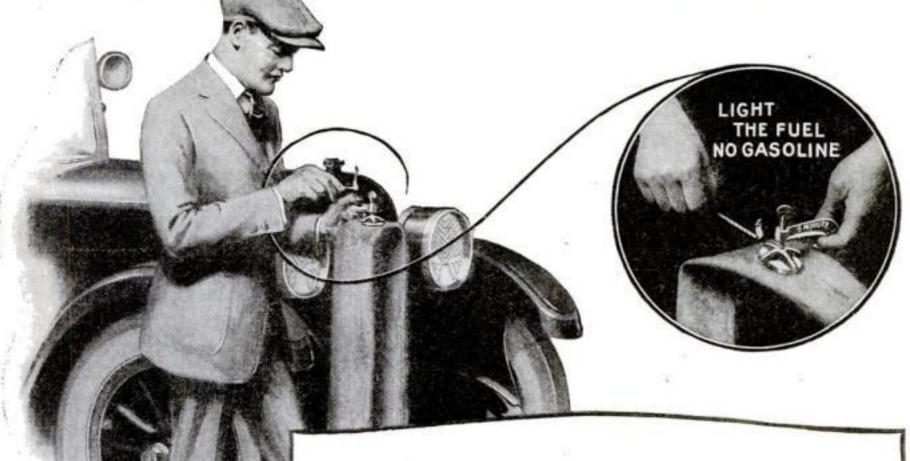
Send me the blueprint, or blueprints, I have checked below, for which I inclose.....cents in stamps or coin:

Vo.	Title Price	
1.	Sewing Table25c	
2.	Smoking Cabinet 25c	
3.		
	Kitchen Cabinet25c	
6.	V. T. Radio Receiving Set 25c	00000
8.	Shaving Cabinet	
9.	Shaving Cabinet	
10.	Porch Swing	
11.	Bench and Tilt-Top Table 25c	
12.	Electric Washing Machine 25c	
13	Teo Wagon	
14.	Toy Train, Horse, and House . 25c	
15.	Home Workshop Bench25c	
16.	Inlaid Radio Cabinet25c	
17.	Cedar and Mahogany Chest25c	
18.	Telephone Table and Stool25c	
19.	Grandfather's Clock25c	
20.	Flat Top Desk	H
21.	Colonial Writing Desk 25c	H
22.	Girl's Cabinet and Desk 25c	H
23,	Pergola Garage25c	H
24.	Gateleg Table25c	H
25.	Sailing Outfit for Canoe 25c	H
26.	Baby's Crib and Play Pen 25c	
27.	Kitchen Cabinet Work Table 25c	H
28.	Pullman Play Table25c	H
	Toy Tea Cart, Garage, etc25c	00000
30.	Tool Cabinet, Bench Hook, etc. 25c	H
31	Priscilla Sewing Cabinets 25c	H
32	Chinese Game Table25c	П

(Please print)



5 Minute Vulcanizer



## VULCANIZE First —and Make it Last

Rubber must be heat-vulcanized in order to obtain a permanent "weld" that lasts, and makes the punctured tube as good as new.

A Shaler repair cannot loosen or come off, because the repair is permanently vulcanized to the tube so that it is not affected by the heat and friction of driving.

It's easier than "sticking on" patches—quicker than changing tubes. It makes a strong, durable repair that flexes perfectly with the tube—and will not come off.

Over two million motorists use the Shaler and recommend it to their friends as a guarantee against puncture troubles. It saves time, prevents delays, gives longer mileage and pays for itself many times over.

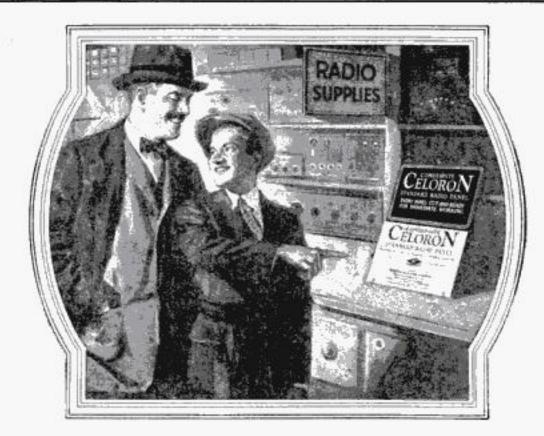
#### All Auto Supply Dealers Sell It

Your Auto Supply Dealer has the Shaler 5-Minute Vulcanizer in stock, probably in his window. Stop in and get one for your car today.

C. A. SHALER CO., 2100 Fourth Street, Waupun, Wis.



Complete Outfit Only \$1.50 including nickel-plated Vulcanizer 12 Patch-&-Heat Units (6 round for punctures and 6 oblong for cuts.) Extra Patch-&-Heat Units cost only 75 cents a dozen. Slightly higher in Canada and far west.



### "Here's the panel I want"

The panel is the "front door" of your radio set. The selection of the panel is an important step. You want a goodlooking panel. And you want a panel that has high dielectric strength.

Your Celoron panel comes wrapped in a dust-proof glassine envelope. Dust and grit cannot scratch it. Human hands cannot leave greasy finger prints on it.

Because of its high dielectric strength, Celoron is approved by the U. S. Navy Department Bureau of Engineering and the U. S. Signal Corps.

Celoron radio panels are finished in black, oak, and mahogany. They come ready to use in these standard sizes:

1...6x 7x18 5... 7 x 18 x 3/16 2...7x 9x18  $6...7 \times 21 \times 3/16$ 3 . . . 7 x 12 x 1/8  $7...7 \times 24 \times 3/16$ 4...7 x 14 x 3/16 8...12 x 18 x 3/16 9...7 x 26 x 3/16

Other sizes are cut to order from sheet Celoron. Ask your dealer.

An interesting booklet for the radio set builder is "Getting the Right Hookup." This booklet is sent free upon request.

To radio dealers: Send for special dealer price list showing standard assortments

### Diamond State Fibre Company

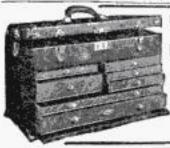
BRIDGEPORT

(near Philadelphia)

PENNSYLVANIA

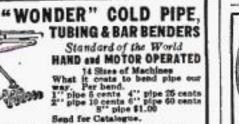
Branches in Principal Cities Toronto, Canada-London, England

## STANDARD RADIO PANEL



#### GERSTNER CASES are GOOD Cases Machinists, Toolmakers and other particular mechanics appreciate their splendid quali-ties. Catalog free. Write for it to-day. H. GERSTNER & SONS

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One Year to Pay.

AMERICAN PIPE BENDING MACHINE CO.



#### One Charger for All Batteries

Charges 2-volt peanut tube batteries, 6-volt A Batteries, 6- and 12-volt automobile batteries, and 1 to 4 B Bat-teries. It's the Valley Type ABC Battery Charger

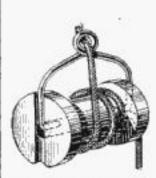
VALLEY ELECTRIC CO., St. Louis, Me.



Spool Provides Adjustment for Electric Droplight

THIS spool adjuster for droplights is a simple but not unsightly device that will line up the lamp cord quickly and effectively.

At the inner edge of one rim of a large



Spool and wire sling

spool a hole is bored through to the central hole, and through this is passed the lamp cord. At the other rim cut a groove in the outer surface, as indicated. This engages one arm of the wire hanger. The edges of the groove

should be rounded to permit the speel to be wound either way. At the same time, the growe and wire act together as a sort of rate of and ent the spool from unwinding by itself. The cord extending from the spool to the light always remains the same length .- ROLAND B. CUTLER.

#### Readers Report Fine Results with Unique One-Tube Radio Set

MANY letters have been received from readers telling of the exceptional results they have obtained with receiving sets built in accordance with the constructional article, "One-Tube Radio Set Operates Loudspeaker," in the January issue of Popular Science Monthly.

C. B. Copper, M.D., of Grandview, Tex., writes:

I copied your hook-up in the January issue and finished it at 12 midnight, December 10, 1923. Tuned in KPO, San Francisco (1400 miles), so loud on head set that I put it on a standard loudspeaker with one stage of audio-frequency amplification. This shows that the hook-up discounts distance weederfully. wonderfully.

George A. Allen, Miami, Fla.:

I bought Portlar Science Monthly on Saturday and by Sunday evening had the one-tube set going. At once got WOC (Davenport, Ia.), 1200 miles away, which I never heard before on two standard five-tube sets I have used. Also got WBAP, WRC. WEAF, WOR (Newark, N. J.), WJZ, WMC, WOS, and WWJ (the two latter stations I never had heard before). These were not just audible, but strong enough to be entertaining. I bought Popular Science Monthly on Satur-

#### David Whyte, Poughkeepsie, N. Y.:

I have just completed the one-tube receiving set according to your January article and am very pleased to say that I have found this set more than satisfactory and very selective. I should be glad to recommend this hook-up to any one who wishes to have the set charable. build a one-tube set cheaply.

#### C. S. Conrad, Lima, Ohio:

I have tried several hook-ups for radio and in the last issue (January) of Popular Science Monthly found what I wanted. The stations received in one evening are as follows: KDKA, WGR, WGR, WLW, WOS, WRC, WGY, WDAP, WBAY, WOC, WBAD, KOB (State College, New Mexico), WFAA, WBAP-not so bad for the second time the outfit

Any one who overlooked this noteworthy article in the January number can obtain that issue from the Circulation Department, Popular Science Monthly, 225 West 39th St., New York, for 25 cents as long as there are copies left.

RED lead is being used effectively for priming exterior woodwork, especially such woods as Southern pine, cypress, and spruce, which sometimes are full of sap. When the orange color is objectionable, it is covered by two coats of white-lead paint.

Voyage - Cherry

## "Red Devil" Tools

## Make Your Everyday Repair Jobs Easy

THEY reduce difficult problems in the home, the office, the workshop—around the car, to surprisingly easy tasks. There is the right tool for the right job. There's no end to the number of useful things you can make and mend with them. They help you keep things in order—help you save. Forged of steel for strength.

The following are a few "Red Devil" Tools and their suggested uses:

#### Chain Drills:

for drilling iron, the engine cylinder, truck frame, angle irons, pipe, wagon tires, for brick, concrete, etc.

#### Glass Cutters:

for repairing windowpanes, glass sashes, greenhouses, for making passepartouts, table tops, glass trays, aquariums, etc.

#### Pliers:

for repairing radio sets, gas engines, motorcycles, automobiles, trucks, tractors, vacuum cleaners, sewing machines, guns, typewriters, toys, for amateur plumbing jobs, etc.

#### Hack Saw Frames and Blades:

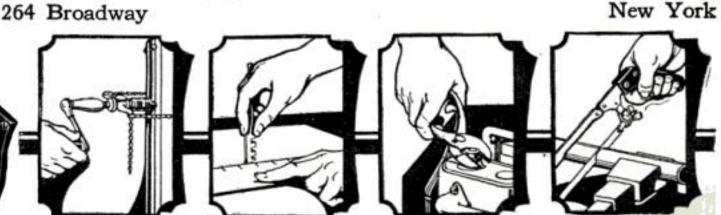
for cutting sheet metal, pipe, tubing, cables, structural steel, etc.

"Red Devil" Tools also comprise a complete line of Auger Bits, Screw Drivers, Snips, Wrenches, Cold Chisels, Bolt Cutters, etc. Be sure to look for the "Red Devil" trade mark on each and every tool. Your dealer has them in stock—if not, he can get them for you.

Send for the "Red Devil" Mechanic's tool bookleta handy reference guide for users of good tools.

## Smith & Hemenway Company, Inc.

Manufacturers of "Red Devil" Tools



"Red Devil" Chain Drill, No. 2018 drills through metal as easily as an auger bit through wood. You take the tool to the work, instead of the work to the shop. It's automatic.

Price each, \$4.80.



Price each, 20c.



chanic can own.

Price each, \$1.30

"Red Devil" Hack 1048. Adjustable for 8 to 12 inch blades. Depth of 314 inches. The steel frame is strongly construct-

Price each, \$1.00.



## We Want Agents at \$50 to \$90 a Week

Quick-

Sharpener

Selling Price

New Invention—Just out. Needed in every home every day. Patented. Nothing else like it. Low priced—Sells on sight. Sharpens any kitchen knife, paring knife, carving knife, bread knife, or shears and scissors in ten seconds. Mechanical masterpiece. A child can use it. Just put knife in slot—turn crank—sharpens both sides at once automatically. We want representatives at once—men and women hustlers. Get this position where profits start first day.

#### No Experience Necessary—200% Profit

Make as much money next week as these men are making now. J. C. Lewis, of Kansas, says: "I have sold one hundred sharpeners in four days." Hebart Kerr, of Md., writes: "The women can hardly wait till they get them." Herbert Cain, of Ky., sold nine after supper. At the end of the first day, J. W. Gordon, of Pa., writes: "I sold two dozen and I sold to every one I saw." Wm. G. Hall, of N. J. says: "I think it is great. I sold six in about one half hour. The machine is a mighty fine proposition. I am a mechanic and I know what I am talking about." You can make this money. WRITE TODAY. TERRITORY FREE. Get busy at once. Edge Knife and Shear

QUICKEDGE SHARPENER CO. 663 Sharpener Bldg. Jackson. Mich.

#### Chinese Game Table

(Continued from page 81)

1 7/16 by 21/8 in. The eight end bins are pieces 11/8 by 1 11/16 by 5 in., hollowed in the upper surface. The eight center bins are 11/8 by 1 11/16 by 10 3/16 in. The 12 bin divisions are 1/4 by 11/8 by 19/16 in. The four filling pieces that form the inside partition between the bins and the playing surface of the table are 5/16 by 1 3/16 in. by 2 ft. 111/2 in. They are notched at each corner (Fig. 3, page 83) so as to allow four small lids to be used for the four square corner compartments. These compartments, the construction of which is clearly shown in Fig. 3, are for holding the dice and other small objects.

The main table top or center board is glued up from pine or poplar 1/8 in. by 2 ft. 7 in. by 2 ft. 7 in. It is covered with cork, cork linoleum, or rubber 1/4 in. thick, and with a piece of felt table cover 2 ft. 9 in. by 2 ft. 9 in. The cloth is turned over and tacked to the board base edges.

The whole top is simply dropped into place and fastened with screws from underneath the table frame. The ashtrays in this case are turned from 11/4 by 21/4 by 21/2 in. wood with glass inserts. Beside the hinges, four brass elbow brake braces or stays 10 in. long, and four silent caster domes 1 in. in diameter are needed.

#### Obtaining an Oriental Finish

One of the most effective finishes for the table is an Oriental black. This is obtained by giving one priming and one finishing coat of flat red paint, preferably vermilion coach color, but, in any event, a very brilliant red of fine quality. The second coat is smoothed with 00 sandpaper and then covered with one or two coats of rich black furniture enamel. The final coat is rubbed vigorously with FF powdered pumice-stone and rubbing oil, raw linseed oil, or sewing-machine oil. The enamel is rubbed hard so that the vermilion shines through in places and gives a warm underglow. The general tone is then one of an antique Oriental piece, black lacquered over red.

This type of table is also frequently finished in ivory black and occasionally in

walnut or mahogany.

The shop drawings of this table, with full-size details of the essential construction and a completely itemized bill of materials or cutting list, are contained in Blueprint No. 32 of the Home Workshop series. This can be obtained for a nominal charge of 25 cents from the Blueprint Service Department, POPULAR SCIENCE MONTHLY, 225 West 39th St., New York.

#### For the Woodworker

WO practical designs for dining alcoves will appear in the April

Home Workshop.

Among other articles scheduled for early publication is one by Edwin M. Love on time-saving tricks of the carpenter's trade for home workers, another by S. W. Blanchard, "'Habitant' Chairs, Built by Home Crafts-men," and a third on building a corner china closet.



**960 60 69 6960 60**6

## Exit Variocoupler

## Enter Erla Selectoformer





Superior worth of Erla audio transformers, shown in their exclusive ability to amplify three stages without distortion, improves any set. \$5



Erla condensers alone carry a cartificate of accuracy on their labels. Look for the words "Tested Capacity" when buying. 35c to 75c ea.



Patented telescoping rim of Erla bezels fits any ½ to ¼ panel, neatly screening openings required for tube ventilation. Nickel or enamel, 20c



Reliable and clear reception is assured through the Erla fixed crystal rectifier, requiring no adjustment and lasting indefinitely. List \$1

#### Combines Improved Properties of Coupler and Wavetrap

Again Erla contributes notably to radio advancement. Erla Selectoformer, replacing alike variocoupler and wavetrap, greatly increases volume and selectivity in radio receivers, at the same time reducing cost.

Selectoformer, as the name implies, operates simultaneously as a selector and radio frequency transformer, picking off of the antenna the one wavelength desired and amplifying it to normal strength.

Thus is avoided the interference common to receivers that depend for selectivity upon tuning the coarse antenna system. Also, because of the amplification brought to bear, there is eliminated the loss of energy encountered in wavetraps of conventional type.

With Selectoformer, distant signals come in loud and clear, even with powerful local broadcasting in progress. Tone quality, likewise, is greatly improved, through reduction of static and other disturbances.

Control of the Selectoformer is effected through the 23-plate condenser already built into most receiving units. Installation is a matter of moments only. For complete details regarding this and other Erla improvements, including latest reflex circuits, ask your dealer for Erla Bulletin No. 20, distributed gratis; or write, giving your dealer's name.

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#### Trap Shooting with Homemade Catapult and Tin "Birds"

By John Edwin Hogg

NEXT to game hunting, shotgun shooting at clay birds, or other forms of flying targets, offers the most alluring sport with the gun. Clay-bird shooting, however, is denied to many sportsmen because of the expense. In an affort to reduce the cost, the writer recently developed the catapilt illustrated which hurls the cans alost for use as shough targets. Only \$3.70 worth

of lumber and lardware was used to build the catapult.

It consists of a wooden frame stoutly reinforced with metal cleats, and a wooden hurling arm, to which motive power is supplied by stretching two discarded motor tubes. Light and compact, the catapult may be hauled





Shooting at the tinware birds (above); ready to spring the catapult (below)

to and from the shooting grounds on the runningboard of a small roadster.

On the shooting grounds it is necessary to have on hand only a supply of old tin cans. The hurling arm, which is pressed downward to bring the inner tubes under tension, is latched and the cans are placed on the arm. A cord fastened to the latch frees the hurling arm at the will of the shooter. The arm flies up, strikes the top of the frame, and the tinware keeps on going—usually about 100 ft. in the air.

The shooting grounds chosen for experimentation with the catapult is near the city dumping ground at Alhambra, Calif., where there is an unlimited supply of tinware to be shot at. Once built, and transported to the scene of activities, the operation of the catapult costs nothing. It will throw tin cans all day to provide a most excellent and inexpensive form of shotgun target shooting.

#### Keeping an Auto Tuned Up

EVERY motorist will find many labor- and money-saving suggestions in a new series of articles by Ray F. Kuns, the first of which is scheduled for early publication in the Home Workshop Department. His first article tells how to eliminate sparkplug trouble and he cites as an example a motorist who makes a set of plugs last at least 28,000 miles.

## A Radio Statement to the Public

## The Meaning of Coordinated Scientific Research

KEPING its pledge to the public, the Radio Corporation of America has concentrated its vast research and engineering forces upon the solution of certain fundamental problems facing the art—problems which have become more apparent as broadcasting stations and radio receivers multiply.

The phenomenal expansion of the radio industry, and the universal and ever-increasing appeal of radio represent an outstanding development of the present century—for this industry has grown from infancy to maturity in a space of but two years.

Briefly stated, there is today a necessity for

- —A radio receiver providing super-selectivity —the ability to select the station you want whether or not local stations operate. A selectivity which goes to the theoretical limits of the science.
- -Super-sensitiveness-meaning volume from distant stations-along with selectivity.
- Improved acoustics more faithful reproduction of broadcasted voice and music than has ever been possible before.
- -"Non-radiating" receivers—a new development, a type of receiver which, no matter how handled, will not interfere with your neighbor's enjoyment.
- —More simplified operation a super-receiver requiring no technical skill, thus making the greatest achievements of entertainment immediately available to all members of the family.

- —A receiver for the apartment house and populated districts, requiring neither aerial nor ground connection.
- —Another type of improved receiver for the suburban districts, equally capable to that above, for use where the erection of an aerial presents no problem.

Painstaking search in quest of these ideals has led to new discoveries, setting new standards of excellence and performance—discoveries which have established:

First—that improved acoustics are possible—a matter of scientific research and not of haphazard design—for truly melodious reception.

Second—that dry battery operated sets can be so designed as to give both volume and distance.

Third—that the regenerative receiver is susceptible to marked improvement providing selectivity, sensitiveness and simplicity of operation hitherto deemed impossible of accomplishment.

Fourth—that the Super-Heterodyne—the hitherto complicated device requiring engineering skill to operate—could be vastly improved—improved in sensitiveness and selectivity—and simplified so that the very novice and the layman could enter new regions of entertainment and delight.

#### Watch For Further Announcements

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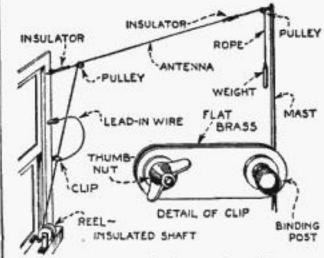
#### érial with Length Adjustment Improves Radio Reception

By L. B. Robbins

FOR maximum efficiency in radio reception, the antenna must be the right length. Some radio fans have several aerials of different lengths, buf this is not

necessary if the antenna is adjustable.

Erect the masts at the createst possible distance apart say 200 ft. The farther mast from the set should have a fixed pulley at its peak; the nearer mast an insulated pulley fastened by means of a Provide a 225-ft. antenna short rope.

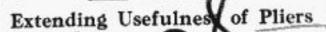


By reeling in or letting out the aerial, the utmost efficiency is insured

and fasten the farther end to an insulator, which is fastened, in turn, to a rope that runs down through the fixed pulley and ends in a weight.

The near end of the antenna is then run down through the suspended pulley and fastened to a reel with an insulated shaft and drum. When the reel is wound up, the antenna is pulled toward the nearer mast and thus shortened. When the reel is unwound, the weight carries the antenna up again and stretches its length between the masts.

The vertical part of the wire acts as part of the lead in. A clip can be clamped on this lead-in wire at the most convenient point. Any kind of clip can be used, but one that will be positive and will stand the wear and tear is illustrated.



RUBBER

ordiers for nary pl handling number of small they usually may be made to open automatically by winding rubber band

around the handles, close up to the joint. This will not prevent their closing.

To use a pair of pliers as a small vise, hold the jaws together with a small C clamp, such as may be obtained at hardware stores for about 10 cents.-E. A. M.

A GOOD soldering flux can be made by dissolving powdered rosin in alcohol and adding a little glycerin to prevent drying or caking. This may be used with thin wire-solder and a well-tinned soldering copper to produce perfect electrical connections.



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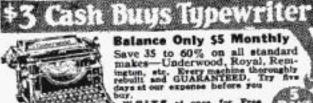
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and we will send you free this 52 page catalogue of radio sets and parts. It also contains explanation of radio terms, map and list of broadcasting stations and much radio information, including an explanation of successful hook-ups and circuits.

You will be amazed at the low prices Ward's quote. A complete tube set having a range of 500 miles and more, including tube, head set, batteries, and antenna equipment, as low as \$23.50.

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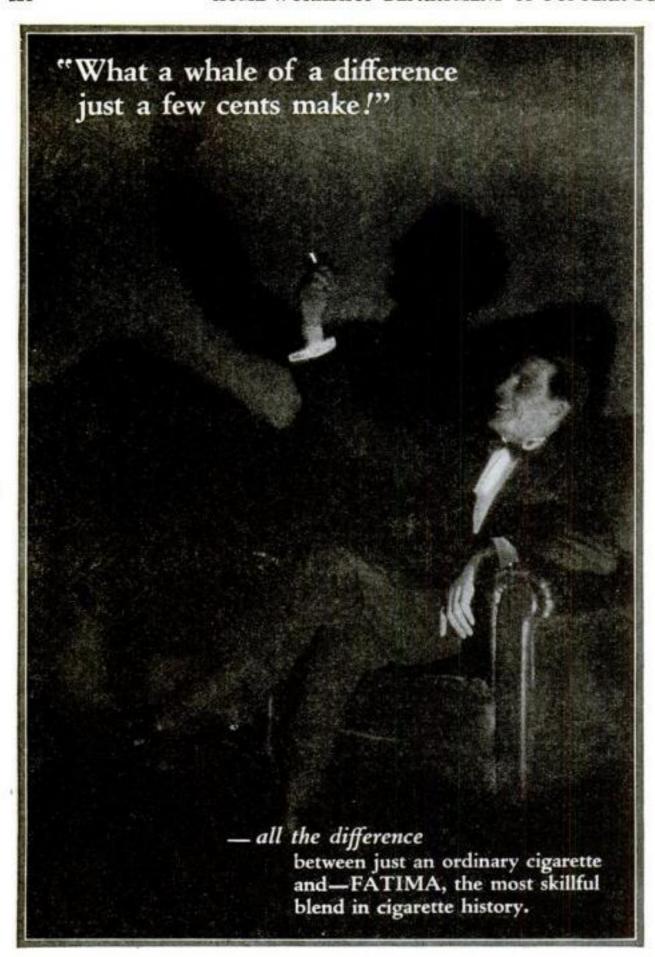
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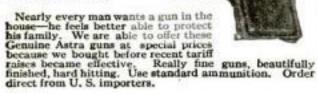
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Dept. 13, Terminal Bidg., Los Angeles, Cal.



#### Sturdy Flower Box and Stand Hold Indoor Garden

By Kenneth R. LaVoy

THE plant stand and flower box illustrated can be used for ferns, potted plants, or water-growing bulbs that will keep a bit of summer in the house all year round.

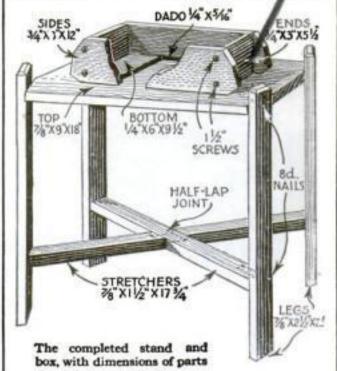
The materials needed for the stand are:

1 top, ½ by 9 by 18 in. 4 legs, ½ by 2½ by 22 in. 2 stretchers, ½ by 1½ by 17¾ in. Eightpenny finishing nails

#### For the flower box:

2 sides, 36 by 3 by 12 in.
2 ends, 36 by 1 by 5 in.
1 bottom, namel stocks 36 by 6 by 9 1/2 in
8 screws, 1/2 in. No. 10, blue head
Fread hin to fit best
Futty, glue, stain, or paint and ename

To build the plant stane, first prepare the legs and top. Then lay off on the top



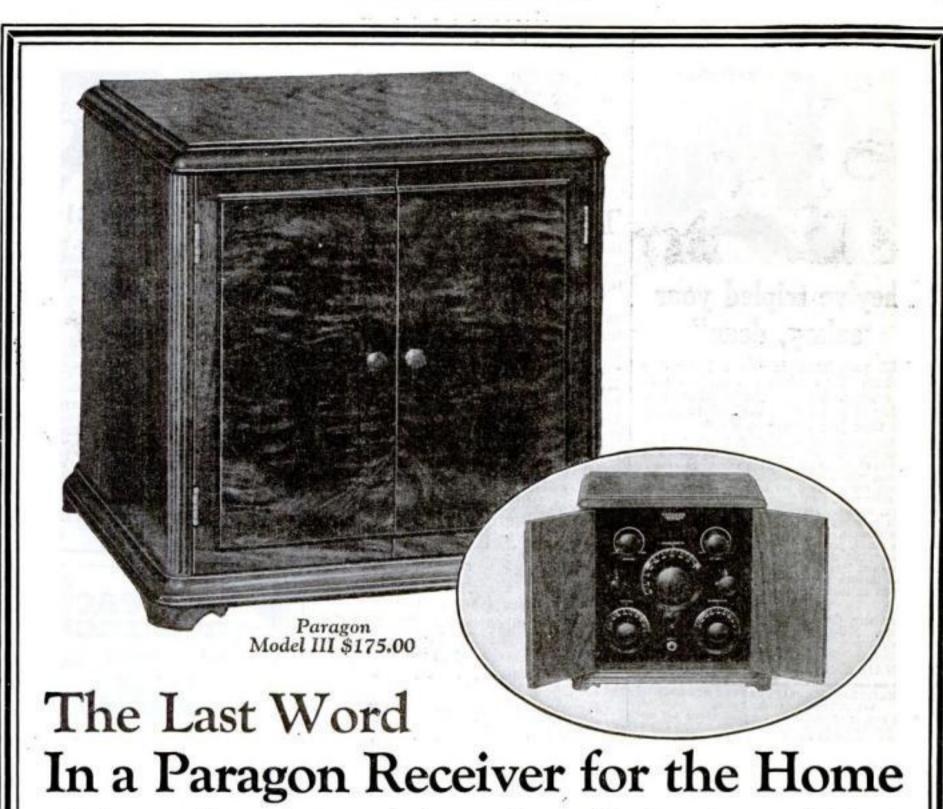
light penciled lines to represent the diagonal stretchers. Get the stretchers ready, allowing 1 in. extra length for fitting the ends. Place one stretcher on the top along the lines already laid out and mark the cross-lap joint from the lines indicating the other stretcher. Next, cut the ends to correspond in length with the top. Do the same with the other stretcher and cut the half-lap in both. If done carefully, the pieces will fit together.

In assembling, fasten the legs first to the top and then to the stretchers. The half-lap joint may be fastened with glue or with a ¾-in. bright head screw from the under side. Use eightpenny finishing nails for assembling and set the heads so that the holes can be plugged with putty.

The dado on the sides and ends of the flower box is made with a combination plane or with a chisel. It should be at least 5/16 in. deep to allow for the expansion of the bottom. First place one end and side together, put the bottom in position, and fasten the second side, leaving the other end until the last.

If the work is to be stained, hard wood should be used, but any soft wood will do for paint and enamel. A pleasing finish is to enamel both stand and box and then apply a simple stencil design to the sides of the box and on each leg of the stand.

A bread tin makes a cheap and watertight lining, and can easily be moved, when necessary, to replace the flowers.



At last—a radio set that not only harmonizes with your furniture but adds to the attractiveness of any room in which it is placed. And not an ordinary radio set but a PARAGON.

Paragon Receivers are famous for the long distance records they hold which include the reception of the first trans-continental amateur message and the first trans-Atlantic message. It is a Paragon that keeps the world in touch with the MacMillan Expedition frozen in north of Greenland.

Paragon Receivers, because of their superior selectivity and sensitivity, are equally famous for the ease with which they can be operated and the clear results obtainable.

Now comes the latest Paragon, the Model III, pictured above, with all the advantages of the other models but housed in a mahogany or burled walnut cabinet which is a work of art.

In appearance, the Paragon Model III Receiver now matches up in every way to the perfection of the instrument itself.

Illustrated Bulletins of Paragon Radio Products are yours for the asking. Dealers: We believe in the proper distribution of Paragon Radio Products. Our Exclusive Distributors are particularly interested in territorially protected dealers, who will concentrate, solicit and serve the consumer in the sale of Paragon Radio Receivers. If interested, write us for details.

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HE home workshop is not complete if a soldering iron is lacking. If therefore, important for the amateur mechanic to understand the user a a few of the more common ands of so der.

The strength of a soldered joint is only as strong as the solder used. For general work, a solder consisting of 1 part of lead

and 1 part of tin is excellent. More lead can be used, but too much should not be employed.

An ordinary hard solder, which is fairly easy running and makes a strong joint, although it is rather red in color, consists



Soldering wire connection with a blowpipe

aluminum of 70 parts of copper, 22 parts of zinc, and 8 of tin. A solder for iron, steel, and the bronzes consists of 53 parts of copper, 43 parts of zinc, 1 part of tin and a trace of lead.

Many radio enthusiasts still use crystal detectors. Since unmounted crystals are cheaper and offer a wider selection for sensitivity than mounted crystals, it pays to provide a low melting alloy suitable for mounting a crystal in a detector cup. Such an alloy consists of 4 parts (by weight) of bismuth, 2 parts of lead, 1 part of tin, and 1 part of cadmium. These metals can be purchased in small quantities from any large chemical house.



Place the bismuth, the lowest melting metal, in an iron spoon and heat over an alcohol or other flame until melted. Then add the other

Preparing a soft solder for radio work by melting easily fusible metals together. and casting the alloy in a mold of hard clay



With few metals one after the other. exceptions, the lowest melting metal is added first and, when this has melted, the next is put in.

If it is desired to cast the alloy or solder in bars, it can be done easily by pouring the melt into a mold of refractory substance. I use a block of good clay that was dried in a shaded spot for three

(Continued on page 128)



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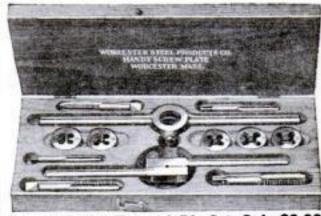
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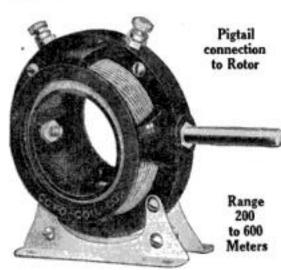


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#### The Tube with Double Grip and Hard Rubber Insulation



Cotogrip means positive contact, and the best radio insulation prevents85c



#### Coto Variable Air Condenser WITH VERNIER

There is just one bearing in this condenser and that is protected with hard rubber, the best known radio insulator. Plates are of SILVER PLATED copper, soldered rigidly in place for lasting efficiency. Complete with vernier adjustment and Type 3505, handsome dial. .0005 Mfd. \$5. Type 3510, .001 Mfd. \$6.

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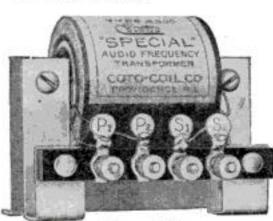
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Mr. W. R. Reschke of Staten Island, New York, writes us,—"I am forced to write you this letter. I have been using your Coto Transformers in quite a number of sets and find them superior to any other transformer regardless of price. The results I get I cannot equal with other audio transformers, clear and plenty of amplification. Am using WD11, WD12 and U. V. 201. A tubes."



Type 4500

#### The 3 to 1 Ratio Audio Frequency Transformer Is Best for All Stages

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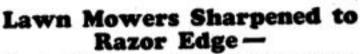
A wonderful invention that sharpens lawn mowers scientifically-quickly-perfectly; does the work as nothing else can.

Fred C. Milkert of Melrose Park, Ill., writes:

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the power that it will loosen. But scientists have already tapped this source of power! Not yet harnessed perhaps but yet plain enough that ANY AVERAGE PERSON can to a large extent demonstrate it in daily life. With the use of this ENERGY you can accomplish anything humanly possible. This FACT has been proven by the actual experience of thousands of

people during the last twelve months in whose hands we freely placed this amazing discovery. You not only "get the idea" but it applies itself to your affairs within a few days.

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made over \$4,000 in a few days.

Unless this power will immediately and practically WORK for you, unless you can demonstrate it as clearly as a child demonstrates electricity by turning on the electric light, IT IS WORTH NOTHING TO YOU. For all men are not equal. Doubt, fear, suspicion, distrust, irresolution are chains that make slaves of many.

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#### The CARNAGEY INSTITUTE H. C. CARNAGEY, President

504 Hayes Bldg. Dept. 605 Kansas City, Mo.

#### Home Workshop Chemistry

(Continued from page 126)

months. A mold was shaped in it by scratching it gently with a knife. Metal cast in this way is much easier to handle than if it is in lumps or flat pieces.

The same low melting alloy can be used to solder the connections of a radio coil, the heat being applied by a match or a small alcohol lamp or blowpipe. The solder will melt quickly and run freely under the heat of a match.

Soft pewter and other low melting metals are easily soldered with a soft solder consisting of 5 parts (by weight) of bismuth, 3 of tin, and 2 of lead. It melts at approximately 212° F. Care must be taken in soldering easily fusible metals together to be sure that the solder melts at a lower temperature than the metals to be united.

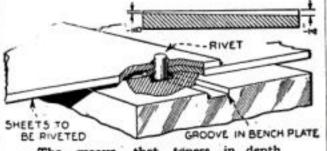
Fluxes are used with most solders in order to absorb oxygen and prevent the metals from forming oxids. Calcined borax, which is a neutral salt, has the property of dissolving the oxids formed while soldering. Another neutral soldering flux often employed with success is powdered rosin or tallow, although beeswax is better than the last-mentioned substance. If none of these substances or no commercial flux is at hand, a wax candle will often serve with fair success.

Aluminum is most difficult to solder. It takes up oxygen too readily when heated, and also gives up its heat too quickly. The presence of phosphorus in a solder prevents oxygen absorption. An aluminum solder can, therefore, be made of 2 parts of silver, 9 parts of aluminum phosphide, 39 parts of tin, and 50 parts of zinc. This solder requires no flux.

IN CONNECTION with this article on solders and fluxes, read Mr. Laraby's "Hints on Soldering," on page 134.

#### Groove in Bench Plate Aids in Setting Rivets Neatly

O RIVET two plates or sheets tocether, when using plain in the occasion out of struck is in a troublesome side will have a full head, while the other side is apt to be sampy. A binch plate with a groove planed across its rough side will solve this difficulty. The groove



The groove, that tapers in depth, makes it easy to set plain, straight rivets

should be planed with a taper, as shown, 1/8 in. deep at the shallow end and 1/4 in. at the deep end.

When using the grooved plate, slide the sheets with the inserted rivet back and forth until the proper projection on both sides has been obtained and then rivet the upper side. Next, turn the joint over and the other end of the rivet will be projecting sufficiently to head up well.



#### The Biggest Little Woodworker Ever Built!

You'll want this sensational Parks co bination woodworker right away for your shop-includes 8-inch rip and cross-cut saw, 4-inch jointer, band-saw, borer, shaper, sander, and universal motor. Only \$195 complete! Lathe attachment only \$15 extra. First-class Parks anglesteel construction, all joints electric-welded. Steel table-top. The newest welded. Steel table-top. The newest thing in small shop equipment. Guaranteed 10 years.

The Parks Ball Bearing Machine Company 1547 Knowlton St., Cincinnati, O. Canadian Factory: 200 Notre Dame East, Montreal, Can.



129

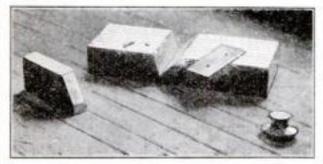
#### Making a Wooden Holder for a Small Cabinet Scraper Lott

FOR the finishing of small hardwood pieces, this plane-like scraper is easier to use than the ordinary flat steel cabinet scraper. It is easy to mak, too. As the necessary steel, wood, and screet, we've found in the thop, the total cost for the one illustrated was five cents, spent for the knob at a five of ten cent store.

Cut off a 10-m. length of 2 by 4 in. wood, and, 5½ in. from one end, make a notch very slightly more than halfway.

notch very slightly more than halfway through the block. The sides of this notch should form an angle of about 90 degrees. This angle is not important, but





The scraper in use and the few parts that are necessary for making the tool

the angle that the back surface makes with the block, is; it should be within a degree or two of 10 degrees from the

perpendicular.

If an old hand scraper is available, the blade can be cut from it, 4 in. long and as wide as the rear surface of the notch, plus 1/8 in. Two elongated holes are made in the steel by drilling two pairs of holes 1/4 in, apart and cutting out the intermediate pieces with a chisel. The blade then can be set after the cutting edge has been worn down by sharpening. Roundhead screws hold it in place.

Should this type of steel not be at hand, excellent material is obtained from an old kitchen knife blade of sufficient size or even the bit of a small plane.

The front hand grip is a wooden knob attached by a long wood screw, and the rear grip is shaped from a block of white pine 1 in. thick. It is held by long screws through the top.—DALE R. VAN HORN.

#### Fixed Radio Condensers

EFFICIENT transmitting and rece

made from old photographic lates.

The emulsion is first washed from the plates with hot water and the surfaces are then rubbed down with carborundum cloth, which takes off the gloss and leaves something akin to a frosted surface. The same result can be accomplished by exposing the plates to the fumes of hydrofluoric acid.

The glass is coated with ordinary aluminum paint and connections are made with small tinfoil strips sandwiched between the plates.-Carter Fiske.



## My Life Work

#### The finest Shaving Cream you will ever know

By V. K. Cassady, Chief Chemist

GENTLEMEN:

I have devoted my life to soap chemistry. We have here developed some of the greatest soaps created. One of them—Palmolive—is the leading toilet soap of the world.

Our greatest ambition for years has been to perfect the supreme Shaving Cream. And we have done that, beyond question. Millions of men now concede it.

#### 1,000 men consulted

Our first step was to ask 1,000 men what they most desired in a Shaving Cream. All of them agreed on four

But one requirement, and the greatest of all, is something no man men-tioned. They were not scientists. They did not know the prime requirement in a shaving soap. That is, strong bubbles which support the hairs for cutting.

#### We made 130 tests

We made up 130 formulas which we discarded. Each was better than the one before. But none, in our opinion, reached the utmost in a Shaving Cream.

Then we attained, by many times over, the best Shaving Cream in existence. Someone may make a better one, but not much better. Today Palmolive Shaving Cream is monarch in its field. It is winning men by the millions, as they try it.

Don't change from the cream you like now until you see what Palmolive Shaving Cream does. But make this test. You owe it to yourself and to us. Try ten shaves, and let the results show if we have excelled the rest.

#### Excels in 5 ways

It multiplies itself in lather 250 times, so one-half gram suffices for a shave.

It softens the beard in one minute. No hot towels, no finger rubbing.

It maintains its creamy

fullness for ten minutes on the face.

Super-strong bubbles support the hairs for cutting.

The palm and olive oil blend acts as a lotion, leaving fine after-effects.

2304

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Up-to-date homes being built without coal bins because there's a better, cleaner, easier way to cook, bake and heat, by burning free air.

"Don't buy coal at present price," says a Domestic Science Expert. Don't buy it at any price. You can get far better results by burning free air and oil in the way science has recently discovered. The government does it, the big ships do it; factories do it; and new homes are being built without coal bins or wood-sheds because their owners have adopted the new, clean, dustless, dirtless, laborless device which fits in any stove.

> Oil and Free Air Make Wonder Heat

Science has shown that one part of coal oil (kerosene) the cheapest of fuels, can be mixed with twenty parts of air (by a remarkable burner) and the result is a wonderful heating and cooking gas. Cheaper than city gas. No fires to build. Heats at twist of the wrist. Heats largest rooms in a few moments on coldest morning. Heatsoven evenly for baking. No dirt, smell

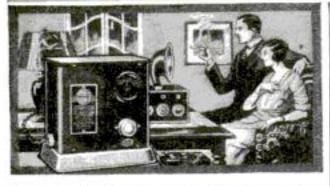
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Why buy a 2 or 3-ampere rectifier without ammeter requiring from 40 to 50 hours to charge your battery and costing twice as much to operate when, for the same price, you can secure the genuine 5-ampere GOLD SEAL HOMCHARGER which does a better job in one-third the time and at nair the cost? Fitted with high grade ammeter (climinating guesswork) charging cable and battery clips—no extras to buy. For sale by all good dealers, \$18.50. (\$25.00 in Canada.)

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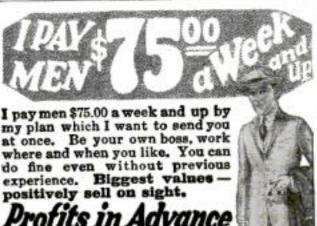


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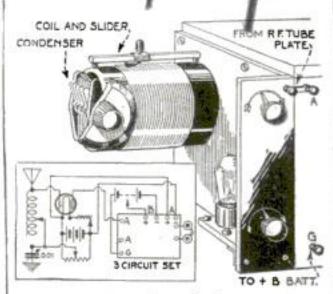
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#### Adding Tuned Radio-Frequency to a Triple-Circuit Receiver

ADD a stage of radio-frequency to an ordinary three-circuit receiver is a simple matter if the method illustrated is followed. The unit is fastened directly to the end of the cabinet without marring it or necessitating any change in the wiring of the radio set.

Even in midsummer, when reception erally was poon I was able to hear enport ations came in Bultimore Md. homemade loudspeaker, of my clearly



Circuit of one-tube radio-frequency amplifier and method of mounting parts

four tubes being used. Without the radiofrequency amplification the best I could do was Atlanta, Ga.

Either make a tuning unit with 60 turns of No. 22 enamel-covered wire on a tube 3½ in. in diameter and 4 in. long, as shown, or obtain an old-fashioned singlecircuit tuner. Fasten a 43-plate variable condenser at one end of the tube and then follow the illustration and wiring diagram in completing the unit.

The potentiometer is 300 or 400 ohms and the rheostat should suit the type of tube used. For local reception and whenever you do not wish to use the radiofrequency unit, only the aerial and ground connections need be changed and the plus B battery line disconnected from the radio frequency tube. The unit is not adapted to a receiving set of the single-circuit type.—John A. Mahon.

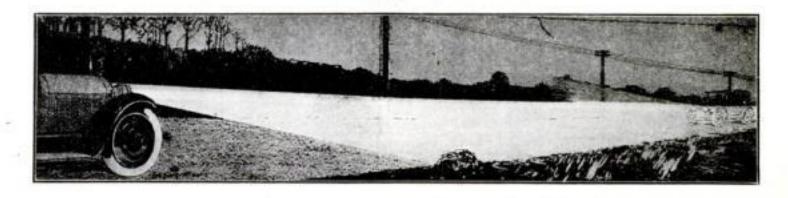
Two Screweyes Serve in Place of a Hosp and Staple

im stne side son which the padlock is to be used, it is often a problem to arrange the hasp and staple so that they cannot be removed too easily. A good method is to place two 1/2-in.

screweyes, as shown, one in the door and the other in the door casing. When the lock is in place, it is practically impossible to remove it without the key, or by cutting off one of the staples with a hacksaw.-H. L. WHEELER.

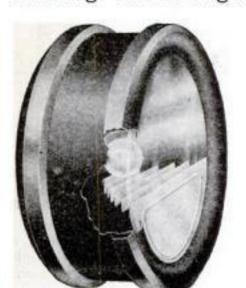
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They sell on sight—a demonstration sells anyone. Easily demonstrated in store, home or on car. Sold on 30 day trial—never taken out. Appeals to fairness—no one wants to drive others to death in ditch. Owners urge others to buy. See illustrations as to installation and effect.

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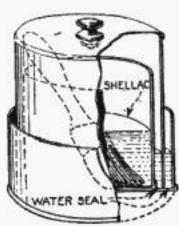
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IN THE home workshop as well as in garages and shops where shellac, gasoline, thinned paints, or similar liquids are used, this evaporation-proof container is



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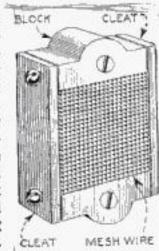
well worth making. Ordinary tin cans such as are used for paints or food products aretheonly material needed.

The bottoms of the inside and outside cans are soft soldered or sweated together The The

to be protected e the outer is used as a seal. the fliqu ration, ne oil or for is another tin with a knob When it is in position, the evaporation of the shellac or other material is effectively checked.—H. S.

#### Indestructible Match-Scratcher

THE surface of a BLOCK common sandpaper matchscratcher quickly becomes worn and smooth and useless. A match-scratcher that will last a lifetime may be made quite as easily and cheaply from a block of wood covered with wire screening of 15 mesh or finer. The preening provides a durable and rough surface.



Serotcher made with re screening

The block may be cut in a variety of pleasing designs and the screening fastened on its surface by two thin cleats screwed on the sides. These scratchers are readily made in quantity for clubs, poolrooms and smoking-rooms.

#### MAGH Soap Models for Castings

SMALL soft metal or Babbitt-metal castings for models can be made without an original to gast from by using soap to form the patters

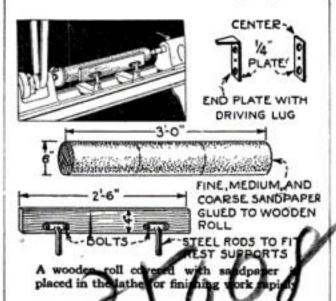
The materials required are Babbitt metal, plaster of Paris, and a bar or two of white soap of good quality. Using a compass ruler, and triangle, mark on the soap the desired shape of the part to be cant and cut it out with a narrow-bladed basis. knie. If any holes are to be left in the hasting, punch them in the soap first.

Begin the mold by filling any holes full of plaster of Paris mixed with water. Then surround all the model except one side with plaster. After it is thoroughly hard, dig out the soap, using bent and hooked pieces of wire for reaching into difficult recesses. Bake the mold in a hot oven for at least half an hour to remove all moisture, and pour in the

molten, metal.—Alden Johnson, N. Y.

#### Sanding Roll Is Useful Addition to Wood-Turning Lathe

'HIS sanding roll has been used for a considerable time on a 6-ft. lathe for finishing woodwork, including moldings and house trim. The body of the roll, which is made of white pine or other wood, has two plates, one with a plain center and the other with a driving lug. To



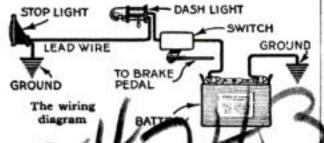
insure a true succee, the drum is turned after the plates are affixed. On the drum are glued three grades of sandpapercoarse, medium, and fine.

In connection with the sanding roll, a long double steady rest is used. This is made by mounting a piece of oak edgewise on two steady rest supports, as shown. The only need is the occasional renewal of the sandpaper.

#### Using Dash Light as Telltale for Auto-Stop Signal

WHEN the stop light on an auto fails to operate, there is generally no way that the driver can tell. If, however, this lamp and the dash light are wired in series, neither will operate if one is out of order.

An advantage of this plan is that when touring in the country, where the stop



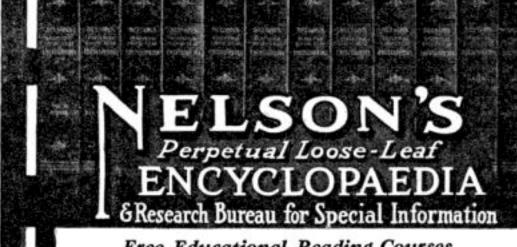
signal is not used often the connection can be broken by merely turning off the dash light switch. This saves the battery appreciably. The bulbs in both dash and signal lights should be the same candlepower. Since they operate in series, two bulbs designed for 3-volt circuits make a satisfactory unit for a 6-volt system.-GLEN F. STILLWELL, Collinsville, Ill.

#### Aluminum Runningbord Plates Cover Worn Floorboards

MANY used cars show more wear the front floorboard than anywhere else because of the constant 'digging in' of the driver heels. Two low-priced aluminum run ingboard plates will cover these worn spots and make an improvement well worth the small outlay of money and time necessary.-R. C. T.

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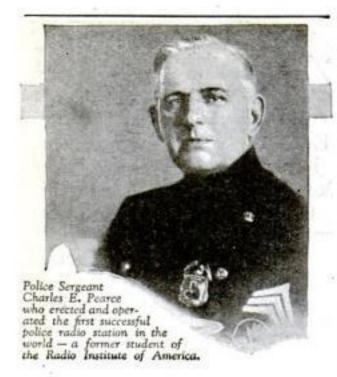
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## Keeping the Home Shipshape

How to do the odd jobs that save time, temper, and money



Soldering Hints IN KEEPING any home shipshape, soldering plays an important part.

Many repairs in

Countless odd repairs an be made with a soldering coppert Gutters and downspouts can be repaired, pant and kitchenware patched broke metal parts fastened together, and an jewelry mended. For electrical wiring and radio work, of course, a knowledge of how to solder thoroughly and quickly is very essential.

For my own use I have two coppers, one weighing about 1/2 lb. for ordinary work, and a heavier one for soldering seams and larger work. coppers may bought at any hardware store, but if one can obtain a piece of copper about 11/2 in. in diameter and 3 in. long, it is very easy to make a soldering copper. Simply bore a 3/g-in. hole across the copper, about 34 in. from the end, and bend a 3/8-in. iron

rod, about 14 in. long, through the hole to hold the copper firmly. A wooden handle should then be added and the point of the copper tapered bluntly.

The copper can be heated in a gasstove, by means of a blowtorch, or with any convenient source of heat. Let the most intense part of the flame heat the body of the copper, so as to lessen the danger of burning off the tinning on the point. With an electric soldering copper, the heating problem is, of course, taken care of automatically.

If the point has not been previously tinned, the first thing to do is to give it a coating of tin, which really means a coating of solder. This is done by lightening the point with emery paper, a plying flux in the form of rosin, acid it soldering paste, and melting solder over the surface. Then rub the copper quickly on a cloth until the point looks like bright tin. If the copper is ever geatly overheated, the tin will be burned of, and it will have to be retinned.

The first essential in soldering anything is to clean the parts. If the metal is thoroughly cleaned with emery cloth,

file, and scraper, if the iron is hot, if a good flux is used, and if the parts are held so that they cannot move in relation to each other while the solder is being applied, there is no difficulty in making any ordinary soldered joint.

In soldering leaking pots and pans, apply the solder on the inside. If the hole is too large to fill with solder alone, either plug it with a tiny wad of steel

wool or apply a tin patch.

A step in advance of plain soldering is known as "sweating." To make a sweated joint, clean the parts, warm them a little and apply solder and flux till the surface of each is covered with a coating of clean solder. While the solder is still molten, wipe off as much as possible with a rag. This leaves the surfaces covered with a very thin plating of solder. Then bring the joint together and clamp firmly, apply the soldering copper to the joint and hold it until the solder seeps through the other side. Let the parts cool naturally. This makes the

(Continued on page 135)



### There Is Still Time to Enter Prize Contest for Best Shipshape Home Ideas

AS THIS issue of POPULAR SCIENCE MONTHLY goes to its regular subscribers and is placed on the newsstands about February 10, there is still time for a good many readers to enter the Shipshape Home Prize Contest announced last month. Letters must be in the office by February 20.

The subject of the contest is: "How I Keep My Home Shipshape." For the best letters containing practical, novel, and ingenious ideas on this subject, POPULAR SCIENCE MONTHLY will give a first prize of \$25, a second prize of \$15, and a third prize of \$10, and will purchase at space rates as many other contributions as are available.

Don't simply catalog a number of odd jobs; pick out one or two of your own ideas that have been particularly successful in reducing the upkeep cost of your home.

Keep your letter short—not more than 400 words. Inclose photographs or sketches, if possible, to illustrate ideas.

The winning letters will appear in the June issue. The contest will be judged by the Board of Editors and their decision will be final. Unavailable letters will be returned if accompanied by stamped and self-addressed envelope.

Address Shipshape Home Editor, POPULAR SCIENCE MONTHLY, 225 West

39th St., New York.

#### The Shipshape Home

(Continued from page 134)

strongest possible kind of soldered joint. For hardware use hard solder, but for use in connection with jewelry and soft metals, have on hand a piece of soft solder. Soft solder melts at a lower temperature than hard solder. In every case it is necessary to use a solder that melts at a lower temperature than the metal to be soldered. It is not advisable to use acid when soldering tin; use a paste or rosin. Always wash the article thoroughly after soldering so that the soldering won't deteriorate or, as we say in the shop, "rot."

I have often seen amateurs use a soldering copper with a long-drawn-out point, evidently with the idea that it would do neater work. This is a mistake, in my estimation, as such a point will not hold the heat, and unless the work is of such a nature that a blunt point cannot be used, the blunter it is, the better.

Solder will not flow into a joint unless the metal is as hot as the melted solder. It can be heated by passing the copper over the surfaces a number of times after the solder has been applied to the joint

When soldered joints are made outdoors, such as in connection with a radio aerial, it is advisable to paint the soldered parts, in order to check the crystallization of the solder. Thick asphaltum paint is easily obtainable and excellent for this purpose.—HENRY S. LARABY.

HOM - WATER Stopping boilers used in connection with furnaces or gas heaters,

sometimes leak at the riveted seam. Calking or patching with the usual repair

plugs does not repair these leave very successfully because of the unever turface.

An easy method of repairing this type of leak is to place a large handful of bran, such as a used for horse feed, into either the top of the hot-water tank or the expansion tank of the hot-water radiator heating system. The bran is so glutinous that it lodges in any small openings in the system and seals them, provided they are not too wide. Such repairs are often as enduring as the remainder of the plumbing work.

After placing the bran in the hot-water tank, it is advisable not to draw any water overnight, to give an opportunity for the leaks to close.-G. A. L.

Laying

THE edges of inlaid lindleum, especially when new, sometimes cur up where

two pieces are butted ether To prevent this and the multar cracking of the ste curtain cloth, the edges, obtain waste curtain cloth, the left overs from vindow slades, or old discolored shades, and tear in strips about 5 in. wice. Beginning at one end of the seam, place the curtain fabric flat on the floor, with the crack between the two pieces of linoleum in the center, and spread a portion of glue along the top of the curtain strip and on the under side of the linoleum near the edge. After the

(Continued on page 136)



If a cave man could come out of the distant past to tell you of his prehistoric life-if Columbus could sit in your library and describe his experiences if Steinmetz and Darwin, Franklin and Pasteur, Archimedes and a host of others whose discoveries have marked epochs in the progress of science were there to talk to you-what amazing things they could tell you! What a fascinating evening you could spend listening to their stories!

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POPULAR SCIENCE MONTHLY

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#### The Shipshape Home

(Continued from page 135)

glue has dried a little, press the linoleum firmly down on the strip, first one side and then the other. Use flatirons or any other weights as the work progresses and be careful not to crack the linoleum. If possible, have the room thoroughly

After the glue has dried hard, a good application of floor wax will fill up the crack and prevent dust and dirt from gathering in it.

This method was used in the writer's kitchen over two years ago, and the floor covering is perfectly flat. Irregular cracks can be treated in the same way, providing the carpet can be raised, and this sometimes will save a floor covering that seems about gone .- R. C. T.

Neat Door Stop

THE bathroom door in our hopie stung back a ainst the lavator in such a

way that both door and basin would quickly be damaged. An ordinary doorattached to the basin, stop could no placed on the door it and tet

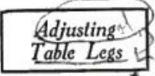
DOOR

KNOB

rould make a angerous proection at a height to catch one's clothing or perhaps strike and injure some one.

The difficulty was solved by purchasing a rubber tip such

as is used in a round metal socket on the foot of a crutch. A hole was bored in the door at the point where it struck against the basin and the rubber was glued in it. Now when the door swings back, only the rubber tip strikes the basin.—ED HENRY.

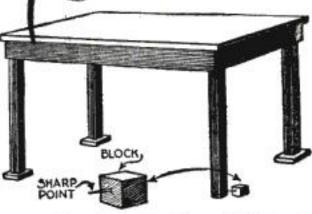


To EVEN up the legs of a tible is sometimes not an bb. Gry this

RUBBER

STOP

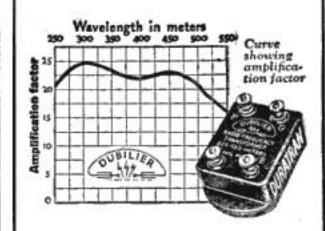
plan and will have no difficulty at all. First, the a level floor, then place the a level floor, then place the on three blocks of even height. shor leg Get a fourth block and in it drive a needle



Either this simple scriber or dividers may be used to mark the long leg

or other sharp point at the same height as the top of the other blocks, and mark around the long leg.

Given three long legs and one short one, place the table firmly and level, then drive your pointer into a block of wood at the base of the short leg and mark the other three with it .- E. A. McCANN.



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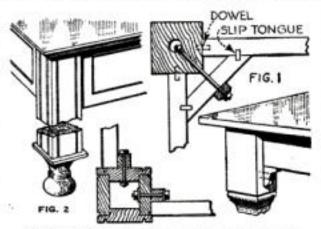
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#### Table Construction Simplified for the Amateur Woodworker

FROM the standpoint of the home worker, the two methods of table construction illustrated have several advantages. Neither requires the usual dowels or tenons, and both allow a table to be taken apart for storage or shipment.

In constructing the table as shown in Fig. 1, a hole should be bored in the top of the legs at the center to a depth equal to half the width of the table rails. This hole should be large enough to eceive a bolthead and washer inserted through slot cut diagonally from the hole to the inside edge.

The orner piece, which is engaged by the bott, is the same width as the rails and is cut on a miler at the ends. The slip tongues between the corner piece and the rails must be hard wood about 1/2 in. thick, cut the short way of the grain.



Neither of these tables requires elaborate joinery, as bolts hold the legs and rails

The short dowels are merely to locate the rails and to counteract any tendency they have to slip down; the small brackets serve a similar purpose, and one or the other may be omitted.

The dowels and slip tongues should be glued only at one end so that the table may be taken apart. The top may be fastened to the rails with screws, strips, or iron plates.

The legs of the table shown in Fig. 2 are made hollow. The grooves hide the joints and also conceal the heads of the nails used in fastening the parts together. In finishing, these grooves can be colored in the fashion now so popular.

Hardwood blocks are glued and screwed to the table rails, and either stair-rail or ordinary bolts are used to connect the parts. One bolt through each block at the top is sufficient; a heavy wood screw will serve for the bottom fastening.

With a top about 24 by 40 in. and with one large drawer, this table is suitable for use as a library table. With the drawer omitted and with narrower rails, it makes a neat table for occasional use in odd corners.—A. E. ELLING.

#### Tightening Auto-Spring Clips

BROKEN springs in passenger-cars and trucks are a common occurrence even when precautions to tighten the retaining clips may have been observed. The nuts to the spring clips may be pulled up fairly tight, yet the spring leaves may not be solidly together. The better method of tightening the spring clips is to do this when the car or truck is loaded, as it will be found the clips can be tightened considerably after the load is on the car.

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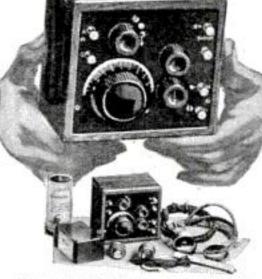
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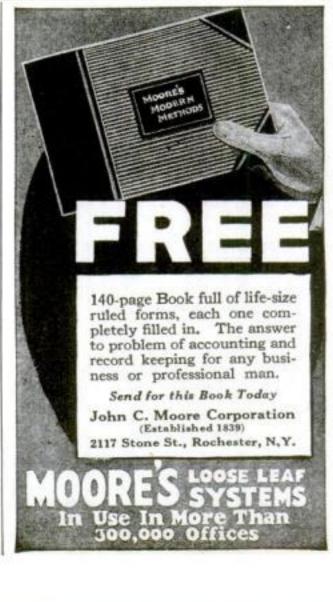
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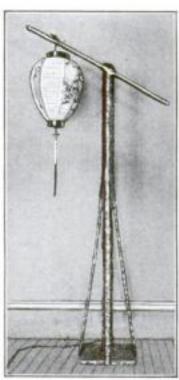
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#### Framework Covered with Putty Forms Unique Floor Lamp

HAT an inexpensive and artistic floor large can be made mainly of putty seems absure, yet the lamp illustrated was built in that way ind it has been in use for more than six nonths. The putty on it is thoroughly dry and as yet it has not cracked nor faller off.

The materials needed to make such a



The lampstand is covered with putty

lamp are 7 pieces of wood, a lamp socket and plug, 10 ft. of lamp cord, a few nails, 25 cents' worth of shellac, 35 lbs. of putty, about 10 cents worth of gilt or paint, and a Chinese lantern.

The wood can be rescued from almost any trash heap. It does not matter whether it is surfaced or rough, although putty sticks best on the rough. The shellac 'makes the putty stick

to the wood better. Paint only a small surface at a time and apply the putty before the shellac dries.

If the putty is worked into the wood by hand, the dents left by the fingers give the lamp an odd finish. The putty will not harden for some time, but the lamp may be finished, gilded, painted, or touched up, as the maker sees fit, and used immediately, provided it is not roughly handled .- W. C. HAZEL, Hollywood, Calif.

#### Radlo, Will Tool Racks Made from Old Cartridge Fuse Clips

DISCARDED cartridge fuse clips from old switchboards are to be found in the scrap box of almost every electrical repair shop. These may readily be made r shop. These may readly be made excellent too holders to the shop or sed in the home to hold kitchen utensils.

All that is necessary is to remove the two little nibs or stops that ordinari-CARTRIDGE FUSE CLIP ly retain the end of For holding tools the fuse in place. This can be done

quickly by bending them back and forth with a pair of pliers and then filing off the rough spots where they break. The clips are then fastened to the wall or bench backboard with screws. The sides of each clip may be bent to fit the particular tool it is to hold.

A row of these clips forms a very neat rack for holding sets of bits, chisels, carving tools, and the like. They may be used equally well on the bench backboard or in a tool cabinet .- S. W. B.

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#### Using Your Car to Charge a Radio-Storage Battery

IN CHARGING the A battery of my radio set, I use my automobile generator. A single-pole double throw switch is inserted in the charging circuit be tween the amminer and the regular car battery, one lead going to the far battery and the other lead to any point in the car

S.P.D.T.
SWITCH
SWITCH
AUTO RADIO
BATT. BATT.

Diagram of batterycharging connections where the radio battery may be carried. To charge one or the other battery is then a simple matter of changing the switch. Care must be taken,

TUBE

however, that the car battery switch is closed when the radio battery is not in the circuit.

If the brushes of the generator are set up to charge from 12 to 16 amperes, and if not a great deal of night driving is done, one will find that by this system both batteries will be kept charged and in good shape.

The generator must, of course, be of a 6-volt type, and both batteries of the kind used for autos. A battery made especially for radio work cannot be charged at so high a rate.—Dallas Boudeman, Jr., Kalamazoo, Mich.

#### Drawing Ink Flows Freely in an Ordinary Fountain Pen

ALTHOUGH it is generally believed that India ink cannot be used if an ordinary fountain pen, have writing lettering and drawing ink from the same pen for more than a year The serret lies in keeping the ink flowing. When not in use, the pen is placed in a corked test tube containing a little water. Don't change from regular writing fluid to India ink, however, without first giving the pen a thorough washing .- N. G. NEAR.

Walking on Auto Tubes

SHOES and arctics can be kept in repair, sometimes into the third year, by being re-soled with rubber from old auto tubes. It takes only a few minutes to resole a shoe; in fact, three pairs can be repaired in an hour at cost for materials of only a few cents a par.

The air-cured cement now sold is such an improvement on the cements of a few years ago that the rubber soles can be made to tick very well. A thin fabric or repair gum for bicycle tire repairing, which has both surfaces prepared to unite with air-cured cement, is used as an interlayer between the old tubing and the soles of the shoes. The other materials necessary are coarse sandpaper to roughen the rubber surface, a small wood rasp to roughen the leather, a pair of shears, a sharp knife, a light hammer, a file, and nippers for cutting nails.—E. A. Wadsworth, Grand Forks, N. D.



## Why Teeth Discolor

Tobacco, food, etc., stain the film

THE clouds on teeth lie in the film-coats. The remedy is to remove the film. Millions now daily combat the film, and the glistening teeth you see everywhere show what it means.

#### You must fight film

Film is that viscous coat you feel. It clings to teeth, and no ordinary tooth paste can effectively combat it.

Soon it becomes discolored by tobacco or by food, then forms a dingy coat. That is how teeth lose their beauty.

Film also holds food substance which ferments and forms acid. It holds the acid in contact with the teeth to cause decay. Germs breed by millions in it. They, with tartar, are the chief cause of pyorrhea.

Under old methods very few escaped these film-caused troubles.

#### PROTECT THE ENAMEL

Pepsodent disintegrates the film, then removes it with ar agent far softer than enamel. Never use a film combatant which contains harsh grit.

## Pensodent

The New-Day Dentifrice

Now advised by leading dentists the world over Now dental science has found two ways to fight film. One disintegrates the film, one removes it without harmful scouring.

These methods have been wellproved by able authorities. A newtype tooth paste has been created to apply them daily. The name is Pepsodent.

That tooth paste has come into world-wide use, largely through dental advice.

#### Watch them become whiter

Every use of Pepsodent also multiplies the great tooth-protecting agents in saliva. These combined effects have brought to multitudes a new dental era.

Send the coupon for a 10-Day Tube. Note how clean the teeth feel after using. Mark the absence of the viscous film. See how teeth become whiter as film coats disappear.

You will be glad to know a method which brings results like these. Cut out coupon now.

#### 10-DAY TUBE FREE 1427

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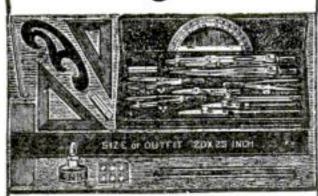


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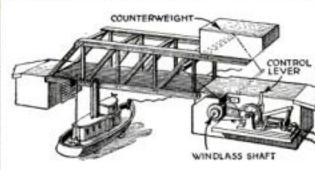
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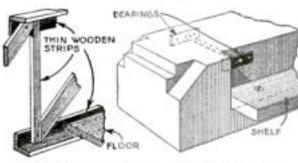
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#### Realistic Toy Lift Bridge Is Operated by Electric Motor

FEW strips wood 1/8 in. thickcigar-box ood will do—several blocks, at thin board or two and a cheap toy motor are the only parts required to build this lovel toy electric lift bridge. The man is 4 in, and the wilth of the roadway or bottom piece is 31 in. The cross-section of the bridge is 3 1/2 in. wide and 41/4 in. high over all. The propor-





The complete bridge and details of the main foundation pier and span members

tions can, however, be altered to suit any miniature railway system.

The main foundation pier is cut from a block 3 in. thick, 41/4 in. wide, and 91/2 in. long. A hole is drilled through it for the main shaft, which is 1/8 in. in diameter, and small brass bearing blocks are fastened on each side, as shown. A shelf, in this case 214 by 71/2 in., is fastened to the block to hold the motor.

The other pier is cut from a block 3 by 4 by 31/2 in. The main members of the bridge span are strips 1/8 by 3/8 in. fastened with glue and escutcheon pins. The counterweight is a block 31/4 by 41/2 by 2 in.—Donald W. Clark.

#### Test Battery Restores Fading Signals of Vacuum Tube Set

HOW many fans remember to old-fashioned buzzer test for Cystal sets? Not many perhaps but I have found a way to test even the bulb set in a similar way.

Take an old and weak (the weaker, the better dry call, and connect the negative the battery with the ground terminal of the set. Connect the positive side of the battery in series with a pushbutton and the antenna binding post.

With the set I am using-a straight two-circuit loose-coupler hook-up with ungrounded secondary-this device accomplishes the following: (1) When signals fade, pushing the button brings them up to regular strength. (2) If, when the pushbutton is pressed, no noise is heard in the phones, it either indicates a loose wire or an incorrect connection. (3) Sometimes, when an inductance hum comes in too loud, pressing the button causes the noise to disappear. (4) It tests the condition of the regular batteries by the comparative loudness of the test signals.-Walter Luhrs, Secaucus, N. J.

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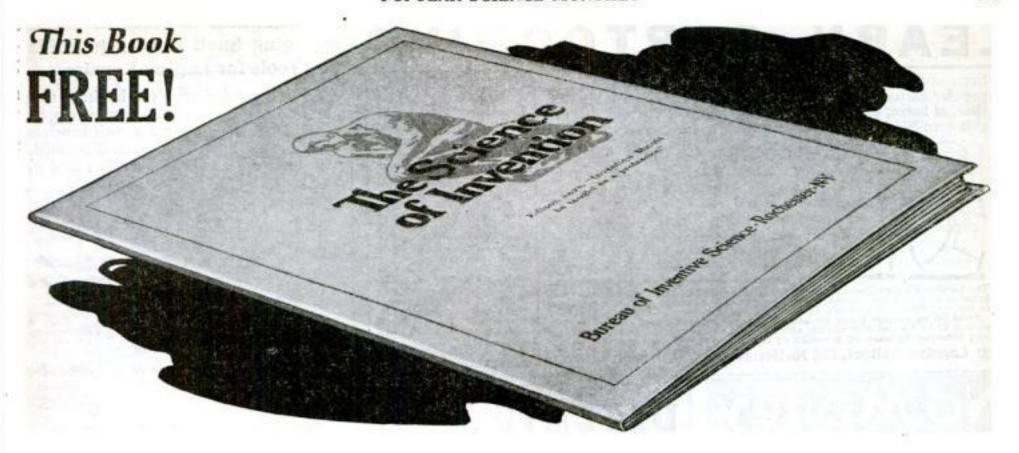
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# There may be a <u>fortune for you</u> in this FREE book about <u>Inventions</u>

Invention is the easiest way to earn a fortune. Little ideas have made millions of dollars for their inventors. This wonderful book explains how fifteen famous inventors now teach you the secrets of successful invention—in your own home.

OW would you like to be the inventor of the Gillette Safety Razor, who makes TWO AND ONE-HALF MILLION DOLLARS a year? William of the inventor of the ap fastener whose profits were so big that he d'an income tax of \$29,000? Wouldn't you vilingly change places with the inventor of the President Suspenders who is now worth \$5,000,000, or the inventor of the Autographic attachment for cameras who sold his patents for \$300,000?

One single idea—as simple as any of these—can make you independently wealthy in a short time. Other inventors have made thousands of dollars from such common things as the crimped hair-pin, the metal tip shoelaces, the paper safety match, the ordinary wire paper clip. These are certainly not complicated inventions—they are so simple, in fact, that probably thousands of people thought of them but only one man DID anything about the idea when it came to him.

#### Ideas Worth Fortunes

Every day you find ideas for new inven-It may be a new toy for your children. The man who invented the Kiddie-Kar, it is reported, made over \$5,-000,000. It may be a new kind of soap. B. T. Babbitt is worth millions of dollars today. It can even be a new kind of broom to make housework easier for millions of housewives. But no matter what it is—if your idea is practical, if it solves a problem, if it satisfies a need-a fortune may be waiting for

Perhaps even now you have splendid ideas for inventions but the only reason you have not developed them is because you doubt your own ability to invent. Or, like most persons, you believe that you were not born to be an inventor; that inventors are men who invent things as naturally as other people

work as bookkeepers, mechanics, doctors or farmers.

#### Proof YOU Can Invent

Invention is not guesswork or blind luck—it is not a God-given faculty possessed by a few favored mortals. As a matter of fact inventors themselves say that invention is based upon exact laws which anyone can learn. It is merely a matter of first seeing something to be fixed and then of thinking of some principle which will fix it. That is all—that is everything to invention. Brought down to its plainest definition, invention is merely the science of "fixing things."

And how many times a day you "fix things."
A leaky faucet, a rattling window, a wabbly table—you fix hundreds of things like these every year. And, though you may never have realized it, every time you "fix things," you use the very definite exact principles which are the basis of Inventive Science!

#### What Edison Says

Could you ask the advice of any greater

authority than Thomas A. Edison? He says: "Invention is a Science and should be taught as a profession."

And now, for the first time, you can actually learn invention as a profession—exactly as other people are learning electricity, mechanics, law, medicine. It doesn't matter who you are, or what your present work is. With no special knowledge of mechanics or science you can learn how to invent!

The Bureau of Inventive Science offers you the first course in practical invention ever devised. It has written down the easy-to-learn principles of Inventive Science so that everybody can read them and learn to use them. The ability to invent was born in you. What you need now is to develop this ability, so that you can use it to produce profitable inventions. All you

need to become successful is this easy, fascinating training which will develop your ability so it will be worth real money. No special technical or mechanical knowledge or experience is required. Fifteen famous inventors tell you the secrets of invention, which every successful inventor knows. They explain how to originate ideas, how to develop and perfect them, how to get patents. But they tell you even more: Thousands of inexperienced inventors have been defrauded of their rewards because they did not know how to protect their patent rights. This great course tells you everything you want to know—how to sell your invention, how to get royal-ties—how to get the most money for your ideas.

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A wonderful new book, just printed, tells you more about the Bureau of Inventive Science and its simple new course in invention. It costs nothing, so send the coupon at once. This bureau is not connected with patent attorneys or manufacturers. Its only purpose is to teach you the principles of practical invention used by every successful inventor. Write for the FREE BOOK now, It may show you the way to make a fortune!

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#### Four Successful Landon Students From One Village

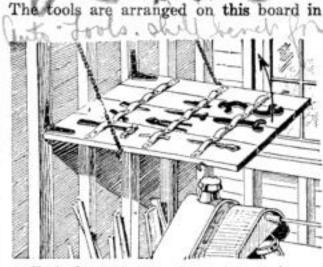
Here is the record of four boys—all from Nap-pance, Ind., (2200 popu-lation) who, after taking the Landon Course, won national reputations.

Merrill Blosser is now nationally famous as creator of "Freckles and his Friends."

Henry Maust's work appears in Saturday Eve-ning Post, Cosmopolitan, etc.

Francis Parks, follow-ing their advice, is now a cartoonist for the Omaha News.

Fred Neher is comic artist with the Universal Feature Co.



that Mit it is

Swinging Shelf in Garage Holds Tools for Engine Repairs

VALVE regrinding, decarbonizing and

speeded up surprisingly if shelf bench is

made for the home garage, as illustrated.

other auto-engine repair work can be

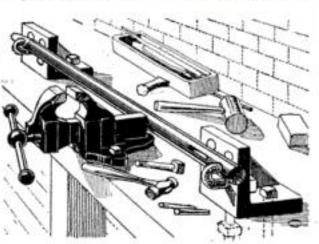
Tools for tuning up the engine are immediately available on this folding shelf

holders or strap pockets so that they are instantly available. The shelf is hung in the forward end of the garage, adjacent to or under a window if possible. The height when lowered is enough only to clear the radiator of the car.-G. L.

#### Vise Provides Pressure for Simple Bench-Straightening Fixture

IN STRAIGHTENING parts on the bench it is customary to use the vise to grip one end of the part and to pull or press the opposite end with the hands. Several rials are often required to rebend the part to its former straightness improvement on this method is the use of the straightening fixture illustrated. Thi is used mainly in automobile repair work but it is generally serviceable.

In the rear of the vise are two small angle plates bolted to the bench top. The



Held against two angle plates, the bent part is straightened by the vise ram

faces of these plates are drilled with holes for hook bolts, which are used to hold against turning the parts to be straightened.

The work is lined up and fastened so that the screw or ram of the vise will bear against the center of the bend. The controlled pressure of the vise screw makes it possible to use a straight edge or other means to test the work. Irregularly shaped parts, such as crankshafts, camshafts, connecting rods, and parts of an auto's steering mechanism, can be straightened advantageously in this way because the bench top provides a clear, flat surface for blocking and testing.

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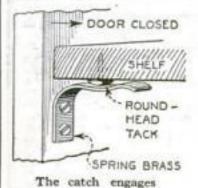
#### 143

#### Simple Spring Catch Holds Cupboard Door Shut

UPBOARD and closet doors frequently sause annoyance to stay shut unless equipped spring catch that is both dependa strong. Such a catch may be m few moments' time out of a small 1/2-in.

wide strip of spring brass and a roundhead tack.

The brass is bent as shown and fastened on the inner side of the door so that the curved endofthespring touches lightly the under side of the middle



a round-head tack shelf. The round-head tack is driven into the bottom side of the shelf in such a

position that the spring will slide over it and snap into place. This holds the door closed, but still it can be opened readily.-S. W. B.

Rubber Cap for

MY hand use a rubber cap, as shown, to eliminate friction in the palm of the hand. A small hole is drilled in the

RUBBER CAP-

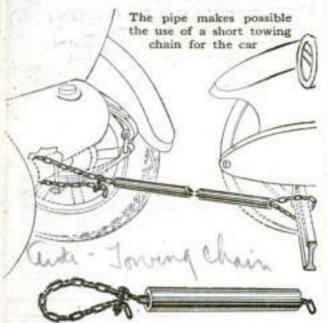
end of the handle and a rubber-head tack is driven in. Working the tack around a few times will make it turn freely.

This scheme makes a straight screwdriver work almost as well as a ratchet, besides providing a cushion for the palm of the hand .- W. T. M.

Wrought-Iron Pipe Improves Emergency Towing Chain

THEN a short chain is being used for towing a disabled car, it is affyisable to run the chain through a pipe

This method was devised for towing a car stranded in the country where the



longest chain available was a trace chain. This was so short that the brakes were ineffectual, but by placing a section of wrought iron pipe, about 10 ft. long, over the chain, the tow of more than 20 miles was made without an accident.

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# How to speak and write Masterly English

Thousands of people make little mistakes in their every-day English and don't know it. As a result of thousands of tests, Sherwin Cody found that the average person is only 61% efficient in the vital points of English. In a five-minute conversation, or in an average one-page letter, from five to fifty errors will appear. It is surprising how many experienced stenographers fail in spelling such common words as "business," "abbreviate," etc. It is astonishing how many business men say "between you and I' instead of "between you and me," and use "who" for "whom" and mispronounce the simplest words. Few people know whether to use one or two "c's" or "m's" or "r's," whether to spell words with "ie" or "ei," and when to use commas in order to make their meaning absolutely clear.

#### REMARKABLE INVENTION

Mr. Cody has specialized in English for the past twenty years. But instead of going along in the old way he has applied scientific principles to teaching the correct use of our language. He made tens of thousands of tests of his various devices before inventing his present method. In all his tests he found that the trouble with old methods is that points learned do not stick in the mind. In school you were asked to remember rules and if you forgot the rules you never could tell what was right and what was wrong. For many years Mr. Cody has studied the problem of creating instinctive habits of using good English. And as a result of his experience he evolved his wonderful new

#### SELF-CORRECTING METHOD

A patent was granted Mr. Cody on his unique device, and now he places it at your disposal. This invention is simple, fascinating, time-saving, and incomparably efficient. You do the lesson given on any page, then you sees exactly how Mr. Cody himself would correct it. You mark your errors and check them in the first blank column. Next week you try that page again, on the second unmarked sheet, correct your errors, and check them in the second column. You see at a glance what you have learned and what you have failed to remember, until you have reached the 100% point in spelling, punctuation, grammar, and expression.

#### ONLY 15 MINUTES A DAY

A remarkable advantage of Mr. Cody's course is the speed with which these habit-forming practice drills can be carried out. You can write the answers to fifty questions in 15 minutes and correct your work in five minutes more. You waste no time in going over the things you already know. Your efforts are automatically concentrated on the mistakes you are in the habit of making, and, through constantly being shown the right way, you soon acquire the correct habit in place of the incorrect habit. There are no rules to remember. There is no tedious copying. There is no heart-breaking drudgery.

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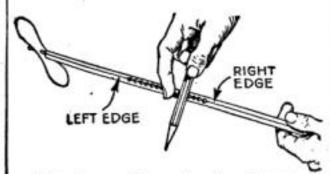
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R UB the notched stick of this puzzling little toy and the propeller wheel will spin in one direction. Keep on ubbing and it will suddenly step and begin to turn the other way—that is, if you know the secret of the toy.

The propeller iself is simply carved from stick of soft wood three or four in. long. It is mounted by means of a small nail on the end of a thin square stick, preferably hard wood, twelve or



How the propeller revolves depends upon whether the left or right edge is touched

15 in. long. Along one edge of the stick a series of notches are cut, as shown.

To operate, hold the propeller stick horizontally by the extreme end and rub the notches with a pencil or other stick, at the same time pressing lightly with the forefinger against what is marked in the illustration as the left edge. change the direction of revolution, lift the forefinger away from the left edge and press lightly against the right edge with the thumb. This can be done without noticeably altering the position of the hand or fingers, so that very few observers will see what has caused the propeller to change its direction.-WALTER MARKOWSKI, Camden, N. J.

Shortening a Steel Wire Belt

STEEL wire bells—that is, bel sisting of a long coil of spring, steel re—are so vicely used now that it is not thing to loow how to shorten or

Cut of the belt, when it is to be shortened, by forcing the blades of the wire cutters between the coils and snip-



ateps in forming the connecting loop ping straight through. Insert s small screwdriver under the first loop (A) and pry it up until it can be seized with a small pair of phers. Bring up the loop with the pliers until

it is upright, and then twist it around so that it extends diametrically across the coil (B). The loop must be bent up at such a point that the end of the wire will allow the loop on the other end of the helt to hook in, yet make the opening no larger than necessary (C).

Steel wire belts do not work well unless they fit closely in the grooves of their pulleys. Put such a belt on a pulley designed for a round leather belt, and it will slip and be practically useless. In a pulley with sharply pitched flanges, it can wedge itself in firmly.



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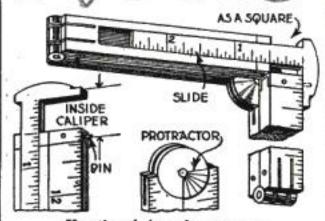
LTHOUGH there are many kinds of lettering pens on the market, an exceptionally useful one can be made in a short time from a regular draftsman's ruling pen. The point is altered to the

shape shown with a fine file and a g oilstone or carving slip. The pen car still be used for ruling straight line.

#### Improving a Pocket Caliper Rule

IN SPITE of the steel rules and combination outfits in my possession, my most useful tool is a small one-foot dourfold, wooden caliper rule. Together with a steel tape and scriber, it is always with m

Its range of service has been extended by grinding the nose off to only in in



How the rule is used as a square, protractor, and inside caliper califeer

width and inserting a small pin, as shown. This allows the rule to be used as an

inside caliper.

In addition, I have marked off the major angles on the principal hinge, and this enables me to measure angles within a fair degree of accuracy. By opening the rule at right angles, the caliper head serves as a guide in making a serviceable square, and the caliper portion can be removed and used when necessary as a depth gage.—E. J. Morrissey, West Allis, Wis.

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above the roller on the short leg. This is the simplest possible way of making such an adjustment on furniture having casters and saves much trouble.-G. A.

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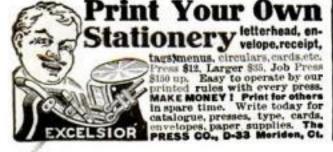
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#### Neutrodyne Set

(Continued from page 73)

condensers, the two jacks, and the two rheostats. Then drill holes for the seven binding-posts (if you desire them on the front of panel). Also drill the proper holes for fastening the tube sockets and the rheostats and for fixing the panel to baseboard.

The holes used for fastening the variable condensers are the most important and should be located with the greatest possible accuracy. The purpose of mounting them at the 55-degree angle shown in Fig. 1 is to prevent interaction between the currents in the coils that are attached to the backs of the condensers. Deviation from the true angle by more than a degree



Front view of panel with tuning dials

is likely to result in objectionable oscillation. Fortunately the angle is independent of the distance from center to center of the coils.

Next, cut the sheet copper to size and drill clearance holes as indicated by the dotted lines in Fig. 1. This shield is not absolutely necessary for every receiver, but it always will be an improvement, since it does away with bothersome bodycapacity effects. In some receivers that have come to the writer's attention, shielding of some kind was absolutely necessary, for the reason that the neutralizing condensers could not be adjusted to small enough capacity if the shield were absent—i.e., the receiver was over-neutralized, due to inherent capacities between condensers and coils of adjacent stages.

The shield then can be fastened to the panel. The tube sockets D and E will



Rear view of panel, showing three special neutrodyne tuning elements, called "neutroformers"

hold it securely at the bottom and several flat-head machine screws with nuts are sufficient to hold it at the top. Next, mount detector-tube socket F and amplifier-tube sockets G and H. The condensers and coils (neutroformers), A, B, and C, then should be fastened. Examination will show that each transformer has an outer coil about two inches in width and an inner coil about one half inch in width that is placed toward one end concentric with the outer.

The outer coil is provided with a tap about half an inch from the end where the primary or inner coil is placed. The complete units, A, B, and C, should be mounted so that the primary or inner windings are at the upper left (when viewed from front of panel). It is possible to mount the coils so that they all

(Continued on page 147)

#### Neutrodyne Set

(Continued from page 146)

slope the other way, but this necessitates longer connections.

After mounting the rheostats, jacks, and binding-posts as indicated in the sketch (P, Q, N, O, from 39 to 45 inclusive), the wiring may be commenced. The connections first described are those that carry relatively large radio-frequency currents or are at relatively high radio-frequency potentials. They should be as short as possible and at the same time be kept as far as possible from other wires.

#### Details of Wiring the Set

Referring to Fig. 1: From antenna binding-post 39 run a lead to point 1, a connection on the inner coil of unit A. From 2 run a lead to ground post 40. Then run leads from 3 to  $\times FD$  (negative filament of tube D), and from 4 to GD. Connect shield at 38 with ground post 40. From PD proceed to 5; from 7 to -FE; from 8 to GE; from PE to 10; from 12 to + FF; from 13 to 19; from 20 to GF; from PF to 46; and from 46 to 27. (Note that condenser T may be placed to better advantage to the right of and under tube F.) With the exception of the leads to the neutralizing condensers J and K, this completes the first group of connections.

The second group includes the low-potential connections, that is, those at low radio-frequency potential. They include the connections that supply the tubes with the direct current and the connections of the audio-frequency stages. In this group the battery connections should be bunched and well insulated to prevent short circuits, while the audio-frequency transformer connections should be short and isolated as much as possible.

The negative filament bus wire begins at the ground connection 2-40 and connects successively -FD, -FE, -FG, -FH, and finally the 6-ohm rheostat Q at point 23. It should be noted that this wire does not connect with -FF on the detector tube.

The positive filament bus starts at +FD, is joined to plus A battery, post 41, and then continues to +FE, +FG, and +FH in order. A connection also is made to the detector-tube rheostat at 21. Connect also from negative A battery post 42 to -FF, to 44 (negative B battery post), to 47 and to rheostat at 24. This connection is termed the "negative battery lead."

#### How to Mount the Transformer

The positive B battery lead starts at 6, is connected with by-pass condenser R at 48, proceeds to point 11 on unit C and ends on jack O, point 28. A connection is made also from this bus with the proper post at 45. Connect 49 with negative battery lead. The positive detector B battery lead starts at 43 and proceeds to 25.

The next step is to mount the audiofrequency transformers in their proper relative positions on the baseboard. The connection 34 to positive B battery lead should be soldered first at the lead, with the end 34 free. This applies to connections 25 to 30, 26 to 31, 33 to negative battery lead, and 37 to 24, Points 25, 26,

(Continued on page 148)

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#### Neutrodyne Set

(Continued from page 147)

33, and 37 should be soldered after the panel is fixed to the baseboard.

There remain only the connections PG to 35, PH to 29, 36 to GH, 32 to GG and the connections with the neutralizing condensers, or "neutrodons." These condensers should be mounted as shown, making the connections 15 to GD, 16 to 9, 17 to GE, and 18 to 14. The condensers consist of two wires, one about one inch and the other about three inches long, which are inserted in the opposite ends of a glass or other insulating tube. The ends of the wires within this tube are separated by about half an inch.

#### Adjusting Capacity Values

A metal tube about three inches long is arranged to slide over the outside of the insulating tube. Moving this tube so that it covers the gap and finally a portion of both wires increases the capacity, while sliding it away from the gap decreases the capacity. If it is impossible to obtain sufficient capacity by using the two wires as terminals, greater values may be obtained by making connections between the tube and the short wire, or, finally, between the tube and the long wire.

The receiver now is ready to adjust. Connect the antenna with 39 (a fairly large aerial is best for adjusting purposes), the ground with 40, the plus A battery terminal with 41, the minus A battery with 42, the plus 22-volt terminal of the B battery with 43, the minus B battery terminal with 44, and the plus 90-volt terminal with 45. It is well to connect the A battery first and insert the tubes before connecting the B battery. If the tubes light, one can be reasonably sure that no error has been made that will result in burning out the filaments.

With regard to the tubes, UV-201-A or C-301-A should be used in all five sockets. A soft detector tube, such as the UV-200, may be used at F if desired; but if this is done, it will be better to substitute a sixohm rheostat for the 30-ohm specified at P.

#### Tuning in the First Signals

To continue, set rheostats at the "off" position and insert the tubes. Bring the filaments up to normal brilliancy with the two rheostats and insert the telephone plug in detector jack P. A strong local station that operates on a low wave (from 300 to 360 meters) is preferred as one on which to make adjustments. Any strong signal will do, however. Station KDKA in Pittsburgh, for example, has sufficient signal strength in New York City.

Suppose you are in New York, and have selected KDKA as the station. Set dials B and C on 20 divisions and move antenna dial A back and forth from 0 divisions to 20. Probably the receiver will be in a very critical and unsatisfactory condition, but with a little care the desired station may be tuned in by adjusting all three dials, although it may be accompanied by all kinds of squeals and beat notes.

Then proceed as follows:

(Continued on page 149)

#### Neutrodyne Set

(Continued from page 148)

 Remove tube D from its socket and place a piece of paper over one of the filament prongs (see Fig. 3). A good way to do this is to make a small hole in a piece of paper, put the prong through it, and double the paper back over the bottom. This holds the paper on when removing the tube.

Replace the tube, which now does not light up, and retune the dials if necessary. The signal now will be much weaker and the telephone plug should be shifted

to the amplifier jack.

- Adjust the neutralizing condenser J by sliding the metal tube until no signal, or at least the weakest possible signal, is obtained. This adjustment is very important and the experimenter should be sure that he actually has obtained a balance. One check is to see whether, when the tube is removed entirely and dial A is retuned, the signal again becomes loud, as it should. Also it should be possible when adjusting J to actually pass through the minimum and bring the signal up to moderate intensity by continuing the motion of the sliding tube. If this is done, the tube should be returned to the position of minimum signal before continuing.
- Remove paper from prong of tube D and replace that tube.
- Remove tube E, place paper on one of its filament prongs, and replace the tube in the socket. Again retune for maximum signal.
- Repeat operations 3 and 4 with respect to condenser K, dial B, and tube E.

#### Receiver Should not Oscillate

The receiver now is completely adjusted and ready for use. It should not oscillate and should produce no beat notes or whistles with incoming signals. To receive other stations the best procedure is to move both dials A, B, and C a few divisions in the same direction. When all three circuits are in tune, a rushing sound will be heard. This noise is called "background," is unavoidable, and is noticeable only in very powerful amplifiers. It is due to atmospheric disturbances such as spark stations.

Continue to move all three dials, B and C first, then A, until the desired station is picked up. Once having heard a given transmitter, the dial settings may be recorded for future reference. Since the settings of dials A and B and C are independent, there will be only one combination of the three dial settings that is correct for any particular wave length.

On local stations the relatively strong signals may be amplified to such an extent as to overload the detector and amplifier tubes. This causes distortion. A remedy is to use a smaller antenna or, if this is not convenient, to detune one of the dials, preferably A, until a good quality tone is obtained.

In this article nothing has been said about the theory underlying the operation and adjustment of the neutrodyne receiver. If the reader is interested, he may refer to Proceedings of the Radio Club of America for March, 1923, also published in "Q S T" for April, 1923.

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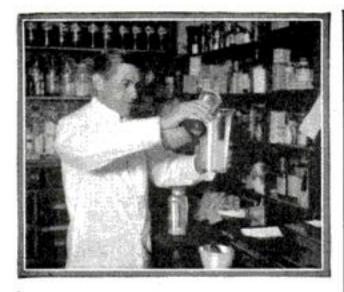
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Perils of Polar Flight (Continued from page 33)

landing requires either a shed or a mooring-mast, or what is called a "three-point mooring." The latter means simply using several hundred men to pull the big ship down out of the sky. Thus, landing by dirigible would be out of the question if a new continent were discovered in the

Polar Sea.

This brings us to the most important problem of all—that of rescue in case of disaster. No battle is properly planned that does not leave open a line of retreat. No arctic expedition is sanely prepared that does not provide a means of escape for its members who may get adrift.

A generation ago the United States Government sent out the Greely expedition to North Greenland and across to Ellesmere Land. It was the best-equipped arctic party that ever had been fitted out. Yet it ended in a tragedy that shocked

the country.

The reason for that disaster lay in the fact that lines of retreat were not arranged for in proper detail. There was lack of information about arctic travel; confusion of instructions; misunderstanding of agreements. At Cape Sabine men died by starvation with plenty of food at hand. They didn't know how to get it. Thirty years later at the same Camp of Death, the writer and four Eskimos killed and cached two tons of walrus at the very same time of the year that the last three deaths in Greely's party occurred.

#### The Difficulties of Rescue

This is not criticism of that unfortunate expedition. The tragic facts are recalled simply to emphasize the almost insurmountable difficulties of this phase of arctic exploration.

Suppose, for example, that the three planes with which the explorer Amundsen is planning to make a polar flight, enter fog just past the Pole. With a poorly directed compass one pilot shifts to the right of his course. His radiator develops a leak, and he is forced down. On landing, he smashes his plane in rough ice. He has food for a month and clothing.

What plans could have been made to find and rescue him?

Briefly, it would take 20 of our best planes working for nearly a month from Point Barrow over 1000-mile lanes to cover properly all the area in which the unhappy man might be stranded. If he should have barely passed the Pole, we should have no plane that could be counted on to rescue him. He could not possibly make land with what equipment he might carry in his plane. Also, during the search, other aviators might get themselves in just such a jam as he would be in.

A dirigible might make a better search. But even a dirigible working from Point Barrow would have to have a mooring mast there. She would be held up by storms. Sleet might drive through her thin envelope and tear one or more of her balloonettes from which would escape the precious helium.

And don't forget that Point Barrow, the supposed base for such rescue work, cannot even be reached by ship to estab-

(Continued on page 151)



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#### Perils of Polar Flight

(Continued from page 150)

lish the base until early August! A fortnight or so later all chance of retreat by sea is closed.

Looks bad for any unlucky flier who crashes on the polar pack, doesn't it?

Assume that the lost man has with him material from which he can improvise a fairly good radio outfit. Is he safe? Not if we are to consider the troubles that the MacMillan party in Greenland have had with radio communication this winter.

Radio amateurs of the world have been asked by the American Radio Relay League to aid in tests and experiments to find an explanation for the mysterious invisible barriers that for months have screened from Alaska, the United States, and Canadian radio stations the signals sent out from the icebound ships of Amundsen and MacMillan.

We are not crying "Wolf" when we list these few of the problems of a polar flight. But it is a military maxim not to under-

estimate one's enemy.

There will be no such thing as the widely published "Dash for the Pole by Air." There would be no justification for such a stunt. Peary's work is indisputable. Amundsen's proposed flight from Spitzbergen to Alaska is part of a broad scheme of exploration of which we were informed long ago.

What we are chiefly after in the Polar Air Expedition is to clear the mystery of that great geographical vacuum north of Alaska. In it may be a tremendous body of land with untold riches of natural re-Only recently five miles of sources. platinum ore were found in the Ural Mountains that run to the Arctic Circle, and 32,000,000 tons of coal in Saskatchewan.

The hazards will be great and the obstacles many. But most of them we can anticipate. So with effective preparation and formidable attack against the icy northern barriers, the results, both scientific and commercial, are bound to justify the effort.

Recent Publications

A résumé of new books on science and invention

The Vault of Heaven, by Sir Richard Gregory, F.R.A.S., emeritus professor of astronomy, Queens College, London. A fascinating introduction to modern astronomy, presented in non-technical lan-guage. Illustrated. E. P. Dutton & Co.

Dwellers of the Sea and Shore, by William Crowder. An interesting addi-tion to the Young People's Shelf of Science, edited by Dr. Edwin E. Slosson. Illustrated. The MacMillan Company.

The Complete Campsite Guide and Latest Highway Map of the United States, prepared by the United States Touring Information Bureau, Inc., with the co-operation of the Airway Section of the United States Army Air Service. handbook of information for the motor tourist, including also an official directory of the airplane landing fields of the coun-



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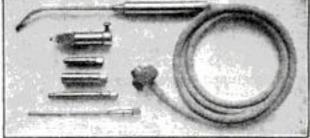
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# There's fun in making tobacco that brings such letters

The man who has found the right job, the right wife, and the right smoking tobacco has little reason to envy his fellows.

And some Edgeworth smokers write us as though the most important thing in life were the right tobacco.

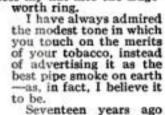
We imagine that is because the right tobacco does make even the rightest job and the rightest wife seem a little bit righter.

That's why we enjoy making Edgeworth; and here's a letter from a seventeen-year Edgeworth smoker.

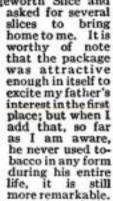
Larus & Bro. Co., Richmond, Va. Gentlemen:

Norfolk, Va.

Permit me to toss my hat into the Edge-



Seventeen years ago my father saw a friend filling his pipe from a tin of Edgeworth Slice and



Up to that time I was a member of the "Tried 'em All Club." Can I put any more steam behind this testimonial than to say that for seventeen years I haven't spent a dollar for any pipe tobacco other than Edge-worth. The Ready-Rubbed school of smokers enjoys my respect, but for me—give me Edgeworth Slice. Brother, it's a man's smoke and it stays with you!

Long may you make it and long may I

smoke it.

One of your boosters, K. F. Chapman, 1407 Omohundro Ave.

If you haven't tried Edgeworth, send us your name and address and we will immediately forward to you generous helpings of both Edgeworth Plug Slice and Ready-Rubbed, with our compliments.

For the free samples, address Larus & Brother Company, 59 South 21st Street, Richmond, Va. If you will also include the name and address of your tobacco dealer, it will make it easier for you to get Edgeworth regularly if you should like it.

To Retail Tobacco Merchants: If your jobber cannot supply you with Edgeworth, Larus & Brother Company will gladly send you prepaid by parcel post a one- or twodozen carton of any size of Edgeworth Plug Slice or Ready-Rubbed for the same price you would pay the jobber.

#### Habits Make or Break Us

(Continued from page 39)

pulses flow more and more easily as time goes on. This process is true of good habits and bad habits alike. It requires some persistence to form a habit, but once the habit has been formed, it cuts so deep a groove that breaking it is something that only persons of exceptional will power succeed in doing. And a good habit is as difficult to break as a bad one.

Only a few weeks ago I astonished a New York business man by opposing his desire to bring about the retirement from business of his father, who is more than 80 years old. For 65 years this old gentleman has been rising at six in the morning, hurrying to his office, and working through the whole day as hard as his most ambitious young employee. Undoubtedly he has earned his retirement, but, as I told his son, to begin it probably would be fatal. The habits of a lifetime are not to be thrown aside so lightly.

There is nothing heroic about this old gentleman's devotion to business. He is in the grip of a habit as necessary to his well-being as food and sleep. Rest for him, as for others who are addicted to the praiseworthy habit of hard work, would be a dangerous experiment.

Life means activity, and when we cease to be active, the life force runs down in us. Few people ever have died of overwork, but the victims of inactivity are countless.

#### How to Direct Habits

It has been well said that if we acquire a sheaf of good habits, there will be little time or energy left in our lives for bad habits. And the acquiring of good habits is a matter merely of conscious direction of our mental grooves through our wills. In a previous article I described how the mind will not work except in response to a stimulus from without. No stimulus can be more potent than a conscious effort to direct our habits, a process that psychology has reduced to rule. The following maxims cover the ground thoroughly, and may be applied either in the formation of new habits or in breaking habits already formed:

Begin the task of acquiring or breaking a habit with all the strength and determination you possess.

Never relapse into your old habits, even when you are certain that the new habits are ingrained in you-have become second nature.

Respond instantly to every inward prompting toward actions that tend to aid the formation of the habits you seek to acquire.

Stimulate your habit of effort by performing every day at least one difficult task not connected with the habits you are forming.

As a single, all-embracing principle in the formation of habits, an eminent psychologist lays down this rule:

"Make automatic and habitual, as early as possible, as many useful actions as you can."

In "The Story of the Mind" next month, Doctor Walsh will explain the science of our emotions-what they are and how to use them for profit.



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#### Mechanics in the Wilds

(Continued from page 41)

doubtful junctions, heated in a primitive forge excavated from a dome-shaped white anthill and hammered on a treestump anvil.

After this adventure I joined the forces led by Sir Ernest Shackleton, and for the

third time turned south.

I will venture to say that no expedition ever experienced and survived such privations of fantastic perils as beset us during the ensuing two years. For six weeks we forced a passage through ice-armored seas, eventually reaching latitude 77 south. At this point a terrific blizzard from the north compacted the icefloes around us. The open sea now was 1000 miles away and our little ship became gripped in a frigid embrace from which she never escaped.

For ten long, weary months we were mere human flotsam, insignificant and impotent against the overwhelming forces of nature. Our little vessel was fatally crushed and sank when 350 miles from the nearest land—a desolate rock off the antarctic coast. We resigned ourselves to floating on an ice-raft, hoping that some day we might be carried by the drift to the free rolling seas and then in our three small boats reach somewhere!

#### Where Mechanical Skill Counted

Never before did my fundamental mechanical training assert itself to such advantage. From metal scraps and odds and ends, I constructed our "blubber" stove and cooking utensils. I literally manufactured objects from needles to anchors with four tools-a file, chisel, hammer, and patience.

To conserve our slender supply of matches I made tiny seal-oil lamps from food tins, with wick floats that kept them alight at all times. Thus we always had sufficient fire to start our blubber stove, fashioned from a discarded ash bucket.

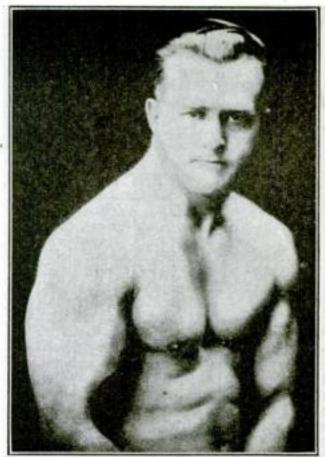
For days we drifted, dogged by starvation and aching cold. Then we reached the margin of the pack ice, where we launched three small boats, and headed for Elephant Island, 200 miles to the Through heaving seas of northward. scattered ice the small boats labored, until we safely reached our destination.

On a small, desolate rock ledge, at the foot of the unscalable cliffs of Elephant Island, we passed five months of castaway life before relief came. We turned two boats upside down, heaped snow around them and with odds and ends of material fashioned a home. Here again my mechanical training proved invalu-

During two years of exile in the antarctic, the great war had been raging. On returning to civilization I was offered the post of official war photographer to the entire Australian Commonwealth military forces.

Collectively, all these various experiences gave me a comprehensive insight into the leadership and meticulous details of expeditions. About three years ago I considered the time propitious to embark upon my own initiatives. The island of

(Continued on page 154)



EARLE E. LIEDERMAN as he is today

#### If a Jelly Fish Could Slap a Rat in the Face

he would do it. But he can't. He has no arms. Neither does he have a backbone. How much worse off is a man who was given a good backbone and a pair of arms-and won't use them.

#### NO EXCUSE

We excuse the jelly fish. He never had anything to work on. But there is no excuse for a flabby, round shouldered and flat chested specimen of a man. You were given a perfect framework for a body. You were meant to rule the world, but there is hardly an animal alive which does not show better sense than you do.

#### CUT IT OUT FELLOWS

Brace up and be the man you were meant to be. Don't try to imitate a jelly fish. Get some pep into you and make a real He man out of yourself. Come on and let me help you. I'll shoot a thrill into'you that will make your old spine quiver with excitement. I'll build up that chest, broaden those shoulders and give you the huge, muscular arms of an athlete. And that a not all. Your lungs will start pumping real oxygen into your blood, purifying your entire system. Those old cobwebs in your brain will disappear. Your eyes will radiate the life within you. You will have a spring to your step, and every move you make will show new life and energy.

#### IT'S NOT TOO LATE

I don't care what your present condition is. The weaker you are, the more noticeable the results. All you need is a framework and enough ambition left to say "I'm ready. Let's go!" I'm going to put one full inch on your arms in just 30 days. Yes, and two inches on your chest. But that's only a starter. Then watch 'em grow. I'll put pep into your old backbone and build up every muscle on your body so that your own friends won't know you. This is no idle talk, fellows. I don't promise these things—I guarantee them. Come on then and make me prove it. That's what I like.

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# What I Learned About Old Age



Byram C. Kelley, A.M., L.L.D.

CERTAIN new facts about old age, recently disclosed to me, constitute the most startling information have ever received. I am 40 years old myself. I had begun to wonder if I would soon begin to "break"

-to lose my old-time pep and aggressiveness, my stamina and resistance to disease. I wondered if I would soon be subject to the class of ailments which seems so prevalent among men past 40. Then through a mutual friend, I made the acquaintance of a member of the American Association for the Advancement of Science, who has recently brought to light most interesting facts about the peculiar conditions common to men past middle age.

#### Why Many Men Are Old at 40

I had often wondered why so many men begin to lose their vigor and alertness when they are scarcely out of their 30'syet others, at 60 and 70, seem to be in the prime of life. There must be some reason for this difference. And I found out exactly what this reason is.

#### 65% Have Gland Trouble

I have learned that 65% of all men past a certain middle age have a disorder of a little gland, called the prostate. And prostate disorder is not only the direct cause of much distress, often necessitating operation, but it displays itself in many parts of the body, mental as well as physical.

#### Common Middle Age Ailments

Here is an important cause for many ailments which heretofore have been simply taken for granted as "old age" symptoms—sciatica, aches in back, legs and feet, frequent nightly risings, nervousness and irritability and frequent dizzy spells indicating high blood pressure; and I learned how, by an astonishingly simple new method, that these disorders would be eliminated in many instances in a short time, without drugs or operation—a treatment that reaches this gland. or operation-a treatment that reaches this gland directly-yet is so convenient that any one can apply it in their own home.

#### 10,000 Men Find Relief

But most surprising of all, I find that 10,000 men have al-ready found relief. Statesmen, bankers, lawyers, doctors, in every section of the country are using and endorsing the method. I read many letters. One was from a man in Colorado. "75 years Colorado. "75 years he wrote, "73 years young is



years I suffered with prostate trouble. Used medicine to no 73 Years Young avail—had about given up hope when a doctor recommended your treatment." Just think of a man 73 years old being restored to the health and buoyancy of youth! are no drugs, no books, no electric rays,

#### A! Explained in FREE Book

If you are troubled with any of the disorders mentioned, if you have chronic constipation or prostate trouble, you should send for a vitally interesting free book, written by this scientist, called "Why Many Men Are Old at 40." It describes this splendid treatment and shows how you may regain much of your youthful vigor and be free from certain disorders. No obligation. But write at once—the edition is limited. Simply But write at once—the edition is limited. Simply mail request to The Electro Thermal Company, 4031 Main St., Steubenville, Ohio, the concern that is d tributing these books for the author.

#### Mechanics in the Wilds

(Continued from page 153)

New Guinea became the goal of my ambitions. It was one of the few remaining territories where vast areas remained

unexplored.

Experience inclined me to concentrate the efforts of the main expedition to Western Papua, a region where the inhabitants still exist in all their lawless, primitive barbarity. I set out for this expedition equipped for every contingency. Two seaplanes and a large light draft vessel, which would serve as a tender, were my units of transport. The personnel comprised six specialists in various branches of science and a large assortment of trustworthy natives. The vessel was fitted with a powerful wireless installation, and the seaplanes with transmitting sets. Our departure base was Port Moresby, Papua.

The tender was given two days' lead in order to reach a predetermined destination in the heart of the swamps 300 miles to the northwest. Upon receiving a wireless that the vessel had reached the objective, the seaplanes set off to effect a junction. No machine had ever flown through these skies before and the effect produced on the native mind was to elevate us to the realms of the supernatural. It was a great moment when we located our vessel through a smoke screen signal and landed beside her in the heart of cannibal territory.

#### Pigs Sacrificed to "Flying Demons"

The natives deserted the village for a week, until, actuated by curiosity and the sight of abundant presents, they gradually overcame their fears and friendly relations were established. Regarded as gods by these primitive people, we were held in highest reverence, while the machines were regarded with superstitious awe. In order to propitiate our "flying demons," pigs were sacrificed each evening, and amid much ceremony were placed on the cockpits of the machines.

Owing to the extremely turbulent conditions of the upper atmosphere, flying above these swamp regions was fraught with great hazard. The wireless was of incalculable value, and made possible the speedy location of the machine in case of a forced landing. Keeping this highly essential radio equipment in repair gave me frequent opportunities to exercise my ingenuity and mechanical skill, for radio parts are not readily replaced in the jungle.

The engine of our boat also evidenced a striking aptitude for burning out valves. I replaced these as necessity arose with valves I filed by hand from scrap iron, for I had no lathe on which to turn them. Like other light draft vessels, the boat sometimes failed to pump water for its engine, due to the formation of air pockets below it as it rolled. I remedied this difficulty by placing in the water system a sealed drum connected with the pump and the sea and with a pipe extending from the top to above the oeck. Atmospheric pressure tended to keep the water level in this drum at the same level as the

(Continued on page 155)



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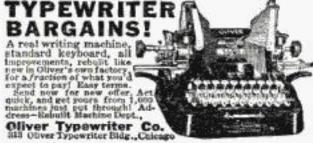
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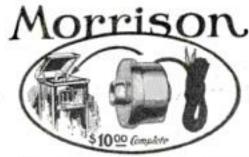
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#### Mechanics in the Wilds

(Continued from page 154)

sea, so that there was always a water

supply for the pump.

We encountered adventures almost innumerable in the wilds of New Guinea. On one occasion, a party of us, visiting an interior village supposedly friendly, was ambushed by bowmen. The chief of the village attempted by ruses to lead us to the place where his bowmen waited. There the savages had stuck poisoned arrows obliquely into the ground, so that if we fled, we would run against them. Becoming suspicious of the wily chief, we retired at last, avoiding the arrow traps and covering the bowmen with our rifles.

The arrows of the natives dropped behind us as we paddled to our boat and

sped down the river.

Owing to our constant change of location, it was impossible to house our airplanes and protect them from the weather. After three months' exposure to the rigors of the tropical climate the fabric became so rotten as to make the machines unairworthy. Accordingly, they were flown back to Australia, while the scientific party proceeded up the Fly River into the unexplored heart of the country.

Here a new tribe was discovered dwelling amid the remote reaches of an inland lake, comprehensive scientific work was carried out, ethnological collections secured, and an extensive aerial survey made. The entire scientific records are now in the Australian Museum at Sydney.

In my own career I have found tools so useful that I have reached the conclusion that manual training is an essential course in the curriculum of every primary and secondary school. Schoolmasters are too likely to overlook the fact that nature has endowed the human organism with hands as well as a head.

An early training in practical mechanics is likely to develop individualism and solidity of nature. Whether, in after years, the boy becomes a banker, a lawyer, or just the indispensable clerk, he will find that an early mechanical training has been the least of the many mental encumbrances forced upon him in the days of schoolhood. Anything can be accomplished if you devote yourself to it mechanically and theoretically. The job is done if you always will bear in mind these six words:

Find a way or make one!

#### Physical Spendthrifts

(Continued from page 44)

amount of muscular work done by a stu-The work consists of raising an eight-pound weight attached to one finger. The apparatus, which we call the "ergograph," has one serious defect: It does not really show when a man is tired, for when he is exhausted for eight pounds he can still lift seven pounds and may continue to do so for some time.

The usual procedure is to have several men in turn exhaust themselves for eight pounds, then remove a pound to find that they can lift seven pounds without any serious effort. When they are exhausted for seven pounds they are asked to rest

(Continued on page 156)

### The Opinion of 1,000 Others

To find out what influences ambitious men and women to enroll with the American School, an advertising agency sent out a questionnaire to one thousand names, taken at random from our student rolls. The answers to three of these questions show very clearly how our School is regarded by our students, both before and after enrolling.

#### Why Students Inquired About Our Courses

31.5% wrote only to the American School, be-cause our advertisements impressed them more favorably than the advertisements of other home study schools.

27.0% had heard of the American School before.
23.7% answered several home study school ad-vertisements, so they could select the best.

15.1% were recommended to our school by a friend or acquaintance who had taken one of our courses.

courses. 2.7% inquired for various other reasons.

#### Why Students Considered Taking a Course With Us

37.4% wanted to qualify for better positions.
22.5% wanted assistance in their present work.
20.7% wanted more information on the subject for which they enrolled.
11.2% wanted to prepare for college entrance examinations.
7.4% wanted to "brush up" on subjects previously studied.
8% enrolled for various other purposes.

#### What Students Really Think About Our Courses

97.2% say our courses are "Good."
1.4% say our courses are only "Fair."
1.4% say our courses are "Not what they expected."

When you take the average opinion of 1,000 people, selected at random, about some one thing, you will get a definite idea as to the worth of the thing. The average opinion of these 1,000 people is that our courses are O. K. Do you need further proof? If you want to get ahead and are considering a course of practical training, you will find that the American School is the best place to get that training. From us you will get the best grade of training at the lowest cost. And further—

#### Our Money-Back Guarantee Protects You

You cannot lose when you enroll with us. If after you have finished your course you are not absolute-ly satisfied, if you do not believe that the not believe that the training we gave you will help you to get ahead, just write us and we will refund to you every cent you paid us. Mark the coupon: Your request for information puts you under no obligation and no AGENTS WILL BOTHER YOU.

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#### Physical Spendthrifts

(Continued from page 155)

three minutes, whereupon they can again lift eight pounds for a brief period.

In the case of certain unsuspecting individuals we find that, when they can no longer lift eight pounds and they are told that the load is to be changed from eight to seven pounds, a pound can actually be added, making a total of nine pounds, yet their work continues quite as if a pound had been removed.

In such cases the mental attitude toward the work, not the actual load on the muscles, is what determines working capacity. The same influence of mental attitude may be shown at the end of the three-minute rest period after the supposedly seven-pound run. If, instead of increasing the load to eight pounds, two pounds are taken off, reducing the load from nine to seven pounds, the subject acts as if the load were heavier!

Fatigue and rest are generally considered to have an important bearing on infection and disease. Until recently, the weary individual was quite universally believed to be more susceptible to infection than the rested man. In experimental tests on rats and guinea pigs, however, we found in my laboratory, to our great surprise, that exhausted animals survived infection more readily than rested animals.

#### An Unexplained Mystery

No rational scientific explanation of these facts so far has appeared. The results are particularly puzzling when we recall that the first step in the successful treatment of pulmonary tuberculosis is absolute rest.

Tubercular men and women are peculiarly prone to fatigue. The slightest work exhausts them. By further experiments now in progress we hope to show the relation between good physical condition and susceptibility to infection.

The practical question arises: Can we increase our physical performance by any means other than the stimulation of our emotions? Physiologists long have been studying exactly what happens, chemically, when a muscle contracts and when it recovers from a contraction.

One fact stands out clearly. In the recovery process of resting, the muscle regains its energy by chemically combining sugar and phosphate. Both sugar and phosphate are normally present in relatively small amounts in the blood. A German physiologist, Gustav Embden, believing that the sugar-phosphate concentration in the muscle could be increased by feeding a sugar-phosphate mixture, recently conducted a series of experiments with soldiers. The results were amazing. In the most striking experiment, one man was able to do 21.5 per cent more work on eight phosphate days than he did on eight days when he had taken no phosphate.

Phosphate does not work with all people, however. Nevertheless, Embden's results suggest that, when properly administered under the direction of an expert, phosphate may prove to be of tremendous practical importance.



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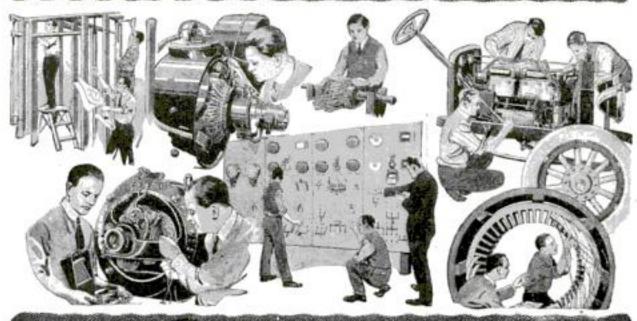
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#### Here Are the Correct Answers to Questions on Page 58

- Experiments have shown that the air temperature that is best for brain work, for the white race, is about 65 degrees.
- 2. In dry weather the surface of the flower becomes tough and the pores close up so that the odoriferous oils cannot get out. After a rain the pores are open and the perfume is more noticeable.
- 3. No. Criminal tendencies are not indicated surely by anything in the features. The contrary theory was held and defended by the great Italian criminologist, Lombroso, but his views have not stood the test of time and are no longer held.
- 4. Nearly all storms in the United States move across the continent along the same path. They start in the northern part of the Pacific Ocean, swing southeast across the Western States and then northeast from the Mississippi Valley across the Eastern States into the Atlantic. The weather map shows the path of such a storm and makes it easy to predict the approximate time it will reach a certain place.
- 5. During your first attack of a disease, the body makes chemicals and some of them remain inside the body. If one of the same kind of germs ever gets in again, the chemicals quickly poison it off.
- 6. All through the air, even when it is purest, there are many millions of tiny particles of matter. Some are specks of dust, some are water particles, some are the molecules of air itself. All of them are far too small for us to see, but they reflect a little light. This reflected light is of a bluish color.
- 7. We know of none. Anything done by ancient workmen can be duplicated or improved by modern methods, provided one is willing to take enough trouble.
- 8. Electricity passes along the nerves. If it is strong enough, it paralyzes the nerves, among them, those that control breathing.
- 9. In marshes and swampy places, wood and other vegetable matter that become buried in the mud decay and form certain easily inflammable gases. Bubbles of these gases sometimes come to the surface and catch fire when they touch the air. This is supposed to be one cause of the flickering lights called the will-o'-the-wisp. Another may be the living bacteria that produce light much as the fireflies do.
- 10. Distill it; that is, make steam of it and then condense this steam back into water again. The salt thus is separated from the water.
- 11. The South American boa constrictor, also called the anaconda or python. Several species of snakes that differ scientifically are included under these common names. Some are 20 feet long.
- 12. Usually the colors are due to very small amounts of impurities that happen to get mixed in with the mineral crystal while it is forming. For instance, white sapphires, blue sapphires, rubies, and emery powder are all composed of exactly the same material—oxid of aluminum. The white sapphires are nearly pure. The blue ones and the rubies contain very small amounts of certain colored impurities. Emery contains such large amounts of impurities that it is black and opaque.

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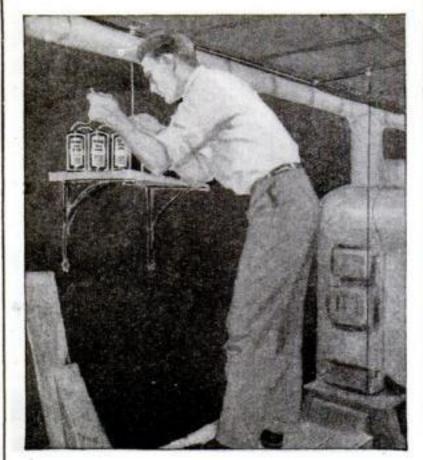
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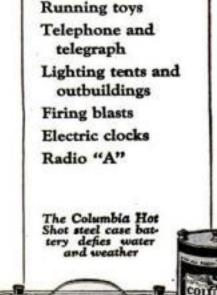


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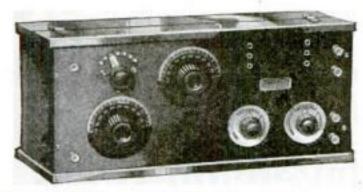
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This One 573Z-Q1J-NZHS



# E.D.Elliott of Milford, N.Y. establishes a

Think of getting London, England, Fairbanks, Alaska and La Palma, Panama, when you live in New York! Yet this is the experience of Mr. Elliott, one of the hundreds of enthusiastic users of MIRACO sets. With the inexpensive outfit shown here, priced at only \$29.50, he received the following list of stations-results that would do credit to a set costing three or four times as much.

WLAY	London, Eng. Fairbanks,	WMC WBAK	Memphis Harrisburg	WGY	Schenectady,
WLAI	Alaska		Bellow Fails,	WJZ	New York Cit
NNW	La Palma,		Vt.	WEAF	New York Cit
	Panama	WBAN	Paterson, N.J.	WOR	Newark, N. J.
PWY	Havana, Cuba	WOC	Davenport	WHAS	Louisville, Ky
CFAC	Calgary, Can.	WPAP	Winchester,	WEAB	Dodge, La.
CJCY	Calgary, Can.		Ky.	WKD	Gainville, Gr
KSL	San Francisco, Cal.	WMAM	Beaumont, Tex.	WUQ	Washington, D. C.
KDPT	San Diego, Cal.	wwz	New York	KMO	Tacoma,
KHO	Seattle, Wash.	WBAY	New York	*******	Wash.
		WGL	Philadelphia,	ков	New Mexico
WJAR	Providence, R. I.	Production of	Pa.	WDAR	Philadelphia,
KFBU	Lorine, Wyo.	WMAR	Dartmouth,	*****	Pa.
WEV	Houston, Tex.	-	Mass.	WFI	Philadelphia,
WMAT		WBAG	Bridgeport	*****	Pn.
WPM	Washington	WHAP	Decatur	WIP	Philadelphia,
WRAA	Houston, Tex.	WHN	Ridgewood		Pa,
WHB	Kansas, Neb.	WIAR	Paducah	KDKA	Pittsburg, Ps
KFHB	Hood River,	WRP	Camden, N.Y.	WCAE	Pittsburg, Pa
	Ore.	WGAR	Fort Smith,	KMN	Butte, Mont.
CFCA	Toronto.		Ark.	KOP	Hood River,
	Canada	WDAK	Hartford,		Ore.
CKCE	Toronto,		Mass.	WHAZ	Troy, N. Y.
-	Canada	WCAG	New Orleans	WGR .	Buffalo, N. Y
CJCI	St. John, Can.	WHAY	Wilmington	WMAV	Auburn, Ala.
WRP	Dallas, Tex.	WRAY	Scranton, Pa.	KFDD	Bois, Idaho
NGE	Miami, Fla.	WOAY	Birmingham	WNAL	Omaha, Net
KGA	Oakland, Cal.	WSB	Atlanta, Ga.	WCAP	Washington,
KFEL	Denver, Col.	WMU	Washington	** ****	D. C.
WIAZ	Miami, Fla.	WCAT	Rapid City	WOAB	Springfield,
WKY		WRC	Washington	" VIII	Mo.
	Oklahoma City	KYW	Chicago	WFB	St. Louis, Mc
WDAE	Tampa, Fla.	KECB	Phoenix	WDR	Detroit, Mich
WEB	St. Louis			WNAG	
WRK	Hamilton	WWT	Buffalo, N. Y.		Boston, Mass
WHAB	Galveston,	WHAS	Louisville, Ky.	WBAZ	Columbus,
	Tex.	WCAY	Milwaukee,	anna	Ohio
6ZV	Salt Lake City	****	Wis.	CFZC	Montreal, Que
NAA	Arlington, Va.	WLW	Cincinnati,	WMAK	Lockport,
WJAX	Cleveland,		Ohio		N. Y.
201	Ohio		Omaha, Neb.	WGF	Des Moines,
WBZ	Springfield	woo	Kansas City		In.
woo	Philadelphia,	WPAW	Wilmington	WHAM	Rochester,
100	Pa.	WCE	Minneapolis		N. Y.
wos	Jefferson City,	WCX	Detroit, Mich.	WCAM	Villa Nova, Pr
	Mo.	WLAZ	Warren, Ohio	WGAY	Madison, Wis
WOK	Pine Bluff,	WAAS	Decatur, Ga	wwi	Dearborn,
100	Ark.	WTAM	Cleveland.		Mich.
WLAG	Minneapolis		Ohio	WGAM	Orangeburg.
	Charleston	WWJ	Detroit, Mich.		8. C.

#### MAIL COUPON TODAY

WGT Chicago WDAP Chicago, Ill.





# Radio's finest low-priced receivers

TERE, in the improved MIRACOS, you'll find the same thrill of getting long distances, generally obtainable with only the most expensive and elaborate sets. To the whole family it will furnish entertainment, unfailingly, the whole year round—and at an initial price most every family can afford.

It isn't necessary, either, to be an expert at tuning in with the MIRACO. The operation is extremely simple. Scores of users everywhere tell us of the long-distance records they're making—Cincinnati hears 'Frisco, Denver hears Schenectady, New York hears Havana!

Such range as this is made possible through MIRACO'S many new refinements. Improved rheostats with multiple resistance windings enable you to use any type of tube, and a new aluminum shield prevents annoying body capacity effects. Shock absorbing pads prevent tube noises. GUARANTEED against defects in material or workmanship. Price for 4-tube outfit shown above only \$54.50.

Other details of MIRACO receivers are explained more fully in our new bulletin. Write today for a copy.

THE MIDWEST RADIO COMPANY 808 Main Street, Cincinnati, Ohio

# The Improved

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# St.Louis Man Discovers New Kind of Heat!

# Amazing New Invention Does Away With Dirty Coal and Wood

No more fires to build, bank or watch—no more dirty, heavy coal to carry and lift-no more clouds of ashes to breathe, or back-breaking scuttles to empty-no more heating problems-no more cold rooms in Winter-no more suffering from lack of quick fires in uncertain Fall and Spring-no more sweltering kitchens in hot summer weather since this Wonderful New Invention.

# Twice the Heat of Coal

### by simply turning valve

Here is the amazing new kind of heat that has ended forever the days of woman's slavery to household drudgery. Why should any woman give her best strength and energy in endless backbreaking servitude to a hot, mussy heater, cook stove or furnace? Why should anyone worry about coal short-ages and high prices? No need for that now. The wonderful invention of Mr. B. M. Oliver, of St. Louis, in one minute turns any coal or wood burner into a modern, up-to-date gas stove. It gives as much or little heat as wanted by simply turning a valve.

## Cheaper than coal or

Mr. Oliver calls his invention the Oliver Oil-Gas Burner, because it uses 95% air and only 5% coal oil (ordinary kerosene, the cheapest fuel there is) turning them into an actual gas that burns with an intensely hot, clean flame. No wicks, no smoke, no odor.

#### Fits all stoves—any kind or size

Mr. Oliver's wonderful invention is made in sixteen different models to fit any kind of cook stove, heating stove or furnace. No holes to drill, no bolts to fasten, no change whatever in your stove. Simply sets in the firebox. Easily slipped in, in one minute. Absolutely safe. It lasts a lifetime.

### Oliver protects your

You can absolutely depend upon you Oliver to heat your rooms in coldest Winter weather-it gives twice the heat of coal o wood. Physicians recommend it as the surest safeguard against chill, colds, pneu monia, influenza and other sickness. The even, steady, odorless and dustless heat protects your health. It saves its cost in clean ing bills alone. No more hot summer kit chen. The Oliver gives you cooking or baking heat instantly. Turn the valve and heat is off.

No wonder housewives are clamoring for this wonderful device. No wonder we receive

# No-coal—no wood, No

ing, frying or boiling—all at the turn of a valve, Better, cheaper, quicker,

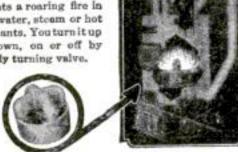
Heating Purpose

Every

BURNS 95% AIR - 5% OIL

The Oliver Furnace Burner puts a roaring fire in hot water, steam or hot air plants. You turn it up or down, on or off by simply turning valve.

heat-steady



#### need more Salesmen Agents and Distributors

Here is your opportunity to "cash in" on this Nation-wide sweep of oil. Housewives every-where are classoring for this amazing new Burner.

where are changing for this amazing new Burner.
Oliver agents are making fortunes.

F. W. Bentley, of Phila, says, "Ye gods, some seller! I made \$215 today." J. Carnegie, So. Dakota, writes, "Making \$1000 a month." A. M. Russell, Conn., "Averaged \$660 for last six months."

R. Berger made \$258 per week. Mrs. Selder, Kans., made \$100 a month, spare time only in her own home.

I want men and women of every type. If you want to earn \$40 to \$50 a week in spare time, write me. If you can give all your time as a salesman and want \$200 to \$250 a week, write me. If you can swing a whole territory and want \$5,000 to \$15,000 swing a whole territory and want \$5,000 to \$15,000 a year, wire me at my expense for sales plan and how you can get an exclusive franchise for your territory. But act at once if you want to "cash in" on this great new fuel idea.

Write today for sales plan and free book "New Kind of Heat." Address me personally, B. M. Oliver, President, at address shown above.

letters like these. Mrs. W. N. Spencer, of Connecticut, writes: "The Oliver works like magic. It is wonderful to have quick heat and no work." Mr. Elijah McClease, of Virginia, says: "It works fine. All my friends want one. I will get their orders." A letter from Mr. S. K. Pedro, of South Carolina, says: "Beats all other burners seen in this county. A sensation." Mr. seen in this county. A sensation." Mr. Geo. Flynn, of Michigan, writes: "It is cleaner, cheaper, hotter and steadier than coal or wood. Only cost me \$5.00 for two months." Special Low Introductory Price

Now, once and for all, do away with household dirt and drudgery. End ashes, dirt, smoke, odor, chopping, shoveling, carrying dirty, heavy coal and wood. The Oliver in your stove, heater or furnace saves hours of work. Send immediately for the free attractive Booklet, "New Kind of Heat," telling all about this amazing new invention. Shows exactly how it works, how it is different from all other burners, how it will relieve you of the back-breaking burners, how it is different from all other burners, how it will relieve you of the back-breaking work of coal and wood fires. And if you send im-mediately you will be in time to get a Special Low Introductory Price Mr. Oliver is now making to the readers of this magazine. Even if you do not buy now you should not miss the opportunity to become entitled to this low price should you wish to buy later, by writing at once. later, by writing at once.

#### Mail Coupon for Free Offer

Don't send a cent. You can get this interesting Free Book and full information, without obligation, But don't delay. To get this big special offer you must act quick. Fill in and mail the coupon now.

**OLIVER OIL-GAS BURNER COMPANY** Oldest and largest manufacturers of oil-gas burners in the world

C-54 Oliver Building

Without	-GAS BURNER C obligation, s nd of Heat"	end me you and Special	r FREE bo
troductor for a	y Offer, I a	m interested	in the burn
☐ Coal Range	Heating Stove	Specif	y steam, hot r hot water
Name			
Address			
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ART COLOR PRINTING CO., NEW YORK

St. Louis, Me.



# How we save yo

# Yet Guarantee Point 25 Years

As High as \$2500 in Gold Dust Reclaimed from Factory Sweepings

### Even Greater Savings Made Through Large Production

FOR months we've been shipping up to 10,000 and 12,000 Parker pens a day. We could sell more if we could make them—indeed demand seems boundless. But Duofold craftsmanship cannot be turned on in any quantity like water.

Every Iridium tip, for example, is skilfully fused in the extra thick gold point by hand. Then it's polished to a jewel-like smoothness, and this is slow-for this tip is the hardest metal known.

Five times every point is inspected by experts. And each pen is filled with ink and written with, before the final O. K.

Equal skill, equal care, go into other Duofold parts right up to the last loving touch—the handsome ★Gold Girdle that reinforces the cap. This Girdle was \$1 extra-now free-due to savings made by large production and efficiency.

Look—to reclaim the gold dust, we wash employes' clothes, and save factory

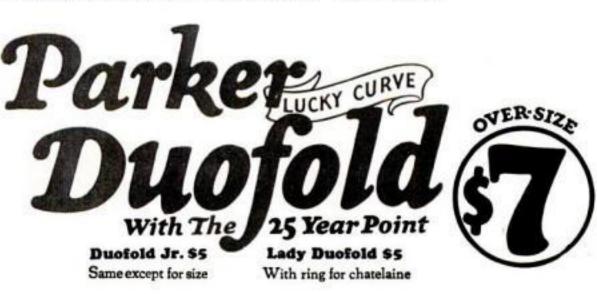
sweepings. Recently, here, one rubbish heap yielded us \$2500 in gold.

Yes, Parker Duofold would cost \$10 or more if made in ordinary ways and small quantities. You virtually save \$3, and get the most economical pen on earth. For we guarantee the point for 25 years—not only for mechanical perfection, but wear!

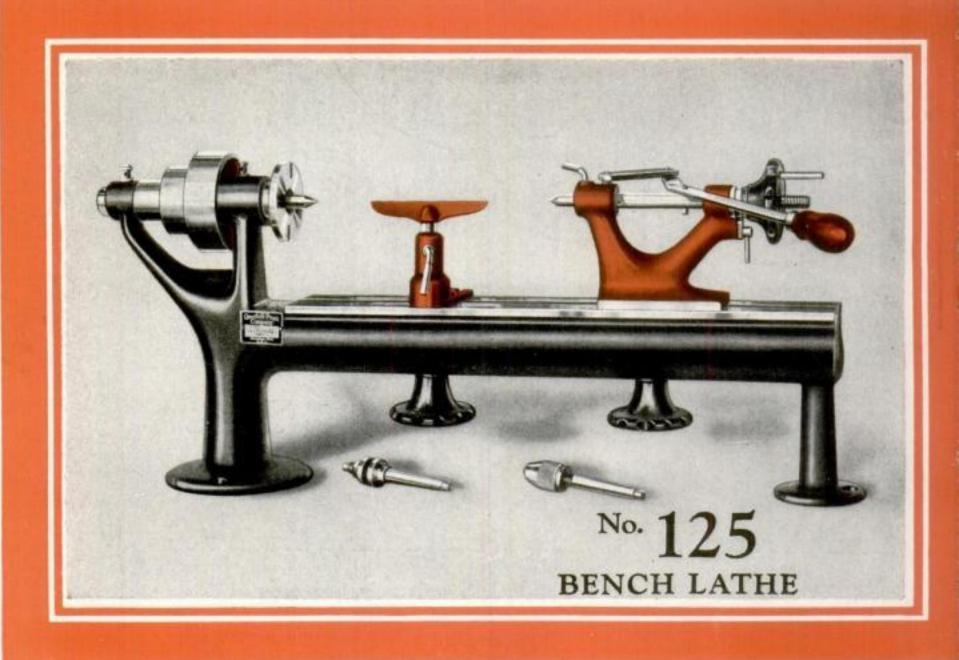
The polished Iridium tip alone costs us \$2340 a pound—three times more than ordinary. It suits all hands. It needs no "breaking in." No style of writing can distort it-hence a pen you can lend with pride —not fear. That's why the Parker Duofold is used to register guests in fine hotels.

No pen is a genuine Duofold unless stamped—"Geo.S.Parker—DUOFOLD —Lucky Curve." Look carefully.

Good pen counters will sell you this classic on 30 days'approval—black-tipped lacquer-red, or flashing black all over. Don't miss it.



THE PARKER PEN JANESVILLE, WISCONSIN COMPANY NEW YORK . CHICAGO



# A bench lathe for your home shop



Have a real workshop—one where you can do all sorts of turning or boring jobs yourself.

This bench lathe is just the right size for you. Length over all, 25 inches; height, 11½ inches; swing, 7 inches; extreme distance between centers, 12 inches. Weighs only 30 pounds.

Well-made and finished with black and red enamel. The bed is milled. All working parts handsomely polished. Cone pulley has three steps—1½, 2½ and 3½ inches in diameter.

Included with this lathe are an adjustable tee rest, slotted face plate, saw arbor, drill chuck and a No. 1 Morse taper shank.

This bench lathe is just one of the many tools made by Goodell-Pratt for the craftsman. Write for the Goodell-Pratt Catalog. It illustrates and describes each of the 1500 Good Tools. A postcard will bring a copy—free.

DEALERS: Write for prices, terms, etc., on this popular bench lathe, as well as on other Goodell-Pratt Tools

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Joolsmiths, MAKERS OF MR. PUNCH

No. 132 Slide Rest
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PRICE \$11

No. 125 Bench Lathe

PRICE \$36

# GOODELL-PRATI

1500 GOOD TOOLS